



HONDA

GL1000

GL1000LTD

GL1000K1

GL1000K2

4

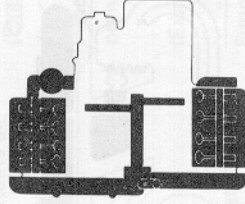
PARTS LIST

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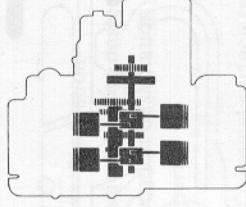
CONTENTS - ENGINE GROUP

CONTENTS

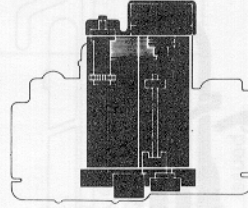
● Contents-Engine group	Page 1
● Contents-Frame group	2
● Instruction for use of parts list	3
● How to use the flat rate time (F.R.T.)	6
● Model photograph	8
● Engine group	9
● Frame group	57
● Part No. index	145



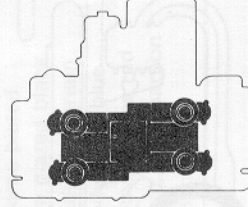
E- 1 Front cover · Timing belt	9
E- 2 Right cylinder head	12
E- 3 Left cylinder head	15
E- 4 Camshaft valve	18
E- 5 Fuel pump · Thermostat · Contact breaker	19



E-12 Crankshaft · Piston	42
E-13 Shift drum · Shift fork	45
E-14 Transmission	47

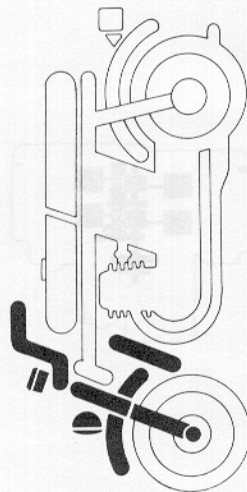


E- 6 Transmission cover · Water pump · Oil filter	22
E- 7 Oil pump	24
E- 8 Kick starter · Clutch cover · Rear case	27
E- 9 Clutch · Final gear shaft	30
E-10 Generator · Starter motor	33
E-11 Cylinder block · Breather chamber	36

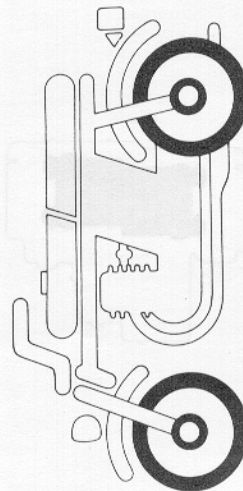


E-15 Carburetor	49
E-15-1 Carburetor (Component parts)	54

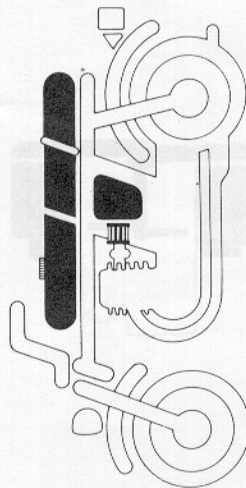
CONTENTS - FRAME GROUP



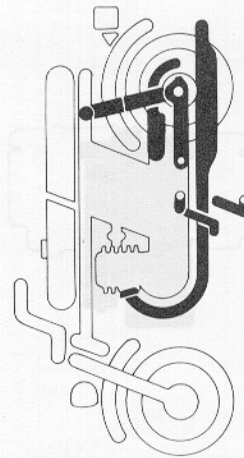
F- 1	Radiator	57
F- 2	Handle lever · Cable · Switch	61
F- 3	Headlight (A, CM)	66
F- 3-1	Headlight (DK, DM, U, K1-E)	68
F- 3-2	Headlight (ED, F, G, K2-E)	70
F- 4	Speedometer · Tachometer · Key set	73
F- 5	Handle pipe · Top bridge · Stem	77
F- 6	Front master cylinder · Brake hose	80
F- 7	Front fender	83
F- 8	Front fork	84



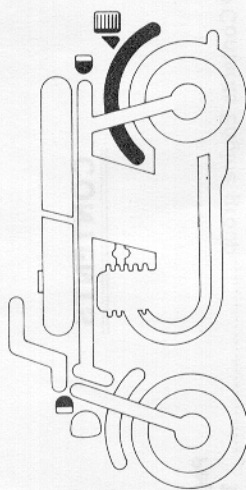
F- 9	Front brake caliper	86
F-10	Front wheel · Disk	88
F-11	Rear master cylinder · Caliper	90
F-12	Rear wheel · Disk	93
F-13	Final driven gear	95



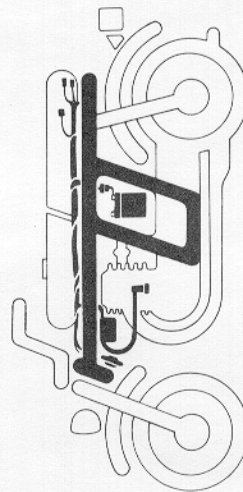
F-14	Fuel meter · Top shelter	99
F-15	Side shelter · Side cover	101
F-16	Shelter frame · Tool tray	105
F-17	Tool set · Kick starter arm	107
F-18	Fuel tank · Seat	110
F-19	Air cleaner · Shroud	113



F-20	Exhaust muffler	115
F-21	Step · Stand	117
F-22	Rear fork · Propeller shaft	121
F-23	Rear cushion	123



F-24	Rear fender · Rear bumper	124
F-25	Winker	126
F-26	Taillight (A, CM, DK, DM, U)	129
F-26-1	Taillight (LTD · K1-E, ED, F)	131
F-26-2	Taillight (LTD · K1-G)	133
F-26-3	Taillight (K2-E, ED, F, G)	135



F-27	Wire harness · Ignition coil · Horn	136
F-28	Battery · Silicon rectifier	139
F-29	Frame body	141

INSTRUCTION FOR USE OF PARTS LIST

This parts list is to be used when ordering replacement parts; it contains all parts for models GL1000, GL1000LTD, GL1000K1 and GL1000K2.

I. How to order parts

1. Information required

Replacement parts orders must contain both the **part number** and the **stamped number(s)** as described below. This is because any changes and modifications of parts are registered at HONDA with the pertinent parts and stamped numbers.

Numbers needed :

- (a) Carburetor parts : Part number and
Stamped carburetor identification number
- (b) Engine parts : Part number and
Stamped engine number
- (c) Frame parts : Part number and
Stamped frame number
- (d) Final driven gear parts : Part number and
Stamped final driven gear number

2. Revisions

When modifications additions to this parts list are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover.

We advise to obtain such revisions in order to keep your parts lists up-to-date at all times. To check whether a parts list revision has been issued, please contact your HONDA distributor.

II. How to read this parts list

1. Make-up of the part number

(Example) General parts

0 0 0 0 0 - 0 0 0 0 - 0 0 0 0 - 0 0 0 0
Function and Model code No. Subcontractor designation
component No. code No. Modification designation

(Example) Bolts, nuts and other standard parts

0 0 0 0 0 - 0 0 0 0 0 0 - 0 0
Function and Dimension Chemical surface treatment
type No. ISO

2. Color code

The color code at the end of the part number indicates the color. Codes below ZA in alphabetical order (such as ZA, ZB, ZC, etc.) do not indicate the color directly, but reference must be made to the HONDA code given in the "Description" column of this parts list.

Color code		Color description
Parts code	HONDA code	
A B XW	NH-1 A-01 PB-2C-S PB-6C-S R-6C-S R-7C-C Y-34	White Black Chrome plated Semi glazed black Candy blue green Candy sirius blue Candy antares red Candy LTD maroon Sulfur yellow

March 12, 1978

HONDA MOTOR CO., LTD.

3. Abbreviations

The following abbreviations are used in this parts list.

ASSY.	Assembly	KPH	Kilometers per hour
COMP.	Complete	MPH	Miles per hour
R.	Right	L (100L)	Link (100Links)
L.	Left	A.C.	Alternating current
STD.	Standard	D.C.	Direct current
MM	Millimeter	IN.	Inlet
G.	Gram	EX.	Exhaust
T (22T)	Tooth (22Teeth)	FR.	Front
A.	Ampere	RR.	Rear
V.	Volt	HEX.	Hexagonal
W	Watt		

4. Dimensions

All dimensions are given in millimeters (mm) except in the case of steel balls, tires and tire tubes.

Parts	Example	Interpretation
Bolt (Screw)	6 × 12	6mm diameter, 12mm length
Pin	8 × 14	8mm diameter, 14mm length
O-Ring	9.5 × 1.6	9.5mm diameter, 1.6mm thickness
Oil seal	14 × 24 × 5	14mm inside diameter, 24mm outside diameter, 5mm thickness
Tube	5 × 130	5mm inside diameter, 130mm length

5. Supersedece of parts

Part numbers given under the part name in the "Description" column indicate that the part number has been superseded by that part number. HONDA may make such supersedece without notice.

6. Assemblies

Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

7. Required quantity

The number given in the "Reqd. No." column indicates the quantity of parts used in the section described in that block.

Parts with quantities in () represent optional parts.

Part whose required number is "N", is part whose required number can be selected at need.

8. Part modifications-applicable serial numbers

In cases where a part has been modified, the serial number of the first vehicle (or frame, engine, carburetor, final driven gear) bearing the modification is listed in the "Serial No." column.

9. Models, area codes and applicable serial numbers

Models, area codes and applicable serial Nos. given in this parts list can be identified as follows.

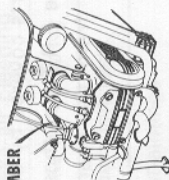
Parts with area codes are exclusive for models destined for countries designated.

If no area codes are listed, parts are for common use.

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.	Applicable final driven gear serial No.
GL1000	A	U.S.A.	GL1E-1000001 ~ 1020645	GL1-1000001 ~ 1020183		
	DK	General export (KPH)	GL1E-1006916 ~ 1019360	GL1-1007088 ~ 1020323		
	DM	General export (MPH)	GL1E-1011857 ~ 1011883	GL1-1011678 ~ 1011687		
	U	Australia	GL1E-1007562 ~ 1020652	GL1-1007788 ~ 1020691	755 [A]	F-1000001 ~ 1023660
	A	U.S.A.	GL1E-2033474 ~ 2036896	GL1-2035001 ~ 2037000		F-1055250 ~ 1058954
GL1000LTD	CM	Canada	GL1E-2033474 ~ 2036896	GL1-2037001 ~ 2038420	763 [A]	
	U	Australia	GL1E-2033474 ~ 2036896	GL1-2037482 ~ 2038285		
	ED	European direct sales	GL1E-2035517 ~ 2036772	GL1-2037407 ~ 2038248		F-1057452 ~ 1058954
	F	France	GL1E-2035517 ~ 2036772	GL1-2037027 ~ 2037386	755 [P]	
	G	Germany	GL1E-2035517 ~ 2036772	GL1-2037067 ~ 2038362		

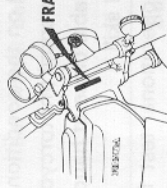
10. Location of stamped serial number

ENGINE SERIAL NUMBER



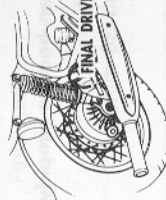
B371-0A

FRAME SERIAL NUMBER



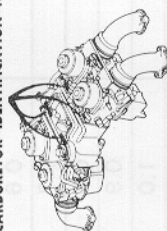
B371-0B

FINAL DRIVEN GEAR SERIAL NUMBER



B371-0C

CARBURETOR IDENTIFICATION NUMBER



B371-0D

11. This parts list is compiled as of August 20, 1977

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.	Applicable final driven gear serial No.
GL1000K1	A	U.S.A.	GL1E-2001422 ~2038639	GL1-2001483 ~2032613	758 <u>A</u>	F-1023764 ~1060695
	CM	Canada	GL1E-2030194 ~2038639	GL1-2030951 ~2032773		
	DK	General export (KPH)	GL1E-2011696 ~2101086	GL1-2012461 ~2041235		
	DM	General export (MPH)	GL1E-2028217 ~2101086	GL1-2029016 ~2030713		
	U	Australia	GL1E-2011664 ~2101086	GL1-2011867 ~2041255		
	E	England	GL1E-2000001 ~2101130	GL1-2000001 ~2040080		
	ED	European direct sales	GL1E-2000004 ~2101130	GL1-2000004 ~2040760		
F	France	GL1E-2000003 ~2101130	GL1-2000003 ~2041255	755 <u>B</u>		
G	Germany	GL1E-2000002 ~2101130	GL1-2000002 ~2041275	755 <u>C</u>		
GL1000K2	A	U.S.A.	GL1E-3000001 ~	GL1-3000001 ~	764 <u>A</u> 764 <u>B</u>	F-1060696 ~
	CM	Canada	GL1E-3003871 ~	GL1-3003881 ~		
	DK	General export (KPH)	GL1E-3000001 ~	GL1-3010001 ~		
	DM	General export (MPH)	GL1E-3000001 ~	GL1-3018501 ~		
	U	Australia	GL1E-3000001 ~	GL1-3010070 ~		
	E	England	GL1E-3009148 ~	GL1-3010002 ~		
	ED	European direct sales	GL1E-3009148 ~	GL1-3010005 ~		
F	France	GL1E-3009148 ~	GL1-3010004 ~			
G	Germany	GL1E-3009148 ~	GL1-3010003 ~			

*Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

755 A A KC 7

March 10, 1975
HONDA MOTOR CO., LTD.

HOW TO USE THE FLAT RATE TIME (F.R.T.)

This F.R.T. (Flat Rate Time) is used to determine the standard labor time allowed for replacement of parts covered by the warranty during the period the warranty is in effect. The F.R.T. for those parts which are not listed herein should be determined from the operation closely related to the replacement of that part.

1. The F.R.T. is based on the following servicing conditions

- A liberal allowance is added to the net servicing time.
- Standard times specified are based on the condition that the necessary servicing tools listed in the service manual (motorcycle) which describes the HONDA service policy are available close at hand and the work performed by a mechanic with normal skill.
- Time required for inspection and operational test following the servicing is included in the F.R.T.

2. Method of computing

The job times are listed in tenth of an hour to simplify computation.

(Example) $0.3 = 18$ minutes
 $5.6 = 5$ hours and 36 minutes

CONVERSION CHART			
Hours	Minutes	Hours	Minutes
0.1	6	0.6	36
0.2	12	0.7	42
0.3	18	0.8	48
0.4	24	0.9	54
0.5	30	1.0	60

3. Computing the F.R.T.

When several jobs are performed at the same time, make the calculation in the following manner.

- Jobs of non duplicated nature

The F.R.T. for the job is obtained by totalling the F.R.T. for each part replaced.

(Example) Replacement of contact breaker assy. and clutch spring.

Service item	F.R.T.
Contact breaker assy.	0.3
Clutch spring	1.2

The F.R.T. for the job is : $0.3 + 1.2 = 1.5$

- Jobs of duplicated nature

Take the F.R.T. for the last part to be replaced.

(Example) Replacement of crankshaft comp. and primary chain.

Service item	F.R.T.
Crankshaft comp.	☆8.0
Primary chain	☆7.4

The F.R.T. for the job is : 8.0

- Jobs of partially related nature

Total up the F.R.T. for all of the parts replaced and then subtract the F.R.T. for the duplicated operation.

(Example) Replacement of gear shift drum and crankshaft assembly.

Service item	F.R.T.
Gear shift drum	☆5.4
Crankshaft	☆8.0
Crankcase disassembly	☆5.1

The F.R.T. for the job is : $(5.4 + 8.0) - 5.1 = 8.3$

Crankcase disassembly is the duplicated operations.

● The F.R.T. shown with (☆) includes engine removal and installation.

4. Operations other than replacing parts

a. Removal and installation

No.	Service item	F.R.T.
1	Engine	2.9
2	Radiator	0.6
3	Carburetor	1.2

b. Adjustment, measurement and cleaning Engine

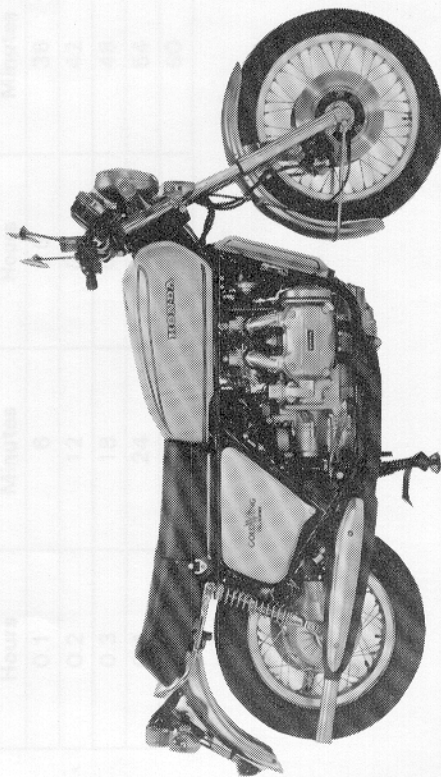
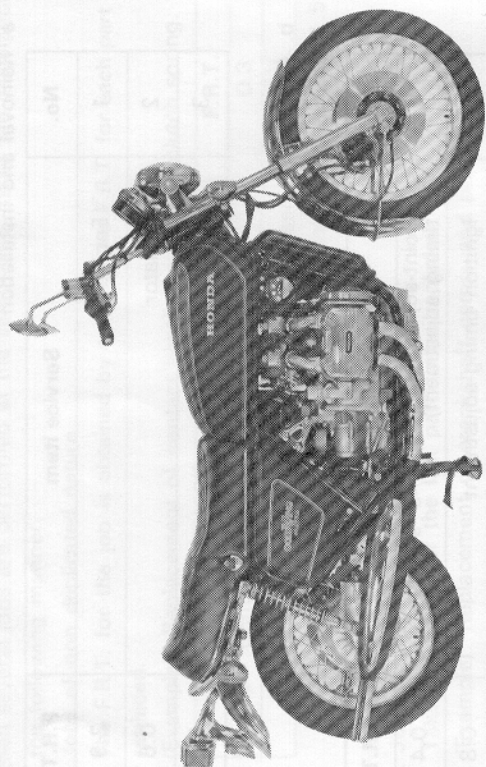
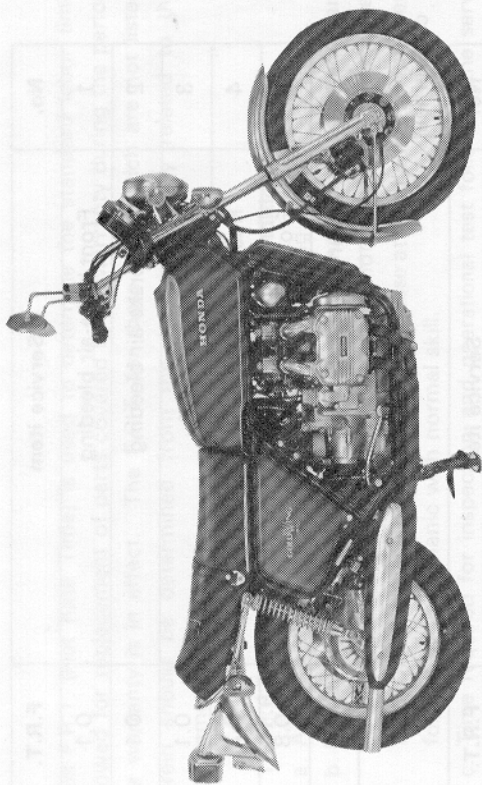
No.	Service item	F.R.T.
1	Point-adjustment (including ignition timing adjustment)	0.4
2	Ignition timing-adjustment	0.3
3	Spark plug-adjustment and cleaning	0.5
4	Tappet adjustment	0.7
5	Oil filter cleaning	☆3.0
6	Engine oil-inspection (excluding oil change)	0.1
7	Clutch-adjustment	0.3
8	Cleaner element-cleaning	0.2
9	Compression-pressure measurement	0.2
10	Battery-checking of electrolyte level and gravity	0.2
11	Carburetor-float level measurement	1.5
12	Carburetor idle-adjustment	0.2
13	Throttle operation-adjustment	0.1
14	Carburetor synchronization-adjustment	0.6
15	Carburetor fast idle link adjustment	1.3
16	Radiator fan cleaning	0.8
17	Exterior of radiator cor cleaning	0.3

Frame

No.	Service item	F.R.T.
1	Front brake-air bleeding	0.1
2	Rear brake-air bleeding	0.1
3	Brake-operation test	0.1
4	Headlight-aimings	0.2
5	Front wheel balance	0.8
6	Rear wheel balance	0.9

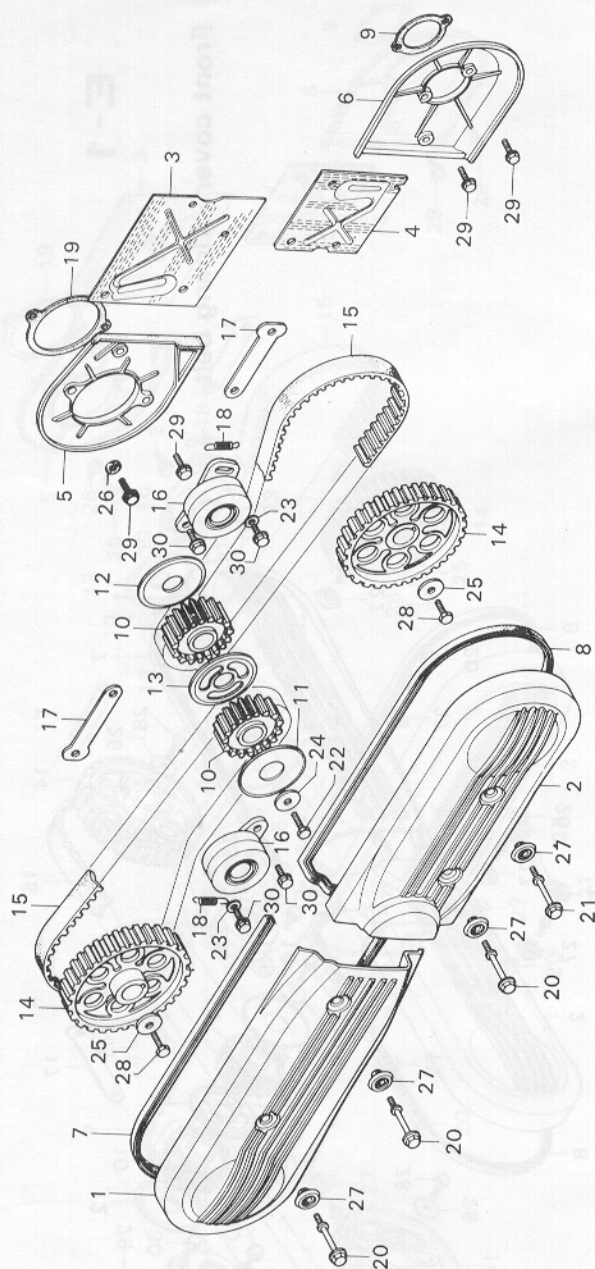
c. Overhaul

No.	Service item	F.R.T.
1	Carburetor	3.7
2	Final gear	1.4



E-1

Front cover • Timing belt



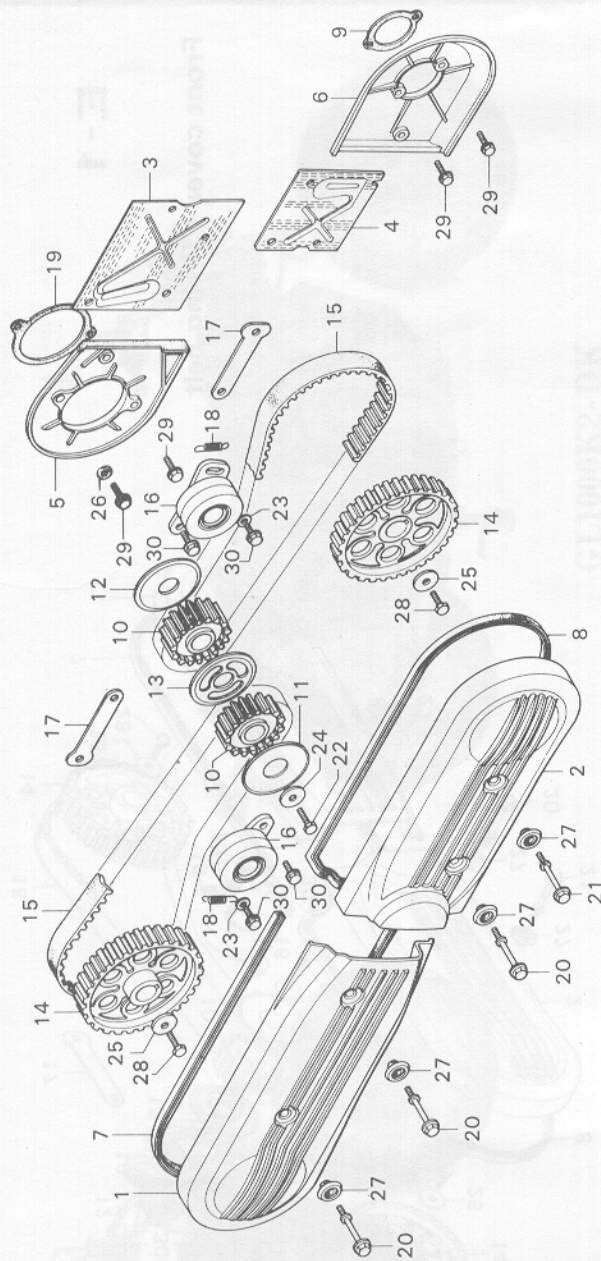
B371-1

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
L. TIMING BELT	0.8	1	11511-371-000	COVER, R. FR.	1	1	2100001	2038639
*For R. timing belt 0.5								DK, DM, E, ED, F, G, U
*One motorcycle 1.0						1		
TIMING BELT DRIVE PULLEY	0.7	2	11511-371-980	COVER, R. FR.	1	1	2100001	2038639
*For inside 0.4								DK, DM, E, ED, F, G, U
R. HEAD SEALD COVER	0.6		11521-371-010	COVER, L. FR.	1	1	2100001	2038639
• L. HEAD SEALD COVER			11521-371-980	COVER, L. FR.	1	1		
*One motorcycle 0.9								
TIMING BELT DRIVEN PULLEY	0.5	3	11531-371-000	PLATE, R. INSULATOR	1	1		
*One motorcycle 1.0			11535-371-000	PLATE, L. INSULATOR	1	1		
R. FRONT COVER/PACKING	0.3	5	11541-371-000	COVER, R. HEAD SEALD	1	1		
• L. FRONT COVER/PACKING			11541-371-980	COVER, R. HEAD SEALD	1	1		
*One motorcycle 0.6								
TIMING BELT ADJUSTER	0.3	6	11542-371-000	COVER, L. HEAD SEALD	1	1		
and its related parts			11542-371-980	COVER, L. HEAD SEALD	1	1		
*One motorcycle 0.6								
		7	11831-371-000	PACKING, R. FR. COVER	1	1	2100001	2038639
			11831-371-010	PACKING, R. FR. COVER	1	1		DK, DM, E, ED, F, G, U
		8	11832-371-000	PACKING, L. FR. COVER	1	1	2100001	2038639
			11832-371-010	PACKING, L. FR. COVER	1	1		DK, DM, E, ED, F, G, U
		9	12391-371-000	GASKET, FUEL PUMP COVER	1	1		
		10	13621-657-000	PULLEY, TIMING BELT DRIVE	2	2		
		11	13622-371-000	PLATE, TIMING BELT GUIDE	1	1		
		12	13622-657-000	PLATE A, TIMING BELT GUIDE	1	1		

1977.08-20

E-1

Front cover • Timing belt



8371-1

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
		13	13623-371-000	PLATE, B, TIMING BELT GUIDE	1	1	1	
		14	14211-657-010	PULLEY, TIMING BELT DRIVEN	2	2	2	
		15	14400-371-004	BELT, TIMING	2	2	2	1008639
			14400-371-014	BELT, TIMING (UNITTA)	2	2	2	1008640
		16	14400-371-005	BELT, TIMING (MITSUBISHI)	2	2	2	
			14510-371-008	ADJUSTOR COMP., TIMING BELT (TOYOTA)	2	2	2	
		17	14512-371-000	PLATE, TIMING BELT ADJUSTOR	2	2	2	
		18	14516-371-000	SPRING, TIMING BELT ADJUSTOR	2	2	2	
		19	30376-371-000	PACKING, BREAKER	1	1	1	
		20	90017-371-000	BOLT, SPECIAL, 6X4.5	3	3	3	
			90017-371-980	BOLT, SPECIAL, 6X4.5	3	3	3	
		21	90019-371-000	BOLT, SPECIAL, 6X54	1	1	1	
		22	90019-371-980	BOLT, SPECIAL, 6X54	1	1	1	
		23	90021-371-000	BOLT, PULLEY, 10X28	2	2	2	
		24	90406-371-000	WASHER, 8MM	2	2	2	
		25	90414-611-000	WASHER, SPECIAL, 34X10, 5X4.0	1	1	1	
		26	90435-611-000	WASHER, SPECIAL, 28X8, 5X4.0	2	2	2	
		27	90441-028-010	WASHER, SEALING, 6MM	1	1	1	
		28	90541-371-000	RUBBER, MOUNT	4	4	4	
		29	92000-08022-0A	BOLT, HEX., 8X22	2	2	2	
			95700-06022-00	BOLT, FLANGE, 6X22	4	4	4	
								1005025
								2000602
								A,CM,DK,DM,U E,ED,F,G E,ED,F,G
								1977.08.20

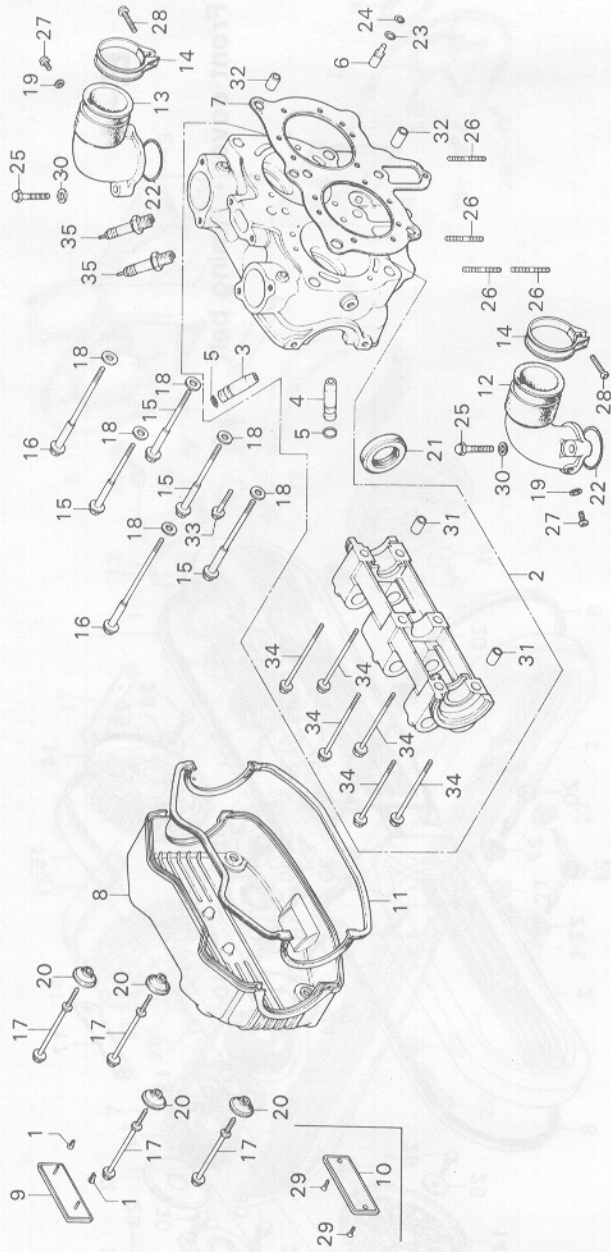
Front cover • Timing belt



1977.08.20

E-2

Right cylinder head



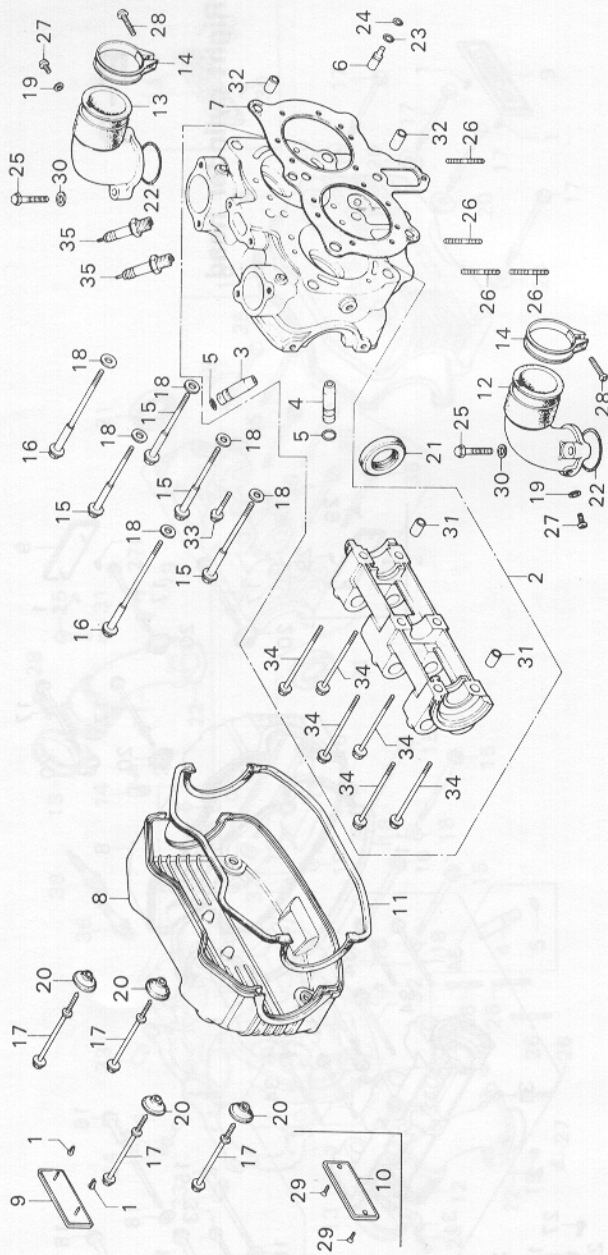
8371-2

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
CYLINDER HEAD ASSY.	2.3	1	11633-323-000	PUSH ON FIX, J TYPE	2	2		
*Valve rapping included								
VALVE GUIDE	1.6	2	12200-371-000	HEAD ASSY., CYLINDER 12200-371-010	1		2038639 1004135	
*Reaming included add 0.2								
Valve seat refacing excluded.								
If it refaced add 0.2								
CYLINDER HEAD GASKET	1.1	3	12204-371-305	GUIDE, IN. VALVE	1	1	1004136	
27 X 43 X 9 OIL SEAL	0.9	4	12205-371-305	GUIDE, EX. VALVE	2	2		
8 X 40 STUD BOLT	0.4	5	12211-250-310	CLIP, VALVE GUIDE	4	4		
*Add 0.1								
INLET MANIFOLD	0.2	6	12238-371-000	ORIFICE, OIL CONTROL	1	1		
*Add 0.2								
CYLINDER HEAD COVER/EMBLEM	0.1	7	12251-371-003	GASKET, CYLINDER HEAD	1	1		
SPARK PLUG	0.1	8	12311-371-000	COVER, CYLINDER HEAD 12311-371-010	1			
*One or both								
			12311-371-010	COVER, CYLINDER HEAD	1	1	2100001	2038639 DK, DM, E, ED, F, G, U
			12311-371-980	COVER, CYLINDER HEAD	1	1		
			12312-371-000	EMBLEM, HEAD COVER	1	1		
			12312-371-610	EMBLEM, HEAD COVER	1	1		
			12312-371-611	EMBLEM, HEAD COVER	1	1		
			12328-371-000	GASKET, HEAD COVER	1	1		
			17110-371-000	MANIFOLD A, IN.	1	1		
			17110-371-980	MANIFOLD A, IN.	1	1		
			17120-371-000	MANIFOLD B, IN.	1	1		
			17120-371-980	MANIFOLD B, IN.	1	1		
			17255-371-000	BAND, IN. MANIFOLD	2	2	2100001	2038639 DK, DM, E, ED, F, G, U

1977.08.20

E-2

Right cylinder head



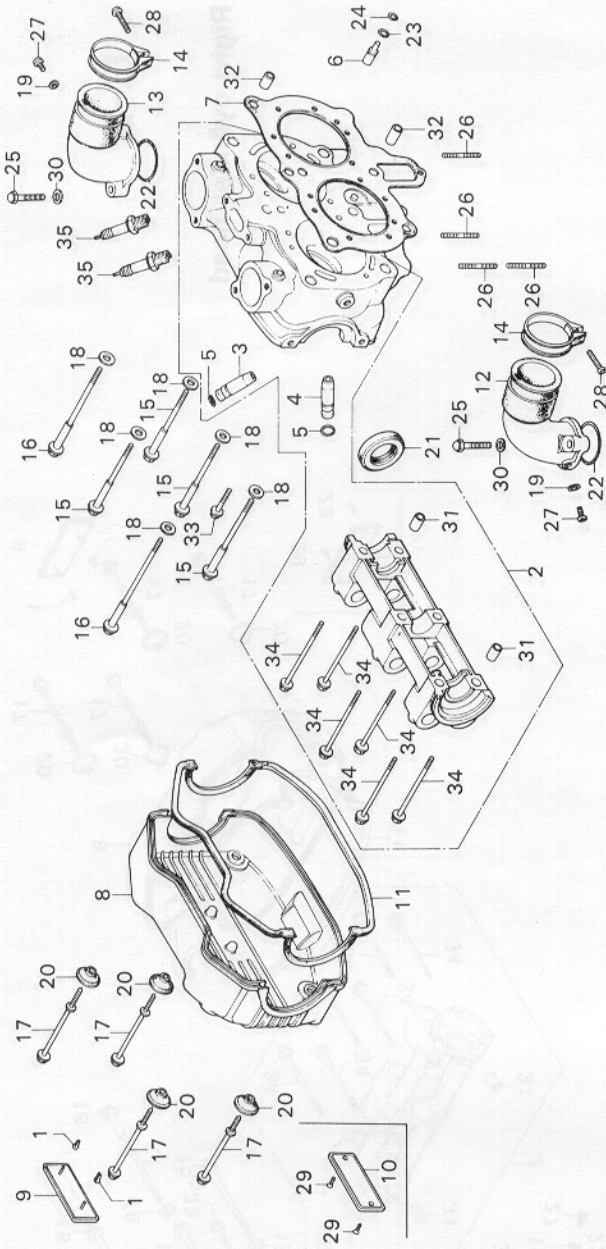
8371-2

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Regd. No. GL1000 LTD K1 K2	Serial No.	Area code
		15	17255-371-980	BAND, IN. MANIFOLD	4	4	4	
		16	90001-371-003	BOLT, FLANGE, 10X90	2	4	4	
		17	90002-371-003	BOLT, FLANGE, 10X115	2	2	2	
		18	90018-371-000	BOLT, SPECIAL, 6X63.2	4	4	4	
		19	90018-371-980	BOLT, SPECIAL, 6X63.2	4	4	4	
		20	90438-634-000	WASHER, 21X11X2.3	6	6	6	
		21	90452-323-000	WASHER, THRUST, 5MM	2	2	2	
		22	90541-371-000	RUBBER, MOUNT	4	4	4	
		23	90541-371-980	RUBBER, MOUNT	4	4	4	
		24	91209-371-003	OIL SEAL, 27X43X9	1	1	1	
		25	91301-371-003	O-RING, 40X2.6	2	2	2	
		26	91305-371-003	O-RING, 6.5X1.5	1	1	1	
		27	91308-371-003	O-RING, 4.1X1.5	1	1	1	
		28	92500-06032-08	BOLT, CAP, 6X32	4	4	4	
		29	90044-371-980	BOLT, CAP, 6X32	4	4	4	
		30	92700-08040-0E	BOLT, STUD, 8X40	4	4	4	
		31	90035-371-000	BOLT, STUD, 8X43	2	2	2	
		32	93500-05008-0A	SCREW, PAN, 5X8	2	2	2	
		33	90050-371-980	SCREW, PAN, 5X8	2	2	2	
		34	93500-05020-0G	SCREW, PAN, 5X20	2	2	2	
		35	93700-03006-0C	SCREW, DVAL, 3X6	2	2	2	
		36	93700-03006-1G	SCREW, DVAL, 3X6	2	2	2	
		37	94101-06000	WASHER, PLAIN, 6MM	4	4	4	
		38	90081-371-980	WASHER, PLAIN, 6MM	4	4	4	
		39	94301-10160	PIN A, DOWEL, 10X16	2	2	2	
		40	94301-12200	PIN A, DOWEL, 12X20	2	2	2	

1977.08.20

E-2

Right cylinder head



8371-2

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
		33	95700-06028-00	BOLT, FLANGE, 6X28	1	1	1	A, DK, DM, U
		34	90144-371-980	BOLT, FLANGE, 6X28	6	6	6	CM
		35	95700-08070-00	BOLT, FLANGE, 8X70	2	2	2	A, DK, DM, U
			98069-38710	PLUG, SPARK (D-8ES-L NGK)	2	2	2	CM
			98069-58721	PLUG, SPARK (X24ES ND)	2	2	2	E, ED, F, G
			98069-38716	PLUG, SPARK (DR8ES-L NGK)	2	2	2	CM, E, ED, F, G
			98069-58726	PLUG, SPARK (X24ESR-U ND)	2	2	2	CM, E, ED, F, G

1977.08.20

Left cylinder head



Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
CYLINDER HEAD ASSY.	2.3	1	11633-323-000	PUSH ON FIX, J TYPE	2	2		
*Valve rapping included		2	12200-371-000	HEAD ASSY., CYLINDER	1	2	2038639	
VALVE GUIDE	1.6			12200-371-010			1004135	
*Reaming included add 0.2			12200-371-010	HEAD ASSY., CYLINDER	1		1004136	
Valve seat refacing excluded.								
If it refaced add 0.2								
CYLINDER HEAD GASKET	1.1	3	12204-371-305	GUIDE, IN. VALVE	2	1		
27 x 43 x 9 OIL SEAL	0.9	4	12205-371-305	GUIDE, EX. VALVE	2	2		
8 x 40 STUD BOLT	0.4	5	12211-250-310	CLIP, VALVE GUIDE	4	4		
*Add 0.1		6	12238-371-000	ORIFICE, OIL CONTROL	1	1		
INLET MANIFOLD	0.2	7	12251-371-003	GASKET, CYLINDER HEAD	1	1		
CYLINDER HEAD COVER/EMBLEM	0.1	8	12311-371-000	COVER, CYLINDER HEAD	1	1		
SPARK PLUG	0.1			12311-371-010				
*One or both			12311-371-010	COVER, CYLINDER HEAD	1	1	2100001	2038639 DK,DM,E,ED,F,G,U
		9	12311-371-980	COVER, CYLINDER HEAD	1			
			12312-371-000	EMBLEM, HEAD COVER	1			
			12312-371-610	EMBLEM, HEAD COVER	1			
		9A	12312-371-611	EMBLEM, HEAD COVER	1	1	2038639	DK,DM,E,ED,F,G,U
		10	12328-371-000	GASKET, HEAD COVER	1	1	2100001	
		11	17110-371-000	MANIFOLD A, IN.	1	1		
			17110-371-980	MANIFOLD A, IN.	1			
		12	17120-371-000	MANIFOLD B, IN.	1	1		
			17120-371-980	MANIFOLD B, IN.	1			
		13	17255-371-000	BAND, IN. MANIFOLD	2	2		

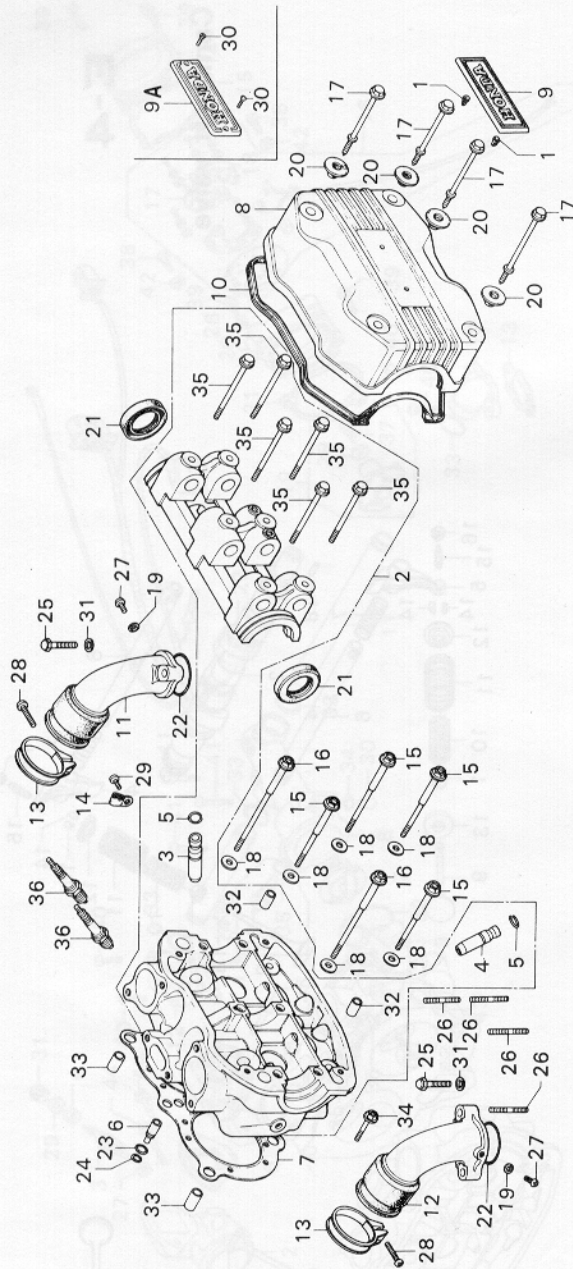
Left cylinder head



1977.08.20

E-3

Left cylinder head



8371-3

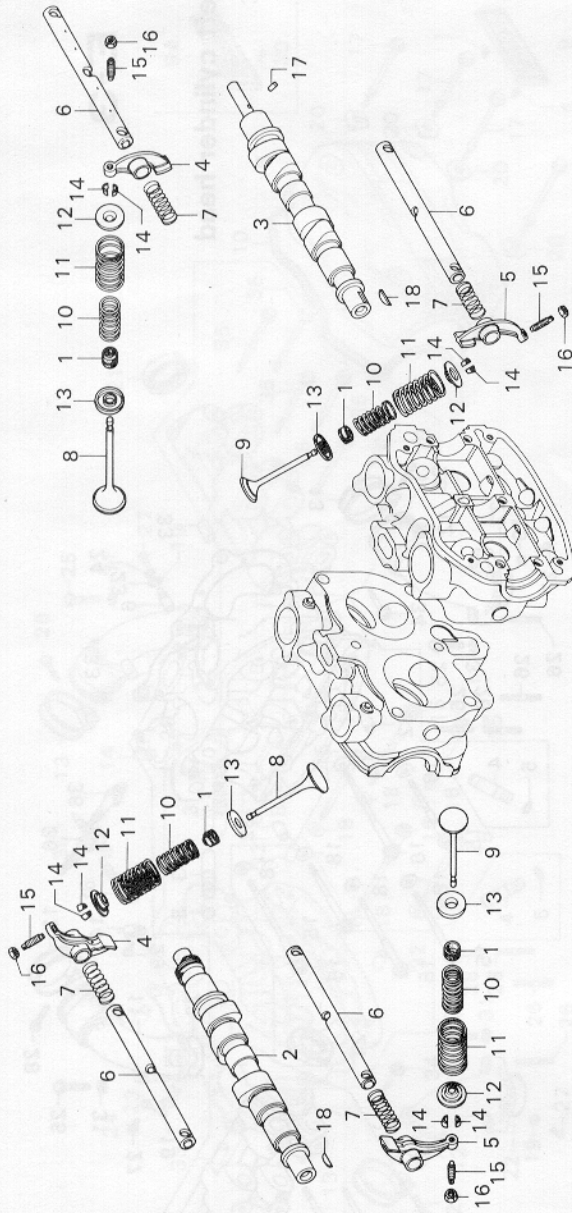
Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
		32	90081-371-980	WASHER, PLAIN, 6MM		4		
		33	94301-10160	PIN A, DOWEL, 10X16		2	2	2
		34	94301-12200	PIN A, DOWEL, 12X20		2	2	2
		35	95700-06028-00	BOLT, FLANGE, 6X28		1	1	1
		36	90144-371-980	BOLT, FLANGE, 6X28		6	6	6
		37	95700-08070-00	BOLT, FLANGE, 8X70		2	2	2
		38	98069-38710	PLUG, SPARK (D-8ES-L NGK)		2	2	2
		39	98069-58721	PLUG, SPARK (X24ES ND)		2	2	2
		40	98069-38716	PLUG, SPARK (DR8ES-L NGK)		2	2	2
		41	98069-58726	PLUG, SPARK (X24ESR-U ND)		2	2	2

A,DK,DM,U
CM
A,DK,DM,U
CM
E,ED,F,G
CM,E,ED,F,G
CM,E,ED,F,G

1977.08.20

E-4

Camshaft valve



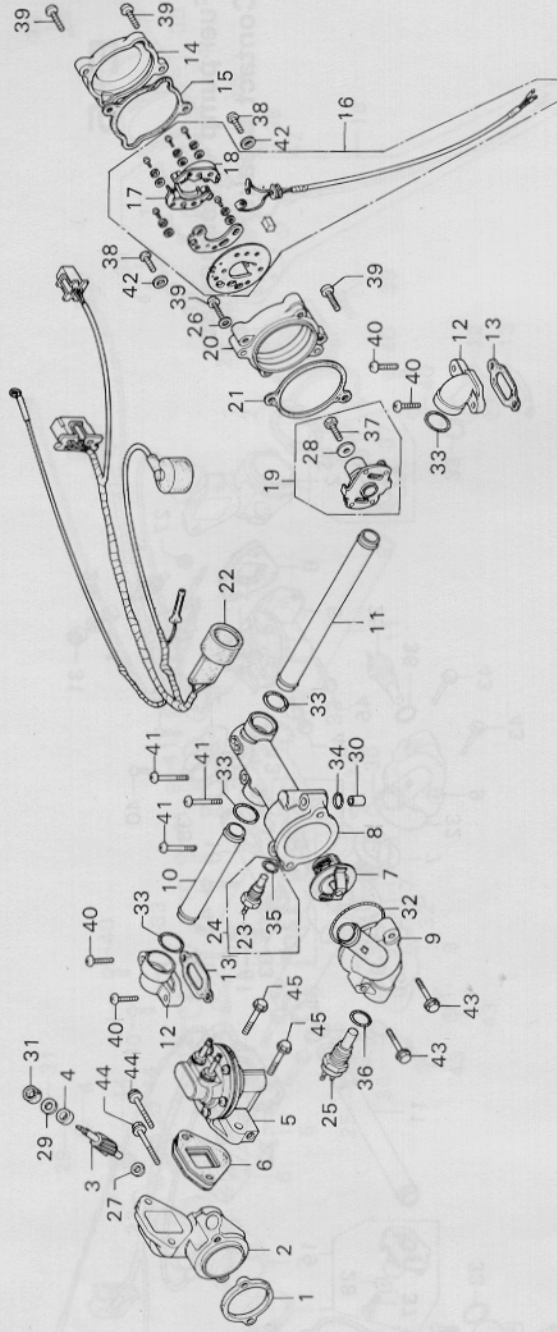
8371-4

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTK1 K2	Serial No.	Area code
VALVE	1.4	1	12209-300-003	SEAL, VALVE STEM		8	8	8
*Add 0.2 reaming included		2	14110-371-000	CAMSHAFT COMP., R. 14110-371-010		1		
VALVE SPRING and its related parts	1.3						2028170	
*Add 0.1								
L. CAMSHAFT/ROCKER ARM and its related parts	0.9		14110-371-010	CAMSHAFT COMP., R.		1	2028171	
R. CAMSHAFT/ROCKER ARM and its related parts	0.7							
		3	14211-371-300	CAMSHAFT, L.		1	1	1
		4	14611-371-000	ARM A, ROCKER		4	4	4
		5	14621-371-000	ARM B, ROCKER		4	4	4
		6	14631-371-000	SHAFT, ROCKER ARM		4	4	4
		7	14642-371-000	SPRING, ROCKER ARM SIDE		8	8	8
		8	14711-371-000	VALVE, IN.		4	4	4
		9	14721-371-000	VALVE, EX.		4	4	4
		10	14751-611-003	SPRING, VALVE INNER (NIPPATSU)		8	8	8
		11	14761-611-003	SPRING, VALVE OUTER (NIPPATSU)		8	8	8
		12	14771-551-020	RETAINER, VALVE SPRING		8	8	8
		13	14775-300-000	SEAT, VALVE SPRING		8	8	8
		14	14781-551-000	COTTER, VALVE		16	16	16
		15	90012-300-000	SCREW, TAPPET ADJUSTING		8	8	8
		16	90205-300-000	NUT, TAPPET ADJUSTING		8	8	8
		17	90701-283-000	PIN, KNOCK, 3X6.8		1	1	1
		18	94401-25140	KEY, WOODRUFF, 25X14		2	2	2

1977.08.20

E-5

Fuel pump • Thermostat • Contact breaker



B371-5

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
ENGINE SUB WIRE HARNESS	±3.0	1	12390-371-000	INSULATOR COMP., TACHOMETER COVER	1	1	1	
THERMOSTAT CASE/WATER TEMPERATURE SENDING UNIT	1.5	2	12411-371-000	COVER, FUEL PUMP	1	1	1	
THERMOSTAT COVER/UNIT	0.6	3	12411-371-980	COVER, FUEL PUMP	1	1	1	
•THERMO SWITCH		4	12431-371-000	GEAR, TACHOMETER	1	1	1	
R. CONNECTING PIPE/WATER JOINT	0.4	5	12435-246-000	COLLAR, TACHOMETER GEAR THRUST	1	1	1	
•L. CONNECTING PIPE/WATER JOINT		6	16700-371-005	PUMP ASSY., FUEL (KISAN)	1	1	1	
CONTACT BREAKER	0.4	7	16700-371-980	PUMP ASSY., FUEL	1	1	1	
•Add 0.1								
CONTACT BREAKER ASSY./SPAKE ADVANCER/BRAKER CASE	0.3	8	16701-634-000	INSULATOR COMP., FUEL PUMP	1	1	1	
•FUEL PUMP COVER/TACHOMETER GEAR and those related parts		9	16701-371-980	INSULATOR COMP., FUEL PUMP	1	1	1	
TACHOMETER COVER INSULATOR	0.1	10	19300-657-000	THERMOSTAT UNIT	1	1	1	
•BREAKER COVER		11	19300-657-003	THERMOSTAT UNIT	1	1	1	
		12	19311-371-000	CASE, THERMOSTAT	1	1	1	
		13	19311-371-980	CASE, THERMOSTAT	1	1	1	
		14	19315-371-000	COVER, THERMOSTAT	1	1	1	
		15	19315-371-980	COVER, THERMOSTAT	1	1	1	
		16	19411-371-000	PIPE, R. CONNECTING	1	1	1	
		17	19411-371-980	PIPE, R. CONNECTING	1	1	1	
		18	19412-371-000	PIPE, L. CONNECTING	1	1	1	
		19	19412-371-980	PIPE, L. CONNECTING	1	1	1	
		20	19421-371-000	JOINT, WATER	2	2	2	
		21	19421-371-980	JOINT, WATER	2	2	2	
		22	19429-371-000	PACKING, WATER JOINT	2	2	2	
		23	30070-371-000	COVER, BREAKER	1	1	1	
		24	30070-371-980	COVER, BREAKER	1	1	1	

A, CM, ED, F, G
DK, DM, U
2038639
2100001
A, CM, ED, F, G
DK, DM, U

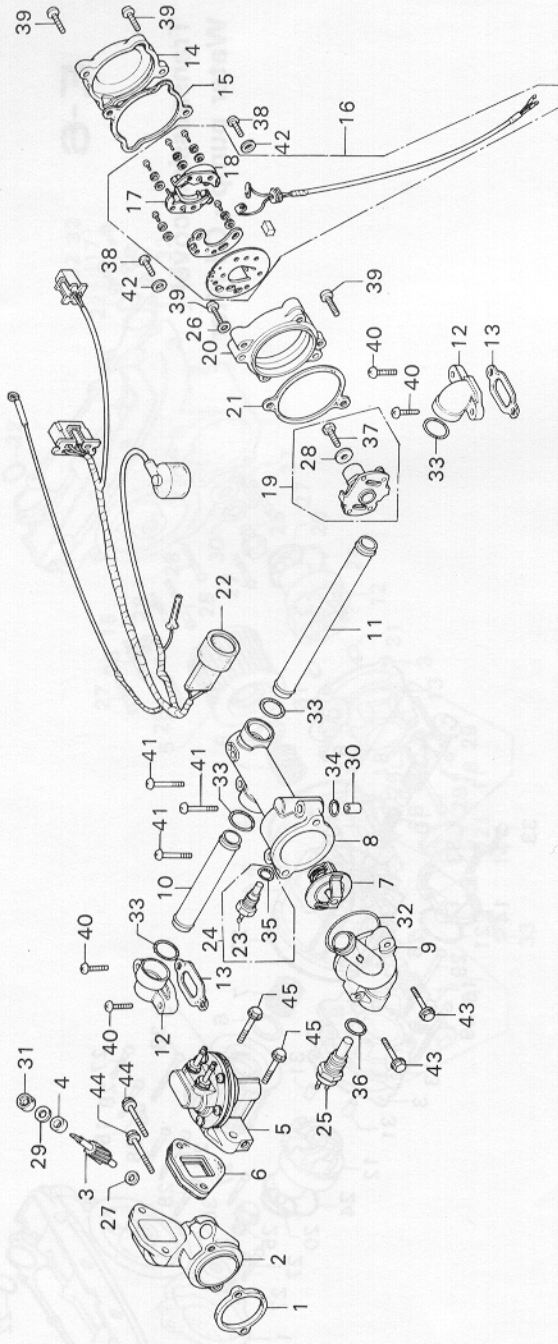
1977.08.20

**Fuel pump • Thermostat •
Contact breaker**

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E-5

Fuel pump • Thermostat • Contact breaker

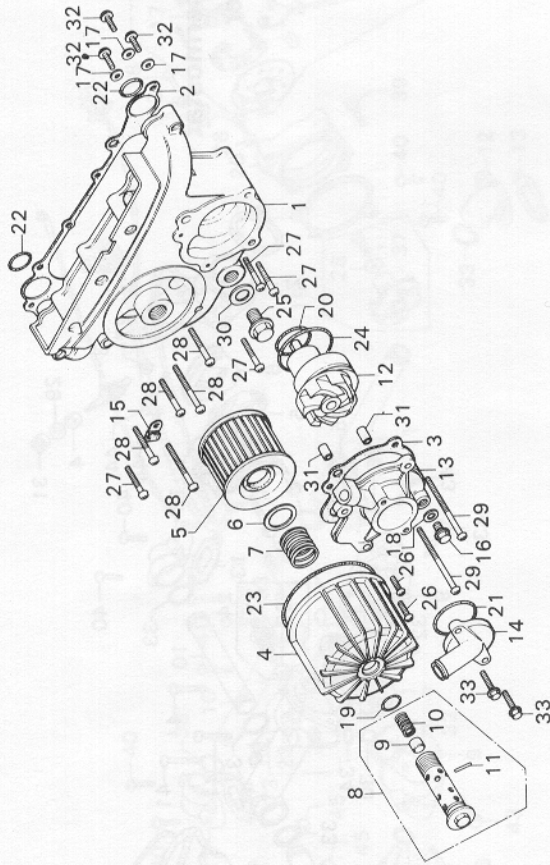


B371-5

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Regd. No. GL1000 LTD K1 K2	Serial No.	Area code
		34	91303-611-000	O-RING, 12.5X2.2	1	1	1	
		35	91307-611-000	O-RING, 13.5X1.4	1	1	1	
		36	91310-611-000	O-RING, 15.5X14MM	1	1	1	
		37	92000-06014	BOLT, HEX., 6X14	1	1	1	
		38	93500-06012	SCREW, PAN, 6X12	2	2	2	
		39	93500-06020	SCREW, PAN, 6X20	4	4	4	
		40	90054-371-980	SCREW, PAN, 6X20	4	4		
			93500-06025	SCREW, PAN, 6X25	4	4		
			95700-06025-00	BOLT, FLANGE, 6X25	4	4	2015495	2015494
			90143-371-980	BOLT, FLANGE, 6X25	4	4		
		41	93500-06040	SCREW, PAN, 6X40	3	3		
			95700-06040-00	BOLT, FLANGE, 6X40	3	3	2015495	2015494
			90147-371-980	BOLT, FLANGE, 6X40	3	3		
		42	94101-06000	WASHER, PLAIN, 6MM	2	2		
		43	95700-06032-00	BOLT, FLANGE, 6X32	2	2		
			90145-371-980	BOLT, FLANGE, 6X32	2	2		
		44	95700-06040-00	BOLT, FLANGE, 6X40	2	2		
			90147-371-980	BOLT, FLANGE, 6X40	2	2		
		45	95700-08032-00	BOLT, FLANGE, 8X32	2	2		
			90161-371-980	BOLT, FLANGE, 8X32	2	2		

E-6

Transmission cover •
Water pump • Oil filter



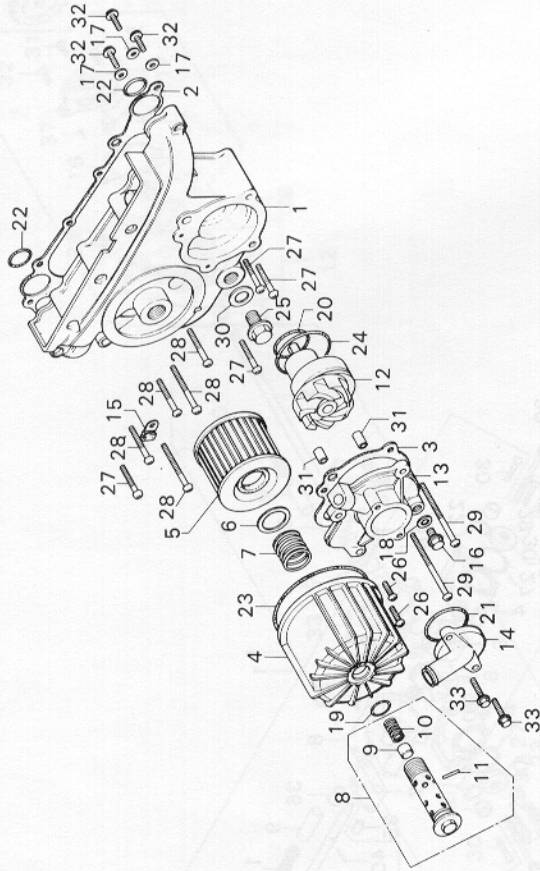
8371-6

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	GL1000 LTD K1 K2	Serial No.	Area code
TRANSMISSION COVER COMP./WATER PUMP	1.3	1	11360-371-000	COVER COMP., TRANSMISSION	1	1	1	
TRANSMISSION COVER GASKET	1.2	2	11360-371-980	COVER COMP., TRANSMISSION	1	1	1	
WATER PUMP COVER COMP.	0.4	3	11391-371-000	GASKET, TRANSMISSION COVER	1	1	1	
WATER PUMP CAP	0.3	4	11396-371-000	GASKET, WATER PUMP	1	1	1	
OIL FILTER CASE and its related parts	0.2	5	15411-371-000	CASE, OIL FILTER	1	1	1	
		6	15412-300-024	ELEMENT, OIL FILTER (TOKYO ROKI)	1	1	1	
		6	15414-300-000	SEAT, OIL FILTER SPRING	1	1	1	
		7	15415-300-000	SPRING, OIL FILTER ELEMENT SET	1	1	1	
		8	15420-300-020	BOLT, OIL FILTER CENTER	1	1	1	
		9	15473-300-300	VALVE, CHECK	1	1	1	
		10	15474-300-310	SPRING, CHECK VALVE	1	1	1	
		11	15477-300-300	PIN, SPRING SET	1	1	1	
		12	19200-371-000	PUMP COMP., WATER	1	1	1	
		13	19221-371-000	COVER COMP., WATER PUMP	1	1	1	
		14	19225-371-000	CAP, WATER PUMP	1	1	1	
		15	32111-323-000	CLAMPER, CORD	1	1	1	
		16	90007-371-004	BOLT, FLANGE, 10X12	1	1	1	
		17	90441-028-010	WASHER, SEALING, 6MM	3	3	3	
		18	90481-001-020	WASHER, 10.2MM	1	1	1	
		19	91302-028-000	O-RING, 15X2.5	1	1	1	
		20	91303-283-000	O-RING, 37.2X2.3	1	1	1	

1977.08.20

E-6

Transmission cover •
Water pump • Oil filter



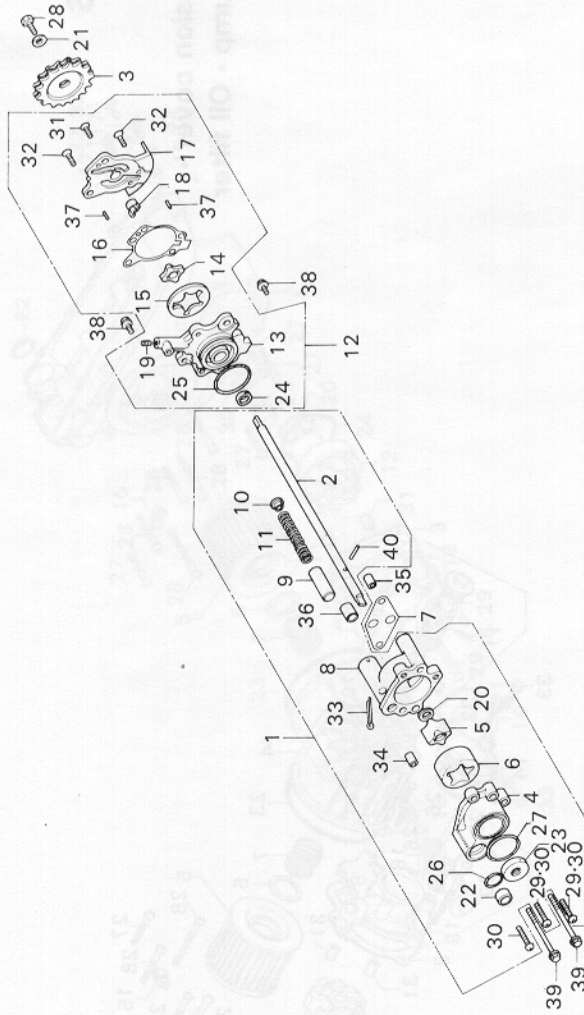
B371-6

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Regd. No. LID K1 K2	Serial No.	Area code
		21	91305-216-000	O-RING, 46X2	1	1	1	
		22	91312-371-003	O-RING, 23X2.1	2	2	2	
		23	91316-300-005	O-RING, 89X4.5	1	1	1	
		24	91356-706-000	O-RING, 56X2.4	1	1	1	
		25	92800-14000	BOLT, DRAIN PLUG, 14MM	1	1	1	
			90045-371-980	BOLT, DRAIN PLUG, 14MM	1	1		
		26	93500-06020	SCREW, PAN, 6X20	2		1009338	
			95700-06022-00	BOLT, FLANGE, 6X22	2		1009339	
		27	90142-371-980	BOLT, FLANGE, 6X22	2	2		
			93500-06035	SCREW, PAN, 6X35	4	4		
		28	90055-371-980	SCREW, PAN, 6X35	4	4		
			93500-06055	SCREW, PAN, 6X55	5	5		
		29	90056-371-980	SCREW, PAN, 6X55	5	5		
			93500-06080	SCREW, PAN, 6X80	2		1009338	
			95700-06080-00	BOLT, FLANGE, 6X80	2		1009339	
		30	94109-14000	WASHER, DRAIN PLUG, 14MM	2	2		
					1	1		
		31	94301-08140	PIN A, DOWEL, 8X14	2	2		
		32	95700-06018-00	BOLT, FLANGE, 6X18	3	3		
		33	95700-06022-00	BOLT, FLANGE, 6X22	2	2		
			90142-371-980	BOLT, FLANGE, 6X22	2			

1977.08.20

E-7

Oil pump



8371-7

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Ref. No. LTD K1 K2	Serial No.	Area code
OIL PUMP BASE/OIL PUMP SHAFT OIL PUMP ASSY. CLUTCH OIL PUMP ASSY. and its related PUMP DRIVEN SPROCKET OIL PUMP BODY/INNER ROTOR/OUTER ROTOR	*4.0	1	15110-371-000	PUMP ASSY., OIL	1	1	1	
	*3.8	2	15111-371-000	SHAFT, OIL PUMP	1	1	1	
	*3.6	3	15116-371-003	SPROCKET, PUMP DRIVEN	1	1	1	
	*3.3	4	15121-371-000	BODY, OIL PUMP	1	1	2000034	
	1.4		15121-371-010	BODY, OIL PUMP		1	2000035	
		5	15125-371-000	ROTOR A, OIL PUMP INNER	1	1	1	
		6	15126-371-000	ROTOR A, OIL PUMP OUTER	1	1	1	
		7	15128-371-000	PACKING, OIL PATH	1	1	1	
		8	15131-371-000	BASE, OIL PUMP	1	1	2000034	
			15131-371-010	BASE, OIL PUMP		1	2000035	
		9	15141-371-000	VALVE, RELIEF	1	1	1	
		10	15142-371-000	SEAT, RELIEF VALVE	1	1	1	
		11	15145-371-000	SPRING, RELIEF VALVE	1	1	1	
		12	15220-371-000	PUMP ASSY., CLUTCH OIL	1	1	1	
		13	15221-371-000	BODY, CLUTCH OIL PUMP	1	1	1	
		14	15225-371-000	ROTOR 8, INNER	1	1	1	
		15	15226-371-000	ROTOR 8, OUTER	1	1	1	
		16	15229-371-000	PACKING, CLUTCH OIL PUMP	1	1	1	
		17	15231-371-000	COVER, CLUTCH OIL PUMP	1	1	1	
		18	15256-371-000	COLLAR, OIL PUMP	1	1	1	
		19	90025-371-000	SCREW, SEALING	1	1	1	
		20	90408-371-000	WASHER, 15MM	1	1	2000034	

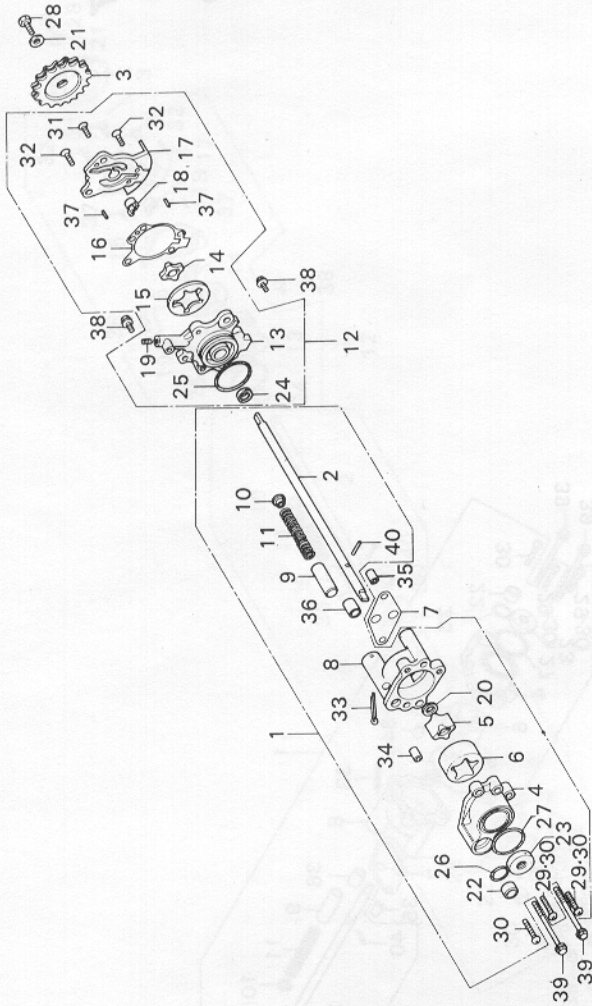
1977.08.20

Oil pump

25

E-7

Oil pump



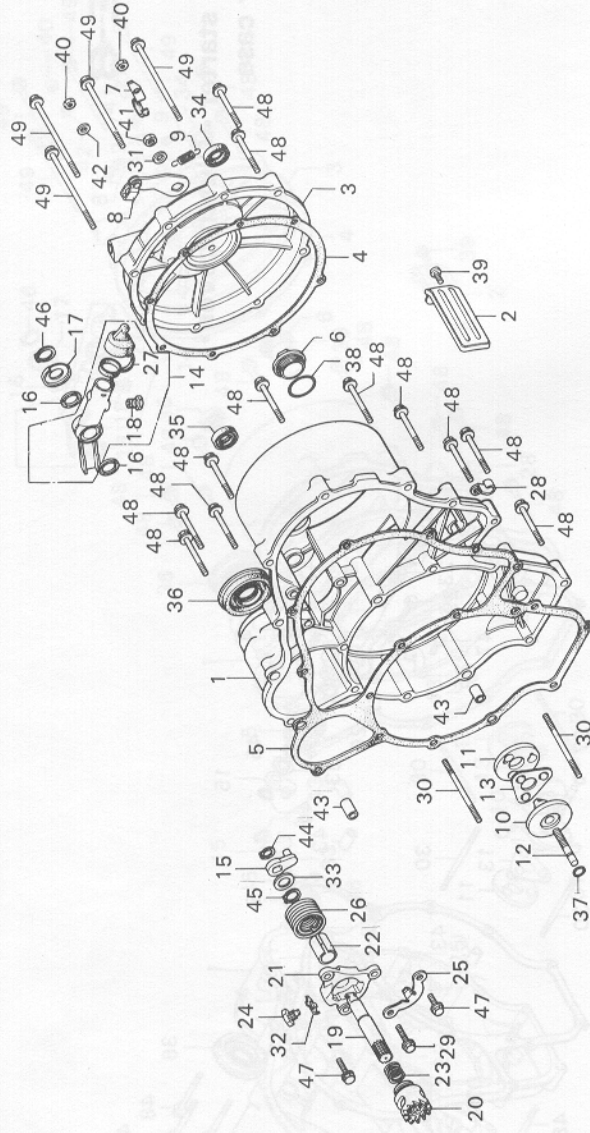
B371-7

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		36	94301-14200	PIN A, DOWEL, 14X20	1	1	1	
		37	94303-04065	PIN C, DOWEL, 4X6.5	2	2	2	
		38	95700-06018-00	BOLT, FLANGE, 6X18	3	3	3	
		39	95700-06080-00	BOLT, FLANGE, 6X80	2	2	2	
		40	96220-40158	ROLLER, 4X15.8	1	1	1	

1977.08.20

E-8

Kick starter • Clutch cover • Rear case



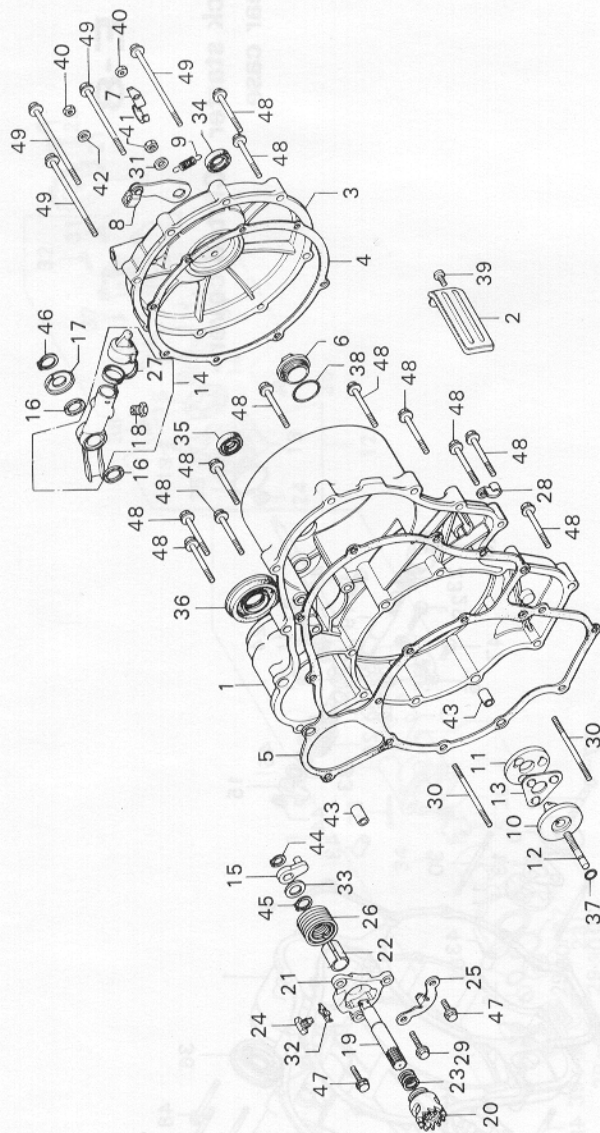
8371-8

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
REAR CASE COMP	*3.8	1	11310-371-000	CASE COMP., RR.	1	1	1020727	
KICK STATER SHAFT and its related parts	*3.4		11310-371-010	CASE COMP., RR.	1	1	1020728	
*25 x 54 x 7 OIL SEAL								
REAR CASE GASKET	*3.2	2	11310-371-980	CASE COMP., RR.	1	1		
KICK JOINT ASSY./KICK STATER ARM	*3.0		11315-371-980	INSULATOR COMP., HEAT	1	1		
CLUTCH COVER/CLUTCH LEVER and those related parts	1.1		11315-371-010	INSULATOR COMP., HEAT	1	1		
6 x 93 STUD BOLT	1.0	3	11342-371-000	COVER, CLUTCH	1	1		
*Add 0.1								
CLUTCH COVER GASKET	0.9	4	11393-371-000	GASKET, CLUTCH COVER	1	1		
HEAT INSULATOR	0.1	5	11394-371-000	GASKET, RR. CASE	1	1		
		6	12361-035-000	CAP, TAPPET ADJUSTING HOLE	1	1		
		7	15707-371-980	CLIP, OIL DRAIN TUBE	1	1		
		8	22810-371-000	LEVER COMP., CLUTCH	1	1		
		9	22815-300-000	SPRING, CLUTCH LEVER	1	1		
		10	22820-371-000	SHAFT, CLUTCH RELEASE	1	1		
		11	22830-371-000	CAM COMP., CLUTCH LIFTER	1	1		
		12	22841-300-000	BOLT, CLUTCH ADJUSTING	1	1		
		13	22860-300-006	RETAINER COMP., CLUTCH BALL	1	1		
		14	28240-371-000	JOINT ASSY., KICK	1	1		
		15	28240-371-980	JOINT ASSY., KICK	1	1		
		16	28246-371-000	ARM, KICK STARTER	1	1		
		17	28247-371-000	DUST SEAL, JOINT	2	2		
			28247-371-980	CAP, DUST SEAL	1	1		
			28247-371-980	CAP, DUST SEAL	1	1		

1977.08-20

E-8

Kick starter • Clutch cover •
Rear case



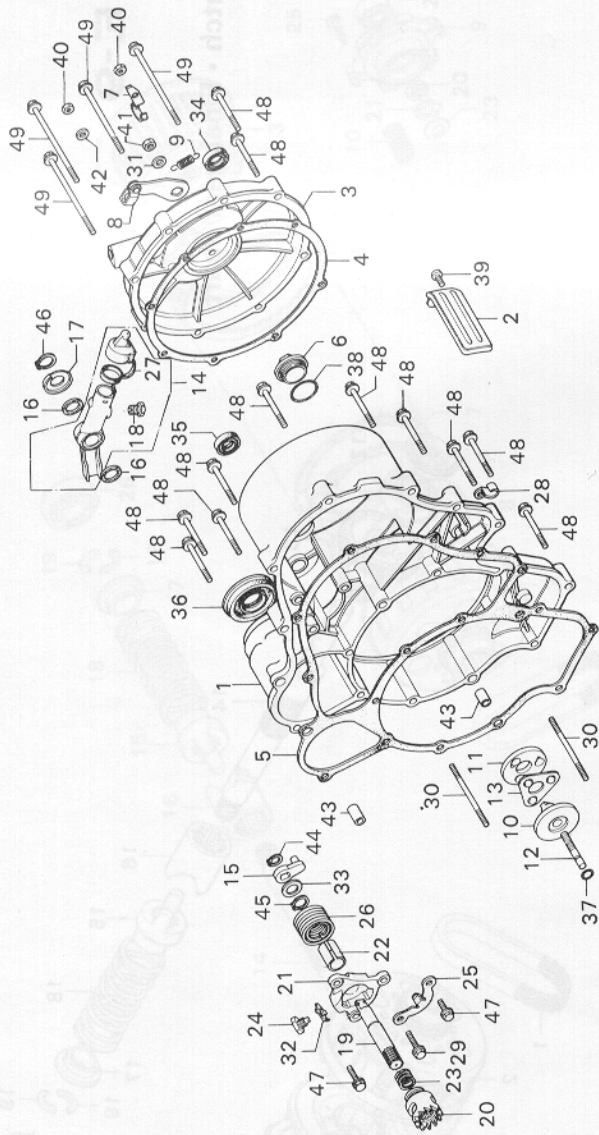
B371-8

Service Item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		18	28248-371-000	BOLT ASSY., 10MM	1	1	1	
		19	28248-371-980	BOLT ASSY., 10MM	1	1	1	
		20	28251-371-000	SHAFT, KICK STARTER	1	1	1	
		21	28252-371-000	RATCHET A, STARTER	1	1	1	
		22	28254-371-000	FLANGE, RATCHET	1	1	1	
		23	28255-371-000	COLLAR, KICK SHAFT	1	1	1	
		24	28256-371-000	SPRING., KICK RETURN	1	1	1	
		25	28257-371-000	BOLT, KICK GUIDE	1	1	1	
		26	28258-371-000	PLATE, KICK GUIDE	1	1	1	
		27	28261-371-000	SPRING, KICK STARTER	1	1	1	
		28	28302-371-000	CAP, KICK JOINT	1	1	1	
		29	32117-371-000	CLAMPER A, CORD	1	1	1	
		30	90006-371-000	BOLT, SPECIAL, 6X27	1	1	1	
		31	90028-371-004	BOLT, STUD, 6X93	2	2	2	
		32	90402-822-000	WASHER, HEAD, 8MM	1	1	1	
		33	90416-371-000	WASHER, KICK BOLT	1	1	1	
		34	90453-286-003	WASHER, 18MM (KOYO)	1	1	1	
		35	91202-216-003	OIL SEAL, 14X24X5	1	1	1	
		36	91204-286-003	OIL SEAL, 18X29X7	1	1	1	
		37	91204-371-003	SEAL, OIL 25X54X7	1	1	1	
		38	91301-283-005	O-RING, 5X2.4	1	1	1	
		39	91302-001-020	O-RING, 30.8MM	1	1	1	
		40	93500-06008	SCREW, PAN, 6X8	1	1	1	
		41	90053-371-980	SCREW, PAN, 6X8	1	1	1	
		42	94001-06000-05	NUT, HEX., 6MM	2	2	2	

1977.08.20

E-8

Kick starter • Clutch cover •
Rear case

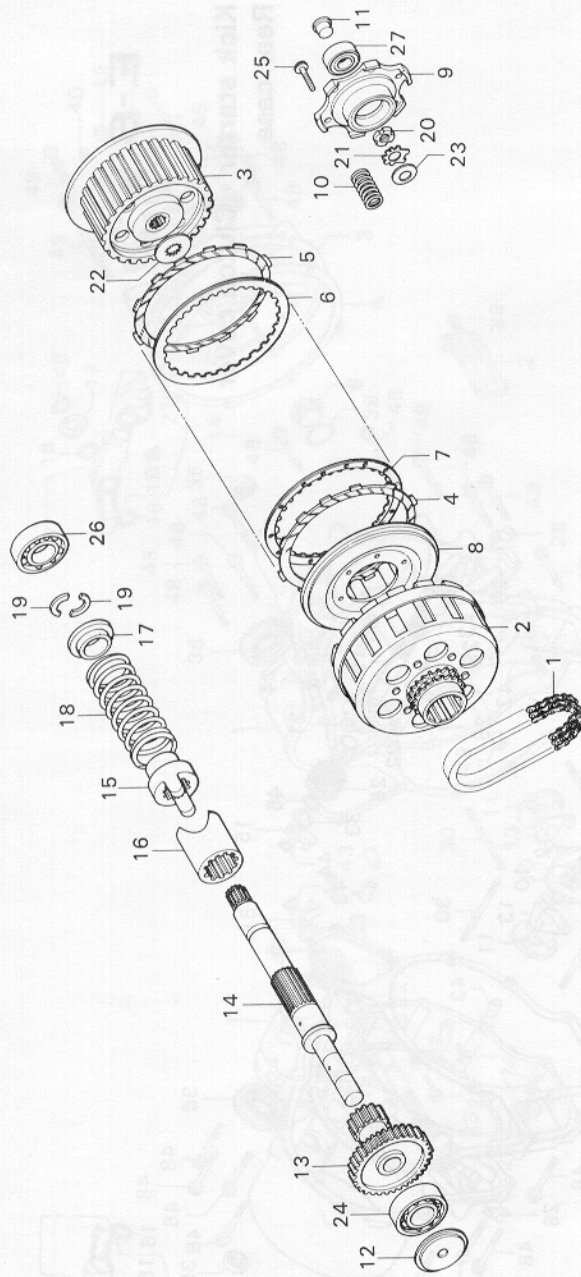


B371-8

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTDK1 K2	Serial No.	Area code
			90071-371-980	NUT, HEX., 6MM	2		
		41	94002-08000-0S	NUT, HEX., 8MM	1 1 1 1		
		42	94101-06000	WASHER, PLAIN, 6MM	1 1 1 1		
			90081-371-980	WASHER, PLAIN, 6MM	1		
		43	94301-08140	PIN A, DOWEL, 8X14	2 2 2 2		
		44	94510-16000	CIR CLIP, EXTERNAL, 16	1 1 1 1		
		45	94510-18000	CIR CLIP, EXTERNAL, 18	1 1 1 1		
		46	94510-20000	CIR CLIP, EXTERNAL, 20	1 1 1 1		
		47	95700-06018-00	BOLT, FLANGE, 6X18	2 2 2 2		
		48	95700-06035-00	BOLT, FLANGE, 6X35	13 13 13		
			90146-371-980	BOLT, FLANGE, 6X35			
		49	95700-06085-00	BOLT, FLANGE, 6X85	4 4 4 4		
			90149-371-980	BOLT, FLANGE, 6X85			
1977.08.20							

E-9

Clutch • Final gear shaft



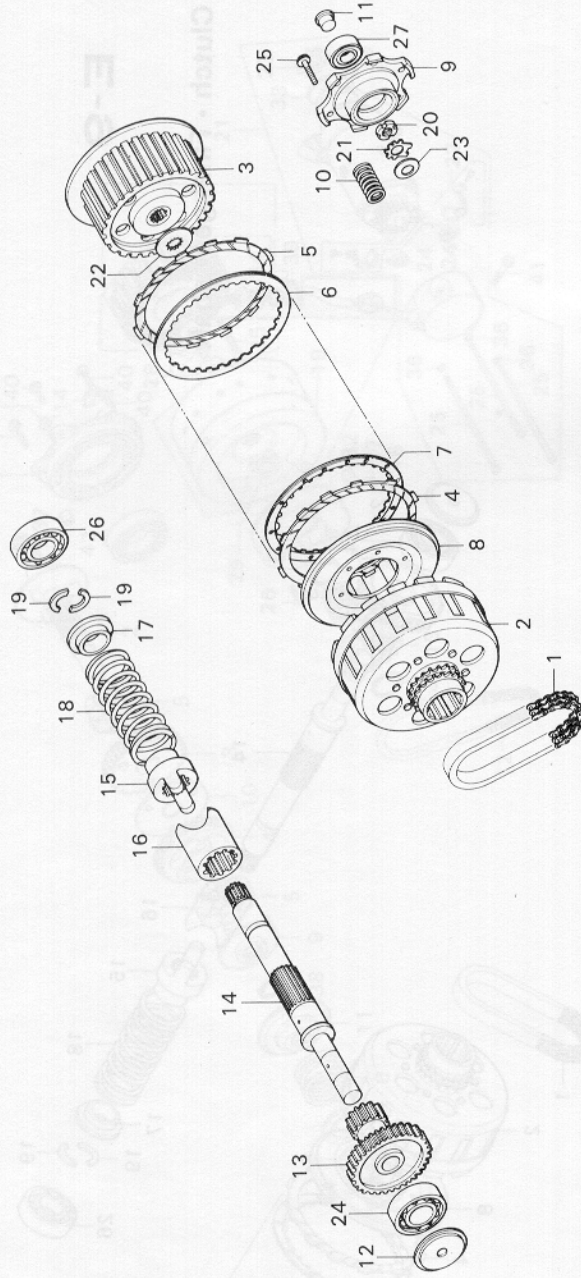
B371-9

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
CLUTCH OUTER COMP./OIL PUMP CHAIN	*3.5	1	15130-371-003	CHAIN, OIL PUMP	1	1	1020727	
OIL PASS PLATE/BALL BEARING	*3.4	2	22100-371-000	OUTER COMP., CLUTCH	1	1	1020728	
FINAL DRIVEN GEAR and its related parts	*3.3		22100-371-010	OUTER COMP., CLUTCH	1	1	2002383	E,ED,F,G
CLUTCH CENTER/PRESSURE PLATE	1.3		22100-371-000	OUTER COMP., CLUTCH	1	1	2038639	E,ED,F,G
CLUTCH LIFTER PLATE/CLUTCH SPRING	1.2		22100-371-020	OUTER COMP., CLUTCH	1	1	2100001	A,CM,DK,DM,U
		3	22120-371-000	CENTER, CLUTCH	1	1	1020727	
			22120-371-010	CENTER, CLUTCH	1	1	2002383	E,ED,F,G
			22120-371-000	CENTER, CLUTCH	1	1	2002384	E,ED,F,G
			22120-371-313	CENTER, CLUTCH	1	1	2038639	A,CM,DK,DM,U
			22120-371-020	CENTER, CLUTCH	1	1	2100001	
		4	22201-371-000	DISK A, CLUTCH FRICTION	7	7	1020727	
			22201-371-010	DISK A, CLUTCH FRICTION	7	7	2002383	E,ED,F,G
			22201-371-000	DISK A, CLUTCH FRICTION	7	7	2002384	E,ED,F,G
		5	22202-371-000	DISK B, CLUTCH FRICTION	1	1	1020727	
			22202-371-010	DISK B, CLUTCH FRICTION	1	1	2002383	E,ED,F,G
			22202-371-000	DISK B, CLUTCH FRICTION	1	1	2002384	E,ED,F,G

1977.08.20

E-9

Clutch • Final gear shaft



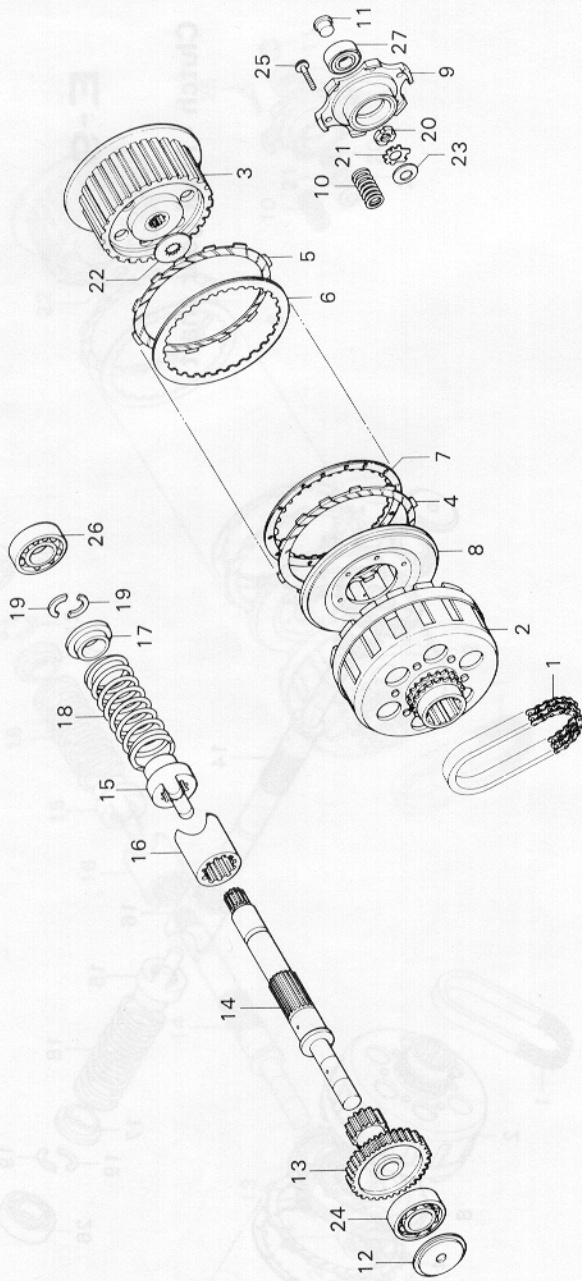
B371-9

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Regd. No. GL1000 LTD K1 K2	Serial No.	Area code
		6	22321-283-000	PLATE, B, CLUTCH	6	6	1020728	1020727
			22321-371-010	PLATE, CLUTCH	6	6	2002384	2002383 E,ED,F,G E,ED,F,G A,CM,DK,DM,U
			22321-283-000	PLATE, B, CLUTCH	6	6	1020728	1020727
			22322-371-000	PLATE COMP. B, CLUTCH	1	6	2002384	2002383 E,ED,F,G
		7	22322-371-010	PLATE COMP. B, CLUTCH	1	1	2019224	2019223 E,ED,F,G 2019223 A,CM,DK,DM,U
			22322-371-000	PLATE COMP. B, CLUTCH	1	1	2038639	2038639
			22322-371-313	PLATE COMP. B, CLUTCH	1	1	1020728	1020727
			22322-371-020	PLATE COMP. B, CLUTCH	1	1	2002384	2002383 E,ED,F,G 2003893 E,ED,F,G 2003893 A,CM,DK,DM,U
		8	22350-371-000	PLATE, PRESSURE	1	1	2003894	2003894
			22350-371-010	PLATE, PRESSURER	1	1	2100001	2100001
			22350-371-000	PLATE, PRESSURE	1	1	1020728	1020727
			22350-371-313	PLATE, PRESSURER	1	1	2002384	2002383 E,ED,F,G 2003893 E,ED,F,G 2003893 A,CM,DK,DM,U
		9	22360-371-000	PLATE, CLUTCH LIFTER	1	1	2003894	2003894
			22401-268-000	SPRING, CLUTCH	6	6	2100001	2100001
			22846-371-000	PIECE, CLUTCH LIFTER	1	1	2003894	2003894

1977.08.20

E-9

Clutch • Final gear shaft



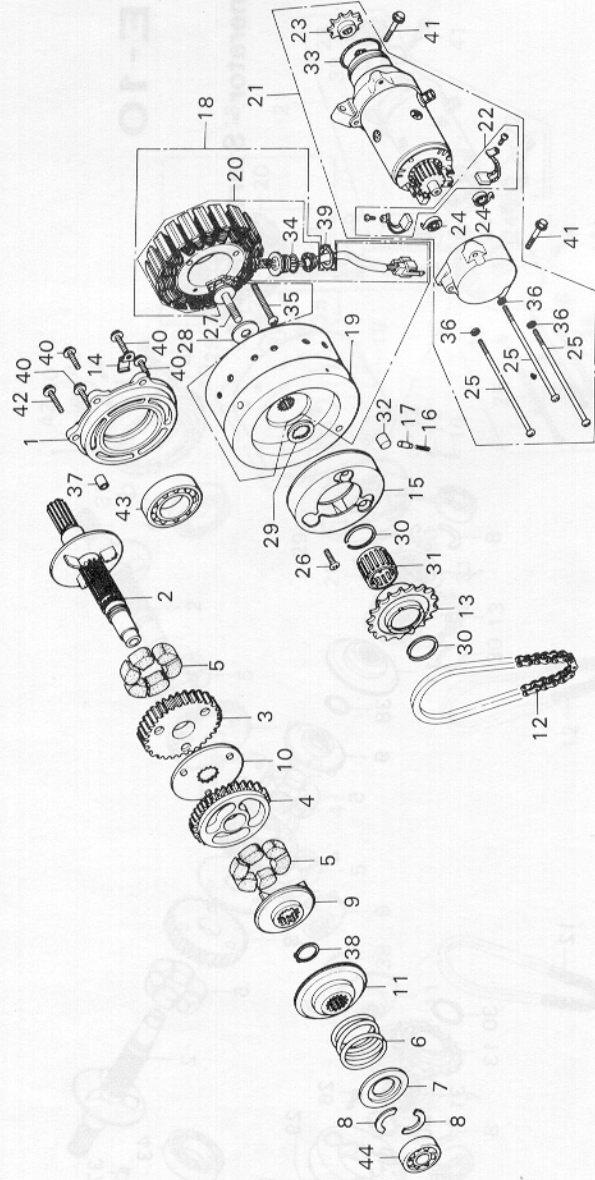
8371-9

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	Reqd. No.	Serial No.	Area code
		12	23161-371-000	PLATE B, OIL PATH	1	1		
		13	23511-371-000	GEAR, FINAL DRIVEN (33T)	1	1		
		14	23521-371-000	SHAFT, FINAL GEAR	1	1		
		15	23521-371-020	SHAFT, FINAL GEAR	1	1	3020259	
		16	23721-371-000	LIFTER, DAMPER	1	1	3020260	
		17	23722-371-000	CAM, DAMPER	1	1		
		18	23731-371-000	STOPPER, DAMPER SPRING	1	1		
		19	23732-371-000	SPRING, DAMPER	1	1		
		20	23733-371-000	WASHER, SPRING STOPPER	2	2		
		21	90231-200-010	NUT, LOCK, 16MM	1	1		
		22	90431-292-000	WASHER, LOCK, 16MM	1	1		
		23	90432-371-000	WASHER, SPLINE, 23MM	1	1		
		24	90481-292-000	WASHER, OIL FILTER ROTOR LOCK	1	1		
		25	91002-371-004	BEARING, BALL, 6304C (KOYO)	1	1		
		26	95700-06018-00	BOLT, FLANGE, 6X18	6	6		
		27	96100-60030	BEARING, RADIAL BALL, 6003	1	1		
			96100-62050	BEARING, RADIAL BALL, 6205	1	1		

1977.08.20

E-10

Generator • Starter motor



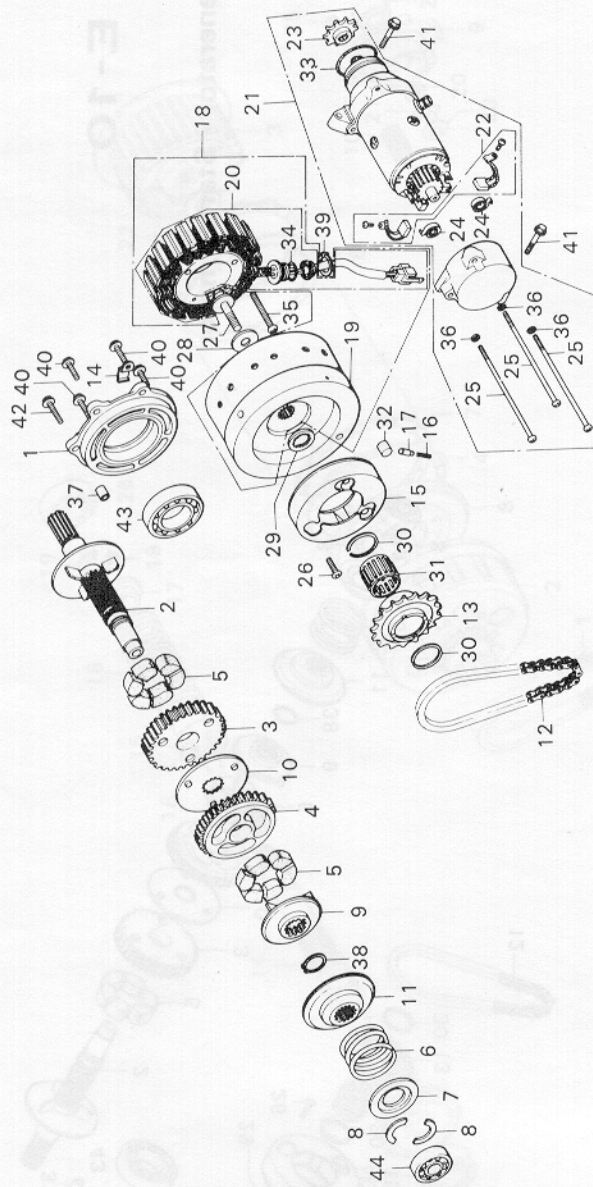
B371-10

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
6303U BALL BEARING	※5.7	1	11321-371-000	HOLDER, A.C. GENERATOR BEARING	1	1		
A.C. GENERATOR SHAFT and its related parts	※4.0	2	13410-371-000	SHAFT COMP., A.C. GENERATOR	1	1		
A.C. GENERATOR ASSY.	※3.8	3	13431-371-000	GEAR A, A.C. GENERATOR DRIVEN	1	1		
FLYWHEEL COMP./STARTING CLUTCH	※3.6	4	13432-371-000	GEAR B, A.C. GENERATOR DRIVEN	1	1		
STARTING CHAIN/STARTING SPROCKET	※3.5	5	13436-371-000	RUBBER, DAMPER	12	12		
•CARBON BRUSH/SPRING STARTER COMP.	※3.4	6	13437-371-000	SPRING, A.C. GENERATOR DAMPER	1	1		
STARTER MOTOR ASSY./SPROCKET	※3.3	7	13438-371-007	RETAINER, A. C. GENERATOR	1	1		
		8	13439-371-000	COTTER, A.C. GENERATOR SPRING	2	2		
		9	13442-371-000	PLATE B, DAMPER	1	1		
		10	13446-371-000	PLATE, STOPPER	1	1		
		11	13451-371-000	PLATE, PRESSURE	1	1		
		12	28101-371-003	CHAIN, STARTING (DAIDO)	1	1		
		13	28111-371-000	SPROCKET, STARTING	1	1		
		14	28114-371-000	PLATE, CHAIN GUIDE	1	1		
		15	28120-371-000	CLUTCH, STARTING	1	1		
		16	28125-516-030	SPRING, STARTING CLUTCH ROLLER	3	3		
		17	28126-516-020	CAP, STARTING CLUTCH ROLLER	3	3		
		18	31100-371-003	A.C. GENERATOR ASSY. (KOKUSAN)	1	1		
			31100-371-013	A.C. GENERATOR ASSY. (KOKUSAN)	1	1	2015495	2015494
		19	31110-371-003	FLYWHEEL COMP. (KOKUSAN)	1	1		
		20	31120-371-003	STATOR COMP. (KOKUSAN)	1	1		

1977.08.20

E-10

Generator • Starter motor



B371-10

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
			31120-371-013	STATOR COMP. (KOKUSAN)		1 1 1	2015495	
21		31200-371-005		MOTOR ASSY., STARTER	1	1 1 1		
		31200-371-980		MOTOR ASSY., STARTER	1	1 1 1		
22		31201-292-158		BRUSH SET, CARBON (MITSUBA)	1	1 1 1		
23		31202-371-005		SPROCKET (MITSUBA)	1	1 1 1		
24		31204-292-158		SPRING, CARBON BRUSH (MITSUBA)	2	2 2 2		
25		31205-371-005		BOLT, SET (MITSUBA)	3	3 3 3		
		31205-371-980		BOLT, SETTING	3	3		
26		90015-371-003		SCREW, FLAT, 8X22	3	3 3 3		
27		90023-371-000		BOLT, SET, 12X40	1	1 1 1		
28		90401-371-000		WASHER, 12.2X33X3.2	1	1 1 1		
29		90454-371-000		WASHER, THRUST, 25X24	1	1 1 1		
30		90605-371-000		CIR CLIP, INTERNAL, 33MM	2	2 2 2		
31		91101-371-006		BEARING, NEEDLE, 28X33X26	1	1 1 1		
32		91101-516-000		ROLLER, 15X13	3	3 3 3		
33		91309-283-005		O-RING, 42.5X2	1	1 1 1		
34		91354-702-000		O-RING, 23MM	1	1		
		91354-371-000		O-RING, 23MM	1	1	2015495	2015494
35		93500-06040		SCREW, PAN, 6X40	1	1 1 1		
36		94111-05000		WASHER, SPRING, 5MM	3	3 3 3		
37		90085-371-980		WASHER, SPRING, 5MM	3	3		
38		94301-08140		PIN A, DOWEL, 8X14	1	1 1 1		
		94510-28000		CIR CLIP, EXTERNAL, 28	1	1 1 1		

1977.08.20

Generator • Starter motor

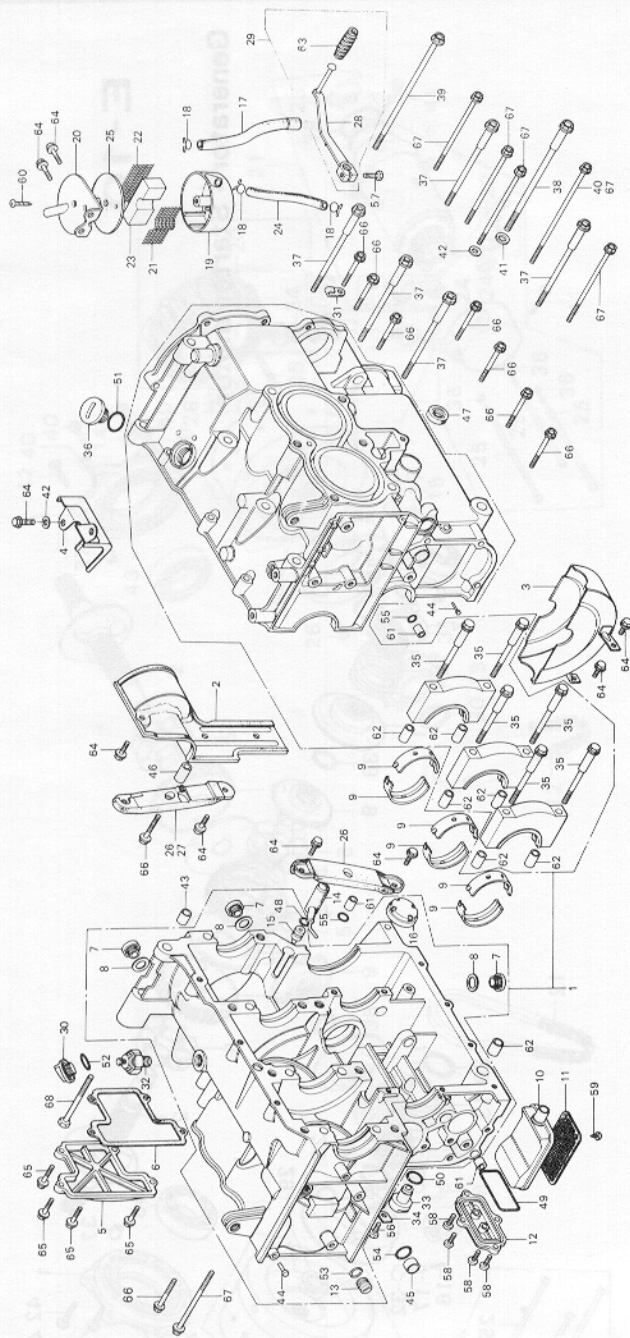


Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
0140343 0283003	0485003	39	94511-26000	CIR CLIP, EXTERNAL, 26	000-112	1 1 1 1	207	
0140343 0283003	0485003	40	95700-06022-00	BOLT, FLANGE, 6X22	000-112	4 4 4 4	208	
0140343 0283003	0485003	41	95700-06028-00	BOLT, FLANGE, 6X28	000-112	2 2	2	
0140343 0283003	0485003	42	90144-371-980	BOLT, FLANGE, 6X28	000-112	1 1 1 1	209	
0140343 0283003	0485003	43	95700-06032-00	BOLT, FLANGE, 6X32	000-112	1 1 1 1	210	
0140343 0283003	0485003	44	96100-60070	BEARING, RADIAL BALL, 6007	000-112	1 1 1 1	211	
0140343 0283003	0485003	45	96140-63030	BEARING, RADIAL BALL, 6303U	000-112	1 1 1 1	212	

1977.08.20

E-11

Cylinder block • Breather chamber



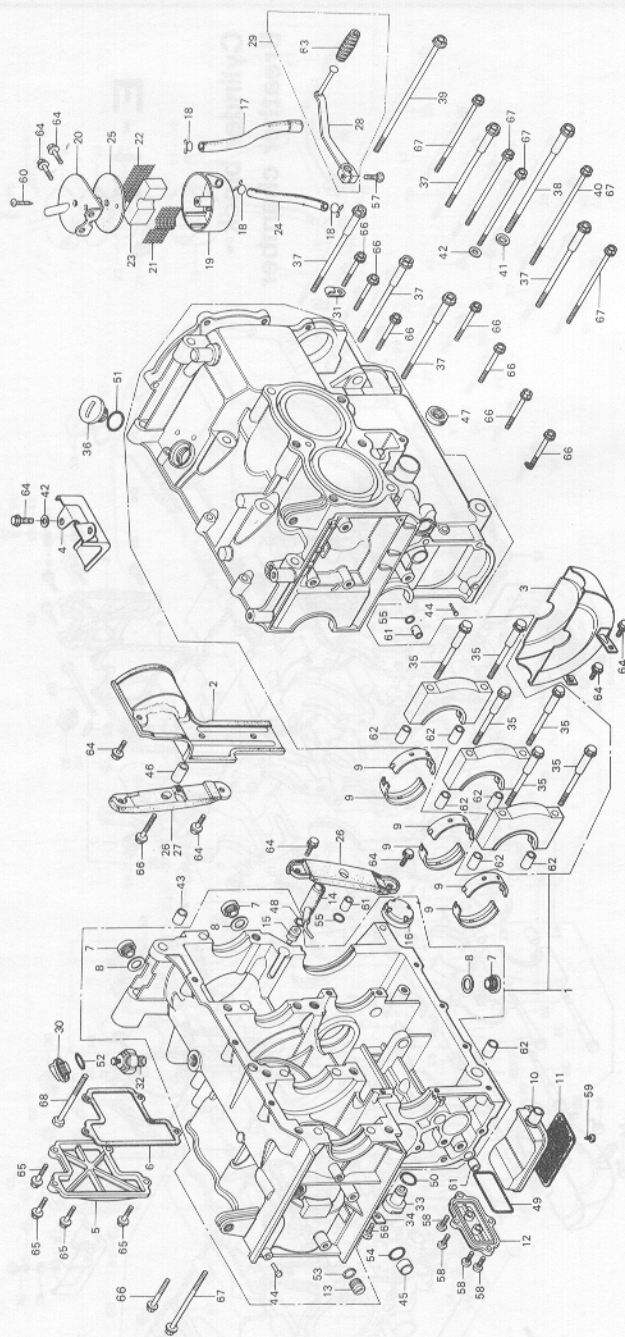
B371-11

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	Reqd. No.	Serial No.	Area code
CYLINDER BLOCK ASSY.	*10.3	1	11000-371-000	BLOCK ASSY., CYLINDER	1	1	2002859	E,ED,F,G
MAIN BEARING	*7.4		11000-371-305	BLOCK ASSY., CYLINDER		1	2002860	E,ED,F,G
*One or all			11000-371-020	BLOCK ASSY., CYLINDER		1	2002958	E,ED,F,G
OIL LEVEL FINDER	*6.0		11000-371-040	BLOCK ASSY., CYLINDER		1	2100001	A,CM,DK,DM,U
BREATHING PLATE COMP.	*5.7		11000-371-980	BLOCK ASSY., CYLINDER		1		DK,DM,E,ED,F,G,U
14 x 28 x 7 OIL SEAL	*5.3		11130-371-000	PLATE COMP., BREATHING		1		A,CM,DK,DM,U
PRIMARY CHAIN GUIDE	*5.2		11140-371-000	COVER, OIL SEPARATOR		1		E,ED,F,G
*For R. side *6.0			11220-371-000	GUIDE, OIL		1		
OIL SEPARATOR COVER		2	11371-371-000	COVER, FINAL GEAR		1	2002860	A,CM,DK,DM,U
OIL SUPPLY NOZZLE	*3.0	3	11371-371-980	COVER, FINAL GEAR		1		E,ED,F,G
OIL STRAINER SCREEN and its related parts		4	11372-371-000	GASKET, FINAL GEAR COVER		1		
BREATHING CHAMBER and its related parts		5	11372-371-010	GASKET, FINAL GEAR COVER		1		
NEUTRAL SWITCH	0.2	6	12206-611-300	BOLT, SEALING, 18MM		3	1004307	
OIL PRESSURE SWITCH	0.1	7	12206-371-305	BOLT, SEALING, 18MM		3	1017465	
GEAR CHANGE PEDAL		8	12216-371-980	BOLT, SEALING, 18MM		3		
BREATHING TUBE B.		9	13321-371-003	WASHER, SEALING BOLT		6		
FINAL GEAR COVER			13322-371-003	BEARING A, MAIN (BLUE)		6		
			13323-371-003	BEARING B, MAIN (BLACK)		6		
				BEARING C, MAIN (BROWN)		6		

1977.08.20

E-11

Cylinder block • Breather chamber



B371-11

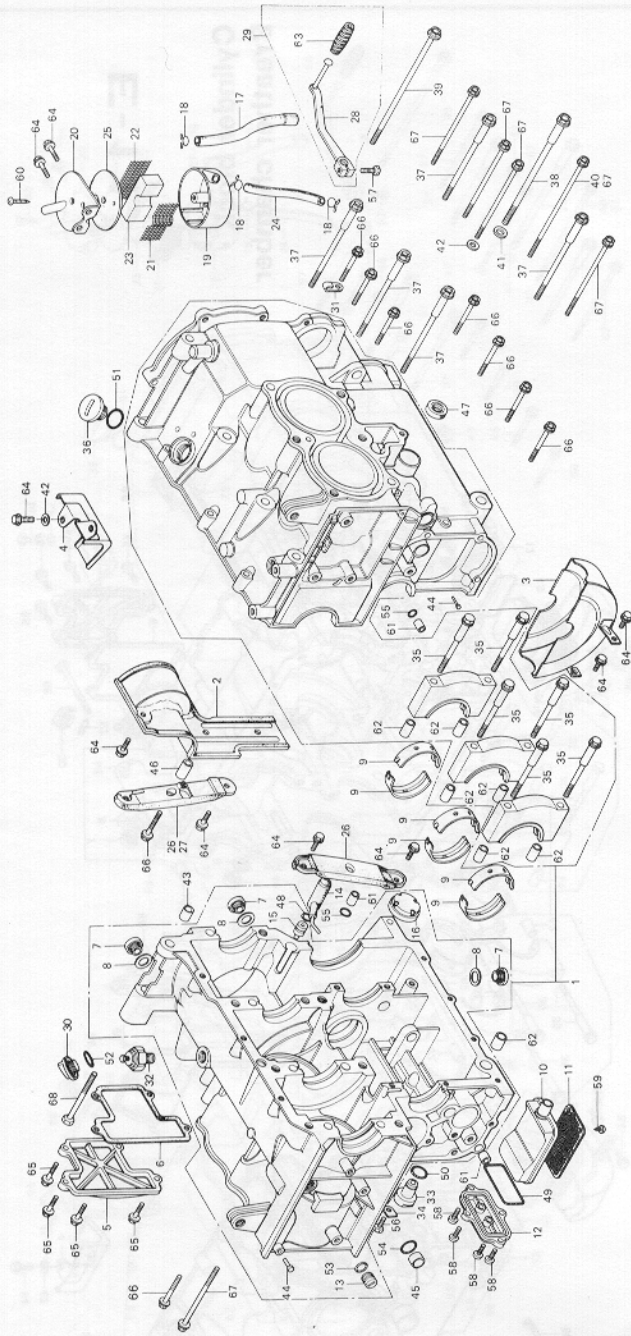
Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
			13324-371-C03 13325-371-003	BEARING D, MAIN (GREEN) BEARING E, MAIN (YELLOW)		6 6 6 6 6 6 6 6		
Selection table of main bearing (Oil clearance 20~44 μ)								
Cylinder block				(Mark)	B or II	C or III		
Crank-pin journal O.D. 48 ϕ		I.D. 52 ϕ		A or I	+0.008~-0.016	+0.016~-0.024		
(Mark)	0	~0.008	E (Yellow)	D (Green)	C (Brown)			
2	-0.008~-0.016	D (Green)	C (Brown)	B (Black)				
3	-0.016~-0.024	C (Brown)	B (Black)	A (Blue)				
10		15151-371-000	CASE, OIL STRAINER			1 1 1 1		
11		15152-371-000	SCREEN, OIL STRAINER			1 1 1 1		
12		15153-371-000	COVER, OIL STRAINER			1 1 1 1		
13		15337-300-010	PLUG, OIL TUBE			1 1 1 1		
14		15520-371-000	NOZZLE, OIL SUPPLY			1 1 1 1		
15		15530-371-000	ORIFICE, CHAIN			1 1 1 1		

1977.08.20

1977.08.20

E-11

Cylinder block • Breather chamber



B371-11

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	Reqd. No.	Serial No.	Area code
		16	15661-371-005	FINDER, OIL LEVEL	1	1	2002957	E, ED, F, G
		15661-371-015	FINDER, OIL LEVEL		1	1	2002958	E, ED, F, G
		17	15706-371-000	TUBE, OIL DRAIN	1	1		ED, F, G
		18	15772-551-000	CLIP, TUBE	1	1		A, CM, DK, DM, U
		15772-371-980	CLIP, BREATHER TUBE		1	1		E, ED, F, G
		19	17271-371-000	CHAMBER, BREATHER	3	3		E, ED, F, G
		17271-371-010	CHAMBER, BREATHER		1	1		E, ED, F, G
		17274-371-003	BRACKET, BREATHER CHAMBER		1	1		
		17274-371-013	BRACKET, BREATHER CHAMBER		1	1		
		17274-371-980	BRACKET, BREATHER CHAMBER		1	1		
		21	17275-371-000	NET A, WIRE	1	1		
		17275-371-010	NET A, WIRE		1	1		
		22	17276-371-000	NET B, WIRE	1	1		
		17276-371-010	NET B, WIRE		1	1		
		23	17277-371-000	FILTER, BREATHER CHAMBER	1	1		
		17277-371-010	TUBE B, BREATHER		1	1		
		24	17279-371-000	PACKING, BREATHER CHAMBER	1	1		
		17281-371-000	PACKING, BREATHER CHAMBER		1	1		
		26	23136-371-003	GUIDE, R. PRIMARY CHAIN	2	2		
		27	23137-371-003	GUIDE, L. PRIMARY CHAIN	1	1		
					1	1	1016824	
					1	1	1016824	

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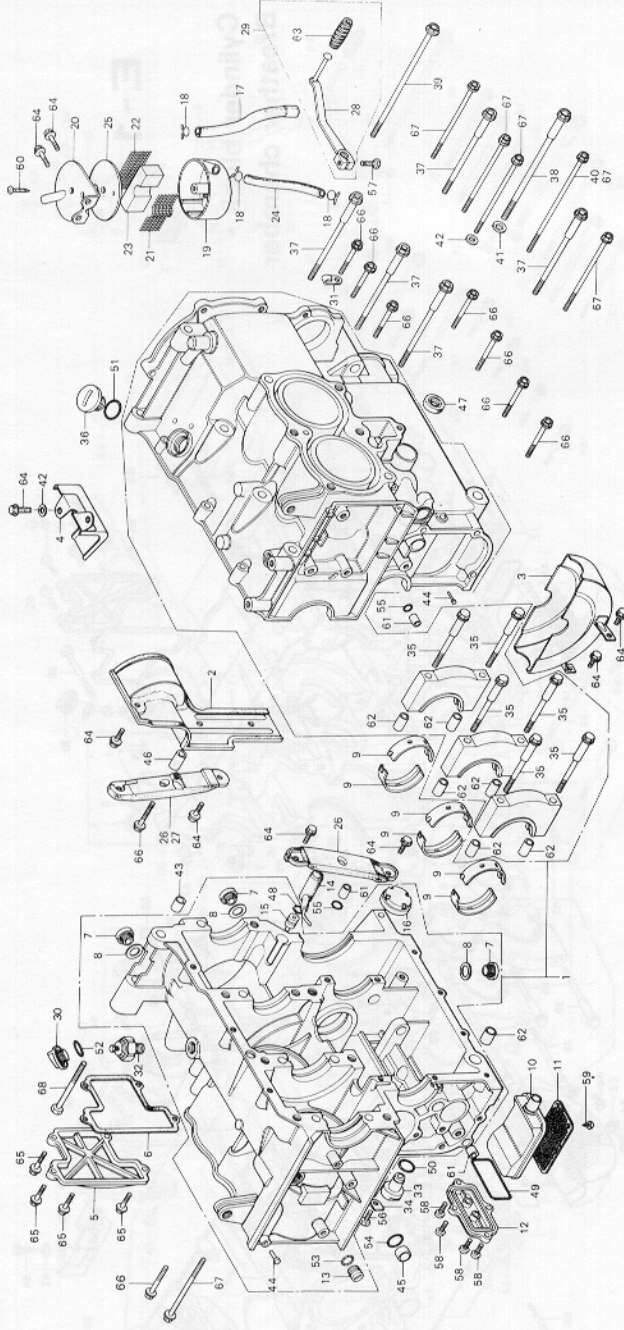
**Cylinder block •
Breather chamber**



Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		28	24701-371-000	PEDAL, GEAR CHANGE	1	1	2002957	E,ED,F,G
			24701-371-010	PEDAL, GEAR CHANGE		1	2002958	E,ED,F,G
						1		A,CM,DK,DM,U
						1		E,ED,F,G
		29	24701-371-980	PEDAL, GEAR CHANGE	1	1		
			24701-371-305	PEDAL ASSY., GEAR CHANGE		1		
		30	25611-371-000	CAP, LEVEL GAUGE	1	1	2002957	E,ED,F,G
			25611-371-980	CAP, LEVEL GAUGE		1		
		31	32111-323-000	CLAMPER, CORD	1	1		
		32	35500-333-004	SWITCH ASSY., OIL PRESSURE	1	1		
		33	35752-300-010	SWITCH ASSY., NEUTRAL	1	1		
		34	35754-300-020	STOPPER, NEUTRAL SWITCH	1	1		
		35	90003-371-003	BOLT, FLANGE 10X80	6	6		
		36	90008-371-000	BOLT, SPECIAL, 25MM	1	1		
			90008-371-980	BOLT, SPECIAL, 25MM		1		
		37	90009-371-005	BOLT, FLANGE, 10X120	5	5		
			90009-371-980	BOLT, FLANGE, 10X120		5		
		38	90010-371-005	BOLT, FLANGE, 10X166	1	1		
		39	90026-371-004	BOLT, FLANGE, 8X175	1	1		
			90026-371-980	BOLT, FLANGE, 8X175		1		
		40	90027-371-006	BOLT, FLANGE, 6X152	1	1		
			90027-371-980	BOLT, FLANGE, 6X152		1		
		41	90438-634-000	WASHER, 21X11X2.3	1	1	2038639	

E-11

Cylinder block • Breather chamber



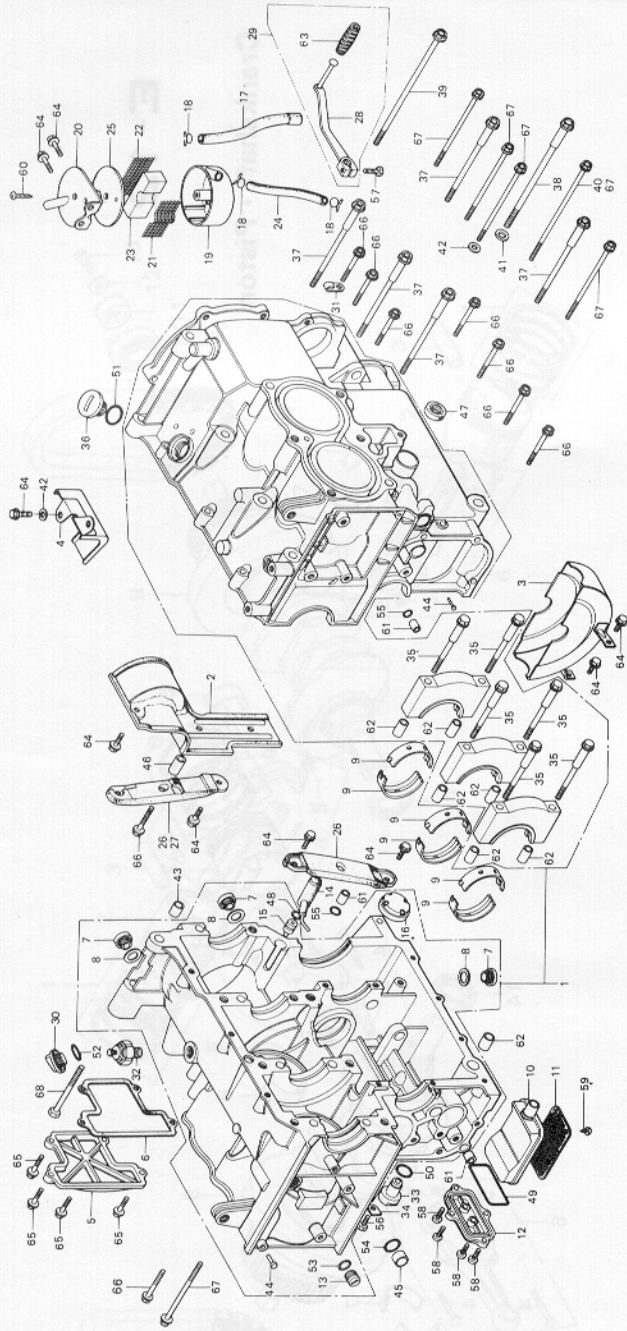
B371-11

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
		42	90441-028-010	WASHER, SEALING, 6MM		1 3 3		
		43	90702-371-000	COLLAR, 15X20		1 1 1 1	2002860	A, CM, DK, DM, U ED, F, G E, ED, F, G
		44	90702-634-300	PIN, 4X12MM		2 2 2 2		
		45	90703-371-000	COLLAR, 17X10		1 1 1 1		
		46	90704-371-000	COLLAR, 12X20		1 1 1 1		
		47	91206-286-013	OIL SEAL, 14X28X7		1 1 1 1		
		48	91259-333-000	D-RING, 9.5X1.7		1 1 1 1		
		49	91303-371-000	PACKING, A. OIL STRAINER		1 1 1 1		
		50	91306-371-003	D-RING, 18X3		1 1 1 1		
		51	91307-703-000	D-RING, 26MM		1 1 1 1		
		52	91318-500-000	D-RING, 27X2.7		1 1 1 1		
		53	91319-300-000	D-RING, 13X2.5		1 1 1 1		
		54	91333-567-010	D-RING, 17.0X2.5		1 1 1 1		
		55	91361-706-000	D-RING, 8X1.9		2 2 2 2		
		56	92000-06016	BOLT, HEX., 6X16		1 1 1 1		
		57	90041-371-980	BOLT, HEX., 6X16		1 1 1 1		
		58	90042-371-980	BOLT, HEX., 6X20		1 1 1 1		
		59	90054-371-980	SCREW, PAN, 6X20		4 4 4 4		
		60	93901-12110	SCREW, TAPPING, 3X8		3 3 3 3		
			93901-15410	SCREW, TAPPING, 5X20		1 1 1 1		
			90061-371-980	SCREW, TAPPING, 5X20		1 1 1 1		

1977.08.20

E-11

Cylinder block Breather chamber

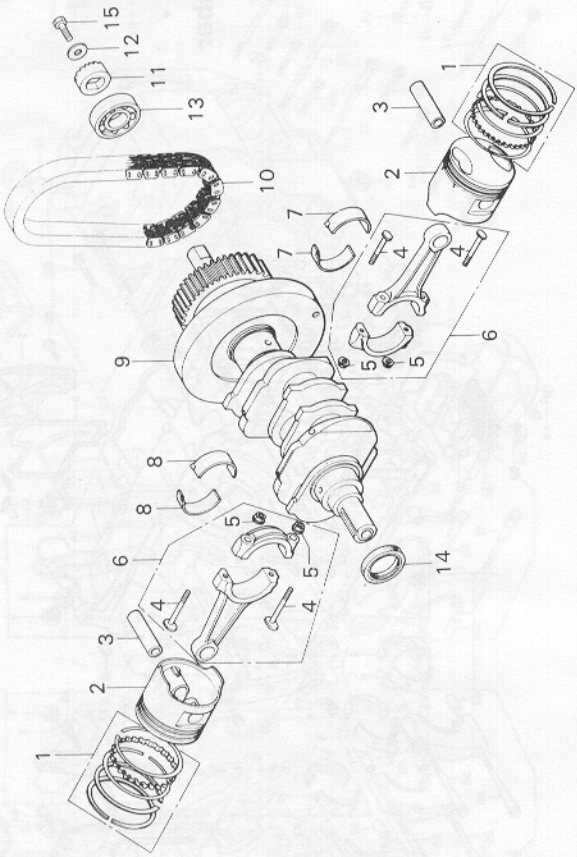


B371-11

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		61	94301-08140	PIN A, DOWEL, 8X14		4 4 4 4		
		62	94301-12200	PIN A, DOWEL, 12X20		7 7 7 7		
		63	95011-40000	RUBBER, CHANGE PEDAL		1	2002958	2002957 E,ED,F,G E,ED,F,G A,CM,DK,DM,U
			24781-371-000	RUBBER, CHANGE PEDAL		1		
		64	95700-06016-00	BOLT, FLANGE, 6X16		9 7 11	2002860	2002859 E,ED,F,G A,CM,DK,DM,U E,ED,F,G
		65	90141-371-980	BOLT, FLANGE, 6X16		11		
			95700-06025-00	BOLT, FLANGE, 6X25		4 4 4		
			90143-371-980	BOLT, FLANGE, 6X25		4 4		
		66	95700-06035-00	BOLT, FLANGE, 6X35		9 9 9		
			90146-371-980	BOLT, FLANGE, 6X35		5 9		
		67	95700-06110-00	BOLT, FLANGE, 6X110		6		
			90150-371-980	BOLT, FLANGE, 6X110		5 6	2100001	DK,DM,E,ED,F,G,U
		68	95700-08070-00	BOLT, FLANGE, 8X70		1 1 1		
			90163-371-980	BOLT, FLANGE, 8X70		1		

E-12

Crankshaft • Piston



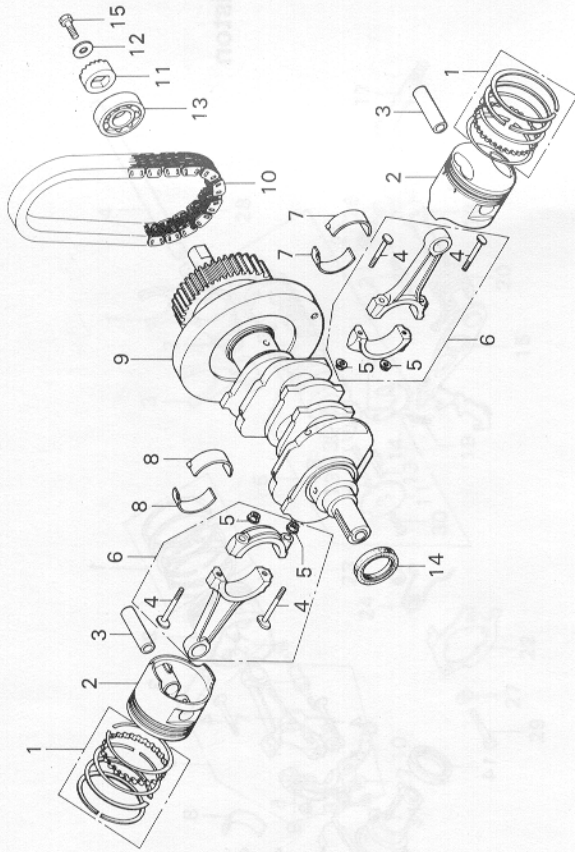
8371-12

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LIDK1 K2	Reqd. No. GL1000 LIDK1 K2	Serial No.	Area code
CRANKSHAFT COMP.	*8.0	1	13011-371-003	RING SET, PISTON (STD. NIPPON)	4	4	2025227	
6304C BALL BEARING	*7.5		13011-371-004	RING SET, PISTON (STD. RIKEN)	4	4		
PRIMARY CHAIN	*7.4		13021-371-003	RING SET, PISTON (0.25 NIPPON)	(4)	(4)	2025227	
PISTON (R. SIDE)	*5.9		13021-371-004	RING SET, PISTON (0.25 RIKEN)	(4)	(4)		
*Add 0.4			13031-371-003	RING SET, PISTON (0.50 NIPPON)	(4)	(4)	2025227	
PISTON (L. SIDE)	*5.7		13031-371-004	RING SET, PISTON (0.50 RIKEN)	(4)	(4)		
*Add 0.4			13041-371-003	RING SET, PISTON (0.75 NIPPON)	(4)	(4)	2025227	
PISTON RING KIT (R. SIDE)	*5.7		13041-371-004	RING SET, PISTON (0.75 RIKEN)	(4)	(4)		
*Add 0.2			13051-371-003	RING SET, PISTON (1.00 NIPPON)	(4)	(4)	2025227	
CONNECTING ROD/PISTON PIN (R. SIDE)	*5.7		13051-371-004	RING SET, PISTON (1.00 RIKEN)	(4)	(4)		
*Add 0.4			13011-371-013	RING SET, PISTON (STD. NIPPON)	4	4	2025228	
CONNECTING ROD/PISTON PIN (L. SIDE)	*5.6		13021-371-013	RING SET, PISTON (0.25 NIPPON)	(4)	(4)		
*Add 0.4			13031-371-013	RING SET, PISTON (0.50 NIPPON)	(4)	(4)	2025228	
CONNECTING ROD BEARING (1.3)	*5.6		13041-371-013	RING SET, PISTON (0.75 NIPPON)	(4)	(4)		
*Add 0.2			13051-371-013	RING SET, PISTON (1.00 NIPPON)	(4)	(4)	2025228	
CONNECTING ROD BEARING (2.4)	*5.4		13051-371-013	RING SET, PISTON (1.00 RIKEN)	(4)	(4)		
*Add 0.2			13051-371-013	RING SET, PISTON (1.00 RIKEN)	(4)	(4)	2025228	
PISTON RING KIT (L. SIDE)	*5.3		13101-371-000	PISTON (STD.)	4	4		
*Add 0.1			13102-371-000	PISTON (0.25)	(4)	(4)	2025228	
35 x 55 x 8 OIL-SEAL	*5.2		13103-371-000	PISTON (0.50)	(4)	(4)		
STARTER RATCHET B.	*3.2		13104-371-000	PISTON (0.75)	(4)	(4)	2025228	
			13105-371-000	PISTON (1.00)	(4)	(4)		

1977.08.20

E-12

Crankshaft • Piston



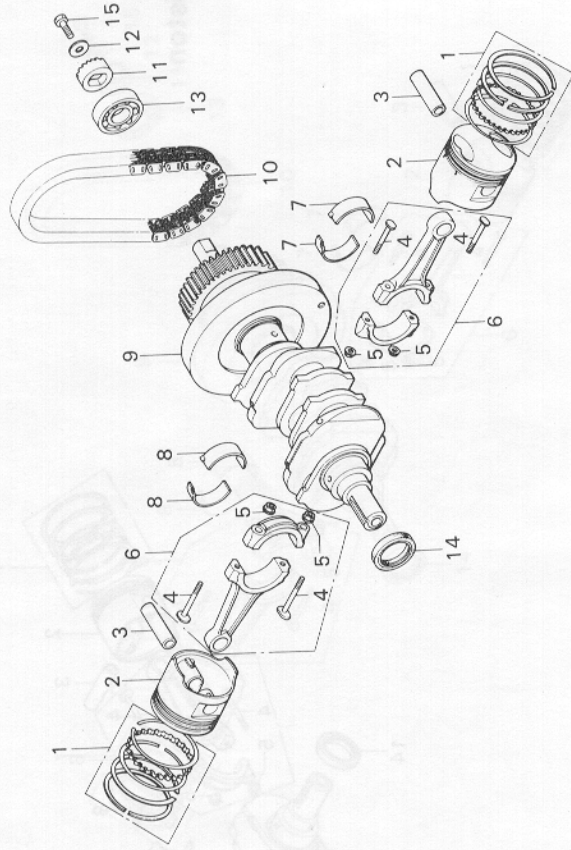
B371-12

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Regd. No. GL1000 LTD K1 K2	Serial No.	Area code
		3	13112-634-000	PIN, PISTON	4	4		
		4	13204-634-020	BOLT, CONNECTING ROD	8	8		
		5	13204-371-000	BOLT, CONNECTING ROD	8	8	3019488	3019487
			13205-634-010	NUT, CONNECTING ROD	8	8		
		6	13210-371-000	ROD ASSY., CONNECTING	4	4		
		7	13215-371-003	BEARING A, CONNECTING ROD 2.4 (BLUE)	4	4		
			13216-371-003	BEARING B, CONNECTING ROD 2.4 (BLACK)	4	4		
			13217-371-003	BEARING C, CONNECTING ROD 2.4 (BROWN)	4	4		
			13218-371-003	BEARING D, CONNECTING ROD 2.4 (GREEN)	4	4		
			13219-371-003	BEARING E, CONNECTING ROD 2.4 (YELLOW)	4	4		
		8	13221-371-003	BEARING A, CONNECTING ROD 1.3 (BLUE)	4	4		
			13222-371-003	BEARING A, CONNECTING ROD 1.3 (BLACK)	4	4		
			13223-371-003	BEARING C, CONNECTING ROD 1.3 (BROWN)	4	4		
			13224-371-003	BEARING D, CONNECTING ROD 1.3 (GREEN)	4	4		
			13225-371-003	BEARING E, CONNECTING ROD 1.3 (YELLOW)	4	4		

1977.08.20

E-12

Crankshaft • Piston



8371-12

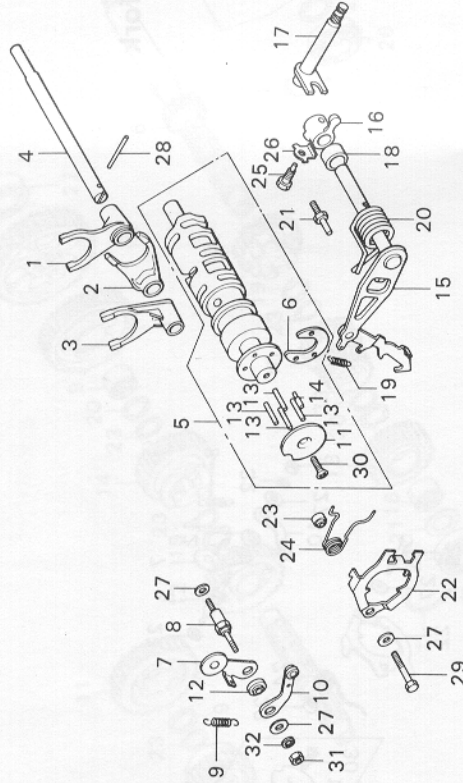
Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Read. No. GL1000 LTK1 K2	Serial No.	Area code																																												
Selection table of connecting rod bearing																																																				
(Oil clearance 20~44 μ)																																																				
<table><tr><th rowspan="2">Crank pin O.D. 409</th><th colspan="2">Connecting rod I.D. 439</th><th colspan="2">(Mark)</th><th colspan="2"></th><th colspan="2"></th></tr><tr><th>(Mark)</th><th>0</th><th>~-0.008</th><th>E (Yellow)</th><th>D (Green)</th><th>C (Brown)</th><th>B (Black)</th><th>A (Blue)</th></tr><tr><td>A</td><td>0</td><td>~-0.008</td><td>E (Yellow)</td><td>D (Green)</td><td>C (Brown)</td><td>B (Black)</td><td>A (Blue)</td><td></td></tr><tr><td>B</td><td>-0.008~-0.016</td><td>D (Green)</td><td>C (Brown)</td><td>B (Black)</td><td>A (Blue)</td><td></td><td></td><td></td></tr><tr><td>C</td><td>-0.016~-0.024</td><td>C (Brown)</td><td>B (Black)</td><td>A (Blue)</td><td></td><td></td><td></td><td></td></tr></table>									Crank pin O.D. 409	Connecting rod I.D. 439		(Mark)						(Mark)	0	~-0.008	E (Yellow)	D (Green)	C (Brown)	B (Black)	A (Blue)	A	0	~-0.008	E (Yellow)	D (Green)	C (Brown)	B (Black)	A (Blue)		B	-0.008~-0.016	D (Green)	C (Brown)	B (Black)	A (Blue)				C	-0.016~-0.024	C (Brown)	B (Black)	A (Blue)				
Crank pin O.D. 409	Connecting rod I.D. 439		(Mark)																																																	
	(Mark)	0	~-0.008	E (Yellow)	D (Green)	C (Brown)	B (Black)	A (Blue)																																												
A	0	~-0.008	E (Yellow)	D (Green)	C (Brown)	B (Black)	A (Blue)																																													
B	-0.008~-0.016	D (Green)	C (Brown)	B (Black)	A (Blue)																																															
C	-0.016~-0.024	C (Brown)	B (Black)	A (Blue)																																																
9		13310-371-000		CRANKSHAFT COMP.			1 1 1 1																																													
10		23131-371-004		CHAIN, PRIMARY DRIVE			1 1 1 1																																													
11		28253-371-000		RATCHET B, STARTER			1 1 1 1																																													
12		90406-371-000		WASHER, 8MM			1 1 1 1																																													
13		91002-371-004		BEARING, BALL, 6304C (KOYO)			1 1 1 1																																													
14		91201-371-005		SEAL, OIL, 35X55X8			1 1 1 1																																													
15		92000-08022-0A		BOLT, HEX., 8X22			1 1 1 1																																													

1977.08.20

1977.08.20

E-13

Shift drum • Shift fork



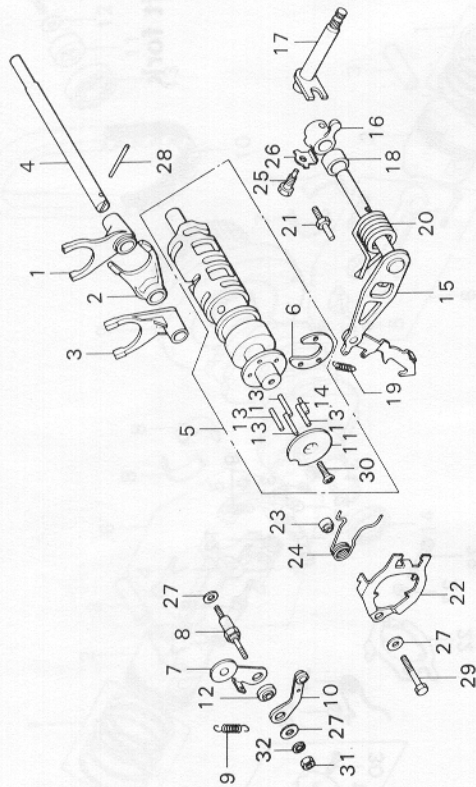
B371-13

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K2	Serial No.	Area code
GEAR SHIFT FORK/DRUM and those related parts	5.4	1	24211-371-000	FORK, R. GEARSHIFT	1	1	1	
		2	24212-371-000	FORK, CENTER GEARSHIFT	1	1	1	
GEAR SHIFT ARM/SHIFT SPINDLE and those related parts	5.3	3	24213-371-000	FORK, L. GEARSHIFT	1	1	1	
		4	24261-371-000	SHAFT, SHIFT FORK	1	1	1	
DRUM STOPPER and its related parts	1.3	5	24300-371-000	DRUM ASSY., GEARSHIFT	1	1	1	A,CM,ED,F,G DK,DM,U 2038639 A,CM,E,ED,F,G DK,DM,E,ED,F,G,U
			24300-371-010	DRUM ASSY., SHIFT	1	1	2100001	
		6	24302-371-000	PLATE, ROLLER STOPPER	1	1	2100001	DK,DM,E,ED,F,G,U
		7	24430-371-000	STOPPER COMP., DRUM	1	1		
		8	24434-371-000	SHAFT, DRUM STOPPER	1	1		
		9	24435-371-000	SPRING, DRUM STOPPER	1	1		
		10	24440-371-000	ARM COMP., NEUTRAL STOPPER	1	1		
		11	24442-371-000	PLATE, NEUTRAL STOPPER	1	1		
		12	24447-371-000	COLLAR, NEUTRAL STOPPER PIVOT	1	1		
		13	24501-371-000	ROLLER, 4X29.8	4	4		
		14	24502-371-000	ROLLER, 4X17.5	1	1		A,CM,ED,F,G DK,DM,U 2038639 A,CM,E,ED,F,G DK,DM,E,ED,F,G,U
			24502-371-010	ROLLER, 4X17.0	1	1	2100001	
		15	24610-371-000	ARM COMP., GEARSHIFT	1	1		
		16	24615-371-000	ARM B, GEARSHIFT	1	1		
		17	24620-371-000	SPINDLE COMP., SHIFT	1	1		
		18	24624-371-000	COLLAR, SHIFT SPRING	1	1		

1977-08-20

E-13

Shift drum • Shift fork



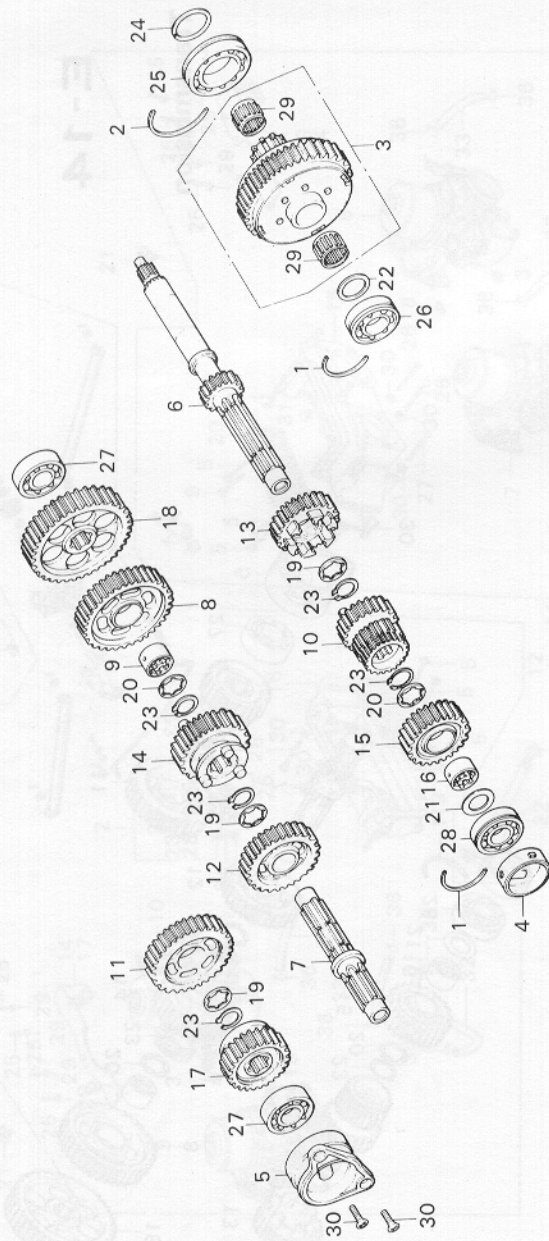
8371-1-13

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LDK1 K2	Serial No.	Area code
		19	24641-371-000	SPRING, SHIFT ARM		1	1	1
		20	24651-371-000	SPRING, SHIFT RETURN		1	1	1
		21	24652-300-000	PIN, SHIFT RETURN SPRING		1	1	1
		22	24661-371-000	STOPPER, GEARSHIFT POSITIVE		1	1	1
		23	24663-300-000	COLLAR, STOPPER ARM		1	1	1
		24	24666-300-000	SPRING, POSITIVE STOPPER		1	1	1
		25	90029-611-000	BOLT, HEX., 8X24		1	1	1
		26	90406-611-000	PLATE, LOCK		1	1	1
		27	90417-041-000	WASHER, SHIFT DRUM SIDE		3	3	3
		28	90705-371-000	PIN, 4X40		1	1	1
		29	92000-06025	BOLT, HEX., 6X25		1	1	1
		30	93600-06022	SCREW, FLAT, 6X22		1	1	1
		31	94001-06000-05	NUT, HEX., 6MM		1	1	1
		32	94111-06000	WASHER, SPRING, 6MM		1	1	1

1977.08.20

E-14

Transmission



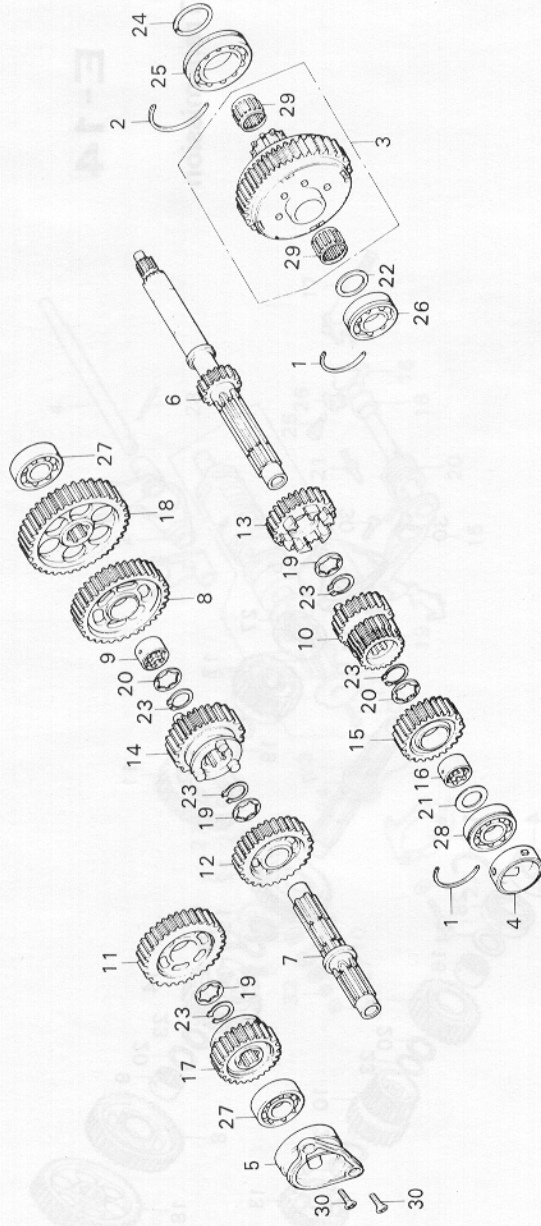
B371-14

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
25 x 35 x 20 NEEDLE BEARING	*6.1	1	13495-300-000	RING A, BALL BEARING SET		2	2	2
PRIMARY DRIVEN SPROCKET and its related parts	*5.9	2	13496-300-000	RING B, BALL BEARING SET		1	1	1
TRANSMISSION MAINSHAFT and its related parts	*5.7	3	23110-371-000	SPROCKET COMP., PRIMARY DRIVEN		1	1	1
		4	23141-371-000	PASS, MAINSHAFT OIL		1	1	1
		5	23151-371-000	HOLDER C, BEARING		1	1	1
TRANSMISSION COUNTER-SHAFT and its related parts		6	23210-371-000	MAINSHAFT COMP. TRANSMISSION		1	1	1
*One motorcycle at 6.1		7	23220-371-000	COUNTERSHAFT, TRANSMISSION		1	1	1
MAIN SHAFT OIL PASS	*5.1	8	23421-300-050	GEAR, COUNTERSHAFT LOW (45T)		1	1	1
		9	23425-300-010	BUSH, 29X14		1	1	1
		10	23431-371-000	GEAR, MAINSHAFT SECOND & THIRD (24T&27T)		1	1	1
		11	23440-371-000	GEAR COMP., COUNTERSHAFT		1	1	1
		12	23450-371-000	GEAR COMP., COUNTERSHAFT SECOND (41T)		1	1	1
		13	23460-371-000	GEAR COMP., COUNTERSHAFT THIRD (36T)		1	1	1
		14	23471-371-000	GEAR COMP., MAINSHAFT FOURTH (31T)		1	1	1
		15	23481-371-000	GEAR, COUNTERSHAFT FOURTH (34T)		1	1	1
		16	23485-300-020	GEAR, MAINSHAFT TOP (33T)		1	1	1
		17	23491-371-000	BUSH, 28X20.5		1	1	1
		18	23501-371-000	GEAR, COUNTERSHAFT TOP (31T)		1	1	1
		19	90451-371-000	GEAR, FINAL DRIVE (40T)		1	1	1
		20	90452-371-000	WASHER, THRUST, 25X31		3	3	3
				WASHER, THRUST, 25X34		2	2	2

1977.08.20

E-14

Transmission



B371-14

Service Item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Regd. No. GL1000 LTD K1 K2	Serial No.	Area code
		21	90458-292-000	WASHER, THRUST, 20MM	1	1	1	
		22	90458-506-810	WASHER A, THRUST, 25MM	1	1	1	
		23	90501-300-000	CIR CLIP, 25MM	5	5	5	
		24	90602-371-000	CIR CLIP, EXTERNAL, 40MM	1	1	1	
		25	91001-371-008	BEARING, SPECIAL BALL, 6008 (TOYD)	1	1	1	
		26	91002-300-008	BEARING, SPECIAL BALL, 6205	1	1	1	
		27	91002-371-004	BEARING, BALL, 6304C (KODY)	2	2	2	
		28	91004-371-008	BEARING, BALL, 6304CS (TOYD)	1	1	1	
		29	91010-300-008	BEARING, NEEDLE, 25X32X20	2	2	2	
		30	93600-06020	SCREW, FLAT, 6X20	2	2	2	

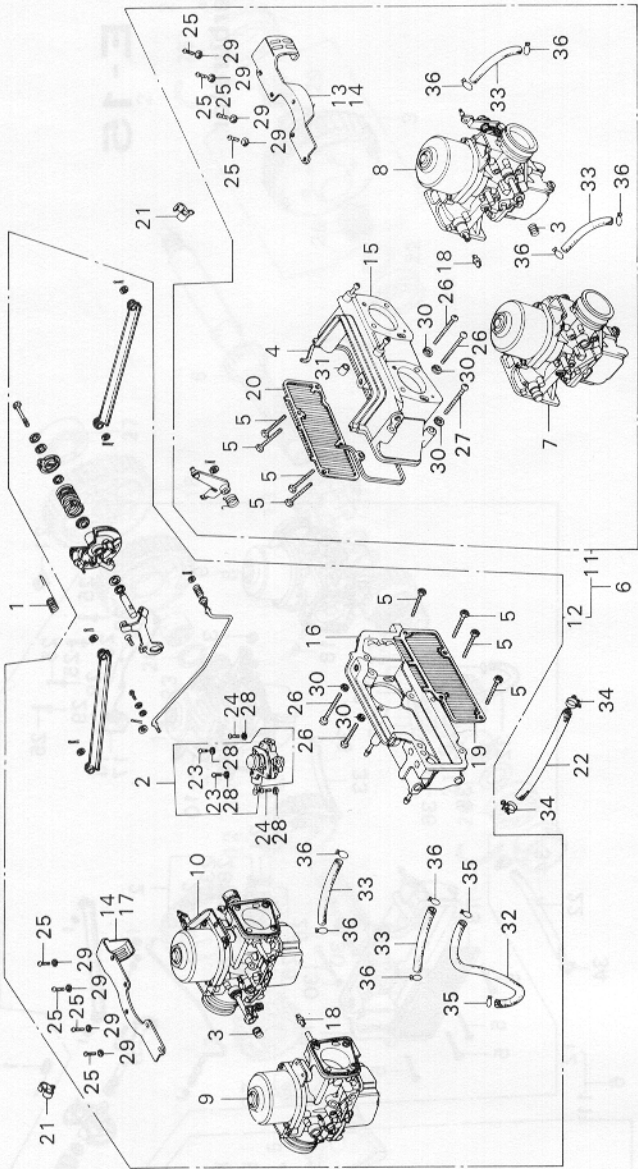
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Carburetor

1977.08.20

E-15

Carburetor



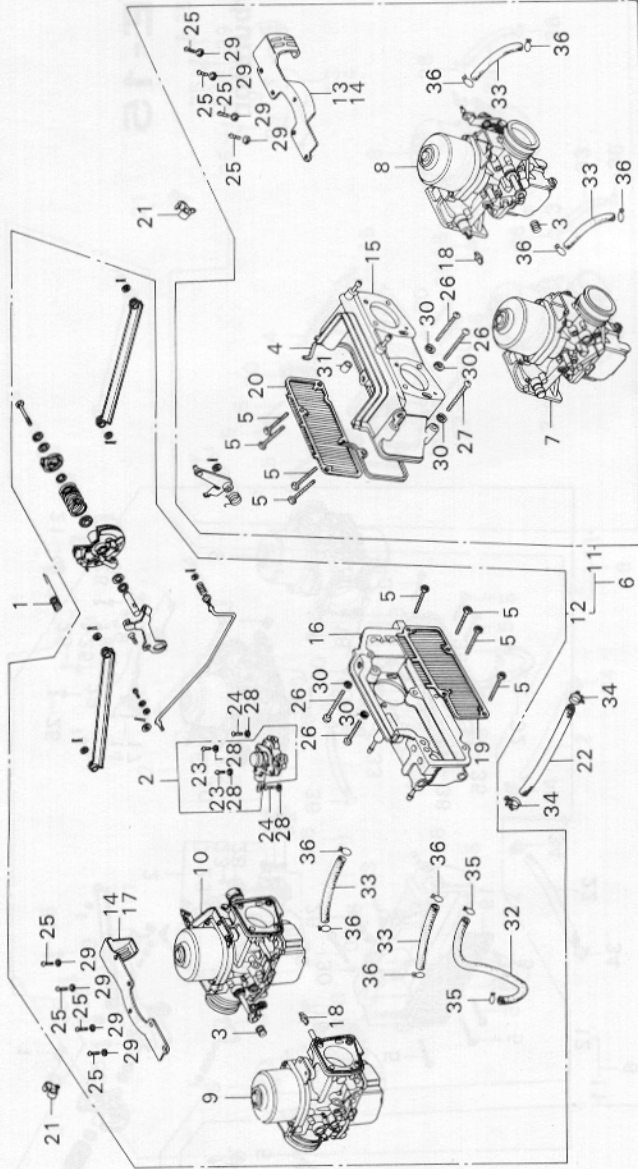
B371-15A

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		9	16102-371-610	CARBURETOR ASSY. 2, L.		1	2012647	2100665 E,ED,F,G
			16102-371-771	CARBURETOR ASSY. 2, L.		1		A,CM,DK,DM,U
			16102-371-960	CARBURETOR ASSY. 2, L.		1		ED,F,G
			16102-371-980	CARBURETOR ASSY. 2, L.		1	2100666	A,CM,U
			16102-371-611	CARBURETOR ASSY. 2, L.		1		E,ED,F,G
								E,ED,F,G
			16102-371-772	CARBURETOR ASSY. 2, L.		1	3004542	A,CM,DK,DM,U
			16102-371-773	CARBURETOR ASSY. 2, L.		1	3004543	A,CM,DK,DM,U
			16103-371-004	CARBURETOR ASSY. 1, R.		1		
		10	16103-371-610	CARBURETOR ASSY. 1, R.		1	2012647	2100665 E,ED,F,G
			16103-371-771	CARBURETOR ASSY. 1, R.		1		A,CM,DK,DM,U
			16103-371-960	CARBURETOR ASSY. 1, R.		1		ED,F,G
			16103-371-980	CARBURETOR ASSY. 1, R.		1	2100666	A,CM,U
			16103-371-611	CARBURETOR ASSY. 1, R.		1		E,ED,F,G
								E,ED,F,G
			16103-371-772	CARBURETOR ASSY. 1, R.		1	3004542	A,CM,DK,DM,U
			16103-371-773	CARBURETOR ASSY. 1, R.		1	3004543	A,CM,DK,DM,U
			16104-371-004	CARBURETOR ASSY. 2, R.		1		
			16104-371-610	CARBURETOR ASSY. 2, R.		1	2012647	2100665 E,ED,F,G
			16104-371-771	CARBURETOR ASSY. 2, R.		1		A,CM,DK,DM,U
			16104-371-960	CARBURETOR ASSY. 2, R.		1		ED,F,G
			16104-371-980	CARBURETOR ASSY. 2, R.		1		A,CM,U
			16104-371-611	CARBURETOR ASSY. 2, R.		1	2100666	E,ED,F,G
								E,ED,F,G
			16104-371-772	CARBURETOR ASSY. 2, R.		1	3004542	A,CM,DK,DM,U
			16104-371-773	CARBURETOR ASSY. 2, R.		1	3004543	A,CM,DK,DM,U

1977.08.20

E-15

Carburetor



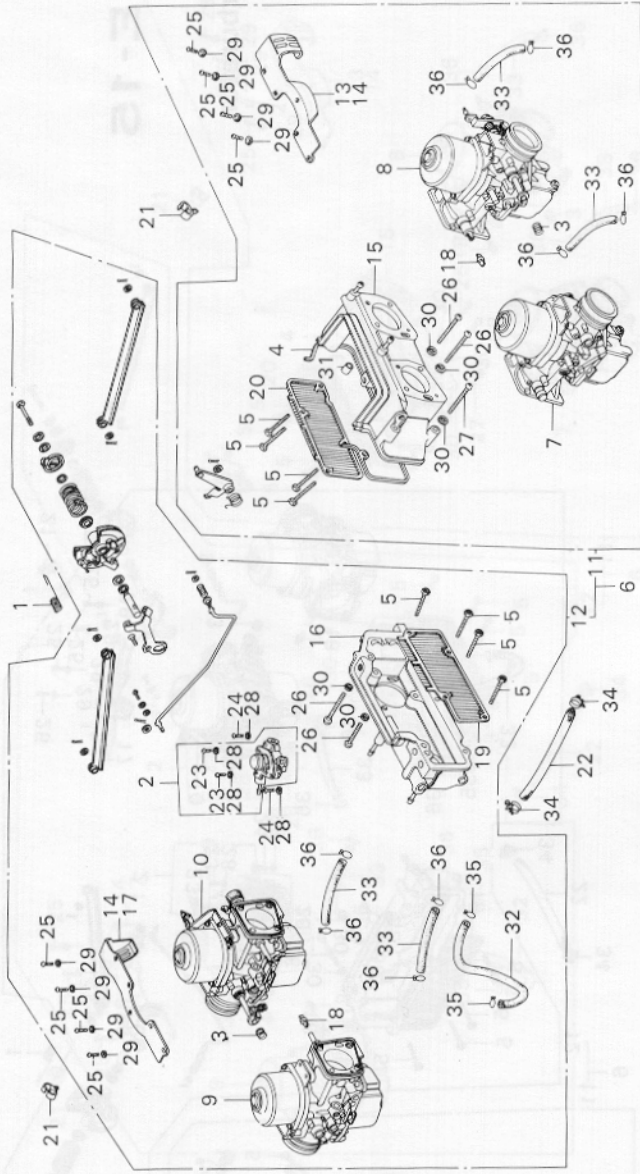
B371-15A

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	Serial No.	Area code
11	16105-371-004	11	16105-371-004	CARBURETOR ASSY., L.	1	2012646	E,ED,F,G
			16105-371-610	CARBURETOR ASSY., L.	1	2100665	E,ED,F,G
			16105-371-771	CARBURETOR ASSY., L.	1		A,CM,DK,DM,U
			16105-371-960	CARBURETOR ASSY., L.	1		ED,F,G
			16105-371-980	CARBURETOR ASSY., L.	1		A,CM,U
			16105-371-611	CARBURETOR ASSY., L.	1	2100666	E,ED,F,G
12	16105-371-772	12	16105-371-772	CARBURETOR ASSY., L.	1	3004542	E,ED,F,G
			16105-371-773	CARBURETOR ASSY., L.	1	3004543	A,CM,DK,DM,U
			16106-371-004	CARBURETOR ASSY., R.	1		A,CM,DK,DM,U
			16106-371-610	CARBURETOR ASSY., R.	1	2012646	E,ED,F,G
			16106-371-771	CARBURETOR ASSY., R.	1	2100665	E,ED,F,G
			16106-371-960	CARBURETOR ASSY., R.	1		A,CM,DK,DM,U
13	16106-371-611	13	16106-371-611	CARBURETOR ASSY., R.	1	2100666	E,ED,F,G
			16106-371-772	CARBURETOR ASSY., R.	1		E,ED,F,G
			16106-371-773	CARBURETOR ASSY., R.	1	3004542	A,CM,DK,DM,U
			16129-371-771	PLATE, L. STAY	1	2012647	E,ED,F,G
			16129-371-980	PLATE, L. STAY	1		A,CM,DK,DM,U
			16130-371-004	PLATE, STAY	2	3004543	E,ED,F,G
14	16157-371-004	14	16157-371-004	CHAMBER A, AIR	1	2012646	E,ED,F,G
			16157-371-004	CHAMBER A, AIR	1	2012646	E,ED,F,G

1977.08.20

E-15

Carburetor

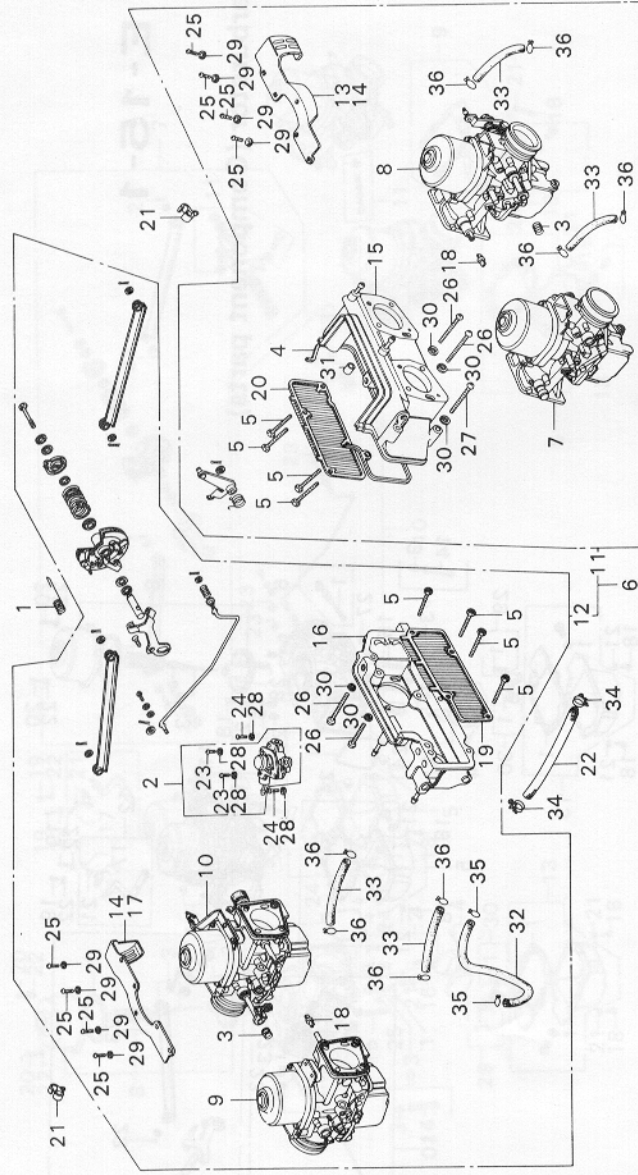


B371-15A

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		16	16157-371-771	CHAMBER A, AIR		1	2012647	E,ED,F,G A,CM,DK,DM,U
		16	16158-371-004	CHAMBER B, AIR	1	1		
		16	16158-371-771	CHAMBER B, AIR		1	2012647	E,ED,F,G A,CM,DK,DM,U
		17	16169-371-771	PLATE, R. STAY		1	2012647	E,ED,F,G A,CM,DK,DM,U
		18	16169-371-980	PLATE, R. STAY		1		
		19	16172-500-014	JOINT, CONNECTER	2	2		
		20	16196-371-004	BODY COMP. B, FRAME TRAP	1	1		
		20	16197-371-004	BODY COMP. A, FRAME TRAP	1	1		
		21	32981-371-000	GROMMET, HIGH TENSION CORD	2	2		
		22	91320-371-000	HOSE, FUEL, 5.5X160	1	1		
		23	93500-0410-0A	SCREW, PAN, 4X10	2	2		
		24	93500-0418-0A	SCREW, PAN, 4X18	2	2		
		25	93500-05012-0A	SCREW, PAN, 5X12	8	8		
		25	90051-371-980	SCREW, PAN, 5X12	8	8		
		26	93500-06035	SCREW, PAN, 6X35	4	4		
		27	93500-06045	SCREW, PAN, 6X45	1	1		
		28	94111-04000	WASHER, SPRING, 4MM	4	4		
		29	94111-05000	WASHER, SPRING, 5MM	8	8		
		30	90085-371-980	WASHER, SPRING, 5MM	8	8		
		30	94111-06000	WASHER, SPRING, 6MM	5	5		
1977.08.20								

E-15

Carburetor



B371-15A

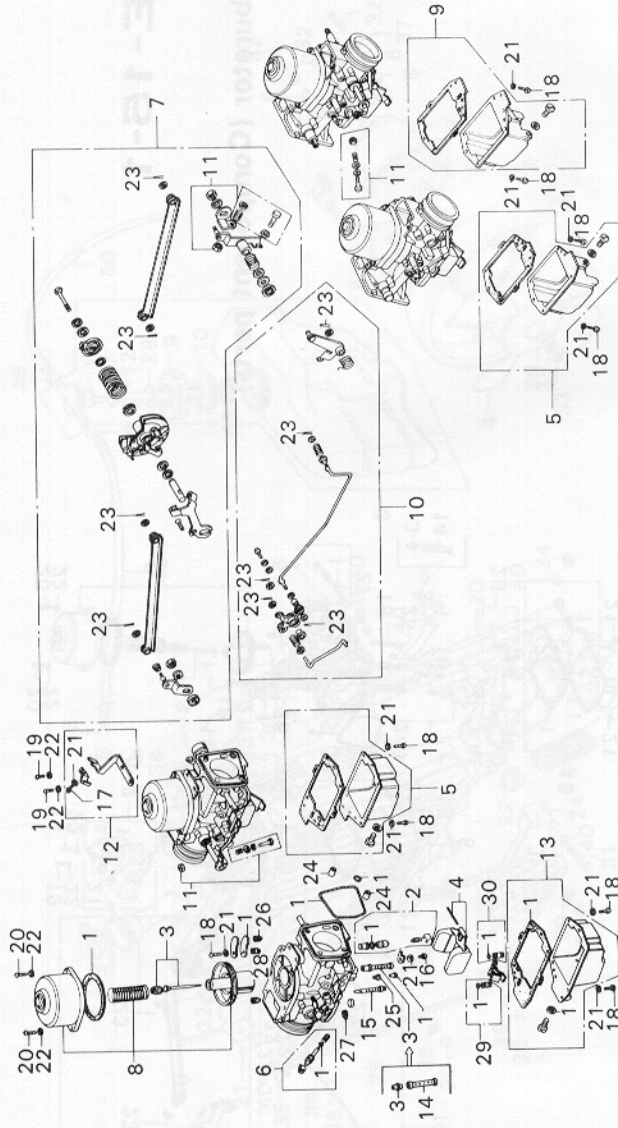
Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		31	94301-08140	PIN A, DOWEL, 8X14		2 2 2 2 2		
		32	95001-35210-40	TUBE, FUEL, 3.5X210		1 1 1 1 1		
		33	95001-55100-40	TUBE, FUEL, 5.3X100		4 4 4 4 4		
		34	95002-01120	CLIP A12, TUBE		2 2 2 2 2		
		35	95002-02070	CLIP B7, TUBE		2 2 2 2 2		
		36	95002-02100	CLIP B10, TUBE		8 8 8 8 8		

Carburetor (Component parts)

54

E-15-1

Carburetor (Component parts)



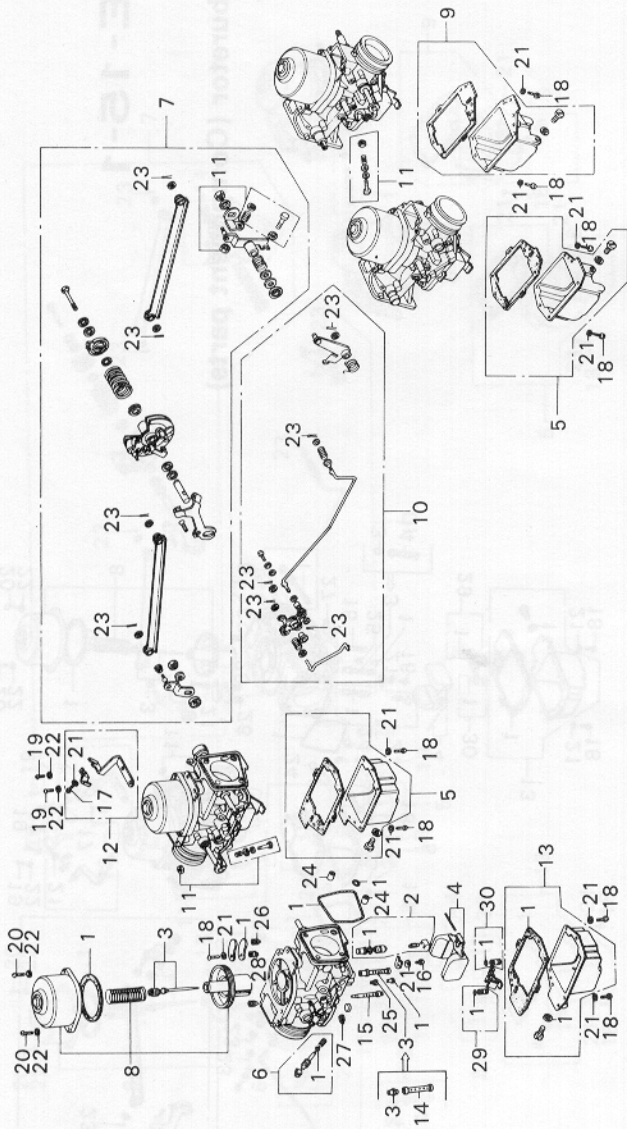
B371-15C

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		16025-371-771	ROD SET, CHOKE			1 1 1	2012647	E,ED,F,G A,CM,DK,DM,U E,ED,F,G
		16025-371-980	ROD SET, CHOKE			1 1 1		
		11	16028-371-004	SCREW SET B		3 3 3		
		12	16035-371-004	PLATE SET, STAY		1 1 1		
		13	16045-371-004	CHAMBER SET C, FLOAT		1 1 1		
		14	16165-371-770	HOLDER, NEEDLE JET		4 4 4		A,CM,DK,DM,U A,CM,DK,DM,U E,ED,F,G A,CM,DK,DM,U
		15	16166-371-004	NOZZLE, MAIN		4 4 4		
		16	16166-371-770	NOZZLE, MAIN		4 4 4		
		16	93500-04008-0A	SCREW, PAN, 4X8		4 4 4		
		17	93500-04010-0A	SCREW, PAN, 4X10		1 1 1		
		18	93500-04014-0A	SCREW, PAN, 4X14		20 20 20		
		19	93500-05012-0A	SCREW, PAN, 5X12		2 2 2		
		20	93500-05016-0A	SCREW, PAN, 5X16		8 8 8		
		21	90052-371-980	SCREW, PAN, 5X16		8		
		21	94111-04000	WASHER, SPRING, 4MM		25 25 25		
		22	94111-05000	WASHER, SPRING, 5MM		10 10 10		
		23	90085-371-980	WASHER, SPRING, 5MM		5		
		23	94201-10080	PIN, SPLIT, 1.0X8		9		
						5	2012646	E,ED,F,G E,ED,F,G A,CM,DK,DM,U
						9	2012647	
						9		

1977.08.20

E-15-1

Carburetor (Component parts)



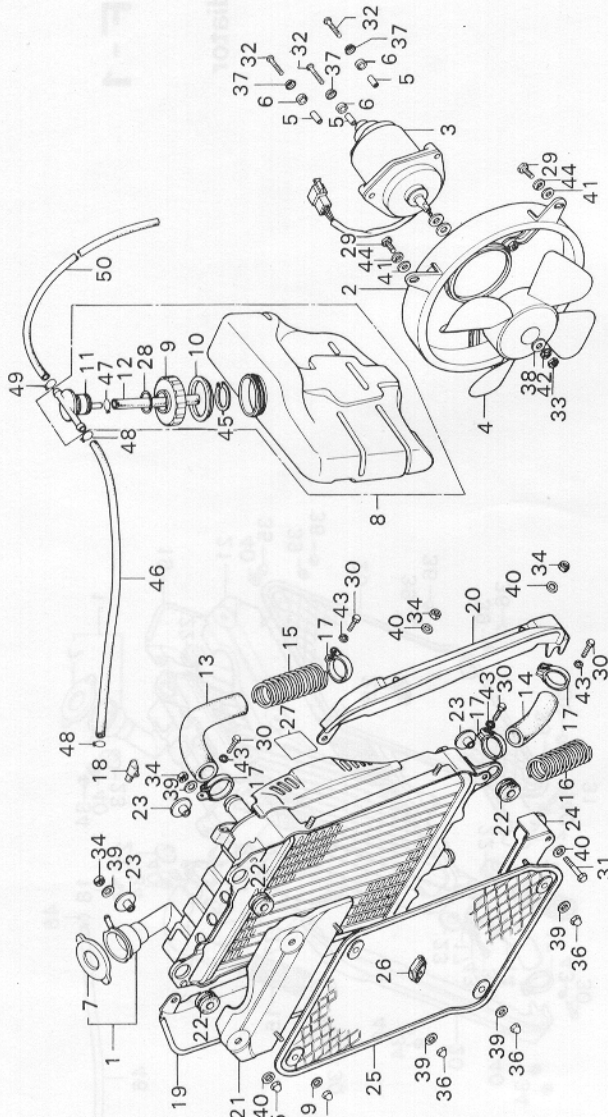
B371-15C

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		24	94303-04065	PIN C, DOWEL, 4X6.5		8 8 8		A, CM, DK, DM, U E, ED, F, G E, ED, F, G
		25	99103-611-0350	JET, SLOW, #35		8 8 8	2012647	
		26	99164-601-0600	JET, SECONDARY AIR, #60		4 4 4		E, ED, F, G A, CM, DK, DM, U
		27	99164-601-1100	JET, SLOW AIR, #110		4 4 4		E, ED, F, G A, CM, DK, DM, U
		28	99164-601-1150	JET, SLOW AIR, #115		4 4 4		E, ED, F, G A, CM, DK, DM, U
		29	99164-601-1200	JET, PRIMARY AIR, #120		4 4 4		E, ED, F, G A, CM, DK, DM, U
		30	99201-601-0650	JET SET, PRIMARY MAIN, #65		4 4 4		E, ED, F, G A, CM, DK, DM, U
		31	99201-601-0620	JET SET, PRIMARY MAIN, #62		4 4 4		E, ED, F, G A, CM, DK, DM, U
		32	99201-601-1250	JET SET, SECONDARY MAIN, #125		4 4 4		E, ED, F, G A, CM, DK, DM, U
		33	99202-601-1200	JET SET, SECONDARY MAIN, #120		4 4 4		E, ED, F, G A, CM, DK, DM, U

1977.08.20

F - 1

Radiator



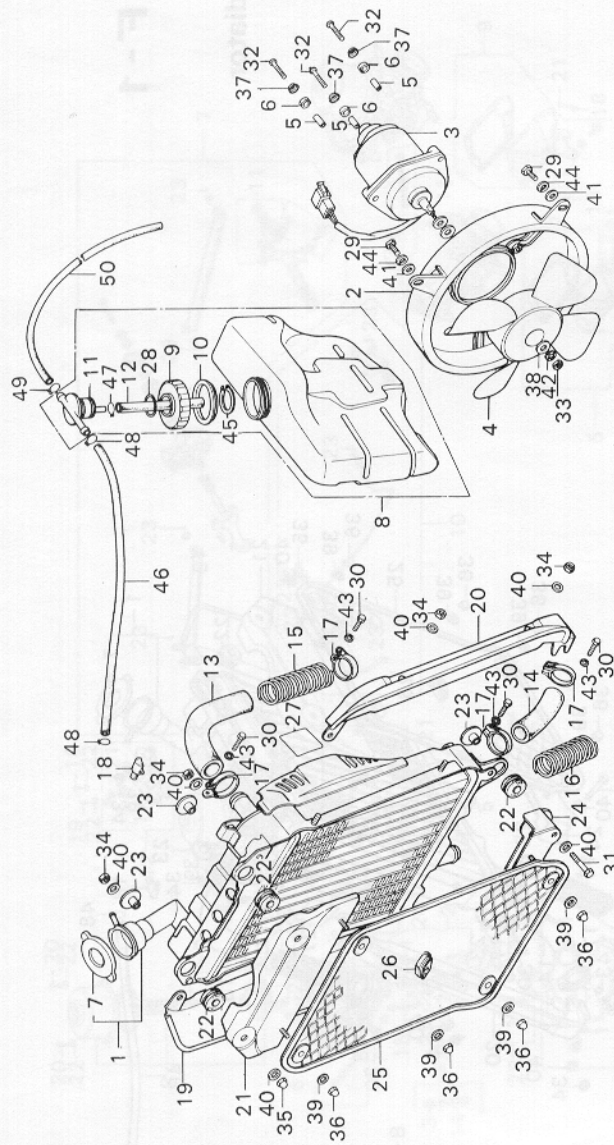
B371-16

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Req'd. No. GL1000 LTDK1 K2	Serial No.	Area code
RADIATOR COMP.	0.9	1	19010-371-003	RADIATOR COMP. (ND)	1	1	1	
FAN MOTOR and its related parts	0.7	2	19010-371-980	RADIATOR COMP.	1	1	1	
WATER HOSE	0.6	3	19020-371-003	SHROUD COMP. (ND)	1	1	1	
*Add 0.1		3	19020-371-980	SHROUD COMP.	1	1	1	
RADIATOR COVER COMP.	0.6	4	19030-634-003	MOTOR, FAN	1	1	1	
*One or all		4	19040-371-003	FAN COMP., COOLING (ND)	1	1	1	
RADIATOR GRILL/UPPER COVER/ LOWER COVER	0.1	5	19040-611-003	BUSH	3	3	3	
•RESERVE TANK ASSY. and its related parts		6	19041-611-003	RUBBER, BUSHING	3	3	3	
		7	19045-634-003	CAP, RADIATOR FILLER	1	1	1	
		8	19045-371-980	CAP, RADIATOR FILLER	1	1	1	
		9	19101-371-000	TANK ASSY., RESERVE	1	1	1	
		10	19104-371-000	CAP, RESERVE TANK	1	1	1	
		11	19105-371-000	PACKING, RESERVE TANK	1	1	1	
		12	19107-371-000	JOINT, RESERVE TANK	1	1	1	
		13	19108-371-000	TUBE, FUEL, 7.5X120	1	1	1	
		14	19501-371-000	HOSE, WATER UPPER	1	1	1	
		15	19502-371-000	HOSE, UNDER WATER	1	1	1	
		16	19511-371-000	GUARD A, WIRE	1	1	1	
		17	19511-371-980	GUARD A, WIRE	1	1	1	
		18	19512-371-000	GUARD B, WIRE	1	1	1	
		19	19512-371-980	GUARD B, WIRE	1	1	1	
		20	19515-371-000	BAND A, HOSE	4	4	4	
		21	19515-371-980	BAND A, HOSE	4	4	4	
		22	19519-371-000	COVER, HOSE BAND	1	1	1	
		23	85100-371-3052A	COVER COMP., R. RADIATOR * R-6C-S *	1	1	1	

1977.08.20

11

Radiator



B371-16

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
			85100-371-305ZB	COVER COMP., R. RADIATOR * P8-2C-S *	1			
			85100-371-980	COVER COMP., R. RADIATOR		1		
			85100-371-610ZA	COVER COMP., R. RADIATOR *R-6C-S*				
			85100-371-610ZB	COVER COMP., R. RADIATOR		1		
			85100-371-610ZC	COVER COMP., R. RADIATOR *Y-34*		1	2002809	E,ED,F,G A,CH,DK,DM,U
			85100-371-661ZA	COVER COMP., R. RADIATOR *R-6C-S*		1		
			85100-371-661ZB	COVER COMP., R. RADIATOR *NH-1*		1		
			85100-371-661ZC	COVER COMP., R. RADIATOR *P8-6C-S*		1		
		20	85120-371-305ZA	COVER COMP., L. RADIATOR *R-6C-S*	1			
			85120-371-305ZB	COVER COMP., L. RADIATOR *P8-2C-S*	1			
			85120-371-980	COVER COMP., L. RADIATOR		1		
			85120-371-610ZA	COVER COMP., L. RADIATOR *R-6C-S*				
			85120-371-610ZB	COVER COMP., L. RADIATOR *P8-2C-S*		1		
			85120-371-610ZC	COVER COMP., L. RADIATOR *Y-34*		1	2002809	E,ED,F,G A,CH,DK,DM,U
			85120-371-661ZA	COVER COMP., L. RADIATOR *R-6C-S*		1		

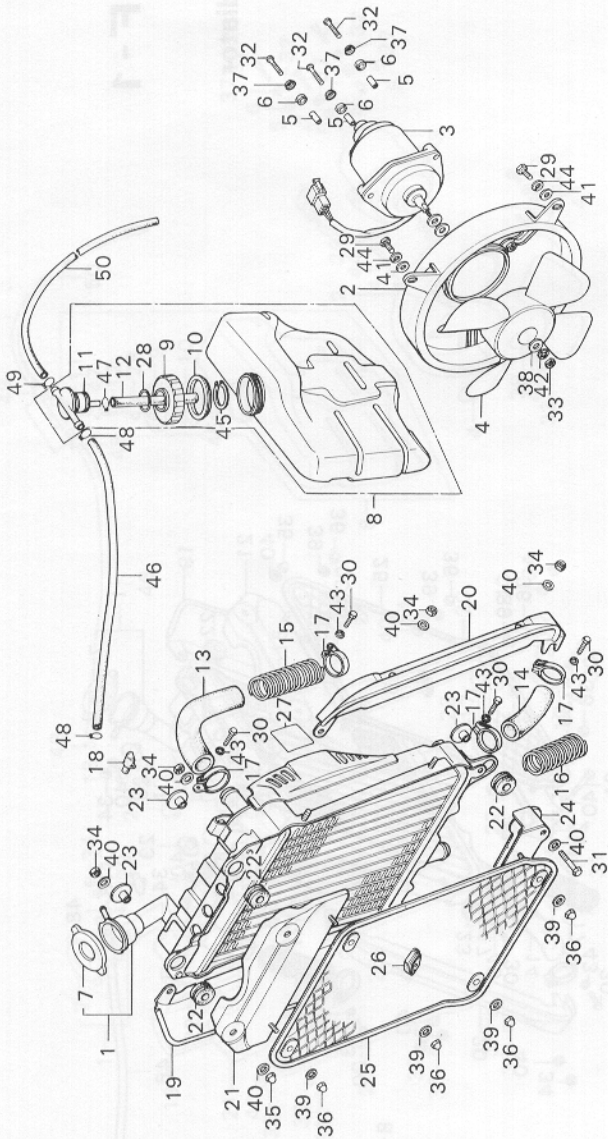
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Radiator

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F-1

Radiator



B371-16

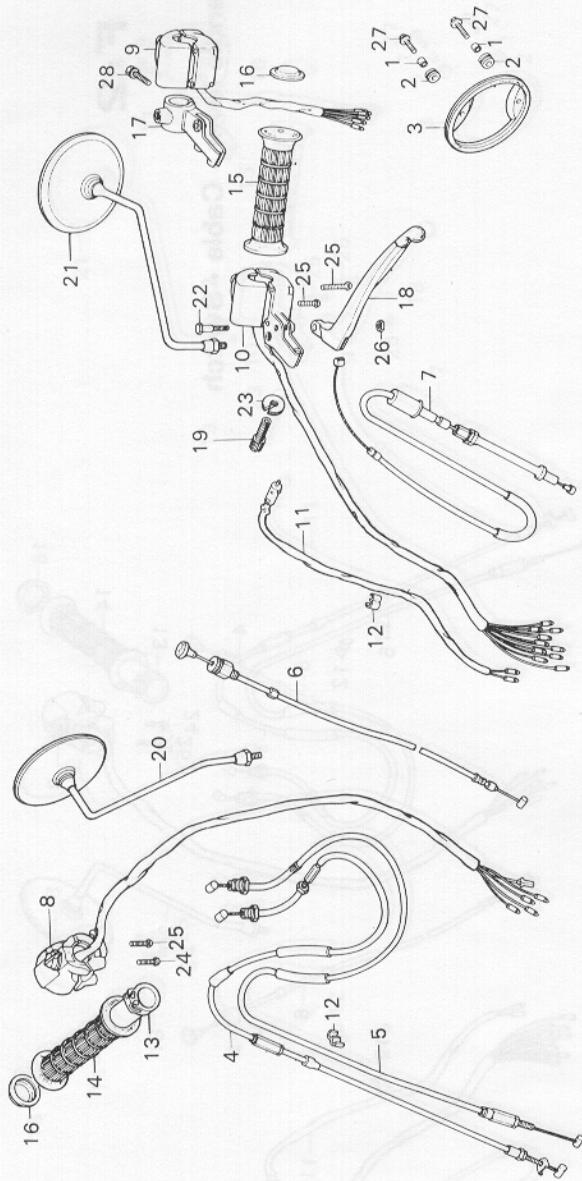
Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTK1 K2	Serial No.	Area code
		35	94021-06070	NUT, CAP, 6MM		2 2 2 2		
		36	94021-06220	NUT, CAP, 6MM		4 4 4		
		37	91540-371-980	NUT, CAP, 6MM		3 3 3		
		38	94101-04000	WASHER, PLAIN, 4MM		1 1 1		
		39	94101-05800	WASHER, PLAIN, 5MM		4 4 4		
		40	94101-06200	WASHER, PLAIN, 6MM		10 10 10		
		41	94101-06700	WASHER, PLAIN, 6MM		10		
		42	94101-06800	WASHER, PLAIN, 6MM		3 3 3		
		43	94111-05800	WASHER, SPRING, 5MM		1 1 1		
		44	94111-06000	WASHER, SPRING, 6MM		4 4 4		
		45	94111-06800	WASHER, SPRING, 6MM		3 3 3		
		46	94511-18000	CIR CLIP, EXTERNAL, 18		1 1 1		
		47	95001-80300-40	TUBE, FUEL, 8.0X300		1 1 1		
		48	95002-02120	CLIP 812, TUBE		1 1 1		
		49	95002-02130	CLIP 812.5, TUBE		2 2 2		
		50	95002-50000	CLIP C9, TUBE		1 1 1		
		51	95003-14103-10	TUBE, VINYL, 6X9X1030		1 1 1		

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1977.08.20

F-2

Handle lever • Cable • Switch



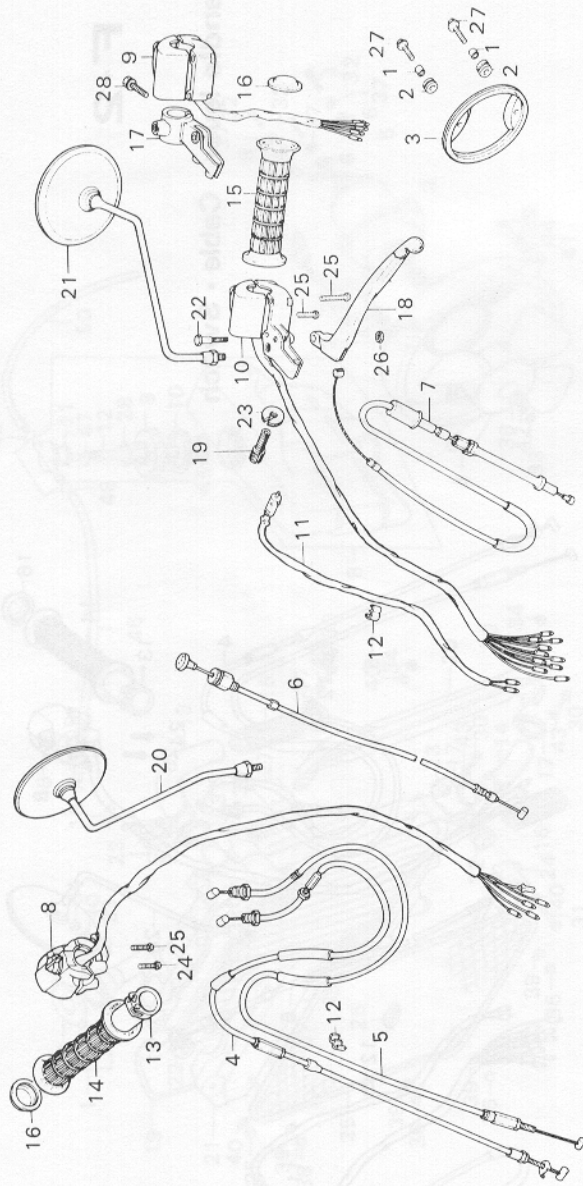
B371-17B

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
CLUTCH CABLE COMP.	1.2	1	11346-371-300	COLLAR, ADJUST COVER	2	2	2	
THROTTLE CABLE	0.8	2	11347-371-300	GROMMET, ADJUST COVER	2	2	2	
*One or all		3	11348-371-000	COVER, CLUTCH ADJUST	1	1	1	
WINKER SWITCH ASSY.	0.5	4	11348-371-980	COVER, CLUTCH ADJUST	1	1	1	
• L. HANDLE LEVER BRACKET			17910-371-000	CABLE COMP. A, THROTTLE	1	1	1	A, CM, DK, DM, U
STARTER KILL SWITCH ASSY.	0.4		17910-371-980	CABLE COMP. A, THROTTLE	1	1	1	A, CM, U
CLUTCH LEVER SWITCH	0.2		17910-371-610	CABLE COMP. A, THROTTLE	1	1	1	ED, F, G
• CLUTCH ADJUSTING COVER			17910-371-660	CABLE COMP. A, THROTTLE	1	1	1	A, CM, DK, DM, U
• CHOKE CABLE			17920-371-000	CABLE COMP. B, THROTTLE	1	1	1	A, CM, DK, DM, U
• THROTTLE GRIP PIPE			17920-371-980	CABLE COMP. B, THROTTLE	1	1	1	A, CM, U
GRIP RUBBER	0.1		17920-371-960	CABLE COMP. B, THROTTLE	1	1	1	ED, F, G
• HANDLE LEVER			17920-371-610	CABLE COMP. B, THROTTLE	1	1	1	E, ED, F, G
BACK MIRROR	0.1		17920-371-660	CABLE COMP. B, THROTTLE	1	1	1	A, CM, DK, DM, U
*One or all		6	17950-371-000	CABLE COMP., CHOKE	1	1	1	
			17950-371-010	CABLE COMP., CHOKE	1	1	1	2002808 DK, DM, E, ED, F, G, U
					1	1	1	ED, F, G, U
					1	1	1	DK, DM, E, ED, F, G, U
					1	1	1	A, CM
					1	1	1	DK, DM, E, ED, F, G, U
		7	22870-371-000	CABLE COMP., CLUTCH	1	1	1	1002457 A
			22870-371-305	CABLE ASSY., CLUTCH	1	1	1	1002457 A
			22870-371-010	CABLE COMP., CLUTCH	1	1	1	A
			22870-371-020	CABLE COMP., CLUTCH	1	1	1	DK, DM, U
					1	1	1	2025241 A, DK, DM, U

1977.08.20

F-2

Handle lever • Cable • Switch



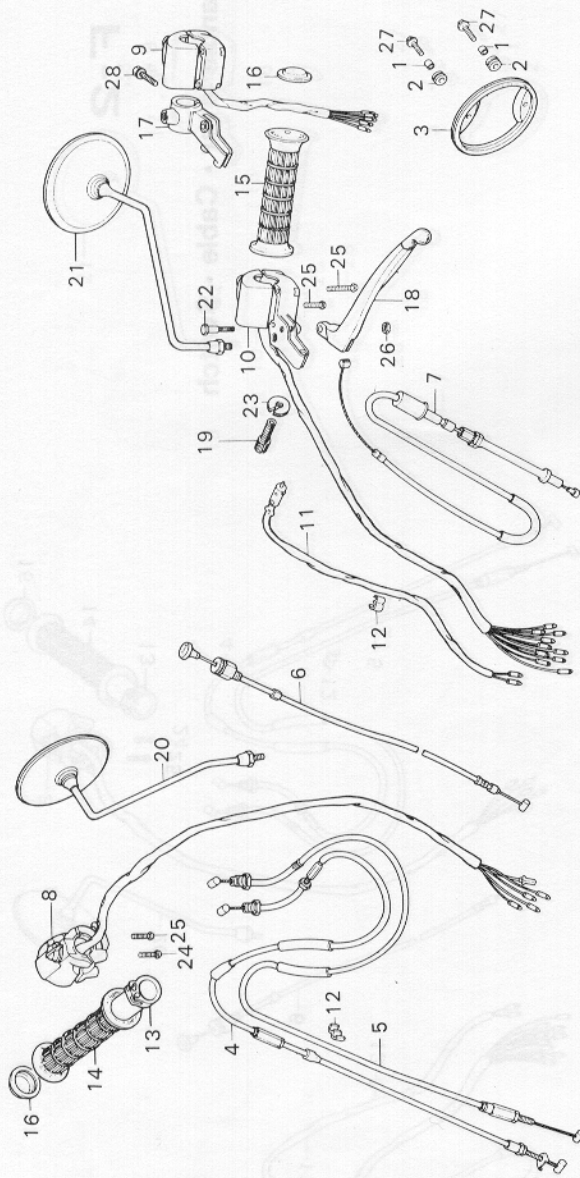
8371-178

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Regd. No. GL1000 LTDK1 K2	Serial No.	Area code
			22870-371-020	CABLE COMP., CLUTCH		1	2025242	A,DK,DM,U CM
			22870-371-980	CABLE COMP., CLUTCH		1		A,CM,U
			22870-371-610	CABLE COMP., CLUTCH		1	2025721	E,ED,F,G
			22870-371-611	CABLE COMP., CLUTCH		1		E,ED,F,G
			22870-371-660	CABLE COMP., CLUTCH		1	2025722	A,CM,DK,DM,U DK,DM,U
		8	35150-371-003	SWITCH ASSY., STARTER KILL	1	1		A,CM
			35150-371-670	SWITCH ASSY., STARTER KILL	1	1		U
			35150-371-980	SWITCH ASSY., STARTER KILL	1	1		E,ED,F,G
			35150-371-910	SWITCH ASSY., STARTER KILL	1	1		A,CM
			35150-371-601	SWITCH ASSY., STARTER KILL	1	1		DK,DM,U
			35150-371-660	SWITCH ASSY., STARTER KILL	1	1		DK,DM,U
			35150-371-651	SWITCH ASSY., STARTER KILL	1	1		DK,DM,U
		9	35200-371-013	SWITCH ASSY., WINKER HORN PASSING	1	1	2016001	DK,DM,U E,ED,F,G
			35200-371-602	SWITCH ASSY., TURN SIGNAL, HORN, PASSING	1	1		E,ED,F,G
			35200-371-671	SWITCH ASSY., TURN SIGNAL HORN	1	1	2016001	E,ED,F,G
			35200-371-910	SWITCH ASSY., WINKER HORN PASSING	1	1	2016001	A CM U
			35200-371-980	SWITCH ASSY., WINKER HORN	1	1		A,CM
			35200-371-660	SWITCH ASSY., WINKER HORN	1	1		A,CM
		10	35200-371-670	SWITCH ASSY., WINKER HORN	1	1	2016000	A A

1977.08.20

F-2

Handle lever • Cable • Switch



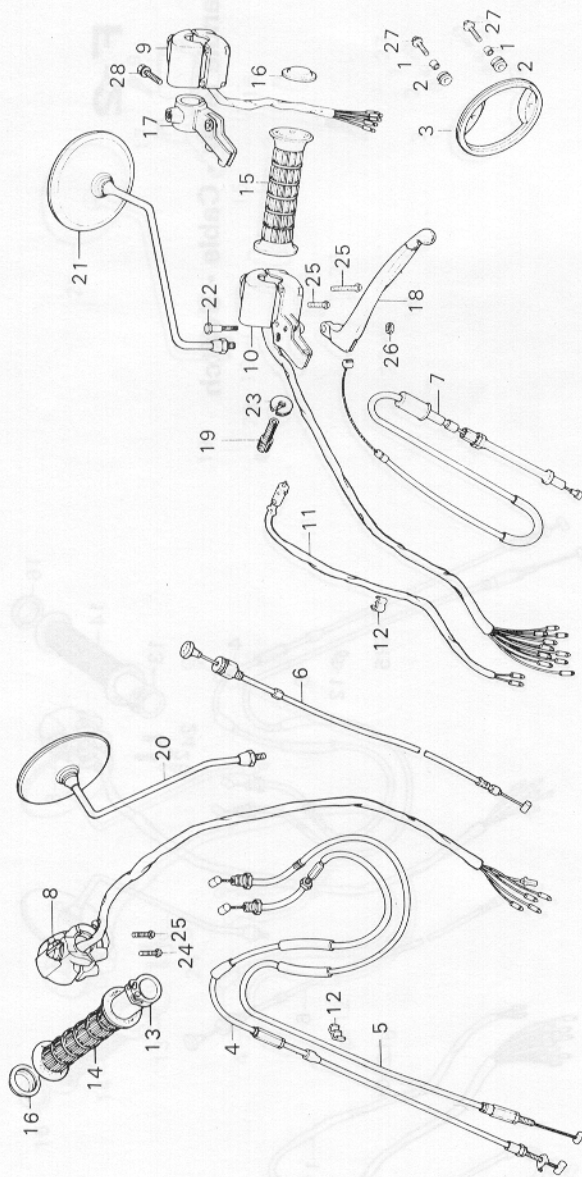
B371-178

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
			35200-371-003	SWITCH ASSY., TURN SIGNAL, HORN, PASSING	1	1		DK, DM, U
			35200-371-601	SWITCH ASSY., TURN SIGNAL, HORN, PASSING		1	2016000 2016000	DK, DM, U E, ED, F, G
11			35360-341-000	SWITCH ASSY., CLUTCH LEVER	1	1		
12			45465-341-700	CLIP, FR. BRAKE CABLE	2	2		
13			53141-300-010	PIPE, THROTTLE GRIP	1	1		
14			53165-342-670	RUBBER, R. GRIP	1	1		
15			53165-371-000	GRIP, R. HANDLE	1	1		
			53166-342-670	RUBBER, L. GRIP	1	1		
			53166-371-000	GRIP, L. HANDLE	1	1		
16			53167-371-000	CAP, HANDLE END	2	2		A, DK, DM, E, ED, F, G, U
17			53172-371-000	BRACKET, L. HANDLE LEVER	1	1		CM
					1	1	2016001	A, DK, DM, E, ED, F, G, U
18			53190-369-700	LEVER COMP., L. STEERING HANDLE	1	1		
							2016001	A, DK, DM, E, ED, F, G, U
19			53190-371-980	LEVER COMP., L. STEERING HANDLE	1	1		CM
							2016000	A, DK, DM, E, ED, F, G, U
							2016001	A, DK, DM, E, ED, F, G, U
			53178-371-000	LEVER COMP., L. STEERING HANDLE	1	1		
			53192-268-000	BOLT, CLUTCH WIRE ADJUSTING	1	1		1002457 A

1977.08.20

F-2

Handle lever • Cable • Switch



8371-17B

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Regd. No. GL1000 LTDK1 R2	Serial No.	Area code
		20	53192-312-000	BOLT, CLUTCH CABLE ADJUSTING	1	1	1002458	A DK, DM, U A, CM, E, ED, F, G
			53192-371-980	BOLT, CLUTCH CABLE ADJUST	1	1		A, CM, DK, DM
			88100-333-004	MIRROR, R. BACK	1	1		U
			88100-358-680	MIRROR, R. BACK	1	1		U
			88100-371-930	MIRROR, R. BACK	1	1		A, CM
			88100-371-980	MIRROR, R. BACK	1	1		F
			88110-371-970	MIRROR, R. BACK	1	1		E, ED, G
			88110-323-610	MIRROR, R. BACK	1	1		ED, G
			88110-371-960	MIRROR, R. BACK	1	1		F
			88110-304-621	MIRROR, R. BACK	1	1		A, CM, DK, DM
			88100-371-660	MIRROR, R. BACK	1	1		U
			88110-371-650	MIRROR, R. BACK	1	1		A, CM, DK, DM
		21	88120-333-004	MIRROR, L. BACK	1	1		A, CM, DK, DM
			88120-358-680	MIRROR, L. BACK	1	1		U
			88120-371-930	MIRROR, L. BACK	1	1		ED, G
			88120-371-960	MIRROR, L. BACK	1	1		F
			88120-371-970	MIRROR, L. BACK	1	1		A, CM
			88120-371-980	MIRROR, L. BACK	1	1		F
			88120-304-621	MIRROR, L. BACK	1	1		E, ED, G
			88120-323-610	MIRROR, L. BACK	1	1		ED, G
			88120-371-650	MIRROR, L. BACK	1	1		F
			88120-371-660	MIRROR, L. BACK	1	1		A, CM, DK, DM
		22	90114-268-020	BOLT, HANDLE LEVER PIVOT	1	1		U
			90114-371-980	BOLT, HANDLE LEVER PIVOT	1	1		ED, G
		23	90321-315-670	NUT, FIXING	1	1		F
			90321-371-980	NUT, FIXING	1	1		E, ED, G
		24	93500-05025-0A	SCREW, PAN, 5X25	1	1		U
					1	1		A, CM, DK, DM

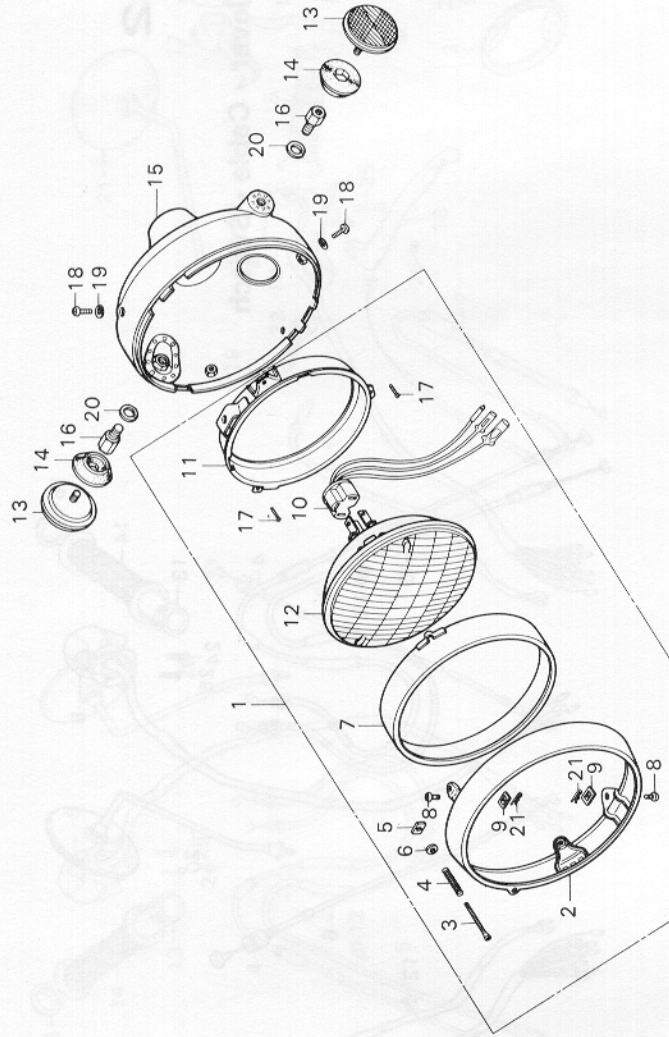
1977.08.20

Handle lever • Cable • Switch

1977.08.20

F-3

Headlight (A,CM)



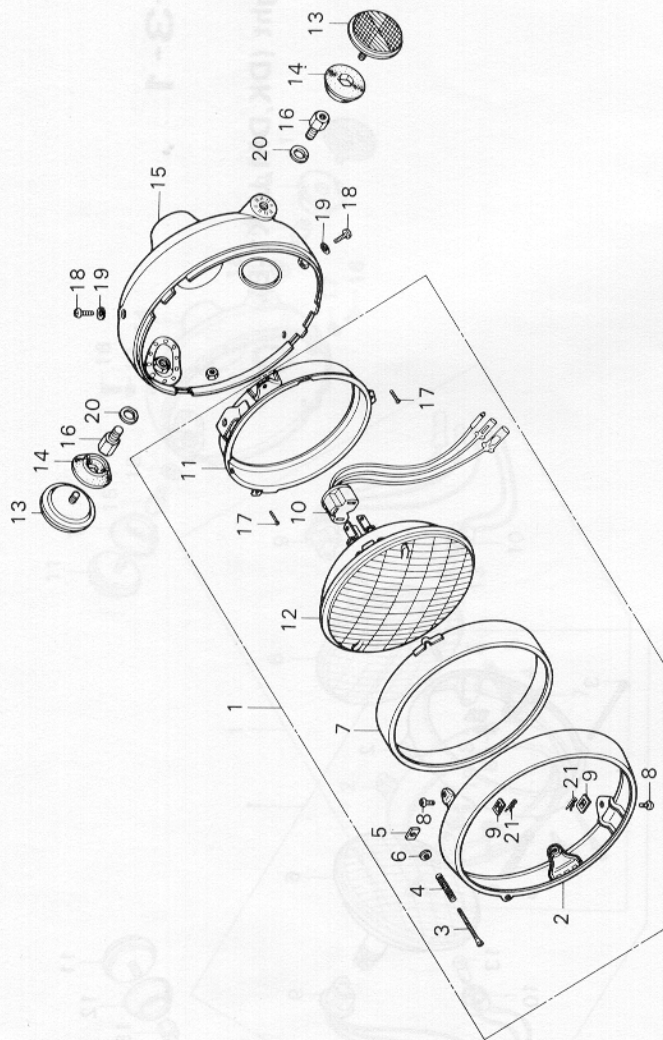
B371-18

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTRK1 R2	Serial No.	Area code
HEAD LIGHT CASE	0.3	1	33100-371-672	HEAD LIGHT ASSY.		1	1	A*CM
SEALD BEAM UNIT and its related parts	0.2	2	33100-371-980	HEAD LIGHT ASSY.		1	1	A*CM
HEAD LIGHT ASSY./HEAD LIGHT CORD	0.1	3	33101-300-673	RIM, HEADLIGHT		1	1	A*CM
SOCKET		4	33101-371-980	RIM, HEADLIGHT		1	1	A*CM
		5	33103-346-670	SCREW, BEAM ADJUST		1	1	A*CM
		6	33103-371-980	SCREW, BEAM ADJUST		1	1	A*CM
		7	33107-300-003	SPRING, HEADLIGHT BEAM		1	1	A*CM
		8	33117-001-023	NUT, HEADLIGHT BEAM ADJUSTING (STANLEY)		1	1	A*CM
		9	33119-371-003	WASHER, BEAM ADJUST		1	1	A*CM
		10	33121-375-671	RING, RETAINING		1	1	A*CM
		11	33121-371-980	RING, RETAINING		1	1	A*CM
		12	33125-292-670	SCREW, UNIT HOLDER		2	2	A*CM
		13	33128-292-670	NUT, UNIT HOLDER		2	2	A*CM
		14	33130-300-671	SOCKET COMP., HEADLIGHT CORD		1	1	A*CM
		15	33153-375-671	RING, MOUNTING		1	1	A*CM
		16	33321-371-672	BEAM UNIT, SEALED (12V50/40W STANLEY)		1	1	A*CM
		17	33741-340-670	REFLECTOR, FR. REFLEX		2	2	A*CM
		18	33741-371-980	REFLECTOR, FR. REFLEX		2	2	A*CM
		19	33743-375-000	BASE, FR. REFLECTOR		2	2	A*CM
		20	61301-371-003	CASE, HEADLIGHT (STANLEY)		1	1	A*CM
		21	61301-371-980	CASE, HEADLIGHT		1	1	A*CM
		22	90120-371-000	BOLT, HEADLIGHT STAY		2	2	A*CM
		23	93500-03012-0A	SCREW, PAN, 3X12		2	2	A*CM

1977.08.20

F-3

Headlight (A,CM)



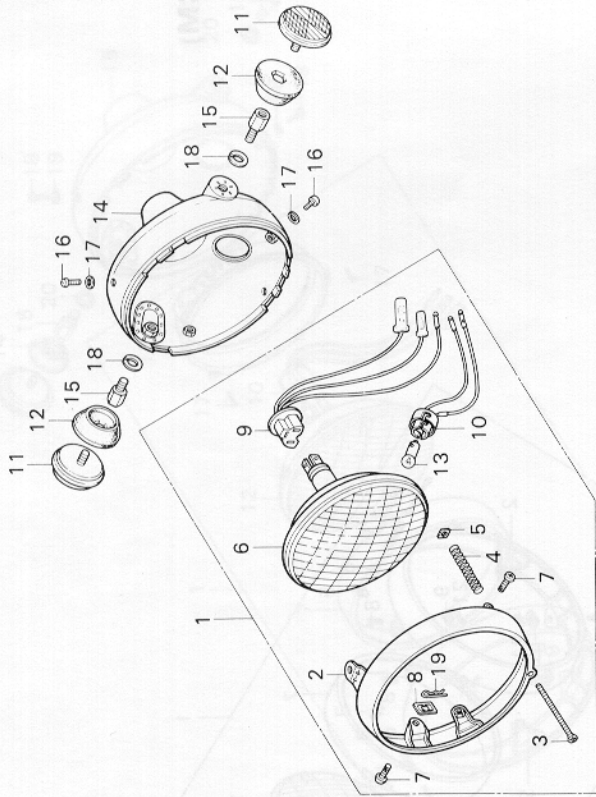
8371-18

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	GL1000 LTD K1 K2	Serial No.	Area code
		18	93500-05016-08	SCREW, PAN, 5X16	3	3		A,CM
		19	91521-371-980	SCREW, PAN, 5X16	3	3		A,CM
		20	94111-05000	WASHER, SPRING, 5MM	3	3		A,CM
		21	94111-10000	WASHER, SPRING, 10MM	2	2		A,CM
		22	94251-05000	PIN, LOCK, 5MM	2	2		A,CM

1977.08.20

F-3-1

Headlight (DK,DM,U,K1-E)



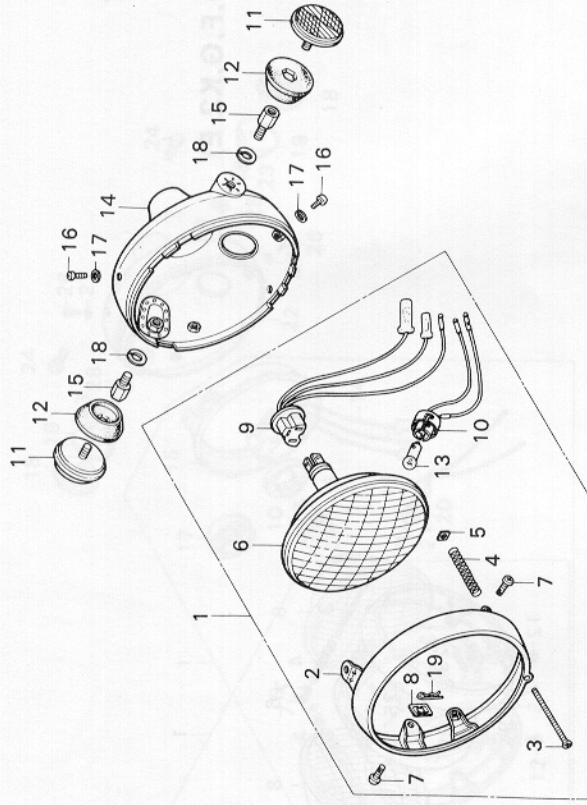
B371-18-1

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
HEAD LIGHT CASE	0.3	1	33100-375-003	HEADLIGHT ASSY.	1	1	1	DK,DM,U
HEAD LIGHT UNIT and its related parts	0.2							E
HEAD LIGHT ASSY./SOCKET/BULB/	0.1	2	33100-371-951	HEADLIGHT ASSY.	1	1	1	DK,DM,U
MARKER LIGHT SOCKET			33101-300-043	RIM, HEADLIGHT	1	1	1	E
		3	33101-371-951	RIM, HEAD LIGHT	1	1	1	DK,DM,U
		3	33103-346-670	SCREW, BEAM ADJUST	1	1	1	E
		4	33103-371-980	SCREW, BEAM ADJUST	1	1	1	DK,DM,U
		4	33107-300-003	SPRING, HEADLIGHT BEAM ADJUSTING	1	1	1	E
		5	33117-001-023	NUT, HEADLIGHT BEAM ADJUSTING (STANLEY)	1	1	1	DK,DM,U
		6	33120-375-003	HEADLIGHT UNIT (12V 50/40W STANLEY)	1	1	1	E
		7	33125-087-761	SCREW, UNIT HOLDER	2	2	2	DK,DM,U
		8	33128-292-670	NUT, UNIT HOLDER	2	2	2	DK,DM,U
		9	33130-323-003	SOCKET COMP., HEADLIGHT	1	1	1	DK,DM,U
		10	33170-323-003	SOCKET COMP., MARKER LIGHT	1	1	1	E
		11	33741-340-670	REFLECTOR, FR. REFLEX	2	2	2	DK,DM,U

1977.08.20

F-3-1

Headlight (DK,DM,U,K1-E)



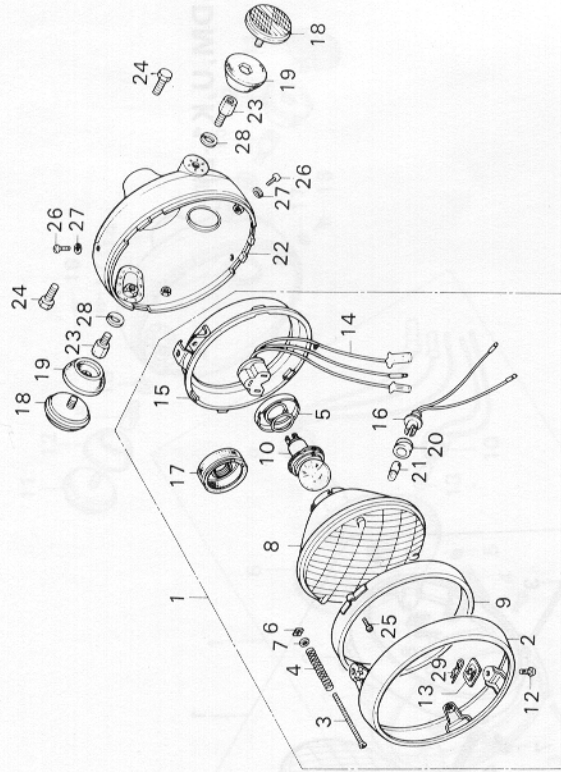
B371-18-1

Service item	Ref. No.	F.R.T.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
	12		33741-371-980	REFLECTOR, FR. REFLEX	2	2	2	U
	13		33743-375-000	BASE, FR. REFLECTOR	2	2	2	DK,DM,U
	14		34903-071-003	BULB, MARKER LIGHT (12V 3W) (STANLEY)	1	1	1	E
	15		61301-371-003	CASE, HEADLIGHT (STANLEY)	1	1	1	DK,DM,U
	16		61301-371-980	CASE, HEADLIGHT	1	1	1	E
	17		90120-371-000	BOLT, HEADLIGHT STAY	2	2	2	U
	18		93500-05016-08	SCREW, PAN, 5X16	3	3	3	DK,DM,U
	19		91521-371-980	SCREW, PAN, 5X16	3	3	3	E
	20		94111-05000	WASHER, SPRING, 5MM	3	3	3	U
	21		91560-371-980	WASHER, SPRING, 5MM	3	3	3	DK,DM,U
	22		94111-10000	WASHER, SPRING, 10MM	2	2	2	E
	23		94251-05000	PIN, LOCK, 5MM	2	2	2	DK,DM,U
	24				2	2	2	E

1977.08.20

F-3-2

Headlight (ED,F,G,K2-E)



B371-18-2A

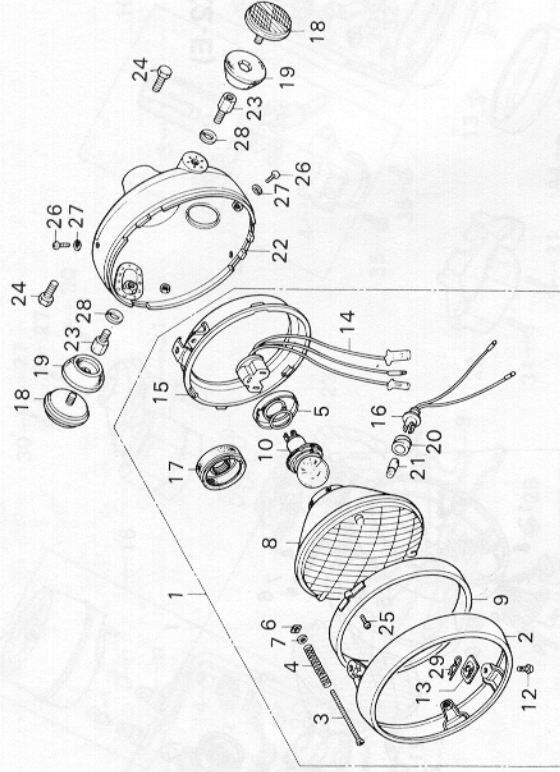
Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTDK1 K2	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
HEAD LIGHT CASE	0.3	1	33100-371-961	HEADLIGHT ASSY.	1	1		ED, G
HEAD LIGHT UNIT and its related parts	0.2		33100-371-971	HEADLIGHT ASSY.	1	1		F
HEAD LIGHT ASSY./SOCKET/BULB/			33100-390-611	HEADLIGHT ASSY.				ED, G
MARKER LIGHT SOCKET	0.1		33100-390-621	HEADLIGHT ASSY.				F
			33100-371-601	HEADLIGHT ASSY.				E
			33100-371-611	HEADLIGHT ASSY.				ED, G
			33100-371-621	HEADLIGHT ASSY.				F
			33100-371-673	HEADLIGHT ASSY.				ED, F, G
		2	33101-300-673	RIM, HEADLIGHT	1	1		ED, F, G
			33101-371-980	RIM, HEADLIGHT	1	1		E
			33101-405-671	RIM, HEADLIGHT	1	1		ED, F, G
		3	33103-346-670	SCREW, BEAM ADJUST	1	1		E
			33103-371-980	SCREW, BEAM ADJUST	1	1		ED, F, G
		4	33107-300-003	SPRING, HEADLIGHT BEAM ADJUSTING	1	1		ED, F, G
		5	33114-390-611	HOLDER, HEADLIGHT SOCKET	1	1		E
		6	33117-001-023	NUT, HEADLIGHT BEAM ADJUSTING (STANLEY)	1	1		ED, F, G
		7	33119-371-003	WASHER, BEAM ADJUST	1	1		E
		8	33120-390-611	HEADLIGHT UNIT	1	1		ED, F, G
			33120-371-601	HEADLIGHT UNIT	1	1		E
			33120-371-611	HEADLIGHT UNIT	1	1		ED, F, G
		9	33121-371-980	RING, RETAINING	1	1		ED, F, G
			33121-375-671	RING, RETAINING	1	1		ED, F, G

1977.08.20

F-3-2

Headlight (ED,F,G,K2-E)

B371-18-2A

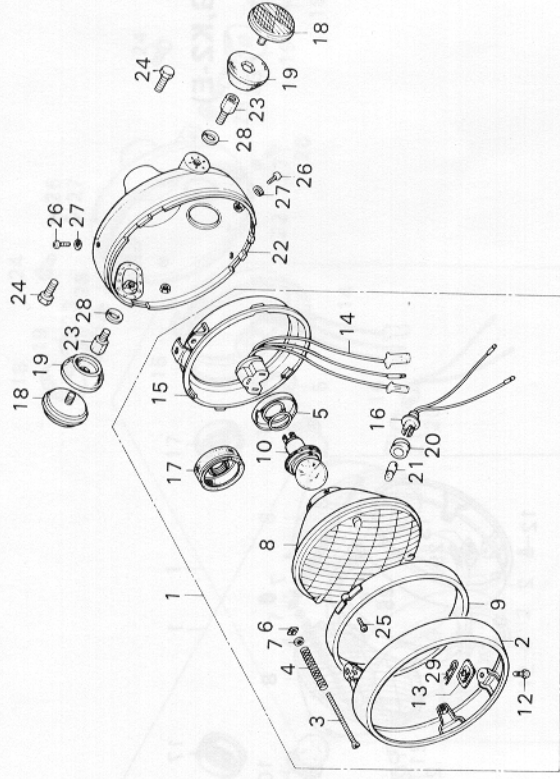


Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LT D K1 K2	Reqd. No. GL1000 LT D K1 K2	Serial No.	Area code
		10	33121-405-671	RING, RETAINING		1		E,ED,F,G
			33122-623-621	BULB, HEADLIGHT (12V 45/40W)	1	1		F
			33122-623-721	BULB, HEADLIGHT (12V 45/40W)	1	1		E,G
			34901-371-601	BULB, HEADLIGHT (12V 60/55W) (LOCAL PROCUREMENT)		1		E,ED,G
			34901-371-621	BULB, HEADLIGHT (12V 60/55W) (LOCAL PROCUREMENT)		1		F
		12	33125-087-621	SCREW, UNIT HOLDER		2		ED,F,G
			93500-05008-0H	SCREW, PAN, 5X8		2		E,ED,F,G
		13	33128-292-670	NUT, UNIT HOLDER		2		ED,F,G
		14	33130-300-671	SOCKET COMP., HEADLIGHT CORD	1	1		E
		15	33153-375-671	RING, MOUNTING	1	1		ED,F,G
					1	1		E
		16	33170-390-611	SOCKET COMP., MARKER LIGHT	1	1		ED,F,G
		17	33180-371-601	COVER, BULB		1		E
		18	33741-371-980	REFLECTOR, FR. REFLEX	2	2		E,ED,F,G
			33741-340-670	REFLECTOR, FR. REFLEX	2	2		ED,G
		19	33743-375-000	BASE, FR. REFLECTOR	2	2		E
					2	2		ED,G
		20	33905-303-003	RUBBER, JOINT (STANLEY)	1	1		E
			33905-371-601	RUBBER, JOINT		1		ED,F,G
								E,ED,F,G

1977.08.20

F-3-2

Headlight (ED,F,G,K2-E)



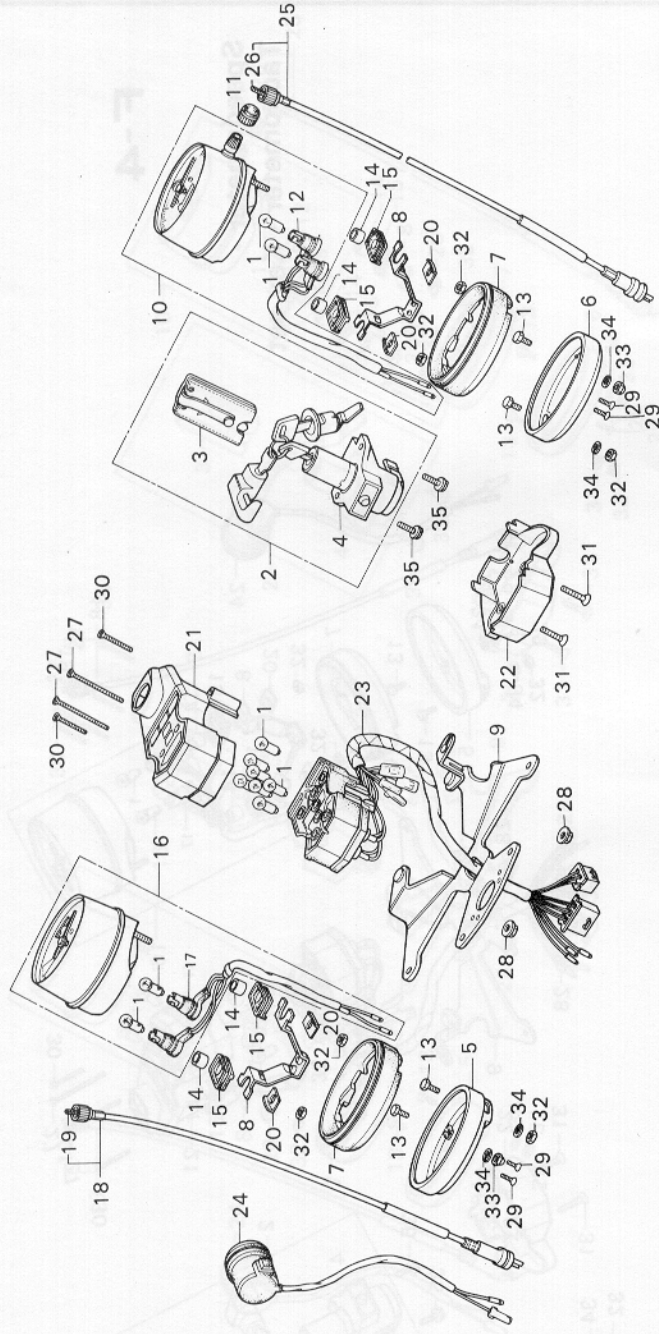
B381-18-2A

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
		21	34903-388-611	BULB, POSITION (12V 4W) (LOCAL PROCUREMENT)	1	1	1	ED,F,G
		22	61301-371-980	CASE, HEADLIGHT	1	1	1	E
			61301-371-003	CASE, HEADLIGHT (STANLEY)	1	1	1	ED,F,G
		23	90120-371-000	BOLT, HEADLIGHT STAY	2	2	2	E
		24	91510-371-970	BOLT, HEX., 10X25	2	2	2	ED,G
			92000-10025-08	BOLT, HEX., 10X25	2	2	2	E
		25	91520-371-960	SCREW, PAN, 3X12	2	2	2	F
			93500-03012-0A	SCREW, PAN, 3X12	2	2	2	ED,F,G
			93500-03008-1A	SCREW, PAN, 3X8	2	2	2	ED,F,G
		26	91521-371-980	SCREW, PAN, 5X16	3	3	3	ED,F,G
			93500-05016-08	SCREW, PAN, 5X16	3	3	3	ED,F,G
		27	91560-371-980	WASHER, SPRING, 5MM	3	3	3	E
			94111-05000	WASHER, SPRING, 5MM	3	3	3	ED,F,G
		28	94111-10000	WASHER, SPRING, 10MM	2	2	2	ED,F,G
		29	94251-05000	PIN, LOCK, 5MM	2	2	2	E
					2	2	2	ED,F,G

1977.08.20

F-4

Speedometer • Tachometer • Key set



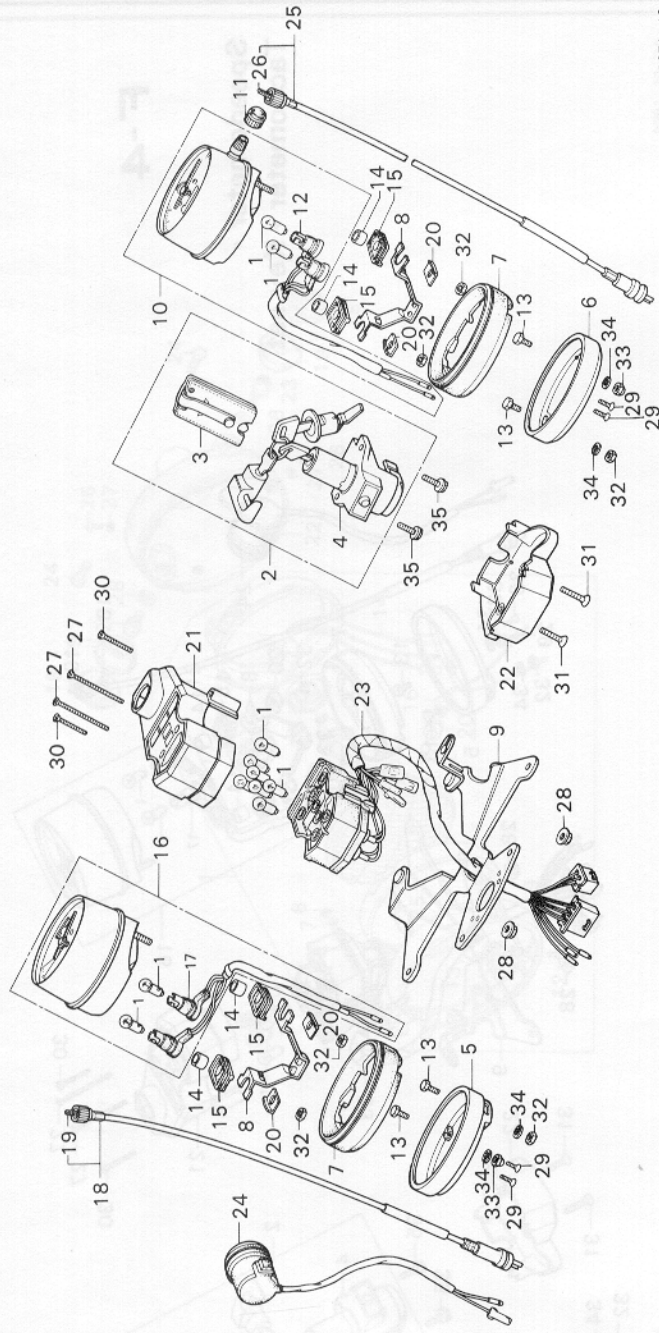
B371-19

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
KEY SET	0.7	1	34902-259-000	*BULB, DASH (12V 3.4W)	11 11 11 11	11 11 11 11		A5CM DK, DM, E, ED, F, G, U
METER SETTING STAY COMP.	0.6							
SPEEDOMETER ASSY.	0.4	2	35010-371-670	KEY SET	1	1		2016000 E, ED, F, G
• TACHOMETER ASSY.			35010-371-610	KEY SET		1		2040165 A5CM, DK, DM, U
• DUSH BULB (For meter)			35010-371-671	KEY SET		1		A5CM, U
PILOT CORD COMP.	0.3		35010-371-980	KEY SET		1		ED, F, G
• COMBINATION SWITCH ASSY.			35010-371-961	KEY SET		1		A5CM, DK, DM, U
WINKER BUZZER ASSY.	0.2		35010-371-611	KEY SET		1		A5CM, DK, DM, U
• PILOT LOWER COVER			35010-371-612	KEY SET (HONDA LOCK)		1		E, ED, F, G
TACHOMETER CABLE ASSY.	0.1		35011-371-980	HOLDER, KEY		1		E, ED, F, G
• SPEEDOMETER CABLE ASSY.			35100-377-003	SWITCH ASSY., COMBINATION (TOYO)		1		E, ED, F, G
• PILOT UPPER COVER/DUSH BULB (For pilot)								
			35100-371-961	SWITCH ASSY., COMBINATION		1		A5CM, DK, DM, U
			35100-371-981	SWITCH ASSY., COMBINATION		1		ED, F, G
			35100-377-007	SWITCH ASSY., COMBINATION (HONDA LOCK)		1		A5CM, U
								A5CM, DK, DM, U
			35100-377-611	SWITCH ASSY., COMBINATION (TOYO)		1		A5CM, DK, DM, U
			35100-377-612	SWITCH ASSY., COMBINATION (HONDA LOCK)		1		E, ED, F, G
								E, ED, F, G
			37111-371-008	RING, R. METER SETTING		1		E, ED, F, G
			37111-371-980	RING, R. METER SETTING		1		E, ED, F, G

1977.08.20

F-4

Speedometer •
Tachometer • Key set



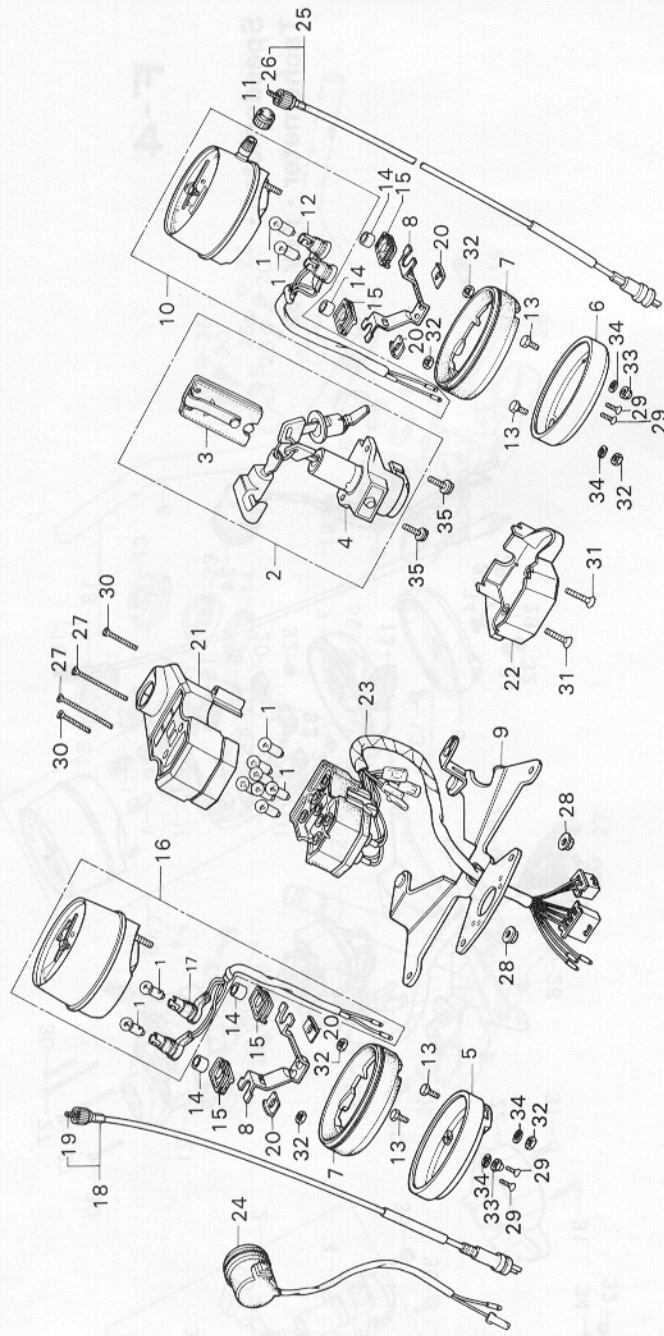
B371-19

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		6	37112-371-008	RING, L. METER SETTING	1	1		
		7	37112-371-980	RING, L. METER SETTING	2	2		
		8	37115-371-000	CUSHION, METER SETTING	2	2		
		9	37116-371-000	PLATE, METER RING SETTING	2	2		
		10	37120-371-000	STAY COMP., METER SETTING	1	1		
		11	37120-371-660	STAY COMP., METER SETTING	1	1	2040165	DK, DM, E, ED, F, G, U
		12	37200-371-671	SPEEDOMETER ASSY. (MPH) (NIPPON SEIKI)	1	1	2040166	A
		13	37200-371-681	SPEEDOMETER ASSY. (KPH)	1	1		DK, ED, F, G, U
		14	37200-371-691	SPEEDOMETER ASSY. (MPH)	1	1		DM
		15	37200-371-961	SPEEDOMETER ASSY. (KPH)	1	1		A, CM, E
		16	37200-371-980	SPEEDOMETER ASSY. (MPH)	1	1		ED, F, G, U
		17	37200-371-661	SPEEDOMETER ASSY. (MPH/KPH)	1	1		A, CM
		18	37200-371-682	SPEEDOMETER ASSY. (KPH)	1	1		A, CM, DM, E
		19	37202-371-610	CAP, TRIP METER KNOB	1	1		DK, ED, F, G, U
		20	37204-371-008	SOCKET COMP., SPEEDOMETER (NIPPON SEIKI)	1	1		G
		21	37238-323-700	BOLT, METER SET, 6MM	4	4		
		22	37243-371-008	COLLAR, METER SETTING	4	4		
		23	37244-371-008	RUBBER, METER SET	4	4		
		24	37250-371-008	TACHOMETER ASSY. (NIPPON SEIKI)	1	1		A
		25	37250-371-681	TACHOMETER ASSY.	1	1		DK, DM, U
		26	37250-371-961	TACHOMETER ASSY.	1	1		A, CM, E, ED, F, G
		27						ED, F, G, U
		28						
		29						
		30						
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1977.08.20

F-4

Speedometer •
Tachometer • Key set



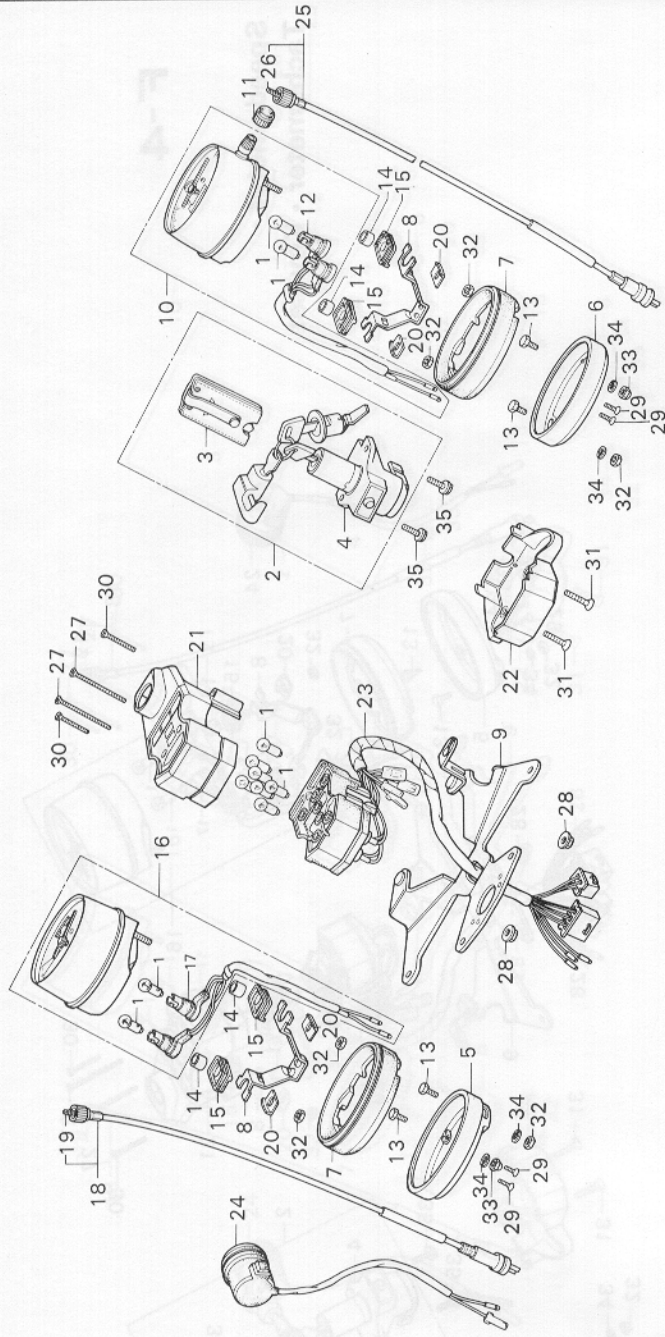
B371-19

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
		17	37250-371-980 37250-371-661 37254-371-008	TACHOMETER ASSY. TACHOMETER ASSY. SOCKET COMP., TACHOMETER (NIPPON SEIKI)	1 1 1	1 1 1		A,CM
		18	37260-371-000	CABLE ASSY., TACHOMETER	1	1		
		19	37260-371-980	CABLE ASSY., TACHOMETER	1	1		
		20	37261-371-000	CABLE, TACHOMETER INNER	1	1		
		21	37314-371-008	WASHER, METER SET	4	4		
		22	37610-371-671 37610-371-680 37617-371-008	COVER COMP., PILOT UPPER (NIPPON SEIKI) COVER COMP., PILOT UPPER COVER, PILOT LOWER	1 1 1	1 1 1		A,CM DK,DM,E,ED,F,G,U
		23	37619-371-670 37619-371-680	CORD COMP., PILOT CORD COMP., PILOT	1 1	1 1		A,CM DK,DM,E,ED,F,G,U
		24	38400-371-000	Buzzer ASSY., WINKER	1	1		
		25	44830-371-000	CABLE ASSY., SPEEDOMETER	1	1		
		26	44830-371-980 44830-371-010	CABLE ASSY., SPEEDOMETER CABLE ASSY., SPEEDOMETER	1 1	1 1	3023192 3023193	
		27	44831-371-000	CABLE, SPEEDOMETER INNER	1	1		
		28	44831-371-010	CABLE, SPEEDOMETER INNER	1	1		
		29	90106-371-000	SCREW, OVAL, 4X70	2	2		
		30	90309-357-000	NUT, HEX, 8MM	2	2		
		31	90310-371-980	NUT, HEX, 8MM	2	2		
		32	93700-04008-08	SCREW, OVAL, 4X8	4	4		
		33	93700-04030-06	SCREW, OVAL, 4X30	2	2		

1977.08.20

F-4

Speedometer •
Tachometer • Key set



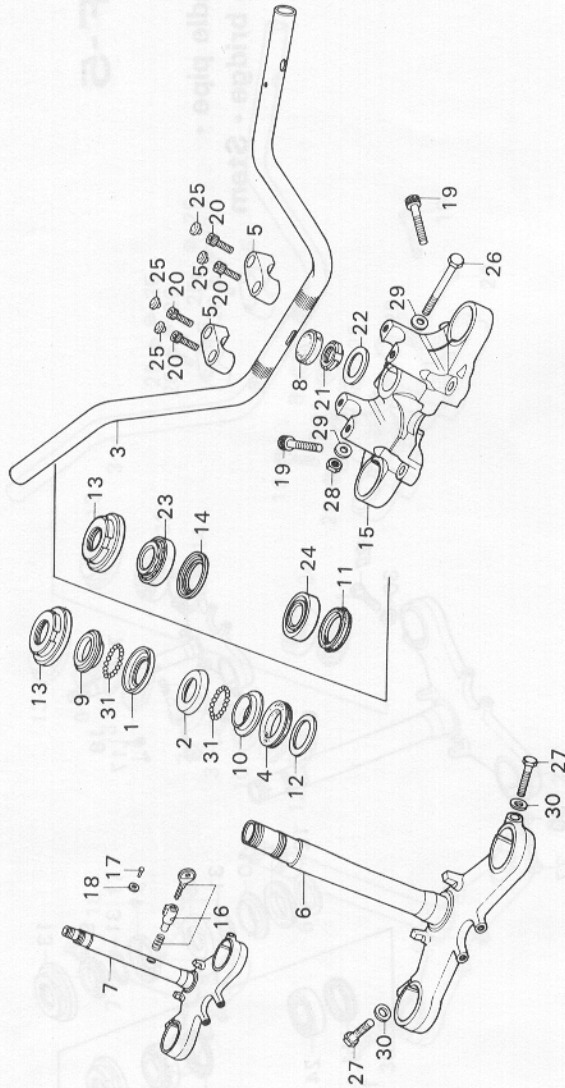
8371-19

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
		31	93700-04035-0G	SCREW, DVAL, 4X35	2	2	2
		32	94001-06000	NUT, HEX., 6MM	6	6	6
		33	94021-06000	NUT, CAP, 6MM	2	2	2
		34	91540-371-980	NUT, CAP, 6MM	4	4	4
		35	94111-06000	WASHER, SPRING, 6MM	4	4	4
		36	91561-371-980	WASHER, SPRING, 6MM	2	2	2
		37	95700-06014-08	BOLT, FLANGE, 6X14	2	2	2

1977.08.20

F-5

Handle pipe •
Top bridge • Stem

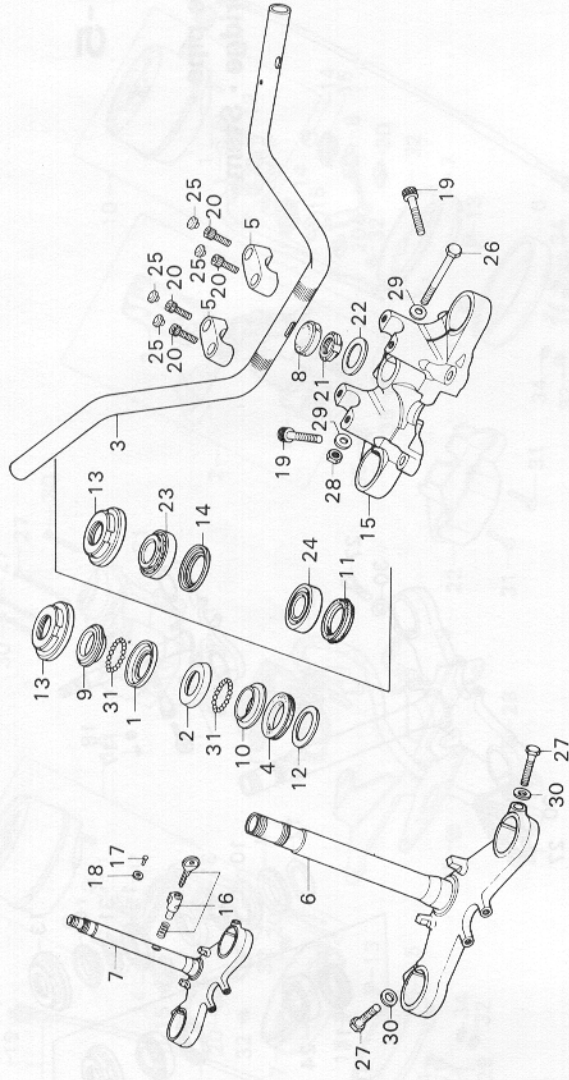


B371-20

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	Read No GL1000 LTD K1 K2	Serial No.	Area code
STEERING HANDLE PIPE	1.2	1	50301-268-305	RACE, STEERING TOP BALL	1	1	2040165	
STEERING STEM and its related parts	1.1	2	50302-268-305	RACE, STEERING BOTTOM BALL	1	1	2040165	A,CM,DK,DM,U ED,F,G
STEERING BALL RACE	1.0							A,CM,U ED,F,G
*One or all								
FORK TOP BRIDGE	0.6	3	53100-371-000	PIPE, STEERING HANDLE	1	1		A,CM,DK,DM,U ED,F,G
STEERING HEAD TOP THREAD/TOP CONE	0.5		53100-371-980	PIPE, STEERING HANDLE	1	1		A,CM,U ED,F,G
RACE			53100-371-610	PIPE, STEERING HANDLE	1	1		A,CM,DK,DM,U ED,F,G
STEERING STEM NUT	0.2		53100-371-611	PIPE, STEERING HANDLE	1	1		A,CM,DK,DM,U ED,F,G
HANDLE PIPE UPPER HOLDER	0.1	4	53100-371-660	PIPE, STEERING HANDLE	1	1		
*One or all			53124-250-000	DUST SEAL, STEERING HEAD	1	1	2040165	
HANDLE LOCK COMP.	0.1	5	53131-371-000	HOLDER, HANDLE PIPE UPPER	2	2		
		6	53200-371-000ZA	STEM COMP., STEERING *NH-1*	1	1	2040165	A,CM,DK,DM,U DK,DM,U
			53200-371-010ZA	STEM COMP., STEERING *NH-1*	1	1	2040166	A,CM,DK,DM,U A,CM,U
		7	53200-371-980	STEM COMP., STEERING	1	1	2040165	E,ED,F,G E,ED,F,G
			53200-371-610ZA	STEM COMP., STEERING *NH-1*	1	1	2040166	E,ED,F,G E,ED,F,G
			53200-371-611ZA	STEM COMP., STEERING *NH-1*	1	1		E,ED,F,G ED,F,G
			53200-371-612ZA	STEM COMP., STEERING	1	1		
		8	53200-371-960	STEM COMP., STEERING	1	1		
		9	53209-371-000	CAP, STEERING STEM	1	1		
			53211-268-305	RACE, STEERING TOP CONE	1	1	2040165	
		10	53212-250-305	RACE, STEERING BOTTOM CONE	1	1	2040165	

F-5

Handle pipe •
Top bridge • Stem



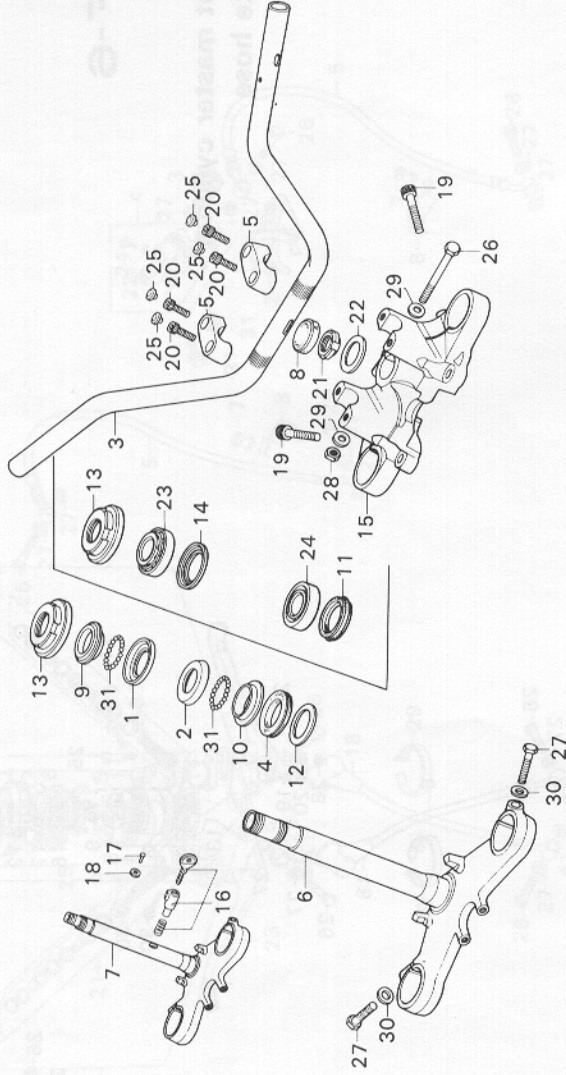
B371-20

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		11	53214-371-010	DUST SEAL, STEERING HEAD		1	2040166	DK, DM, E, ED, F, G, U
		12	53215-250-000	WASHER, STEERING HEAD DUST SEAL	1	1		
		13	53220-286-000	THREAD COMP., STEERING HEAD TOP	1	1	2040165	
			53220-371-980	THREAD COMP., STEERING HEAD TOP				
		14	53223-371-010	HOLDER, GREASE	1		2040166	DK, DM, E, ED, F, G, U
		15	53230-371-000ZA	BRIDGE, FORK TOP #A-01*	1	1		
		16	53600-051-000	LOCK COMP., STEERING HANDLE	1	1		E, ED, F, G
		17	53603-051-000	RIVET, 4.1MM	1	1		E, ED, F, G
		18	53604-098-940	WASHER, 4.5MM	1	1		E, ED, F, G
		19	90180-371-000	BOLT, HEX. SOCKET, 10X35	2	2		
		20	90180-371-980	BOLT, HEX. SOCKET, 10X35	4	4		
			90185-371-000	BOLT, HEX. SOCKET, 8X32	4	4		
		21	90304-371-000	NUT, STEERING STEM	1	1		
		22	90503-283-000	WASHER, STEERING STEM	1	1		
			90503-371-980	WASHER, STEERING STEM	1			
		23	91015-371-000	BEARING, HEAD PIPE UPPER	1	1	2040166	DK, DM, E, ED, F, G, U
		24	91016-371-000	BEARING, HEAD PIPE UNDER	1	1	2040166	DK, DM, E, ED, F, G, U
		25	91456-371-770	CAP, SOCKET BOLT	4	4		A, CM
					4	4	2002809	DK, DM, E, ED, F, G, U
					4	4		DK, DM, E, ED, F, G, U

1977.08.20

F-5

Handle pipe •
Top bridge • Stem

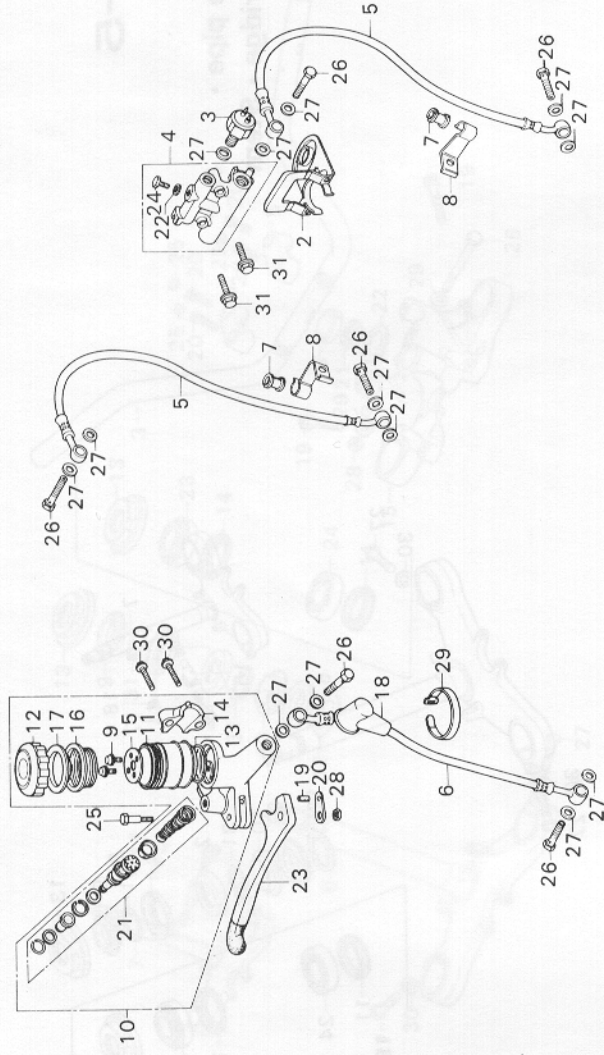


B371-20

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
		26	92000-08065-08	BOLT, HEX., 8X65	1	1	1	
			91515-371-980	BOLT, HEX., 8X65	1	1	1	
		27	92000-10040-08	BOLT, HEX., 10X40	2	2	2	
			91506-371-980	BOLT, HEX., 10X40	2	2	2	
		28	94001-08020-05	NUT, HEX., 8MM	1	1	1	
			91531-371-980	NUT, HEX., 8MM	1	1	1	
		29	94101-08200	WASHER, PLAIN, 8MM	2	2	2	
			90082-371-980	WASHER, PLAIN, 8MM	2	2	2	
		30	94101-10200	WASHER, PLAIN, 10MM	2	2	2	
			91556-371-980	WASHER, PLAIN, 10MM	2	2	2	
		31	96211-08000	BALL, STEEL, #8 (1/4)	37	37	37	2040165

F-6

Front master cylinder • Brake hose



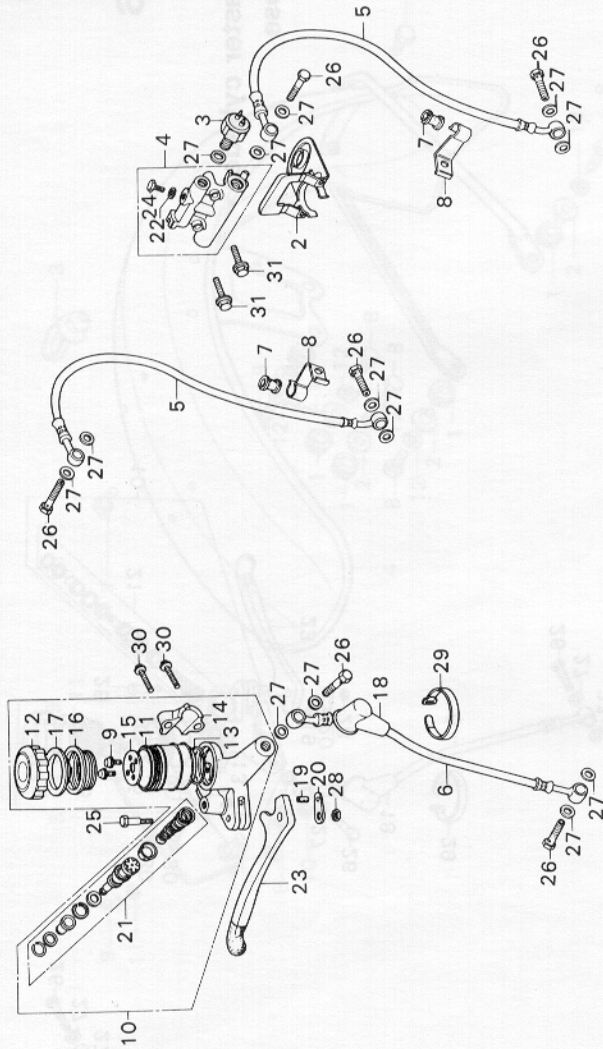
B371-21

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
FRONT MASTER CYLINDER SET	0.4	2	32223-371-000	GUARD, WIRE HARNESS	1	1	1	
FRONT MASTER CYLINDER ASSY.	0.3	3	35350-300-016	SWITCH, STOP (NAILS)	1	1	1	
•4WAY JOINT ASSY.		4	45123-371-003	JOINT, FOUR WAY	1	1	1	
FRONT BRAKE HOSE	0.3	5	45123-371-980	JOINT ASSY., FOUR WAY	1	1	1	
*Two or all 0.4		5	45125-371-013	HOSE A, FR. BRAKE	2	2	2	
STOP SWITCH	0.2	5	45125-371-980	HOSE A, FR. BRAKE	2	2	2	
•OIL CUP and its related parts		6	45126-371-003	HOSE ASSY. B, FR. BRAKE (NICHIRIN)	1	1	1	A, CM, DK, DM, U
OIL CUP CAP	0.1	6	45126-371-980	HOSE ASSY. B, FR. BRAKE (NICHIRIN)	1	1	1	
		7	45126-371-960	HOSE ASSY. B, FR. BRAKE	1	1	1	E, ED, F, G
		8	45126-371-610	HOSE ASSY. B, FR. BRAKE	1	1	1	A, CM, DK, DM, U
		9	45126-371-660	HOSE ASSY. B, FR. BRAKE (NICHIRIN)	1	1	1	
		10	45146-371-000	BUSH, BRAKE HOSE	2	2	2	
		11	45147-371-010	CLAMP, BRAKE HOSE	2	2	2	
		12	45147-371-980	CLAMP, BRAKE HOSE	2	2	2	
		13	45509-371-003	SCREW, OIL CUP	2	2	2	
		14	45510-371-305	CYLINDER ASSY., FR. MASTER (NISSIN)	1	1	1	A
		15	45510-371-670	CYLINDER ASSY., FR. MASTER (NISSIN)	1	1	1	
		16	45510-371-610	CYLINDER ASSY., FR. MASTER	1	1	1	DK, DM, E, ED, F, G
		17	45510-371-651	CYLINDER ASSY., FR. MASTER	1	1	1	U
		18	45510-371-670	CYLINDER ASSY., FR. MASTER	1	1	1	U
		19	45511-371-003	CUP, OIL (NISSIN)	1	1	1	A, CM

1977.08.20

F-6

Front master cylinder . Brake hose

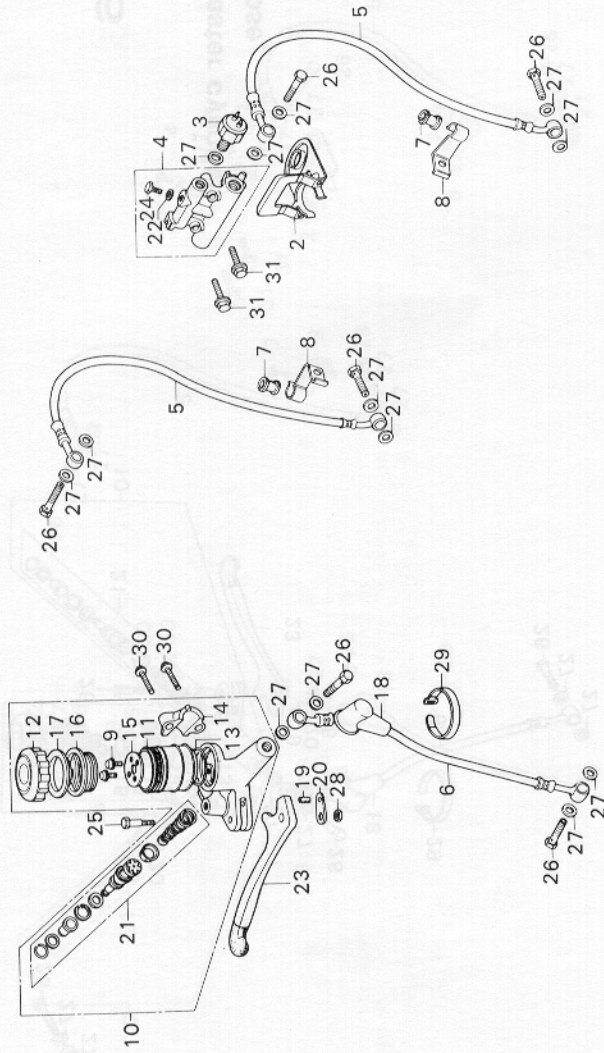


8371-21

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTDK1 K2	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
		12	45513-341-771 45513-341-671	CAP, OIL CUP CAP, OIL CUP	1 1	1 1		A5CM DK, DM, E, ED, F, G
		13	45513-371-651	CAP, OIL CUP	1	1	2031719	U
		14	45516-371-003	O-RING	1	1		U
		15	45517-300-003 45518-371-003	HOLDER, MASTER CYLINDER PLATE, OIL CUP	1 1	1 1		
		16	45520-371-003	DIAPHRAGM	1	1		
		17	45521-300-010	PLATE, DIAPHRAGM	1	1		
		18	45522-300-010	BOOT, MASTER CYLINDER	1	1		
		19	45526-341-000	BUSH, R. HANDLE LEVER	1	1		
		20	45527-300-000	PLATE, LEVER BUSH SETTING	1	1		
		21	45530-371-305	CYLINDER SET, FR. MASTER	1	1		
		22	46138-568-671	WASHER, STOPPER BOLT	1	1		
		23	53170-369-003	LEVER COMP., R. STEERING HANDLE (TOYO)	1	1		
		24	53170-371-980	LEVER COMP., R. STEERING HANDLE	1	1		
		25	53175-369-003 90105-371-003 90105-371-980 90114-300-000 90114-371-980	LEVER, R. STEERING HANDLE BOLT, SEALING (NISSIN) BOLT, SEALING BOLT, HANDLE LEVER PIVOT BOLT, HANDLE LEVER PIVOT	1 1 1 1 1	1 1 1 1 1		
		26	90145-300-000 90145-371-980	BOLT, OIL BOLT, OIL	6 6	6 6		
				1977.08.20				

F-6

Front master cylinder • Brake hose



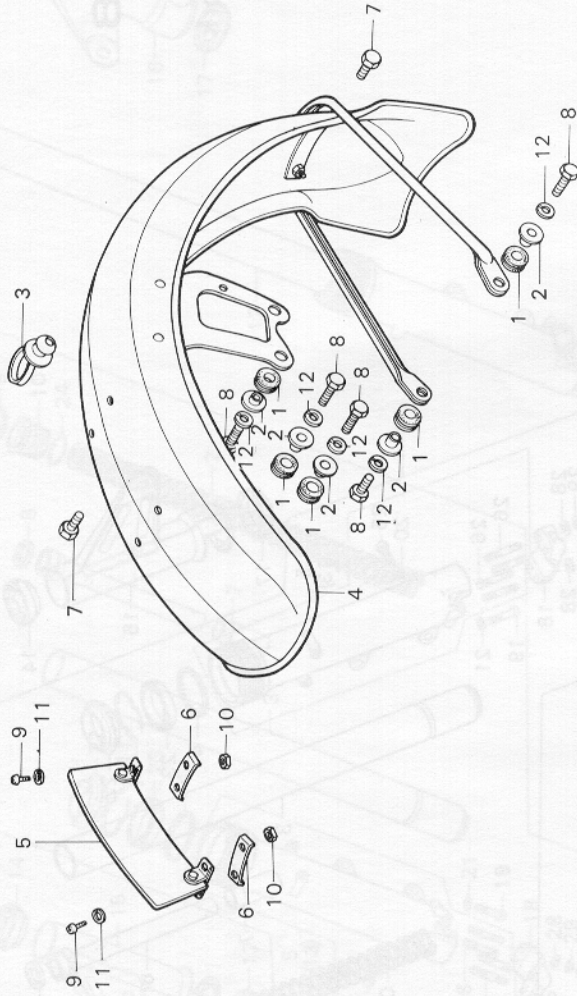
8371-21

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 R2	Serial No.	Area code
		27	90545-300-000	WASHER, OIL BOLT	13	13		
		28	94002-06000-05	NUT, HEX., 6MM	1	1		
		29	95014-61100	BAND A1, WIRE	1	1		
		30	32161-404-000	BAND B1, WIRE	1	1		
		31	95700-06025-00	BOLT, FLANGE, 6X25	2	2		
			90143-371-980	BOLT, FLANGE, 6X25	2	2		
		31	95700-06040-00	BOLT, FLANGE, 6X40	2	2		
			91587-371-980	BOLT, FLANGE, 6X40	2	2		
								A, CM, U A, CM, DK, DM, U

1977.08.20

F-7

Front fender



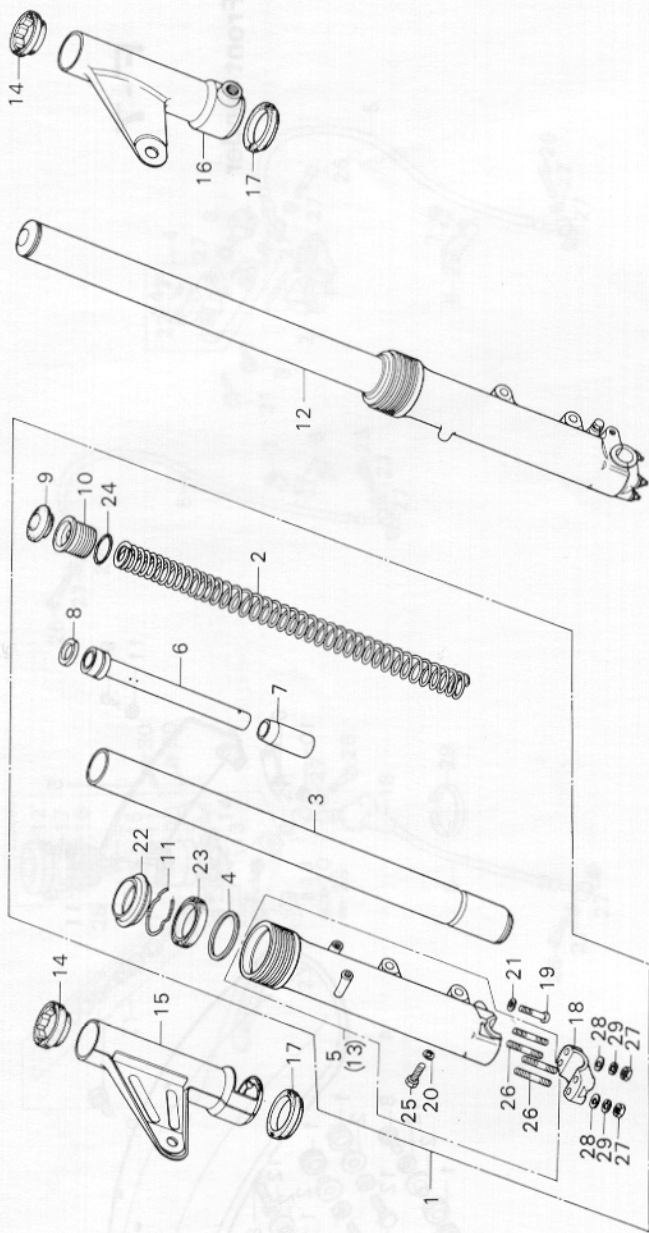
8371-22

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD KT R2	Serial No.	Area code
FRONT FENDER COMP.	0.3	1	40513-310-000	RUBBER, CHAIN CASE MOUNT	6	6	2040165	DK,DM,E,ED,F,G,U
*E, TYPE at 0.4		2	40514-310-000	COLLAR, CHAIN CASE	6	6	2040166	A,CM,DK,DM,ED,F,G,U
WIRE GROMMET	0.1	3	40514-371-980	COLLAR, CHAIN CASE	6	6	2012211	E
•FRONT FENDER PLATE		4	45451-283-000	GROMMET, WIRE	1	1	2012210	E
		5	45451-367-690	GROMMET, WIRE	1	1	2012210	E
		6	61100-371-000	FENDER COMP., FR.	1	1	2012210	E
		7	61100-371-600	FENDER COMP., FR.	1	1	2012210	E
		8	61131-268-6008	PLATE, FR. NUMBER	1	1	2012210	E
		9	61134-315-600	WASHER, FR. NUMBER PLATE	2	2	2012210	E
		10	92000-06010	BOLT, HEX., 6X10	2	2	2012210	E
		11	92000-06020	BOLT, HEX., 6X20	6	6	2012210	E
		12	91503-371-980	BOLT, HEX., 6X20	6	6	2012210	E
		13	93500-04012-0A	SCREW, PAN, 4X12	4	4	2012210	E
		14	94001-04000-0S	NUT, HEX., 4MM	4	4	2012210	E
		15	94111-04000	WASHER, SPRING, 4MM	4	4	2012210	E
		16	94111-06000	WASHER, SPRING, 6MM	6	6	2012210	E
		17	91561-371-980	WASHER, SPRING, 6MM	6	6	2012210	E

1977.08.20

F-8

Front fork



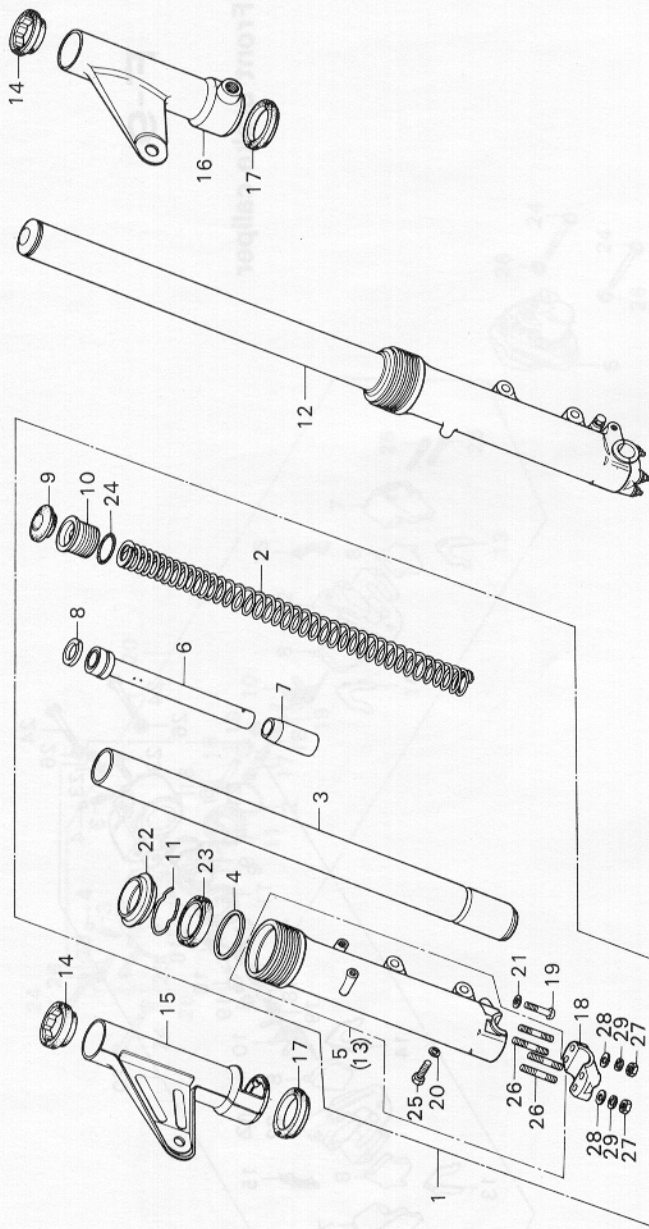
8371-23

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Regd. No. GL1000 LTDK1 R2	Serial No.	Area code
FRONT FORK BOTTOM CASE	0.9	1	51400-371-003	FORK ASSY., R. FR.	1	1	1	
*One motorcycle 1.5		2	51400-371-023	FORK ASSY., R. FR.	1	1	1	
37 x 48 x 11 OIL SEAL	0.7	3	51401-371-003	SPRING, FR. CUSHION	2	2	2	
*One motorcycle 1.1		4	51410-371-003	PIPE COMP., FR. FORK	2	2	2	
FRONT FORK COVER	0.7	5	51410-371-023	PIPE COMP., FR. FORK	2	2	2	
*One motorcycle 1.1		6	51412-371-003	RING, BACK UP	1	1	1	
FRONT FORK PIPE and its related parts	0.6	7	51421-371-003	CASE, R. FR. FORK BOTTOM	1	1	1	
*One motorcycle 1.1		8	51421-371-980	CASE, R. FR. FORK BOTTOM	1	1	1	
8 x 50 STUD BOLT	0.5	9	51430-371-003	PIPE COMP., BOTTOM	2	2	2	
*Add 0.1		10	51432-371-003	PIECE, OIL LOCK	2	2	2	
FRONT FORK ASSY. and its related parts	0.5	11	51437-371-003	RING, PISTON	2	2	2	
*One motorcycle 0.8		12	51449-371-003	CAP, FR. FORK TOP	2	2	2	
		13	51454-371-003	BOLT, FR. FORK	2	2	2	
		14	51466-375-000	RING, OIL SEAL STOPPER	2	2	2	
		15	51500-371-003	FORK ASSY., L. FR.	1	1	1	
		16	51500-371-023	FORK ASSY., L. FR.	1	1	1	
		17	51500-371-980	FORK ASSY., L. FR.	1	1	1	
		18	51521-371-003	CASE, L. FR. FORK BOTTOM	1	1	1	
		19	51521-371-980	CASE, L. FR. FORK BOTTOM	1	1	1	
		20	51601-371-000	RUBBER, FORK UPPER COVER	2	2	2	
		21	51602-371-000	COVER, R. FR. FORK	1	1	1	
		22	51602-371-980	COVER, R. FR. FORK	1	1	1	
		23	51606-371-000	COVER, L. FR. FORK	1	1	1	
		24	51606-371-980	COVER, L. FR. FORK	1	1	1	
		25	51622-371-000	RUBBER, FORK LOWER COVER	2	2	2	
		26	51634-340-000	HOLDER, FR. AXLE	2	2	2	

1977.08.20

F-8

Front fork

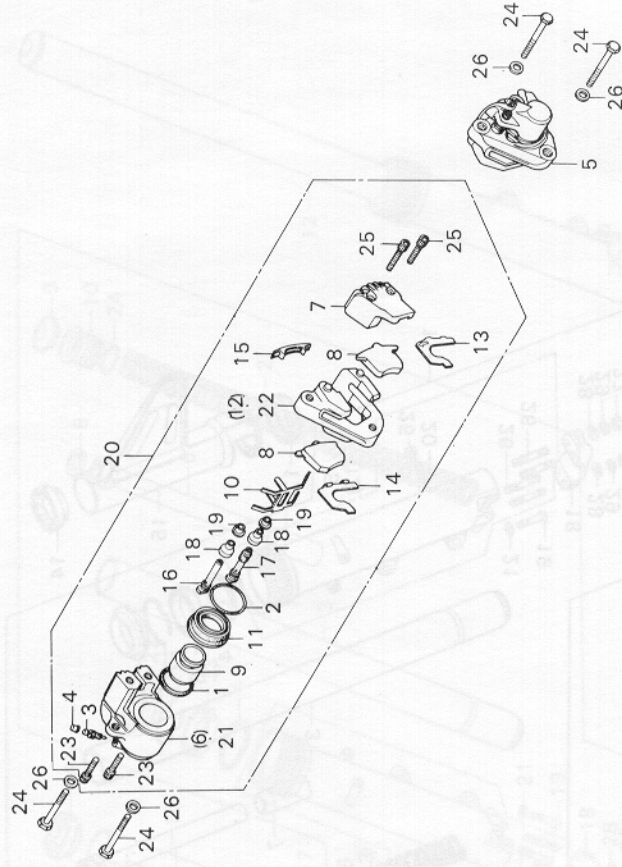


B371-23

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		19	51634-371-980	HOLDER, AXLE		2		
		20	90116-283-010	BOLT, SOCKET, 8MM		2		
		21	90543-273-000	PACKING, FR. FORK DRAIN COCK		2		
		22	90544-283-000	WASHER, SPECIAL, 8MM		2		
		23	91254-371-003	SEAL, DUST 37X58X14.7		2		
		24	91255-371-003	SEAL, OIL 37X48X11		2		
		25	91356-371-000	D-RING, 29X2.4		2		
		26	92000-06010	BOLT, HEX., 6X10		2		
		27	91501-371-980	BOLT, HEX., 6X10		2		
		28	92700-08050-30	BOLT, STUD, 8X50		8		
		29	94001-08000-05	NUT, HEX., 8MM		8		
		30	91531-371-980	NUT, HEX., 8MM		8		
		31	94101-08000	WASHER, PLAIN, 8MM		8		
		32	90082-371-980	WASHER, PLAIN, 8MM		8		
		33	94111-08000	WASHER, SPRING, 8MM		8		
		34	91563-371-980	WASHER, SPRING, 8MM		8		

F-9

Front brake caliper



8371-24

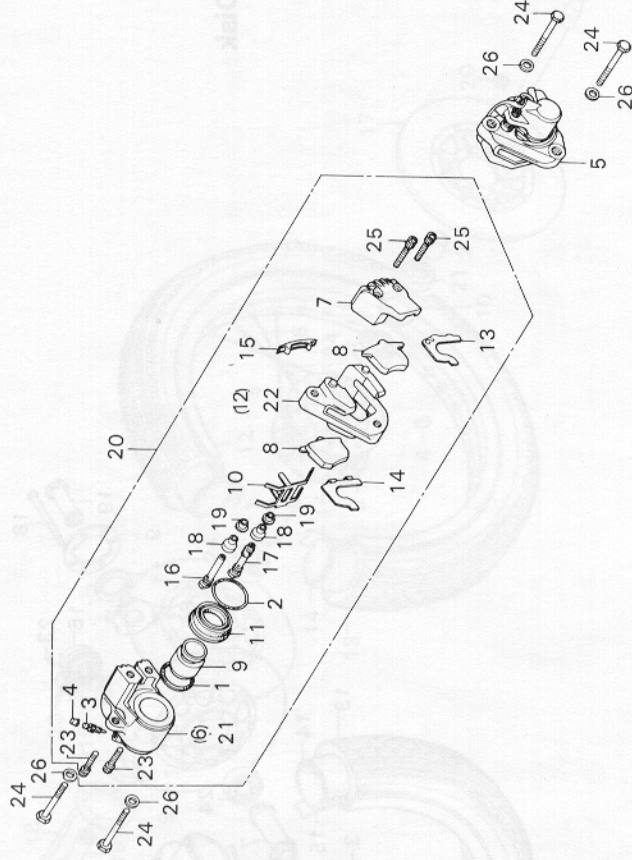
Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
FRONT CALIPER A.	0.6	1	43209-371-006	SEAL, PISTON (NISSHIN)		2	2	2
*One motorcycle 1.0		2	43218-371-006	CLIP, DUST COVER (NISSHIN)		2	2	2
PISTON	0.5	3	43352-568-003	VALVE BLEEDER		2	2	2
*One motorcycle 0.8		4	43353-548-003	CAP, BLEED SCREW		2	2	2
FRONT CALIPER ASSY.	0.3	5	45100-371-006	CALIPER ASSY., L. FR. (NISSHIN)		1	1	1
*One motorcycle 0.4		6	45101-371-006	CALIPER A, L. FR. (NISSHIN)		1	1	1
SUPPORT BRACKET and its related parts	0.3	7	45102-371-006	CALIPER B, FR. (NISSHIN)		2	2	2
*One motorcycle 0.6		8	45105-371-006	PAD COMP. (NISSHIN)		4	4	4
PAD COMP./PAD SPRING	0.2	9	45107-371-006	PISTON (NISSHIN)		2	2	2
*One motorcycle 0.4		10	45108-371-006	SPRING, PAD (NISSHIN)		2	2	2
FRONT CALIPER B	0.2	11	45109-371-006	BOOT, PISTON (NISSHIN)		2	2	2
*One motorcycle 0.3		12	45110-371-006	BRACKET, L. SUPPORT		1	1	1
		13	45114-371-006	SHIM A, PAD (NISSHIN)		2	2	2
		14	45116-371-006	SHIM B, PAD (NISSHIN)		2	2	2
		15	45119-371-000	CAP, INDICATOR		2	2	2
		16	45131-371-006	PIN A		2	2	2
		17	45132-371-006	PIN B		2	2	2
		18	45133-371-006	COVER, DUST (NISSHIN)		4	4	4
		19	45134-371-006	RETAINER, BOOT (NISSHIN)		4	4	4
		20	45200-371-006	CALIPER ASSY., R. FR. (NISSHIN)		1	1	1
		21	45201-371-006	CALIPER A, R. FR. (NISSHIN)		1	1	1
		22	45210-371-006	BRACKET, R. SUPPORT (NISSHIN)		1	1	1
		23	90116-371-000	BOLT, SOCKET, 8X23		4		4

2016000 A,DK,DM,E,ED,F,G,U

1977.08.20

F-9

Front brake caliper



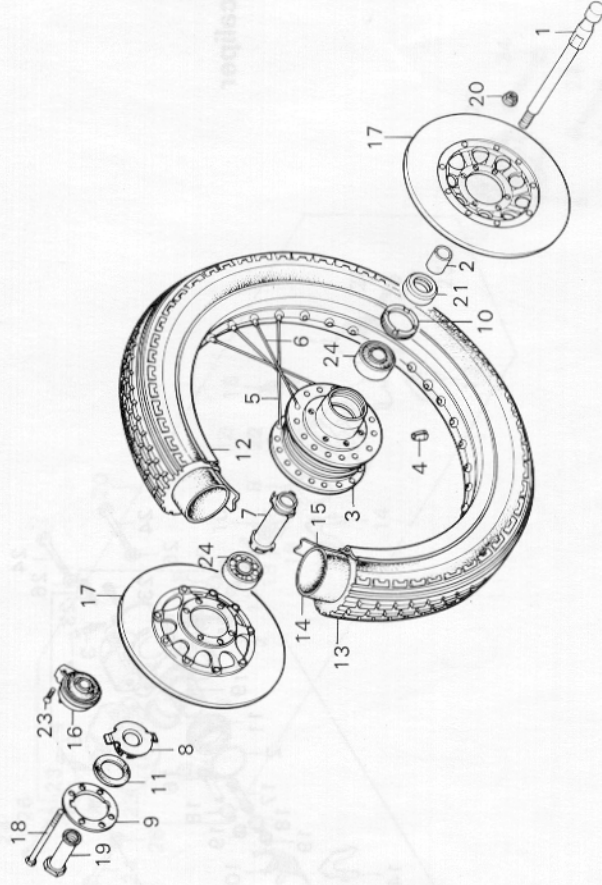
8371-24

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Recd. No. GL1000 LID K1 K2	Serial No.	Area code
			90116-371-010	BOLT, SOCKET, 8X23		4	2016001	A,DK,DM,E,ED,F,G,U CM
24			90123-371-000	BOLT, FR. CALIPER		4		
			90123-371-980	BOLT, FR. CALIPER		4		
25			90165-300-023	BOLT, CALIPER SETTING (TOKIKO)		4		
26			94101-10200	WASHER, PLAIN, 10MM		4		
			91556-371-980	WASHER, PLAIN, 10MM		4		

1977.08.20

F-10

Front wheel • Disk



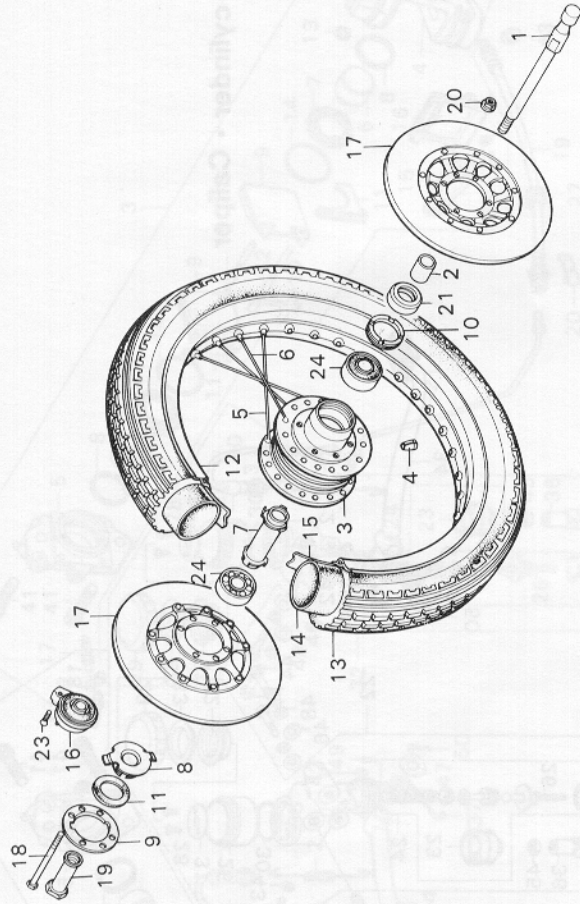
8371-25

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
FRONT WHEEL HUB	2.9	1	44301-371-000	AXLE, FR. WHEEL	1	1	1	
FRONT WHEEL RIM	2.2	2	44301-371-980	AXLE, FR. WHEEL	1	1	1	
FRONT WHEEL TIRE/TUBE/TIRE FLAP	0.9	3	44311-300-000	COLLAR, FR. WHEEL SIDE	1	1	1	
BALANCER	0.8	4	44311-371-980	COLLAR, FR. WHEEL SIDE	1	1	1	
FRONT AXLE DISTANCE COLLAR/BALL BEARING	0.6	5	44601-300-040	HUB, FR. WHEEL	1	1	1	
		6	44601-371-980	HUB, FR. WHEEL	1	1	1	
		7	44606-283-000	BALANCER (20G)	N	N	N	
		8	44607-283-000	BALANCER (15G)	N	N	N	
		9	44608-283-000	BALANCER (10G)	N	N	N	
		10	44609-283-000	BALANCER (5G)	N	N	N	
		11	44606-371-305	SPOKE ASSY. A, FR. (INSIDE)	20	20	20	
		12	44660-371-980	SPOKE A, FR. (INSIDE)	20	20	20	
		13	44607-371-305	SPOKE ASSY. B, FR. (OUTSIDE)	20	20	20	
		14	44670-371-980	SPOKE B, FR. (OUTSIDE)	20	20	20	
		15	44620-300-020	COLLAR, FR. AXLE DISTANCE	1	1	1	
		16	44641-371-000	RETAINER COMP., GEAR BOX	1	1	1	
		17	44642-371-000	COVER, GEAR BOX RETAINER	1	1	1	
		18	44642-371-980	COVER, GEAR BOX RETAINER	1	1	1	
		19	44643-300-000	RETAINER, FR. WHEEL BEARING	1	1	1	
		20	44644-371-000	PACKING, GEAR BOX	1	1	1	
		21	44701-371-003	RIM, FR. WHEEL (DAIDO)	1	1	1	
		22	44701-371-980	RIM, FR. WHEEL	1	1	1	

1977.08.20

F-10

Front wheel • Disk



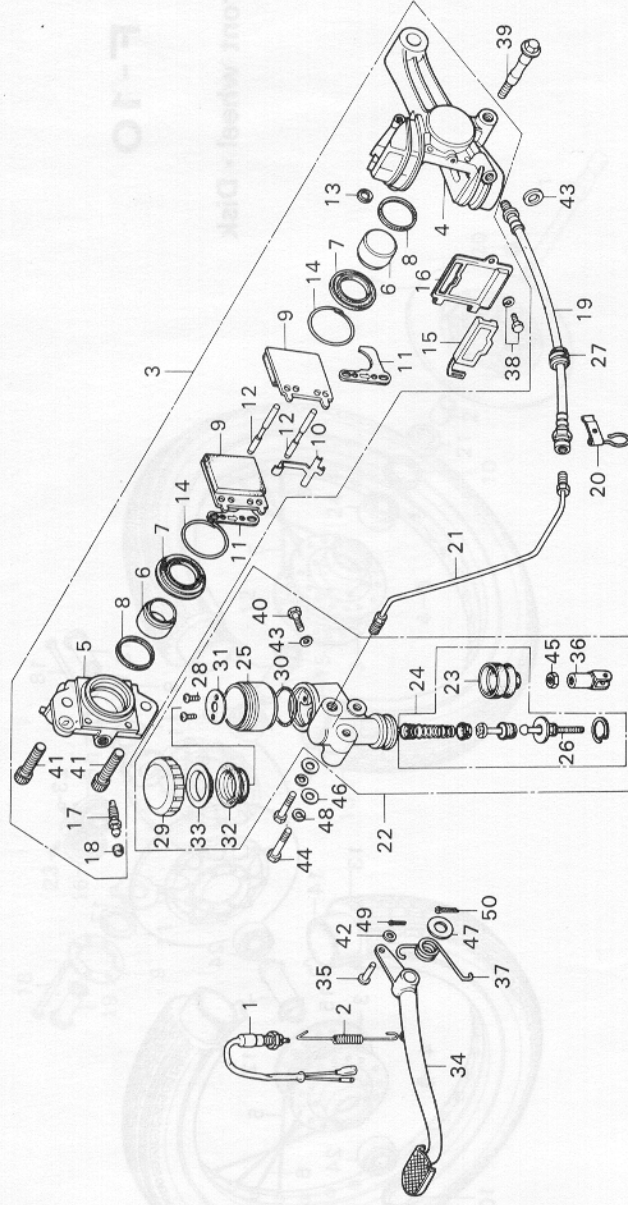
8371-25

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Regd. No. GL1000 LTD K1 K2	Serial No.	Area code
		13	44711-371-671	TIRE, FR. (3.50H-19. BS) 44711-371-673	1	1	2040165	A, CM, DK, DM, U A, CM, DK, DM, U DK, DM, U A, CM, DK, DM, U
			44711-371-673	TIRE, FR. (3.50H-19 BS)	1	1	2040166	DK, DM, E, ED, F, G, U A, CM, DK, DM, U A, CM, DK, DM, U
			44711-371-672	TIRE, FR. (3.50H-19. DUNLOP) 44711-371-674	1	1	2040165	DK, DM, E, ED, F, G, U
			44711-371-674	TIRE, FR. (3.50H-19 DUNLOP)	1	1		
		14	44712-371-003	TUBE, TIRE (3.50-19. BS)	1	1		
		15	44713-371-004	FLAP, TIRE (1.85-19. BS) FLAP, TIRE (1.85-19. DUNLOP)	1	1		
		16	44800-371-003	BOX ASSY., SPEEDOMETER GEAR	1	1		
		17	45120-371-000	DISK COMP., FR. BRAKE	2	2		
		18	90122-371-000	BOLT, HEX., 8X112	6	6		
		19	90305-329-000	NUT, FR. WHEEL AXLE	1	1		
		20	90305-371-980	NUT, AXLE, 12MM	1	1		
			90309-357-000	NUT, HEX., 8MM	6	6		
		21	91252-300-003	DUST SEAL, 22X36X8	1	1		
		23	93700-05010-0A	SCREW, OVAL, 5X10	1	1		
			91523-371-980	SCREW, OVAL, 5X10	1	1		
		24	96140-63020-10	BEARING, RADIAL BALL, 6302U	2	2		

1977.08.20

F-11

Rear master cylinder • Caliper



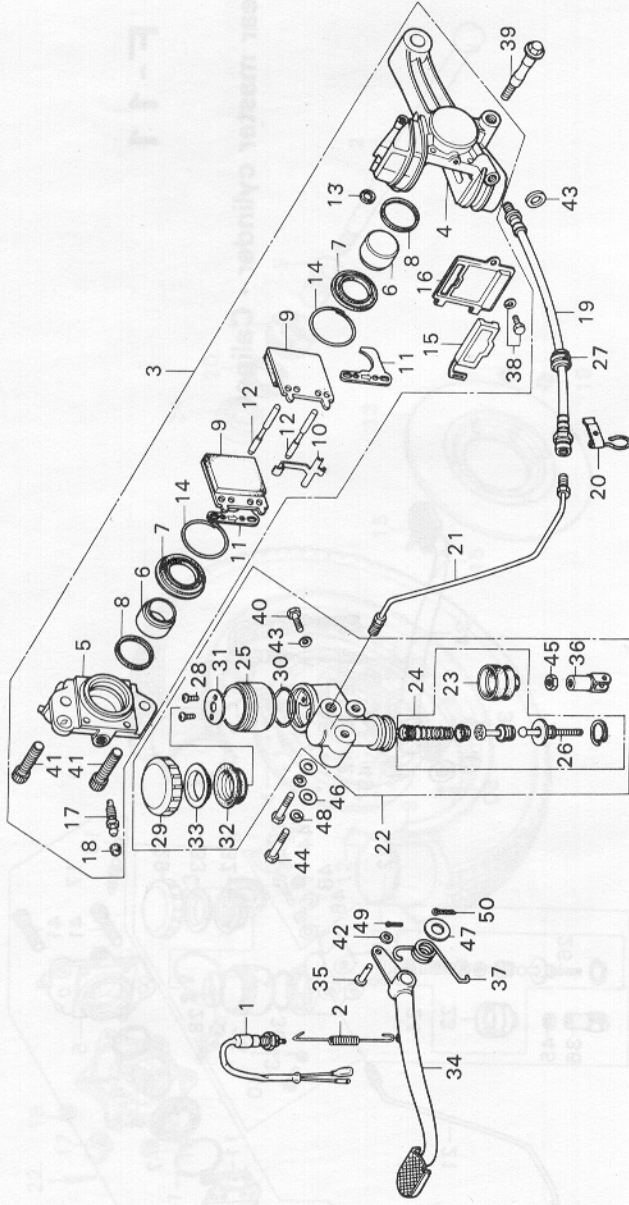
5371-26

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	Read No GL1000 LTD K1 K2	Serial No.	Area code
REAR MASTER CYLINDER SET	0.9	1	35350-292-003	SWITCH ASSY., STOP (TOYO)	1	1	1	
• REAR BRAKE HOSE/PIPE		2	35357-046-000	SPRING, STOP SWITCH	1	1	1	
REAR MASTER CYLINDER ASSY.	0.7	3	35357-371-980	SPRING, STOP SWITCH	1	1	1	
CALIPER A./PISTON and those related parts	0.7	3	43200-371-006	CALIPER ASSY. (NISSHIN)	1	1	1	
CALIPER ASSY.	0.6		43200-371-016	CALIPER ASSY. (NISSHIN)	1	1	1	2004269 A,DK,DM,E,ED,F,G,U A,DK,DM,E,ED,F,G,U CM
OIL CUP/CUP PLATE	0.4		43201-371-006	CALIPER A (NISSHIN)	1	1	1	
• REAR BRAKE PEDAL/SPRING		4	43202-371-006	CALIPER B (NISSHIN)	1	1	1	
PAD and its related parts	0.1		43205-371-006	PISTON (NISSHIN)	2	2	2	
* One or all			43207-371-006	COVER, DUST (NISSHIN)	2	2	2	
STOP SWITCH ASSY./SPRING	0.1		43209-371-006	SEAL, PISTON (NISSHIN)	2	2	2	
			43211-371-006	PAD COMP. (NISSHIN)	2	2	2	
			43211-392-016	PAD COMP. (NISSHIN)	2	2	2	
		10	43213-371-006	SPRING, PAD SET (NISSHIN)	1	1	1	
		11	43214-371-006	SHIM, PAD (NISSHIN)	2	2	2	
		12	43215-371-006	PIN, PAD (NISSHIN)	2	2	2	
		13	43217-371-006	SEAL, JOINT (NISSHIN)	1	1	1	
		14	43218-371-006	CLIP, DUST COVER (NISSHIN)	2	2	2	
		15	43219-371-006	COVER, INDICATOR	1	1	1	
		16	43241-371-006	COVER, PAD (NISSHIN)	1	1	1	

1977.08.20

F-11

Rear master cylinder • Caliper



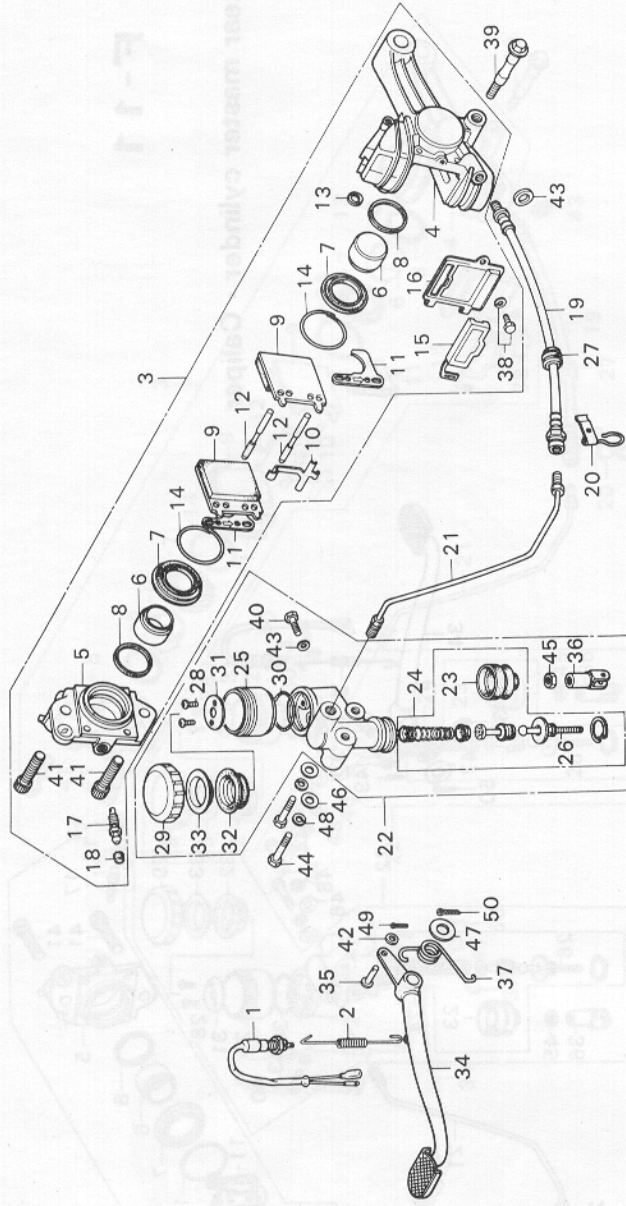
B371-26

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Regd. No. GL1000 LTD K1 K2	Serial No.	Area code
		17	43352-568-003	VALVE BLEEDER	1	1	1	
		18	43353-548-003	CAP, BLEED SCREW	1	1	1	
		19	43410-371-013	HOSE, RR. BRAKE (NICHIRIN)	1	1	1	
		20	43415-371-000	CLIP, RR. BRAKE HOSE	1	1	1	
		21	43420-371-000	PIPE, RR. BRAKE	1	1	1	A,CM
		22	43500-371-671	CYLINDER ASSY., RR. MASTER (NISSHIN)	1	1	1	DK,DM,E,ED,F,G
		23	43500-371-681	CYLINDER ASSY., RR. MASTER	1	1	1	U
		24	43500-371-651	CYLINDER ASSY., RR. MASTER	1	1	1	U
		25	43504-371-003	BOOT, MASTER CYLINDER	1	1	1	U
		26	43510-371-305	CYLINDER SET, RR. MASTER	1	1	1	
		27	43511-371-003	CUP, OIL	1	1	1	
		28	43530-371-003	ROD COMP., PUSH (NISSHIN)	1	1	1	
		29	45146-300-000	GROMMET, BRAKE HOSE	1	1	1	
		30	45509-371-003	SCREW, OIL CUP	2	2	2	
		31	45513-341-771	CAP, OIL CUP	1	1	1	A,CM
		32	45513-341-671	CAP, OIL CUP	1	1	1	DK,DM,E,ED,F,G
		33	45513-371-651	CAP, OIL CUP	1	1	1	U
		34	45516-371-003	O-RING	1	1	1	U
		35	45518-371-003	PLATE, OIL CUP	1	1	1	
		36	45520-300-000	DIAPHRAGM	1	1	1	

1977.08.20

F-11

Rear master cylinder • Caliper



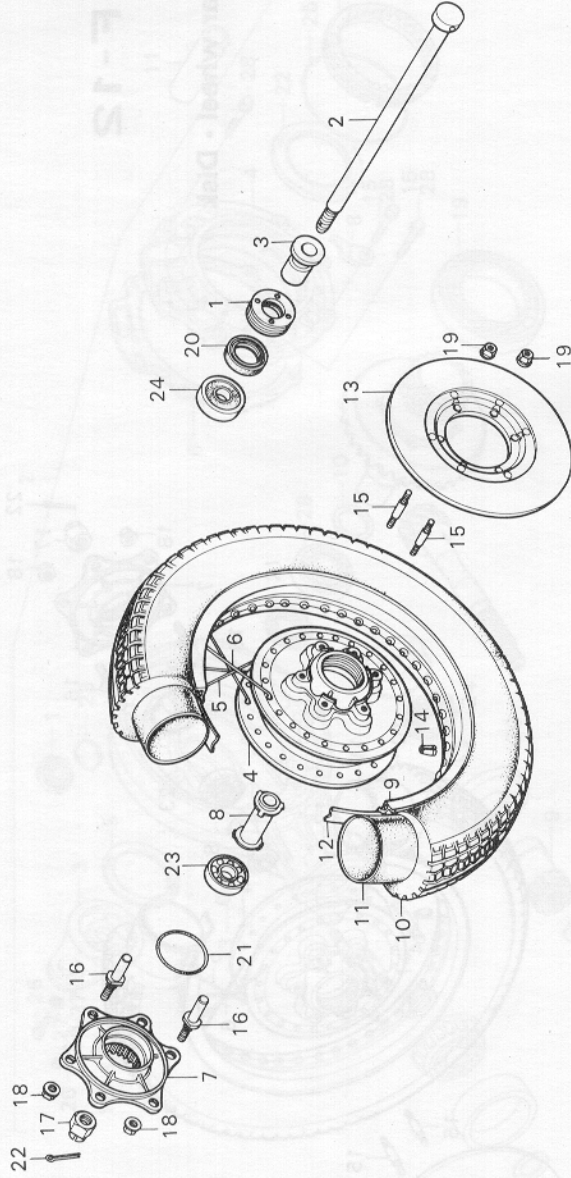
B371-26

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		33	45521-300-010	PLATE, DIAPHRAGM	1	1	1	
		34	46500-371-000	PEDAL, RR. BRAKE	1	1	1	
		35	46500-371-980	PEDAL, RR. BRAKE	1	1	1	
		36	46503-371-000	PIN, BRAKE ROD	1	1	1	
		37	46504-371-000	JOINT, BRAKE ROD	1	1	1	
		38	46506-371-000	SPRING, BRAKE PEDAL	1	1	1	
		39	90103-371-006	BOLT-WASHER, 5X10	1	1	1	
		40	90131-371-000	BOLT, 12X60	1	1	1	
		41	90131-371-980	BOLT, 12X60	1	1	1	
		42	90161-371-003	BOLT, PLUG	1	1	1	
		43	90163-371-006	BOLT, CALIPER SET	2	2	2	
		44	90501-310-000	WASHER, 7X12	1	1	1	
		45	90545-300-000	WASHER, OIL BOLT	2	2	2	
		46	92000-08032-0A	BOLT, HEX., 8X32	2	2	2	
		47	94001-08000-0S	NUT, HEX., 8MM	1	1	1	
		48	94102-08000	WASHER, PLAIN, 8MM	2	2	2	
		49	94102-20000	WASHER, PLAIN, 20MM	1	1	1	
		50	94111-08000	WASHER, SPRING, 8MM	2	2	2	
		51	94201-16150	PIN, SPLIT, 1.6X15	1	1	1	
		52	94201-30350	PIN, SPLIT, 3.0X35	1	1	1	

1977.08.20

F-12

Rear wheel • Disk



8371-27

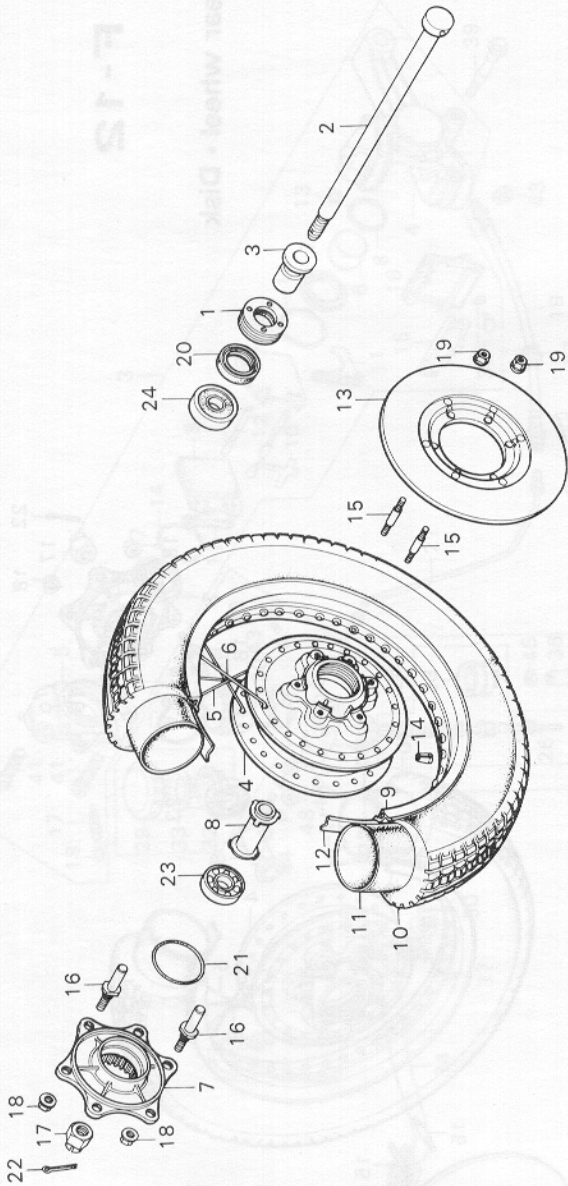
Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
REAR WHEEL HUB	3.4	1	41231-286-000	RETAINER, RR. WHEEL BEARING	1	1	1	
REAR WHEEL RIM	2.4	2	42301-371-000	AXLE, RR. WHEEL	1	1	1	
REAR WHEEL TIRE/TUBE/TIRE FLAP	1.1	3	42301-371-980	AXLE, RR. WHEEL	1	1	1	
BALANCER	0.9	4	42311-356-000	COLLAR, RR. WHEEL SIDE	1	1	1	
REAR AXLE DISTANCE COLLAR/BALL BEARING	0.6	4	42601-371-305	HUB ASSY., RR. WHEEL	1	1	1	
*Add 0.1 at ball bearing			42601-371-315	HUB ASSY., RR. WHEEL	1	1	1	
FINAL DRIVEN FLANGE	0.6	5	42606-371-305	HUB ASSY., RR. WHEEL	20	20	20	
*Add 0.1 at stud bolt			42660-371-980	SPOKE ASSY., A. RR.	20	20	20	
REAR WHEEL BEARING RETAINER/DUST SEAL	0.5	6	42607-371-305	SPOKE A, RR.	20	20	20	
*REAR BRAKE DISK COMP.			42670-371-980	(INSIDE)	20	20	20	
REAR WHEEL AXLE	0.4	7	42610-371-000	SPOKE ASSY., B. RR.	20	20	20	
		8	42620-371-000	(OUTSIDE)	20	20	20	
		9	42701-371-003	SPOKE B, RR.	20	20	20	
		10	42701-371-980	FLANGE, FINAL DRIVEN	1	1	1	
		11	42711-371-673	COLLAR A, RR. WHEEL DISTANCE	1	1	1	
		12	42711-371-674	RIM, RR. WHEEL (DAIDD)	1	1	1	
		13	42711-371-612	RIM, RR. WHEEL	1	1	1	
		14	42711-371-612	TIRE, RR. (4.50H-17A. BS)	1	1	1	
		15	42711-371-612	TIRE, RR. (4.50H-17A. DUNLOP)	1	1	1	
		16	42711-371-612	TIRE, RR. (4.50H-17A. DUNLOP)	1	1	1	
		17	42712-371-003	TUBE, TIRE (4.50-17. BS)	1	1	1	
		18	42712-371-004	TUBE, TIRE (4.50-17. DUNLOP)	1	1	1	
		19	42713-371-000	BAND, RIM (17)	1	1	1	
		20	43120-371-000	DISK COMP., RR. BRAKE	1	1	1	
		21	44606-283-000	BALANCER (20G)	N	N	N	
		22	44607-283-000	BALANCER (15G)	N	N	N	
		23	1977.08.20					
		24						

A, CM, DK, DM, U
A, CM, DK, DM, U
E, ED, F, G

A, CM, DK, DM, U

F-12

Rear wheel • Disk



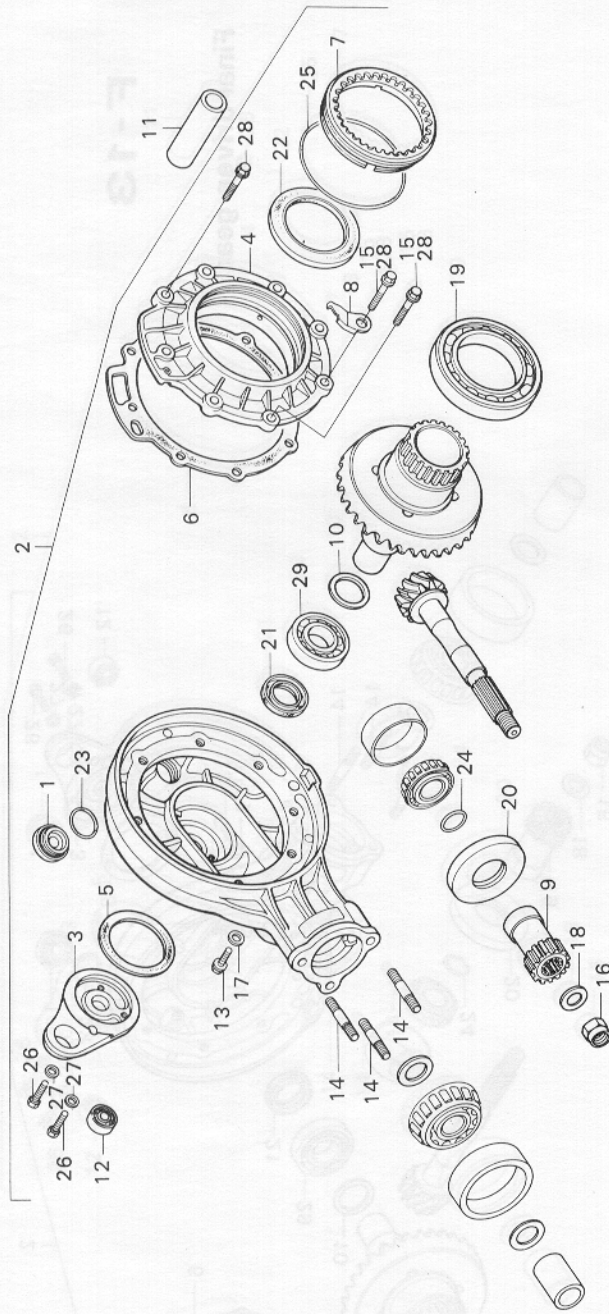
8371-27

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
			44608-283-000	BALANCER (10G)	N	N	N	
			44609-283-000	BALANCER (5G)	N	N	N	
		15	90125-329-010	BOLT, STUD, 8X45	6	6	6	
		16	90128-346-003	BOLT, DRIVEN SPROCKET FIXING	6	6	6	
		17	90306-268-000	NUT, RR. WHEEL AXLE	1	1	1	
			90306-371-980	NUT, RR. AXLE	1	1	1	
		18	90308-357-000	NUT, HEX., 10MM	6	6	6	
		19	90309-357-000	NUT, HEX., 8MM	6	6	6	
			90310-371-980	NUT, HEX., 8MM	6	6	6	
		20	91253-356-005	DUST SEAL, 30X45X9.5	1	1	1	
		21	91359-371-003	O-RING, 63X3.0	1	1	1	
		22	94201-40300	PIN, SPLIT, 4.0X30	1	1	1	
		23	96140-62040-10	BEARING, RADIAL BALL, 6204U	1	1	1	
		24	96140-63040-10	BEARING, RADIAL BALL, 6304U	1	1	1	

1977-08-20

F-13

Final driven gear



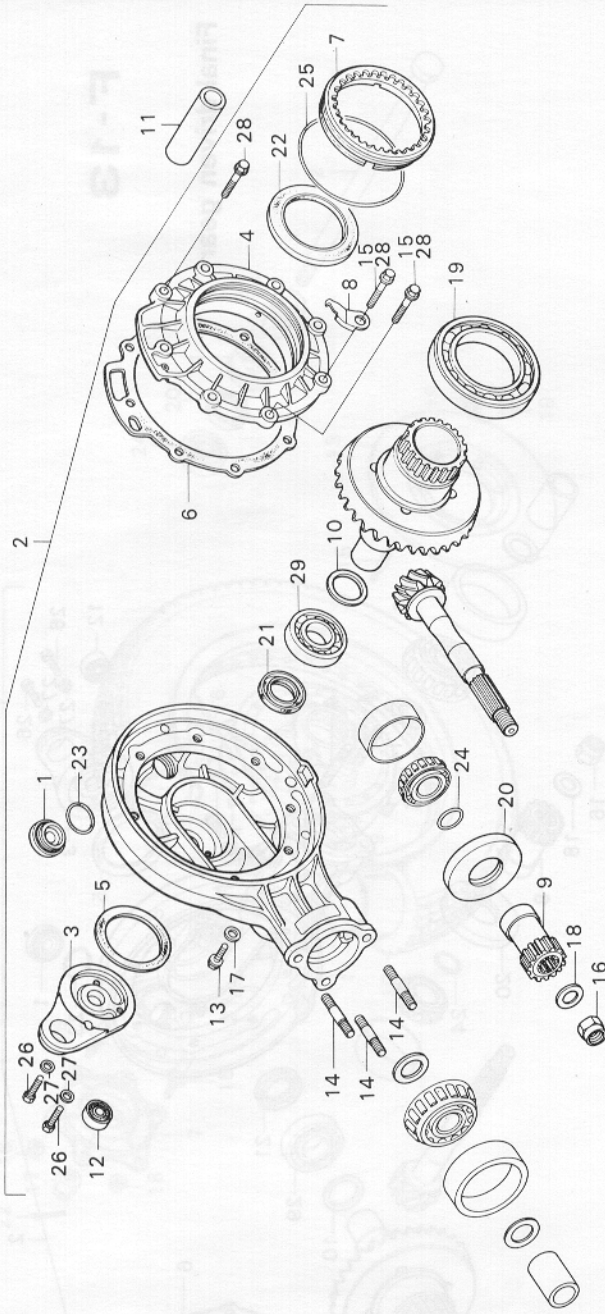
B371-28

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
9614 BEARING	1.0	1	12361-035-000	CAP, TAPPET ADJUSTING HOLE	1	1	2040165	DK, DM, E, ED, F, G, U
•6007 BALL BEARING/OIL SEAL	0.9		12361-300-000	CAP, TAPPET ADJUSTING HOLE	1	1		
L. GEAR CASE COVER	0.7		12361-371-980	CAP, TAPPET ADJUSTING HOLE	1	1		
RING GEAR SPACER	0.6	2	41300-371-010	GEAR ASSY., FINAL DRIVEN 41300-371-030	1	1	2002808	E, ED, F, G
•32 x 67 x 8 OIL SEAL							2021190	E, ED, F, G
PINION JOINT							2021190	A, DK, DM, U
•R. GEAR CASE COVER/DAMPER BUSH							2040165	A, DK, DM, E, ED, F, G, U
•BEARING RETAINER A/							2040165	CM
70 x 90 x 8 OIL SEAL	0.6						2040166	DK, DM, E, ED, F, G, U
10 x 45 STUD BOLT								
*Add 0.1								
FINAL DRIVEN GEAR ASSY.	0.5						2040165	DK, DM, E, ED, F, G, U
		3	41311-371-010	COVER, R. GEAR CASE	1	1		
		4	41321-371-000	COVER, L. GEAR CASE	1	1		
		5	41321-371-010	COVER, L. GEAR CASE	1	1		
		6	41324-371-010	PACKING, R. COVER	1	1		
		7	41325-371-000	PACKING, L. COVER	1	1		
		8	41351-371-000	RETAINER A, BEARING	1	1		
		9	41410-371-000	STOPPER A, BEARING RETAINER JOINT, PINION	1	1		

1977.08.20

F-13

Final driven gear



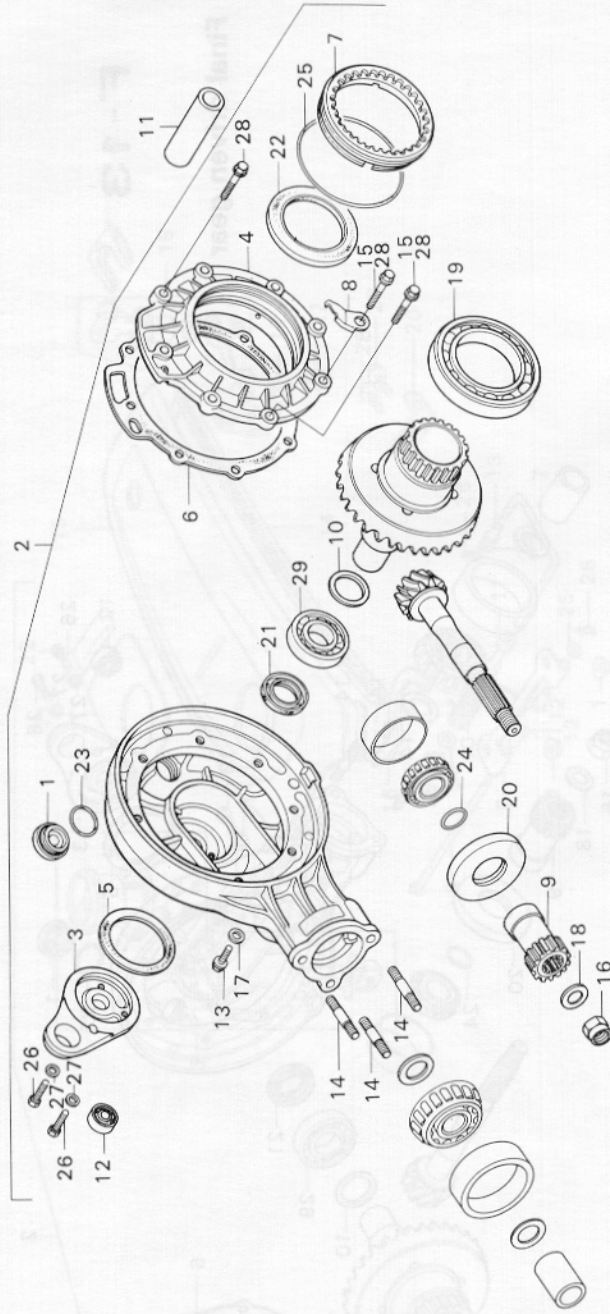
B371-28

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		10	41500-371-010	SPACER A, RING GEAR (1.76)	1	1	1023763	A,DK,DM,E,ED,F,G,U
			41501-371-010	SPACER B, RING GEAR (1.80)	1	1		
			41502-371-010	SPACER C, RING GEAR (1.84)	1	1		
			41503-371-010	SPACER D, RING GEAR (1.88)	1	1		
			41504-371-010	SPACER E, RING GEAR (1.92)	1	1		
			41505-371-010	SPACER F, RING GEAR (1.96)	1	1		
			41506-371-010	SPACER G, RING GEAR (2.00)	1	1		
			41507-371-010	SPACER H, RING GEAR (2.04)	1	1		
			41508-371-010	SPACER I, RING GEAR (2.08)	1	1		
			41509-371-010	SPACER J, RING GEAR (2.12)	1	1		
			41510-371-010	SPACER K, RING GEAR (2.16)	1	1		
			41511-371-010	SPACER L, RING GEAR (2.20)	1	1		
			41512-371-010	SPACER M, RING GEAR (2.24)	1	1		
			41513-371-010	SPACER N, RING GEAR (2.28)	1	1		
			41514-371-010	SPACER O, RING GEAR (2.32)	1	1		
			41515-371-010	SPACER P, RING GEAR (2.36)	1	1		
			41516-371-000	SPACER Q, RING GEAR (2.40)	1	1		
			41517-371-000	SPACER R, RING GEAR (2.44)	1	1	1023764	A,DK,DM,E,ED,F,G,U
								CM
								A,DK,DM,E,ED,F,G,U
								CM
								A,DK,DM,E,ED,F,G,U
		11	42625-371-000	COLLAR B, RR. WHEEL DISTANCE	1	1	1023764	A,DK,DM,E,ED,F,G,U
		12	52451-357-000	BUSH, RR. DAMPER	1	1		
		13	90109-371-000	BOLT, SEALING, 8MM	1	1		
			90109-371-980	BOLT, SEALING, 8MM	1	1		
		14	90125-371-000	BOLT, STUD, 10X45	3	3		

1977.08.20

F-13

Final driven gear

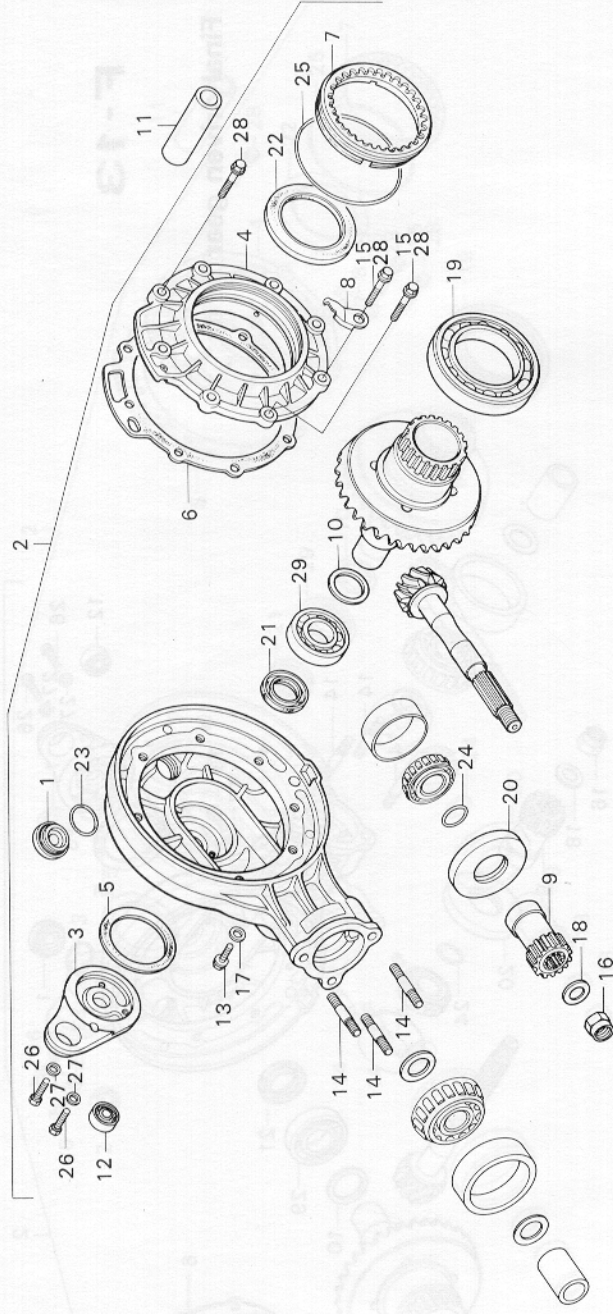


8371-28

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
		15	90134-371-000	BOLT, FLANGE, 10X38		2	2040166	DK, DM, E, ED, F, G, U
		16	90381-371-000	NUT, HEX., 16MM	1	1		
		17	90471-580-000	WASHER, 8MM	1	1		
		18	90581-371-000	WASHER, PLAIN, 16MM	1	1		
		19	91051-371-004	BEARING, 6914 (KOYO)	1	1		
		20	91261-371-003	OIL SEAL, 32X67X8	1	1	1023763	A, DK, DM, E, ED, F, G, U A, DK, DM, E, ED, F, G, U CM
			91261-371-013	OIL SEAL, 32X67X8		1	1023764	
		21	91263-371-003	OIL SEAL, 35X52X8	1	1		
		22	91265-371-003	OIL SEAL, 70X90X8	1	1		
		23	91302-001-020	O-RING, 30.8MM	1	1		
		24	91306-921-000	O-RING, 20.8X2.4	1	1		
		25	91355-371-003	O-RING, 96.5X2.0	1	1		
		26	92000-08016-08	BOLT, HEX., 8X16	3	3		
		27	90043-371-980	BOLT, HEX., 8X16	3	3		
			94101-08200	WASHER, PLAIN, 8MM	3	3		
			90082-371-980	WASHER, PLAIN, 8MM				
		28	95700-08032	BOLT, FLANGE, 8X32	8	8		
			90133-371-000	BOLT, FLANGE, 8X32			1023764	1023763 A, DK, DM, E, ED, F, G, U 2040165 A, DK, DM, E, ED, F, G, U 2040165 CM DK, DM, E, ED, F, G, U
						6	2040166	
					8	6		

F-13

Final driven gear



Ref. No.	Part No.	Description	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
29	96103-60070-00	BEARING, RADIAL BALL, 6007	1 1 1 1		

Fuel meter • Top shelter

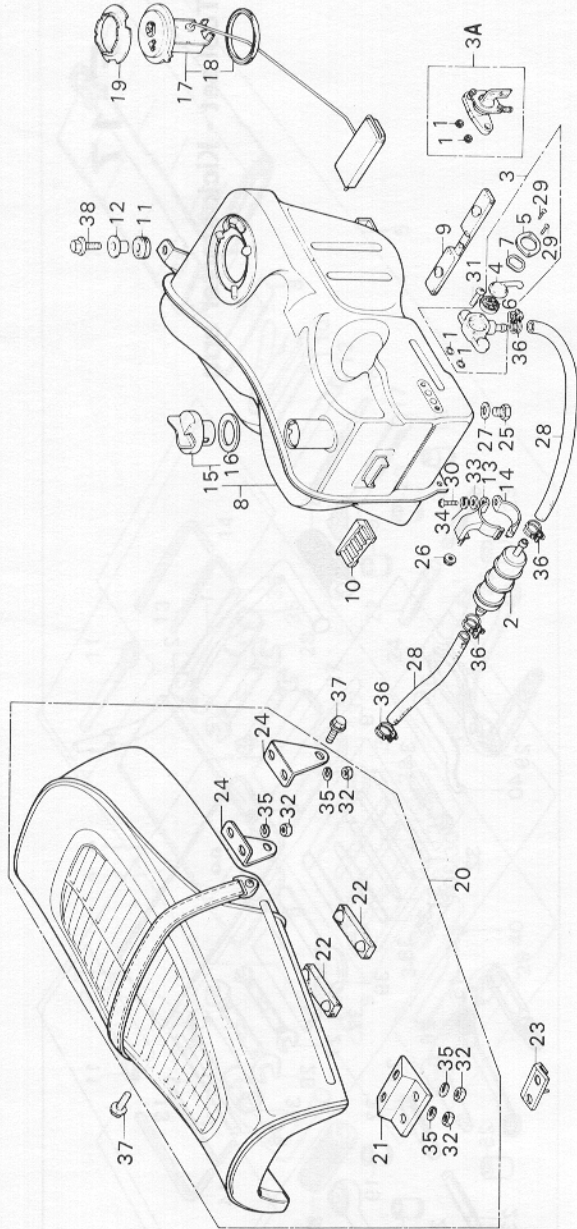


Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
TOP SHELTER	0.5	1	18362-720-000	NUT, FLANGE, 6MM	2	2	2	
FUEL METER	0.2	2	18362-371-980	NUT, FLANGE, 6MM	2	2		
TOP SHELTER LOCK/TOP CYLINDER	0.1	3	34902-259-000	BULB, DASH (12V 3.4W)	1	1	1	
•SHELTER WEATHERSTRIP			37300-371-008	METER ASSY., FUEL (NIPPON SEIKI)	1	1		A
•DUSH BULB			37300-371-980	METER ASSY., FUEL	1	1		
•FUEL METER SET RUBBER			37300-371-681	METER ASSY., FUEL	1	1		DK, DM, U
•TOP SHELTER HINGE and its related parts			37300-371-661	METER ASSY., FUEL (NIPPON SEIKI)	1	1		A, CM, E, ED, F, G
		4	37305-371-008	RUBBER, FUEL METER GUIDE (NIPPON SEIKI)	1	1	1	
		5	37806-371-000	RUBBER, FUEL METER SET (NIPPON SEIKI)	1	1	1	
		6	37807-371-000	COLLAR, FUEL METER SET	2	2	2	
		7	50413-371-000	ROD, STOPPER	1	1	1	
		8	50414-371-000	HINGE, TOP SHELTER	1	1	1	
		9	50416-371-000	PIN, TOP SHELTER HINGE	1	1	1	
		10	50417-371-000	SPRING, TOP SHELTER	1	1	1	
		11	50421-371-000	COLLAR, SHELTER SET	1	1	1	
		12	50424-371-000	BUSH, TOP HINGE	2	2	2	
		13	50426-371-000	BUSH, STOPPER ROD	1	1	1	
		14	50428-371-000	WEATHERSTRIP, SHELTER	1	1	1	
		15	50430-371-000ZA	SHELTER, TOP *R-6C-S*	1	1	1	
			50430-371-000ZB	SHELTER, TOP *PB-2C-S*	1	1	1	
			50430-371-000ZC	SHELTER, TOP *Y-34*	1	1	1	
			50440-371-980ZL	SHELTER, TOP *R-7C-C*	1	1		
			50430-371-000ZD	SHELTER, TOP *NH-1*	1	1		
							2002809	E, ED, F, G A, CM, DK, DM, U

1977.08.20

F-18

Fuel tank • Seat



B371-33A

Service Item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
FUEL TANK COMP.	1.5	1	16175-551-950	U-RING	2	2	2	
FUEL UNIT ASSY.	0.2	2	16900-371-004	STRAINER COMP., FUEL	1	1	1	
• FUEL COCK ASSY.		3	16950-371-005	COCK ASSY., FUEL	1	1	1	
• FUEL STRAINER COMP.		3A	16950-371-980	COCK ASSY., FUEL	1	1	1	
DOUBLE SEAT COMP	0.1	4	16950-371-015	COCK ASSY., FUEL	1	1	1	
FUEL HOSE	0.1	5	16953-371-005	LEVER, COCK	1	1	1	
• One or all		5	16953-371-980	LEVER, COCK	1	1	1	
		6	16954-371-005	COVER, COCK	1	1	1	
		6	16954-371-980	COVER, COCK	1	1	1	
		6	16955-268-020	GASKET, COCK VALVE	1	1	1	
		7	16960-268-010	SPRING, COCK LEVER	1	1	1	
		8	17510-371-000ZA	TANK COMP., FUEL #NH-1*	1	1	1	
			17510-371-010ZA	17510-371-010ZA	1	1	1	
			17510-371-010ZA	TANK COMP., FUEL #NH-1*	1	1	1	
		9	17510-371-980	TANK COMP., FUEL	1	1	1	
		10	17614-371-000	RUBBER A, FUEL TANK MOUNT	1	1	1	
			17615-371-000	RUBBER B, FUEL TANK MOUNT	1	1	1	
		11	17616-371-000	RUBBER C, FUEL TANK MOUNT	1	1	1	
		12	17618-371-000	COLLAR, FUEL TANK SET	1	1	1	
		13	17626-371-000	STAY A, STRAINER	1	1	1	
		14	17628-371-000	STAY B, STRAINER	1	1	1	
		15	17670-371-000	CAP COMP., FILLER	1	1	1	
			17670-371-980	CAP COMP., FILLER	1	1	1	
			17670-371-010	CAP COMP., FILLER	1	1	1	

2040165
2040166
DK, DM, E, ED, F, G, U

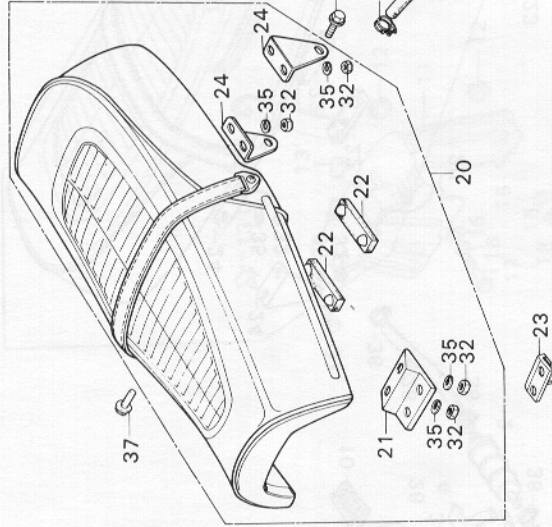
3018970

3018971

1977.08.20

F-18

Fuel tank • Seat



B371-33A

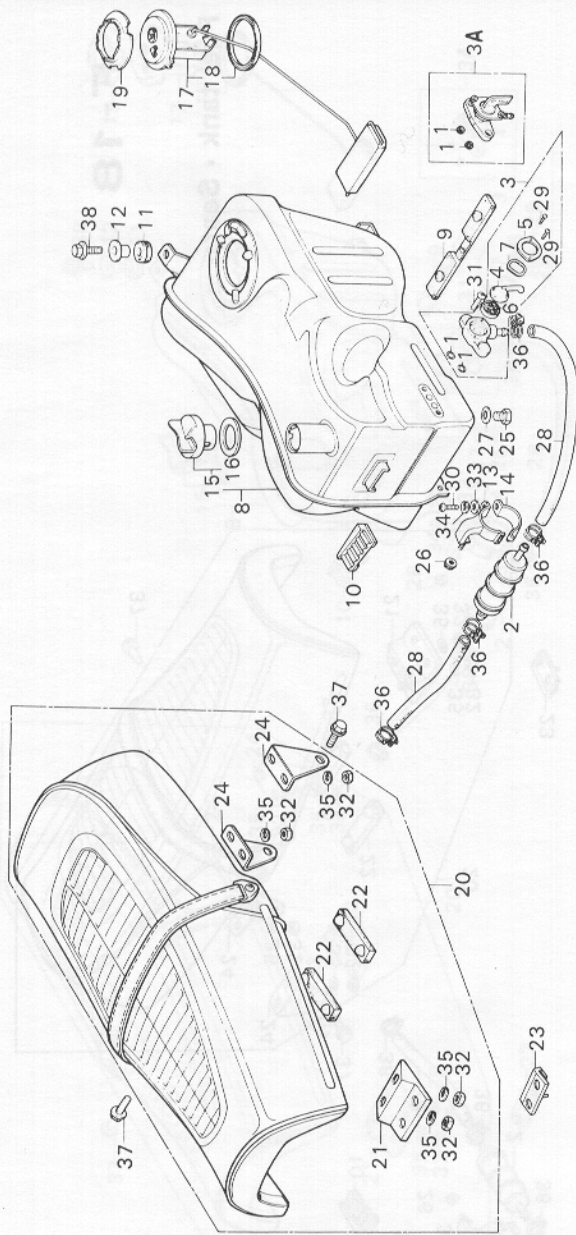
Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		16	17682-634-003	PACKING, FUEL FILLER CAP	1	1	1	
		17	17631-096-700	PACKING, FUEL FILLER CAP	1	1	3018970	
		18	37800-371-008	FUEL UNIT ASSY.	1	1	3018971	
		19	37801-634-000	GASKET, BASE	1	1		
		20	37802-371-000	RETAINER, FUEL UNIT	1	1		
		21	77200-371-000	SEAT COMP., DOUBLE	1	1		
		22	77200-371-960	SEAT COMP., DOUBLE	1	1		
		23	77200-371-980	SEAT COMP., DOUBLE	1	1		
		24	77200-371-600	SEAT COMP., DOUBLE	1	1		
		25	77200-371-660	SEAT COMP., DOUBLE	1	1		
		26	77203-371-305	STAY, FR.	1	1		
		27	77205-292-010	RUBBER, SEAT SETTING	2	2		
		28	77207-371-000	RUBBER, SEAT CUSHION	1	1		
		29	77207-371-305	STAY, RR.	2	2		
		30	90107-538-010	BOLT, DRAIN	1	1		
		31	90117-371-003	NUT, FLANGE, 5MM	1	1		
		32	90505-568-000	GASKET, DRAIN	1	1		
		33	91455-371-000	HOSE, FUEL, 5.5X150	2	2		
		34	93500-03006-0A	SCREW, PAN, 3X6	2	2		
		35	93500-03006-0B	SCREW, PAN, 3X6	2	2		
		36	93500-05010-0A	SCREW, PAN, 5X10	1	1		
		37	93500-06012-0G	SCREW, PAN, 6X12	2	2		
		38	93500-06012	SCREW, PAN, 6X12	2	2	2040166	2040165
		39	91522-371-980	SCREW, PAN, 6X12	2	2		
		40	1977.08.20					

ED, F, G
A, CM, U
E, F
A, CM, DK, DM, ED, G, U

DK, DM, E, ED, F, G, U

F-18

Fuel tank • Seat



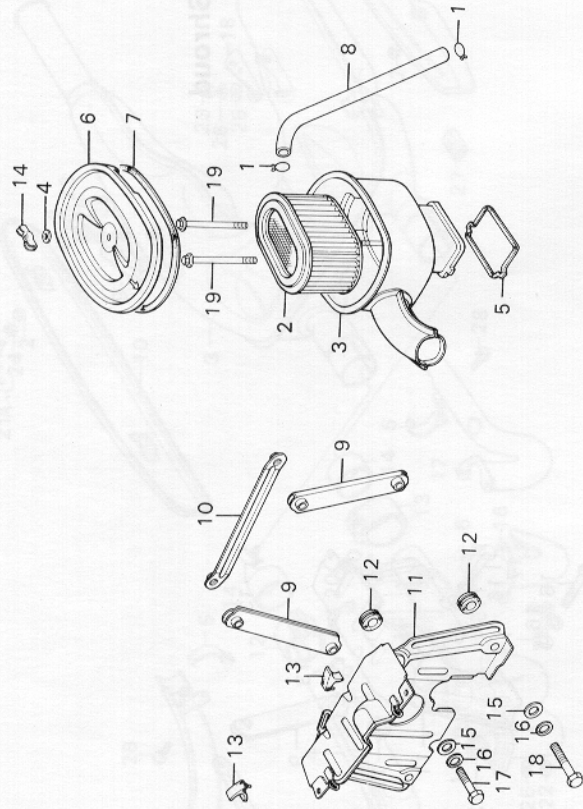
B371-33A

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	Serial No.	Area code
FUEL UNIT ASSY	046105	32	94001-06000	NUT, HEX., 6MM	6 6 6 6		
FUEL DRAIN ASSY	118810	33	94101-05000	WASHER, PLAIN, 5MM	1 1 1 1		
FUEL STRAINER COMP		34	94111-05000	WASHER, SPRING, 5MM	1 1 1 1		
DOUBLE SEAT COMP		35	94111-06000	WASHER, SPRING, 6MM	6 6 6 6		
FUEL HOSE	046105	36	95002-01120	CLIP AL2, TUBE	4 4 4 4		
FUEL LINE	046105	37	95700-08016-00	BOLT, FLANGE, 8X16	2 2 2 2		
FUEL LINE	046105	38	91588-371-980	BOLT, FLANGE, 8X16	1 1 1 1		
FUEL LINE	046105		95700-08028-08	BOLT, FLANGE, 8X28	1 1 1 1		

1977.08.20

F-19

Air cleaner • Shroud



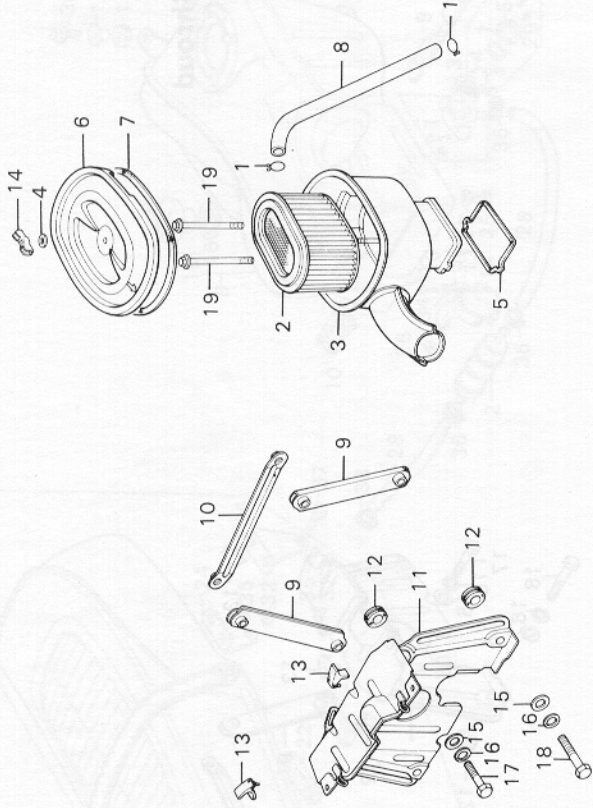
B371-34

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
SHROUD	0.9	1	15772-551-000	CLIP, TUBE	2	2	2	
AIR CLEANER CASE/BREATHING TUBE	0.4	2	15772-371-980	CLIP, BREATHING TUBE	1	1	1	
AIR CLEANER ELEMENT	0.1	3	17211-371-003	ELEMENT, AIR CLEANER (TOYO)	1	1	1	
		4	17211-371-004	ELEMENT, AIR CLEANER (TOKYO)	1	1	1	
		5	17212-371-000	CASE, AIR CLEANER	1	1	1	
		6	17212-371-010	CASE, AIR CLEANER	1	1	2040165	DK, DM, E, ED, F, G, U
		7	17212-611-000	WASHER, AIR CLEANER	1	1	2040166	DK, DM, E, ED, F, G, U
		8	17212-371-980	WASHER, AIR CLEANER	1	1	2040166	DK, DM, E, ED, F, G, U
		9	17221-371-000	PACKING, AIR CLEANER	1	1	2040166	DK, DM, E, ED, F, G, U
		10	17231-371-000	COVER, AIR CLEANER	1	1	2040165	DK, DM, E, ED, F, G, U
		11	17231-371-010	COVER, AIR CLEANER	1	1	2040166	DK, DM, E, ED, F, G, U
		12	17232-371-300	PACKING, AIR CLEANER COVER	1	1	2040165	DK, DM, E, ED, F, G, U
		13	17232-371-310	PACKING, AIR CLEANER COVER	1	1	2040166	DK, DM, E, ED, F, G, U
		14	17278-371-000	TUBE A, BREATHING	1	1	2040165	DK, DM, E, ED, F, G, U
		15	50353-371-000	ROD, TORQUE	2	2	2040166	DK, DM, E, ED, F, G, U
		16	50353-371-010	ROD, TORQUE	2	2	2040165	DK, DM, E, ED, F, G, U
		17	50353-371-980	ROD, TORQUE	2	2	2040166	DK, DM, E, ED, F, G, U

1977.08.20

F-19

Air cleaner • Shroud



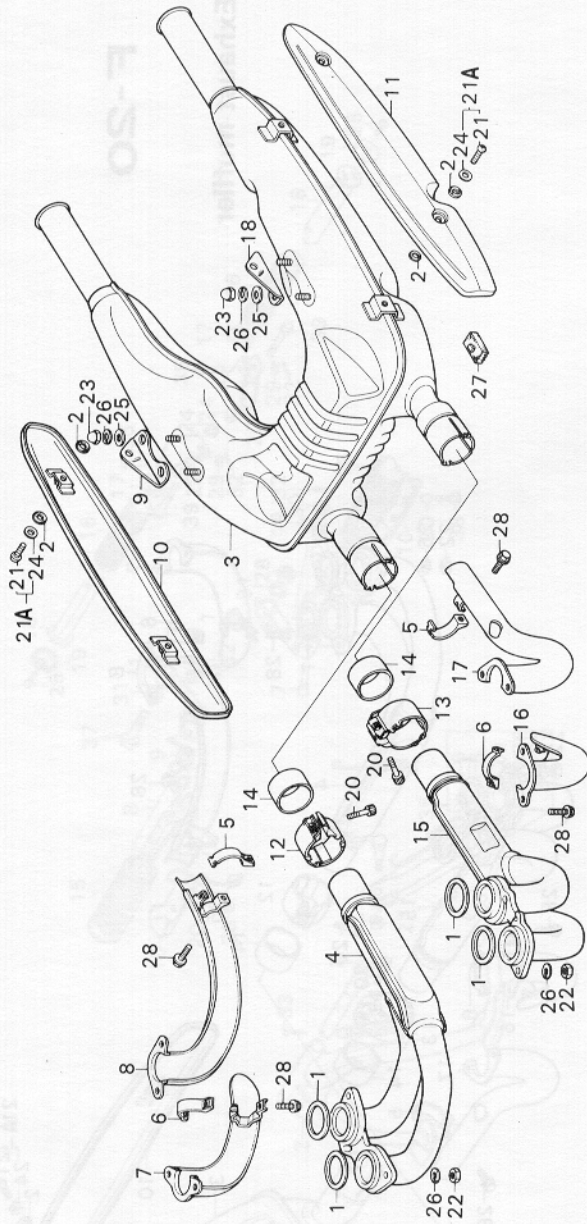
B371-34

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	Regd No. GL1000 LTD K1 K2	Serial No.	Area code
		10	50361-371-000	BAR, CROSS	1	1	1	
		11	62401-371-000ZA	SHROUD *NH-1*	1	1	1	
		12	62401-371-980	SHROUD	1	1	1	
		13	62403-371-000	RUBBER, SHROUD MOUNT	4	4	4	
		14	62405-371-000	RUBBER, SHROUD SET	2	2	2	
		15	90203-611-000	NUT, AIR CLEANER COVER	1	1	1	
		16	90203-371-980	NUT, AIR CLEANER COVER	2	2	2	
		17	94101-10000	WASHER, PLAIN, 10MM	4	4	4	
		18	91556-371-980	WASHER, PLAIN, 10MM	4	4	4	
		19	94111-10000	WASHER, SPRING, 10MM	4	4	4	
		20	91564-371-980	WASHER, SPRING, 10MM	2	2	2	
		21	95300-10045-00	BOLT, HEX., 10X45	2	2	2	
		22	91512-371-980	BOLT, HEX., 10X45	2	2	2	
		23	95325-10050-00	BOLT, HEX., 10X50	2	2	2	
		24	91514-371-980	BOLT, HEX., 10X50	2	2	2	
		25	95700-06090-08	BOLT, FLANGE, 6X90	2	2	2	
		26	2040165	DK, DM, E, ED, F, G, U				
		27	2040166					

1977.08.20

F-20

Exhaust muffler



8371-35A

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
MUFFLER COMP	0.5	1	18291-286-000	GASKET, EX. PIPE	4	4		
MUFFLER BRACKET	0.3	2	18292-329-000	PACKING, PROTECTOR	4	4		
EXHAUST PIPE and its related parts	0.2	3	18310-371-000	MUFFLER COMP.	1	8		
*One or all								
EXHAUST PIPE and its related parts	0.1		18310-371-010	MUFFLER COMP.	1	1	2040165	DK, DH, E, ED, F, G, U
*Add 0.1								
MUFFLER PROTECTOR	0.1	4	18310-371-980	MUFFLER COMP.	1	1		
*One or all								
			18320-371-000	PIPE, R. EX.	1	1	2040166	DK, DH, E, ED, F, G, U
			18320-371-010	PIPE, R. EX.	1	1		
			18326-371-660	BAND A, EX. PIPE	1	1		
			18327-371-660	BAND B, EX. PIPE	2	2		
			18328-371-660	COVER COMP., R. FR. EX. PIPE	1	1		
			18329-371-660	COVER COMP., R. RR. EX. PIPE	1	1		
			18340-371-000	BRACKET, R. MUFFLER	1	1		
			18340-371-980	BRACKET, R. MUFFLER	1	1		
			18350-371-660	PROTECTOR, R. MUFFLER	1	1		
			18350-371-000	PROTECTOR, R. MUFFLER	1	1		
			18350-371-980	PROTECTOR, R. MUFFLER	1	1		
			18360-371-000	PROTECTOR, L. MUFFLER	1	1		
			18360-371-980	PROTECTOR, L. MUFFLER	1	1		
			18371-371-300	BAND, R. MUFFLER	1	1		
			18371-371-980	BAND, R. MUFFLER	1	1		
			18372-371-300	BAND, L. MUFFLER	1	1		
			18372-371-980	BAND, L. MUFFLER	1	1		
			18391-292-300	PACKING, MUFFLER	2	2		

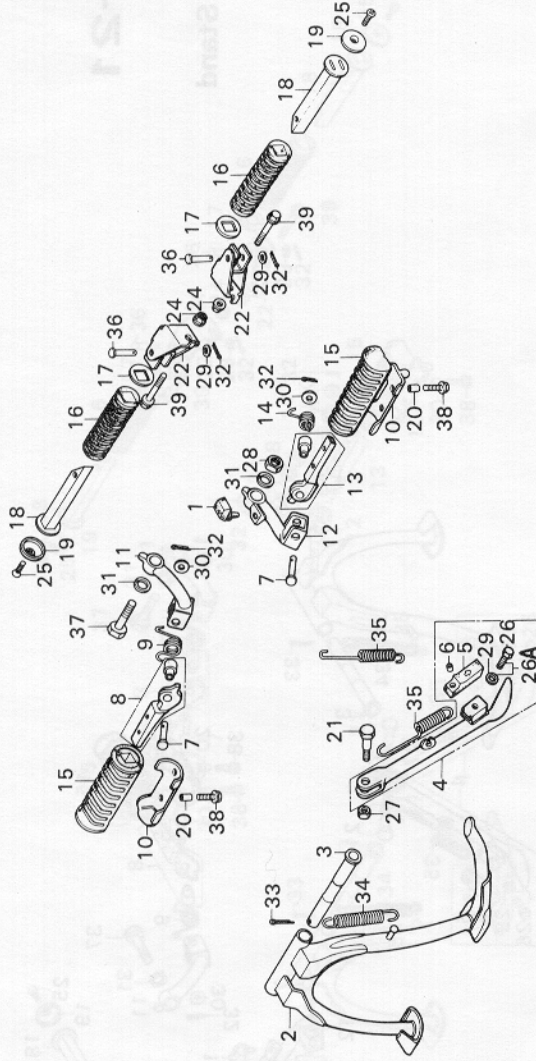
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Exhaust muffler

1977.08.20

F-21

Step • Stand



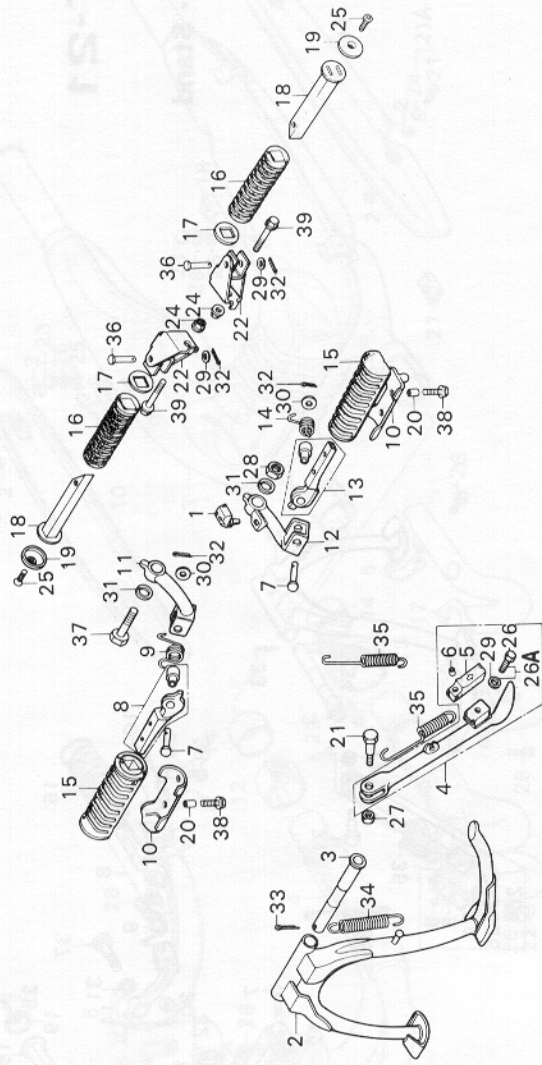
B371-36

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
MAIN STAND/MAIN STAND PIVOT PIPE	0.5	1	28310-371-000	RUBBER, KICK STOPPER	1	1	1	
SIDE STAND BAR ASSY.	0.2	2	50500-371-000	STAND, MAIN	1	1	1	
STAND RUBBER	0.1							
• MAIN STAND SPRING			50500-371-010	STAND, MAIN			2040166	DK, DM, E, ED, F, G, U
• SIDE STAND SPRING			50500-371-980	STAND, MAIN				
• STEP ARM and its related parts		3	50526-300-000	PIPE, MAIN STAND PIVOT	1	1	1	
• PILLION STEP and its related parts		4	50540-371-000	BAR ASSY., SIDE STAND	1	1	1	
			50540-371-010	BAR ASSY., SIDE STAND				
			50540-371-980	BAR ASSY., SIDE STAND				
			50540-371-610	BAR ASSY., SIDE STAND				
			50540-371-611	BAR ASSY., SIDE STAND				
		5	50540-371-960	BAR ASSY., SIDE STAND	1	1	1	
			50548-356-700	RUBBER, STAND	1	1	1	
		6	50549-356-700	COLLAR, STAND RUBBER SETTING	1	1	1	
		7	50603-033-000	PIN, STEP BAR JOINT	2	2		
			50603-371-980	PIN, STEP BAR JOINT				
			50603-371-660	PIN, STEP BAR JOINT				
		8	50616-369-6708	ARM COMP., R. STEP	1	1		
			50616-371-0008	ARM COMP., R. STEP				
		9	50617-300-670	SPRING, R. STEP RETURN	1	1		
			50617-371-980	SPRING, R. STEP RETURN				
		10	50619-375-000	STOPPER, STEP RUBBER	2	2		
							2040166	DK, DM, E, ED, F, G, U

1977.08.20

F-21

Step • Stand



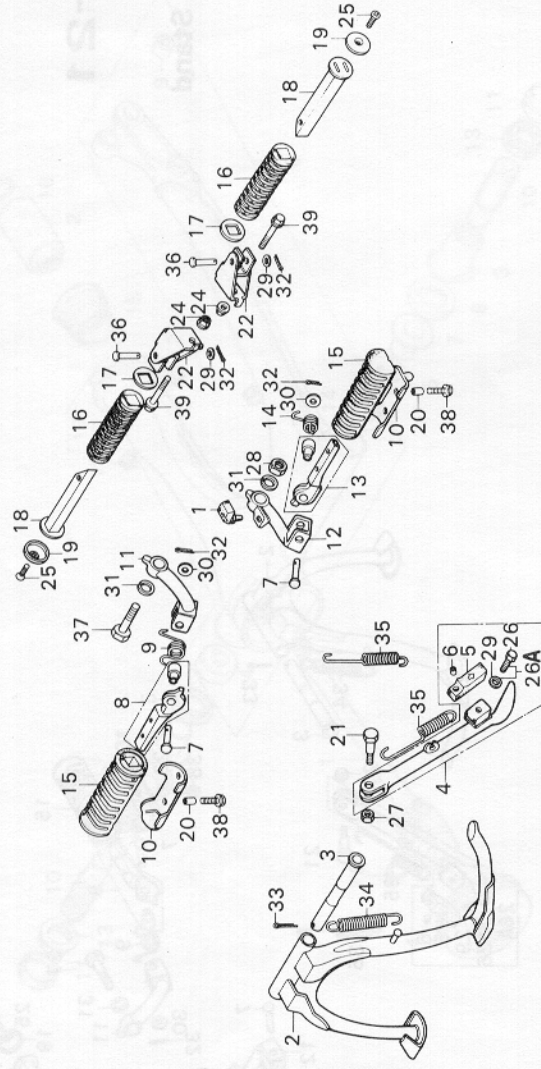
5371-36

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		11	50630-371-000	BRACKET, R. STEP	1	1	1	
		12	50640-371-000	BRACKET, L. STEP	1	1	1	
		13	50642-369-6708	ARM COMP., L. STEP	1	1	1	
		14	50642-371-0008	ARM COMP., L. STEP	1	1	1	2040165 DK, DM, E, ED, F, G, U
		15	50644-300-670	SPRING, L. STEP RETURN	1	1	1	
		16	50661-369-000	RUBBER, STEP	2	2	2	
		17	50710-377-000	RUBBER, PILLION STEP	2	2	2	
		18	50716-371-660	RUBBER, PILLION STEP	2	2	2	
		19	50712-377-000	WASHER, PILLION STEP	2	2	2	
		20	50712-371-980	WASHER, PILLION STEP	2	2	2	
		21	50712-371-660	WASHER, PILLION STEP	2	2	2	
		22	50715-377-000	BAR, PILLION STEP	2	2	2	
		23	50715-371-980	BAR, PILLION STEP	2	2	2	
		24	50715-371-660	BAR, PILLION STEP	2	2	2	
		25	50717-371-980	COVER, PILLION STEP	2	2	2	
		26	50717-371-660	COVER, PILLION STEP	2	2	2	
		27	84706-286-000	COLLAR, NUMBER BRACKET SETTING	4	4	4	
		28	90108-371-000	SCREW, SIDE STAND PIVOT	1	1	1	A
		29	90108-371-610	SCREW, SIDE STAND PIVOT	1	1	1	A
		30	90108-371-980	SCREW, SIDE STAND	1	1	1	CM, DK, DM, E, ED, F, G, U
		31	90167-371-000	BRACKET, PILLION STEP	1	1	1	DK, DM, U
		32	90167-371-000	BRACKET, PILLION STEP	2	2	2	A, CM, E, ED, F, G

1977.08.20

F-21

Step • Stand



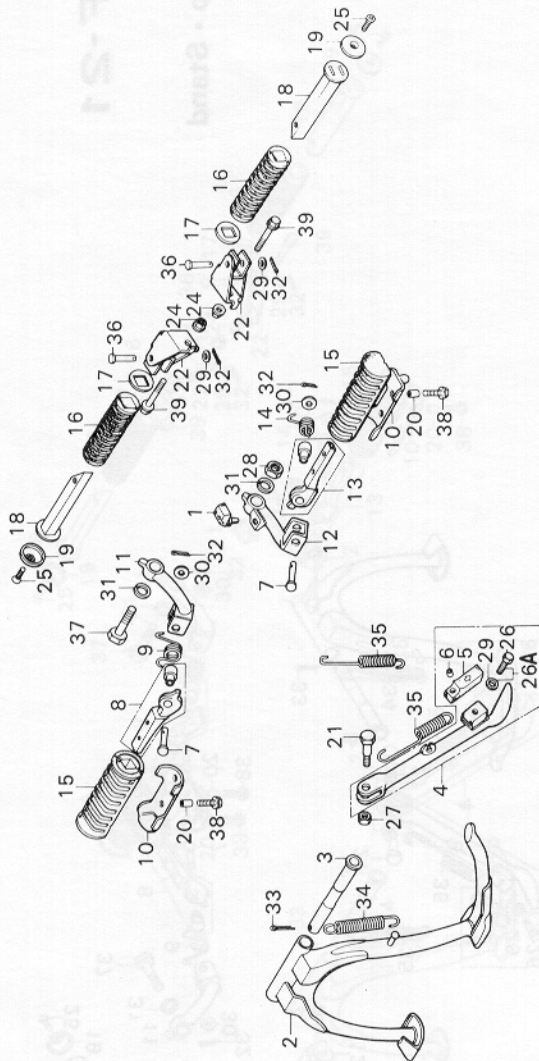
B371-36

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	GL1000 LTD K1 K2	Serial No.	Area code
			90167-371-660	BRACKET, PILLION STEP	2	2		
			90167-371-980	BRACKET, PILLION STEP	2	2		
24			90201-329-000	NUT, FLANGE, 10MM	2	2		
25			91524-371-980	SCREW, OVAL, 4X12	2	2		
			93700-04012-08	SCREW, OVAL, 4X12	2	2		
26			92000-06028	BOLT, HEX., 6X28	1	1		
26A			91516-371-980	BOLT-WASHER, 6X28	1	1		
27			94001-10000-05	NUT, HEX., 10MM	1	1		
			90324-001-810	NUT, RR. CUSHION UNDER SETTING	1	1	2016001	A
					1	1	2016000	A
					1	1		CM, DK, DM, E, ED, F, G, U
					1	1		DK, DM, U
					1	1		A, CM, E, ED, F, G
28			94001-12000-05	NUT, HEX., 12MM	1	1		
			91544-371-980	NUT, CAP, 12MM	1	1		
			94021-12020-05	NUT, CAP, 12MM	1	1		
29			94101-06000	WASHER, PLAIN, 6MM	3	3		
			91550-371-980	WASHER, PLAIN, 6MM	2	2		
30			94101-08000	WASHER, PLAIN, 8MM	2	2		
			90082-371-980	WASHER, PLAIN, 8MM	2	2		
31			94111-12000	WASHER, SPRING, 12MM	2	2		
			91565-371-980	WASHER, SPRING, 12MM	2	2		
32			94201-16150	PIN, SPLIT, 1.6X15	4	4		
33			94201-25250	PIN, SPLIT, 2.5X25	1	1		
34			95014-71701	SPRING G, MAIN STAND	1	1		
			91571-371-980	SPRING C, MAIN STAND	1	1		
35			95014-72401	SPRING D, SIDE STAND	1	1		
			91570-371-960	SPRING A, SIDE STAND	1	1		
					2	2		
					1	1		A, CM, DK, DM, E, ED, F, U
					1	1		G

1977.08.20

F-21

Step • Stand



B371-36

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
			91570-371-980 95014-72102	SPRING D, SIDE STAND SPRING A, SIDE STAND		1 2 2		A, CH, ED, F, U G
36			95015-82000 91572-371-980 50714-371-660	PIN 8, PILLION STEP PIN 8, PILLION STEP PIN 8, PILLION STEP		2 2 2		
37			95300-12040-00	BOLT, HEX., 12X40		1 1 1		
38			91513-371-980	BOLT, HEX., 12X40		1 1 1		
39			95700-06018-00 95700-10040-00 91589-371-980	BOLT, FLANGE, 6X18 BOLT, FLANGE, 10X40 BOLT, FLANGE, 10X40		4 4 4 2 2 2 2 2 2		

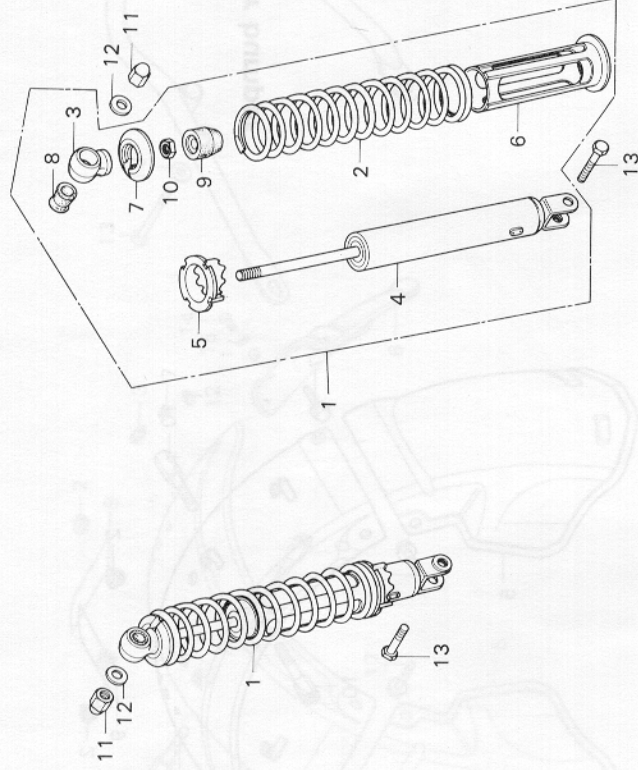
1977.08.20

Rear fork • Propeller shaft

1977.08.20

F-23

Rear cushion



8371-38

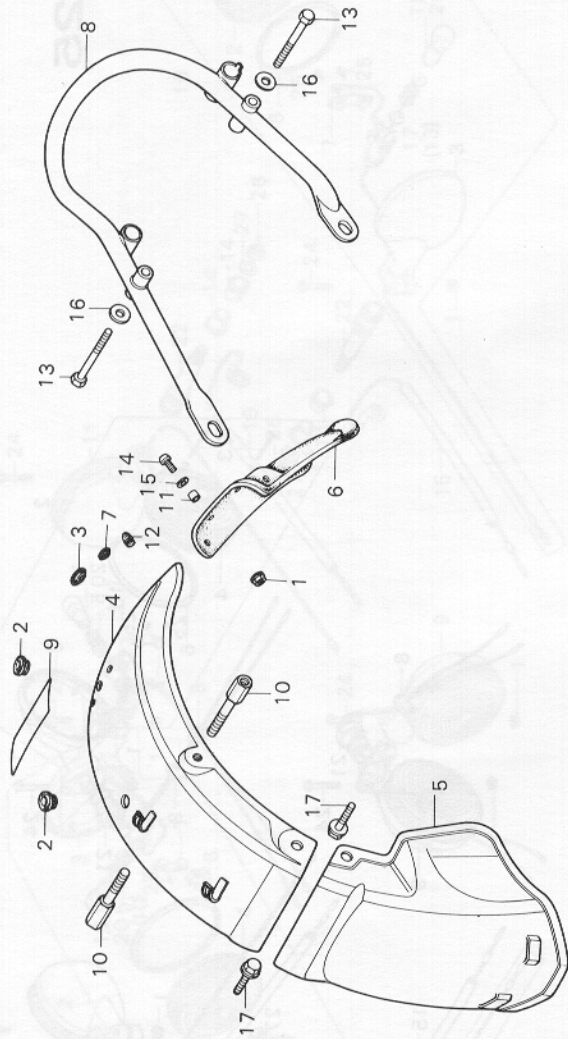
Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Regd. No. GL1000 LTD K1 K2	Serial No.	Area code
REAR CUSHION ASSY.	0.1	1	52400-371-003	CUSHION ASSY., RR.	2	2	2	A, CM, DK, DM, U
REAR CUSHION SPRING and its related parts	0.3		52400-371-980	CUSHION ASSY., RR.	2	2		A, CM, U
			52400-371-961	CUSHION ASSY., RR.	2	2		ED, F, G
		2	52400-371-611	CUSHION ASSY., RR.	2	2	2	E, ED, F, G
		3	52401-371-000	SPRING, RR. CUSHION	2	2	2	
		4	52401-371-980	SPRING, RR. CUSHION	2	2	2	
		5	52403-371-003	JOINT COMP., UPPER (SHOWA)	2	2	2	
		6	52403-371-980	JOINT COMP., UPPER	2	2	2	
		7	52410-371-003	DAMPER COMP., RR.	2	2	2	
		8	52410-371-980	DAMPER COMP., RR.	2	2	2	
		9	52410-371-611	DAMPER COMP., RR.	2	2	2	
		10	52422-371-003	ADJUSTER, SPRING (SHOWA)	2	2	2	
		11	52422-371-980	ADJUSTER, SPRING	2	2	2	
		12	52458-371-003	GUIDE, SPRING	2	2	2	
		13	52459-371-003	SEAT, SPRING UPPER (SHOWA)	2	2	2	
		14	52459-371-980	SEAT, SPRING UPPER	2	2	2	
		15	52484-292-000	RUBBER, JOINT	2	2	2	
		16	52517-385-000	RUBBER, STOPPER	2	2	2	
		17	90301-385-003	NUT, HEX., 11MM	2	2	2	
		18	90309-315-000	NUT, RR. CUSHION UPPER	2	2	2	
		19	90309-371-980	NUT, RR. CUSHION UPPER	2	2	2	
		20	90521-292-000	WASHER, 10.3MM	2	2	2	
		21	90521-371-980	WASHER, 10.3MM	2	2	2	
		22	93200-10032-08	BOLT, HEX., 10X32	2	2	2	
		23	91511-371-980	BOLT, HEX., 10X32	2	2	2	

Rear fender • Rear bumper

1977.08.20

F-24

Rear fender • Rear bumper



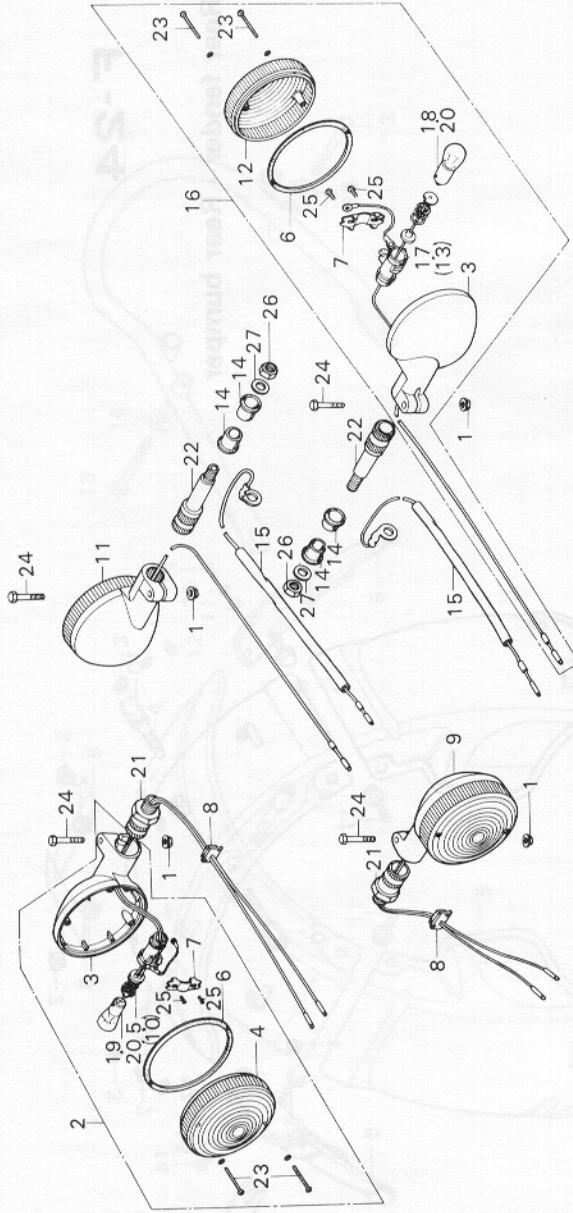
8371-39

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
			91505-371-960	BOLT, CAP, 8X40		2		G
			91510-371-980	BOLT, HEX., 8X40		2		A, CM, ED, F, U
			92600-08040-08	BOLT, CAP, 8X40		2		G
		14	93500-06020	SCREW, PAN, 6X20		4		ED
		15	91520-371-900	SCREW, PAN, 6X20		4		ED
			94101-06000	WASHER, PLAIN, 6MM		4		ED
			91550-371-980	WASHER, PLAIN, 6MM		4		ED
		16	94101-08200	WASHER, PLAIN, 8MM		2		ED
			90082-371-980	WASHER, PLAIN, 8MM		2		ED
		17	95700-08014-08	BOLT, FLANGE, 8X14		2		ED

1977.08.20

F-25

Winker



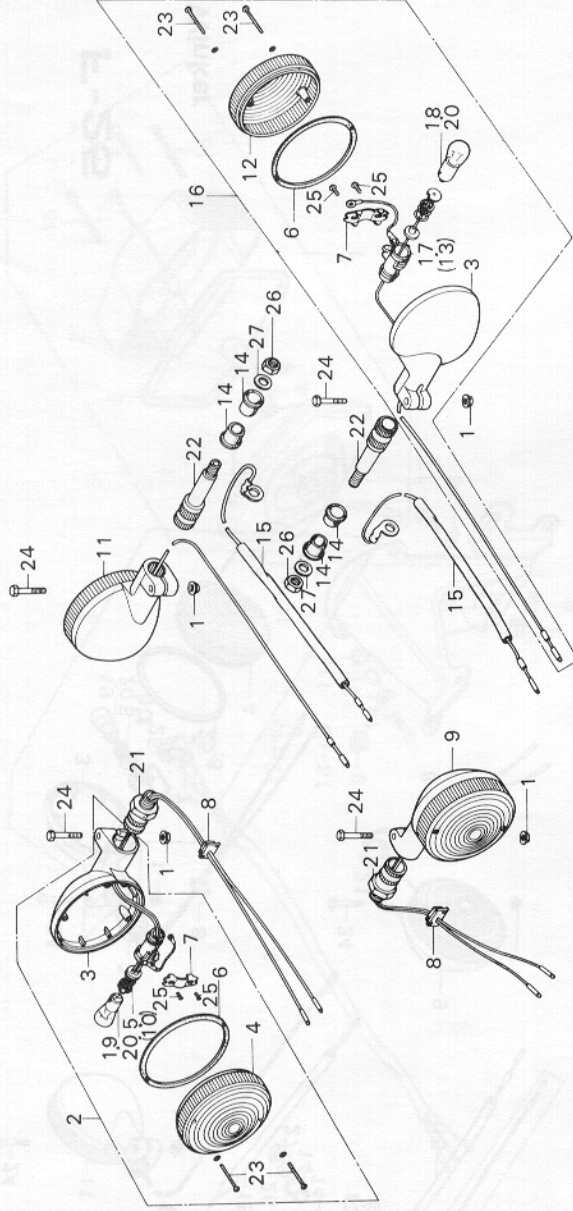
8371-40

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
FRONT WINKER ASSY. and its related parts	0.3	1	18362-720-000	NUT, FLANGE, 6MM	4	4	4	A,CM
*Add 0.2 at front winker		2	33400-377-671	WINKER ASSY., R. FR.	1	1	1	DK,DM,U
REAR WINKER ASSY. and its related parts	0.2	3	33400-390-003	WINKER ASSY., R. FR.	1	1	1	E,ED,F,G
*Add 0.1		4	33400-371-601	WINKER ASSY., R. FR.	1	1	1	E,ED,F,G
WINKER LENS/BULB	0.1	5	33400-371-951	WINKER ASSY., R. FR.	1	1	1	A,CM
		6	33400-371-981	WINKER ASSY., R. FR.	1	1	1	U
		7	33401-377-671	WINKER ASSY., R. FR.	1	1	1	A,CM
		8	33401-371-951	BASE, R. FR. WINKER	4	4	4	ED,F,G,U
		9	33401-371-981	BASE, WINKER	4	4	4	A,CM
		10	33401-390-003	BASE, R. FR. WINKER	4	4	4	DK,DM,E,ED,F,G,U
		11	33402-377-671	LENS, FR. WINKER	2	2	2	A,CM
		12	33405-377-671	SOCKET COMP., R. FR. WINKER	1	1	1	DK,DM,E,ED,F,G,U
		13	33605-377-671	SOCKET COMP., R.	1	1	1	A,CM
		14	33406-377-671	PACKING, WINKER LENS	4	4	4	A,CM,DK,DM,U
		15	33407-377-671	HOLDER, FR. WINKER SOCKET	4	4	4	E,ED,F,G
		16	33407-371-601	HOLDER, FR. WINKER SOCKET	4	4	4	A,CM
		17	33421-371-000	GROMMET, WINKER CORD	2	2	2	DK,DM,U
		18	33450-377-671	WINKER ASSY., L. FR.	1	1	1	E,ED,F,G
		19	33450-390-003	WINKER ASSY., L. FR.	1	1	1	E,ED,F,G
		20	33450-371-601	WINKER ASSY., L. FR.	1	1	1	ED,F,G
		21	33450-371-951	WINKER ASSY., L. FR.	1	1	1	U
		22	33450-371-981	WINKER ASSY., L. FR.	1	1	1	DK,DM,U
		23	33450-371-911	WINKER ASSY., L. FR.	1	1	1	A,CM
		24	33450-390-003	WINKER ASSY., L. FR.	1	1	1	DK,DM,U
		25	33455-377-671	SOCKET COMP., L. FR.	1	1	1	A,CM
		26	33655-377-671	SOCKET COMP., L.	1	1	1	DK,DM,E,ED,F,G,U
		27	33600-377-671	WINKER ASSY., R. RR.	1	1	1	A,CM

1977.08.20

F-25

Winker



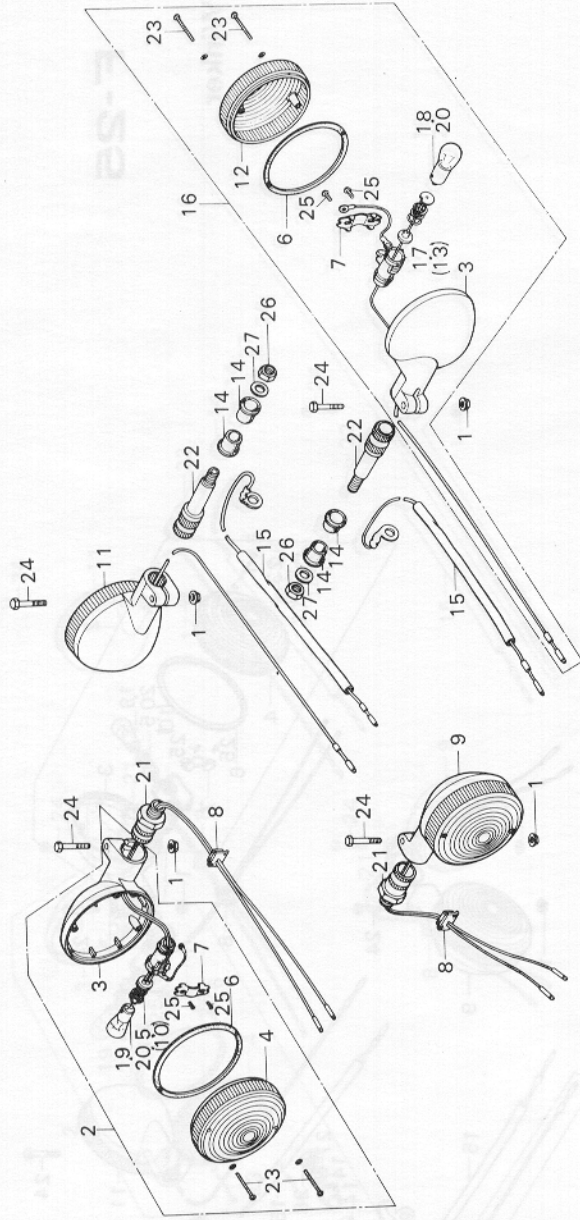
B371-40

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Regd. No. GL1000 LTD K1 K2	Serial No.	Area code
			33400-390-003	WINKER ASSY., R. FR.	1	1	1	DK,DM,U
			33600-371-601	WINKER ASSY., R. RR.	1	1	1	E,ED,F,G
			33600-371-951	WINKER ASSY., R. RR.	1	1	1	E,ED,F,G
			33600-371-981	WINKER ASSY., R. RR.	1	1	1	A,CM
			33400-371-911	WINKER ASSY., R. FR.	1	1	1	U
			33600-371-602	WINKER ASSY., R. RR.	2	2	2	E,ED,F,G
12			33602-371-601	LENS, RR. WINKER	2	2	2	E,ED,F,G
			33402-377-671	LENS, FR. WINKER	2	2	2	A,CM,DK,DM,U
13			33605-377-671	SOCKET COMP., R.	1	1	1	A,CM,DK,DM,U
			33605-374-671	SOCKET COMP., R. RR. WINKER	1	1	1	E,ED,F,G
			33610-371-601	SOCKET COMP., R. RR.	1	1	1	E,ED,F,G
14			33606-371-000	RUBBER, RR. WINKER MOUNT	4	4	4	A,CM,DK,DM,U
					4	4	4	E,ED,F
15			33620-371-000	CORD, WINKER EARTH	2	2	2	A,CM,DK,DM,U
					2	2	2	E,ED,F
16			33650-377-671	WINKER ASSY., L. RR.	1	1	1	A,CM
			33450-390-003	WINKER ASSY., L. FR.	1	1	1	DK,DM,U
			33650-371-601	WINKER ASSY., L. RR.	1	1	1	E,ED,F,G
			33650-371-602	WINKER ASSY., L. RR.	1	1	1	E,ED,F,G
			33650-371-951	WINKER ASSY., L. RR.	1	1	1	ED,F,G
			33650-371-981	WINKER ASSY., L. RR.	1	1	1	A,CM
17			33450-371-911	WINKER ASSY., L. FR.	1	1	1	U
			33655-377-671	SOCKET COMP., L.	1	1	1	A,CM,DK,DM,U
			33655-374-671	SOCKET COMP., L. RR. WINKER	1	1	1	E,ED,F,G
			33660-371-601	SOCKET COMP., L. RR.	1	1	1	E,ED,F,G
18			34905-268-671	BULB, WINKER (12V 23W)	2	2	2	E,ED,F,G
19			34906-313-671	BULB, TAIL & STOP LIGHT (12V 23/8W)	2	2	2	A,CM,DK,DM,U
					2	2	2	A,CM

1977.08.20

F-25

Winker



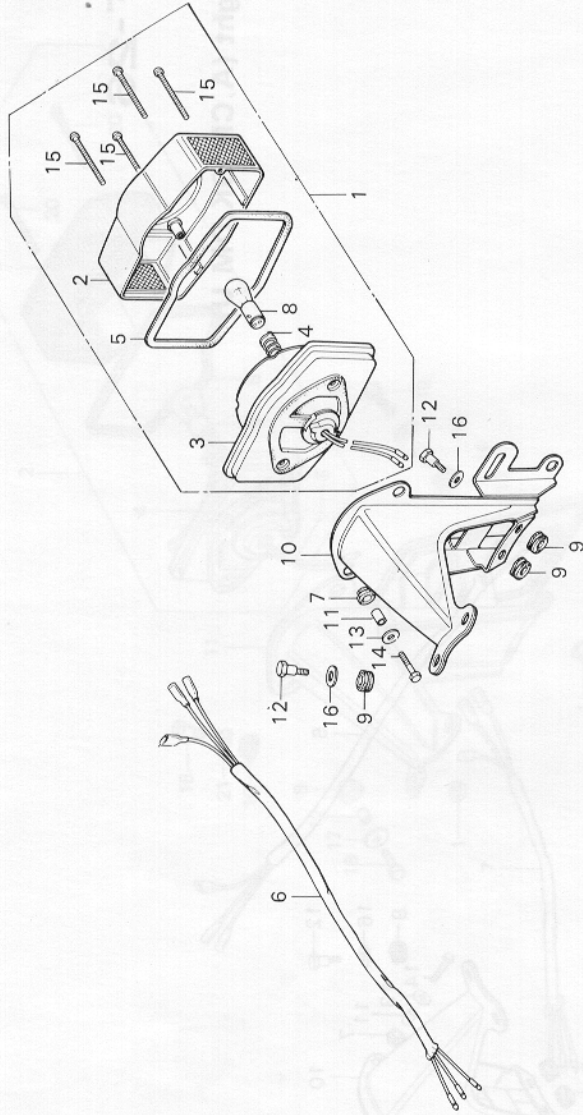
8371-40

Service item	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
	20	34905-268-671 34908-634-611	BULB, WINKER (12V 23W) BULB (12V21W) (LOCAL PROCUREMENT)	2	2	2	DK, DM, U E, ED, F, G
	21	90129-371-000	BOLT, FR. WINKER SET	2	2	2	A, CM, DK, DM, U E, ED, F
	22	90129-371-980 90155-371-000	BOLT, FR. WINKER SETTING BOLT, RR. WINKER SET	2	2	2	A, CM, ED, F, U
	23	90155-371-980 90192-377-671	BOLT, RR. WINKER SETTING SCREW, PAN, 4X25	2	2	2	A, CM, DK, DM, U E, ED, F
	24	90192-371-981 93000-06035-02	SCREW, PAN, 4X25 BOLT, HEX., 6X35	8	8	8	A, CM, ED, F, U
	25	91509-371-980 93500-03008-0H	BOLT, HEX., 6X35 SCREW, PAN, 3X8	4	4	4	A, CM, DK, DM, U E, ED, F
	26	94001-10000-0S	NUT, HEX., 10MM	8	8	8	A, CM, ED, F, U
	27	94101-10000	WASHER, PLAIN, 10MM	2	2	2	A, CM, DK, DM, U E, ED, F
		91556-371-980	WASHER, PLAIN, 10MM	2	2	2	A, CM, ED, F, U

1977.08.20

F-26

Taillight (A,CM,DK,DM,U)



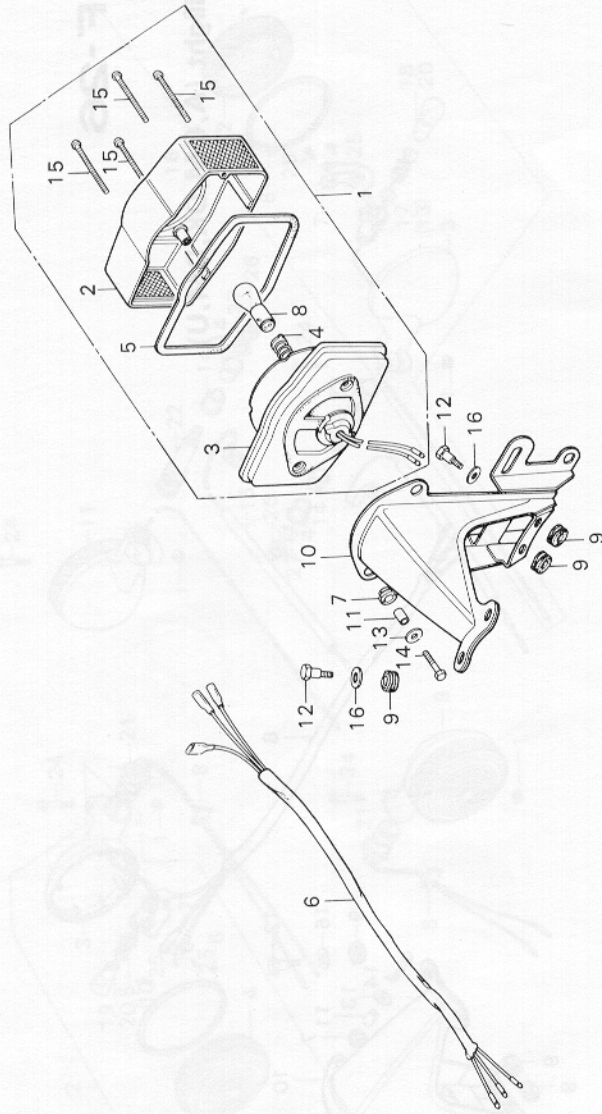
8371-41

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
NUMBER PLATE BRACKET	0.3	1	33701-341-671	TAILLIGHT UNIT	1	1	2017992	A
TAIL LIGHT UNIT/BASE and its related parts	0.2		33701-341-910	TAILLIGHT UNIT		1	2017993	A
TAIL LIGHT LENS/BULB	0.1		33701-371-980	TAILLIGHT UNIT		1		CM
			33701-371-910	TAILLIGHT UNIT		1		A,CM
			33701-369-000	TAILLIGHT UNIT		1		U
			33701-341-900	TAILLIGHT UNIT		1	2017992	DK,DM,U
			33702-341-671	LENS, TAILLIGHT		1	2017993	DK,DM,U
			33702-341-003	LENS, TAILLIGHT		1		DK,DM,U
			33703-341-671	BASE COMP., TAILLIGHT		1		A,CM
			33703-341-900	BASE COMP., TAILLIGHT		1	2017992	DK,DM,U
			33703-371-980	BASE COMP., TAILLIGHT		1	2017993	A
			33703-354-670	BASE COMP., TAILLIGHT		1		CM
			33703-341-900	BASE COMP., TAILLIGHT		1	2017992	A
			33708-341-671	CORD COMP., TAILLIGHT		1		A,CM,U
			33709-341-671	PACKING, TAILLIGHT LENS		1	2017993	DK,DM,U
			33711-371-000	CORD, TAILLIGHT		1		DK,DM,U
			33719-077-671	PACKING B, TAILLIGHT BASE		2		DK,DM,U
						2	2017992	A,CM,DK,DM,U

1977.08.20

F-26

Taillight (A,CM,DK,DM,U)



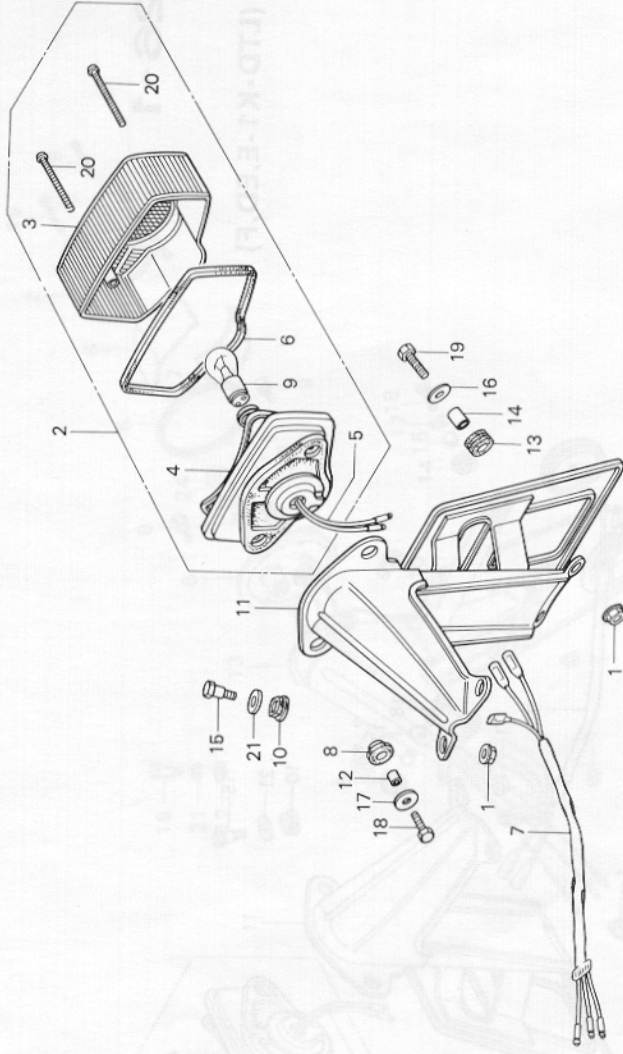
8371-41

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTDK1 K2	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
			31403-300-000	RUBBER, REGULATOR CUSHION		2	2017993	A,DK,DM,U
		8	34906-341-671	BULB, TAILLIGHT (12V 32/3CP)		2		CM
		9	80101-283-000	RUBBER, RR. FENDER CUSHION		1		A,CM,DK,DM,U
		10	84701-341-670XM	BRACKET, NUMBER PLATE		4		A,CM,DK,DM,U
			84701-371-980	BRACKET, NUMBER PLATE		1		A,CM,DK,DM,U
		11	84706-341-000	COLLAR, NUMBER PLATE BRACKET		2		A,CM,U
			84706-378-000	COLLAR, TAILLIGHT UNIT		2	2017992	A,DK,DM,U
						2	2017993	CM
		12	90162-292-000	BOLT, FR. FENDER SETTING		2		A,CM,DK,DM,U
			90162-371-980	BOLT, NUMBER PLATE BRACKET SET		4		A,CM,DK,DM,U
		13	90581-831-650	WASHER, 18MM		2		A,CM,U
			90581-371-980	WASHER, 18MM		2		A,CM,DK,DM,U
		14	92000-05020-08	BOLT, HEX., 5X20		2		A,CM,U
			92000-05025-0A	BOLT, HEX., 5X25		2	2017992	A,DK,DM,U
						2	2017993	CM
			91500-371-980	BOLT, HEX., 5X25		2		A,CM,DK,DM,U
		15	93500-04055-4J	SCREW, PAN, 4X55		4		A,CM,U
			91520-371-980	SCREW, PAN, 4X55		4		A,CM,DK,DM,U
						4		A,CM,U
		16	94101-08200	WASHER, PLAIN, 8MM		4		A,CM,DK,DM,U
			90082-371-980	WASHER, PLAIN, 8MM		4		A,CM,U

1977.08.20

F-26-1

Taillight (LTD·K1-E,ED,F)



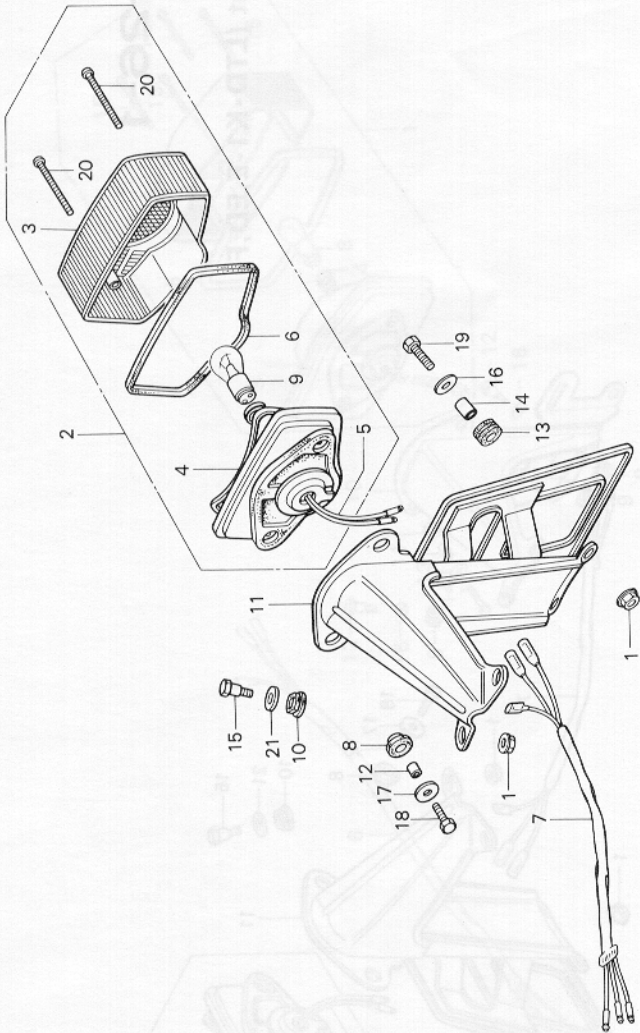
8371-41-1

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	Serial No.	Area code
NUMBER PLATE BRACKET	0.3	1	18362-720-000	NUT, FLANGE, 6MM	4	4	E,ED,F
TAIL LIGHT UNIT/BASE and its related parts	0.2	2	33701-323-603	TAILLIGHT UNIT (12V 21/5W)	1	1	E,ED,F
TAIL LIGHT LENS/BULB	0.1	3	33701-371-951	TAILLIGHT LENS	1	1	ED,F
		4	33702-323-603	TAILLIGHT BASE	1	1	E,ED,F
		5	33703-077-671	TAILLIGHT BASE COMP., TAILLIGHT	1	1	E,ED,F
		6	33708-077-671	TAILLIGHT CORD COMP., TAILLIGHT	1	1	E,ED,F
		7	33709-077-671	PACKING, TAILLIGHT LENS	1	1	E,ED,F
		8	33711-371-000	CORD, TAILLIGHT	1	1	E,ED,F
		9	33719-077-671	PACKING B, TAILLIGHT BASE	2	2	E,ED,F
		10	34906-594-602	BULB, TAIL & STOP LIGHT (12V 21/5W)	1	1	E,ED,F
		11	80101-283-000	RUBBER, RR. FENDER CUSHION	2	2	E,ED,F
		12	84701-323-6008	BRACKET, NUMBER PLATE	1	1	E,ED,F
		13	84701-371-950	COLLAR, NUMBER BRACKET SETTING	2	2	ED,F
		14	84706-286-000	RUBBER, NUMBER BRACKET CUSHION	2	2	E,ED,F
		15	84905-118-000	COLLAR, NUMBER BRACKET	2	2	E,ED,F
		16	90162-292-000	BOLT, FR. FENDER SETTING	2	2	E,ED,F
		17	90162-371-980	BOLT, NUMBER PLATE BRACKET SET	2	2	ED,F
		18	90545-323-700	WASHER, 6.5X18	2	2	E,ED,F
		19	90545-371-960	WASHER, 6.5X18	2	2	ED,F
		20	90581-831-650	WASHER, 18MM	2	2	E,ED,F
		21	90581-371-980	WASHER, 18MM	2	2	ED,F
		22	92000-05020-08	BOLT, HEX., 5X20	2	2	E,ED,F
		23	92000-06025	BOLT, HEX., 6X25	2	2	E,ED,F
		24	91504-371-960	BOLT, HEX., 6X25	2	2	ED,F

1977.08.20

F-26-1

Taillight (LTD-K1-E,ED,F)



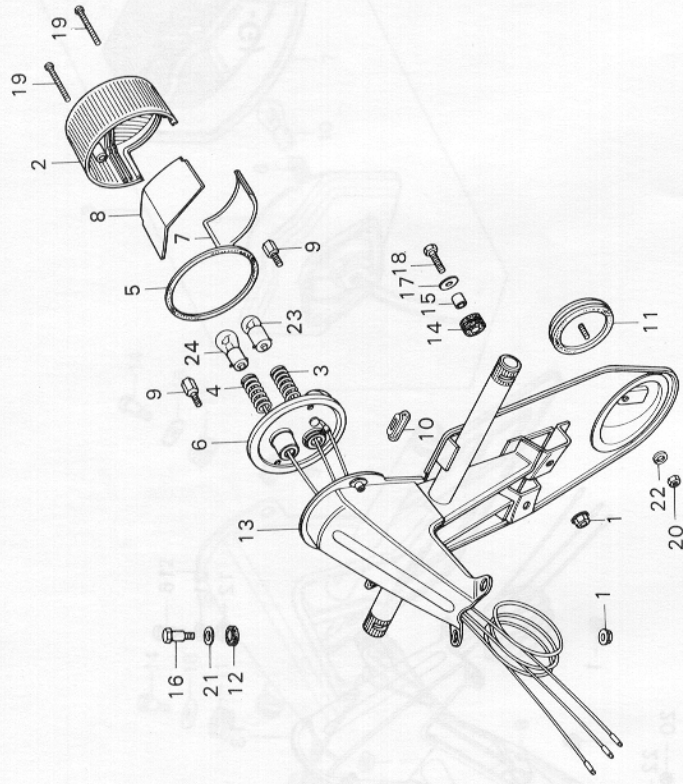
5371-41-1

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	Serial No.	Area code
1		20	93500-04050-4J	SCREW, PAN, 4X50	2		E,ED,F
2		21	91520-371-950	SCREW, PAN, 4X50	2		ED,F
3		21	94101-08200	WASHER, PLAIN, 8MM	2		E,ED,F
4			90082-371-980	WASHER, PLAIN, 8MM	2		ED,F
5							
6							
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1977.08.20

F-26-2

Taillight (LTD-K1-G)



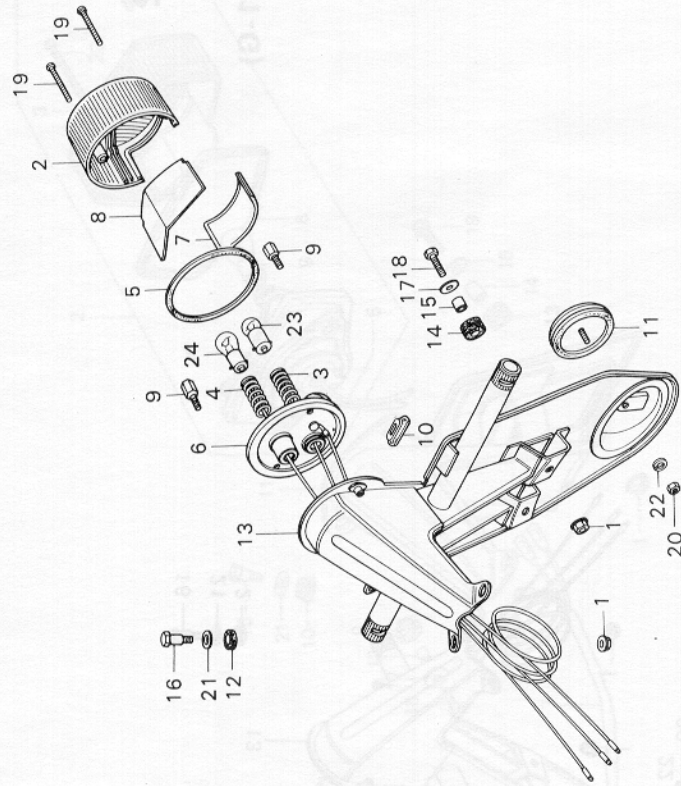
B371-41-2

Service item	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
NUMBER PLATE BRACKET	1	18362-720-000	NUT, FLANGE, 6MM		4	4	G
TAIL LIGHT SOCKET	2	33701-051-000	LENS, TAIL & STOP LIGHT		1	1	G
TAIL & STOP LAMP LENS/BULB	3	33707-300-610	CORD COMP., TAILLIGHT		1	1	G
REFLEX REFLECTOR	4	33708-300-610	CORD, STOP LIGHT		1	1	G
	5	33709-051-000	PACKING, TAILLIGHT LENS		1	1	G
	6	33710-300-610	SOCKET COMP., TAILLIGHT		1		G
	7	33715-051-000	SOCKET COMP., TAILLIGHT		1		G
	8	33716-051-000	LENS, LICENSE		1		G
	9	33717-292-610	PLATE, INTERCEPTION		1		G
	10	33722-323-610	BOLT, TAILLIGHT SETTING		2		G
	11	33741-333-610	GROMMET, RR. WINKER CORD		1		G
	12	33741-371-960	REFLECTOR, REFLEX		1		G
	13	80101-283-000	REFLECTOR, RR.		1		G
	14	84701-371-610ZA	RUBBER, RR. FENDER CUSHION		2		G
	15	84905-118-000	BRACKET, NUMBER PLATE *NH-1*		2		G
	16	84906-118-000	BRACKET, NUMBER PLATE		1		G
	17	90162-292-000	RUBBER, NUMBER BRACKET CUSHION		2		G
	18	90162-371-980	COLLAR, NUMBER BRACKET		2		G
	19	90545-323-700	BOLT, FR. FENDER SETTING		2		G
	20	90545-371-960	BOLT, NUMBER PLATE BRACKET SET		2		G
	21	92000-06025	WASHER, 6.5X18		2		G
	22	91504-371-960	BOLT, HEX., 6X25		2		G
	23	93500-03045-08	BOLT, HEX., 6X25		2		G
	24	91521-371-960	SCREW, PAN, 3X45		2		G
	25	94001-06000	SCREW, PAN, 3X45		2		G
	26		NUT, HEX., 6MM		1		G

1977.08.20

F-26-2

Taillight (LTD-K1-G)



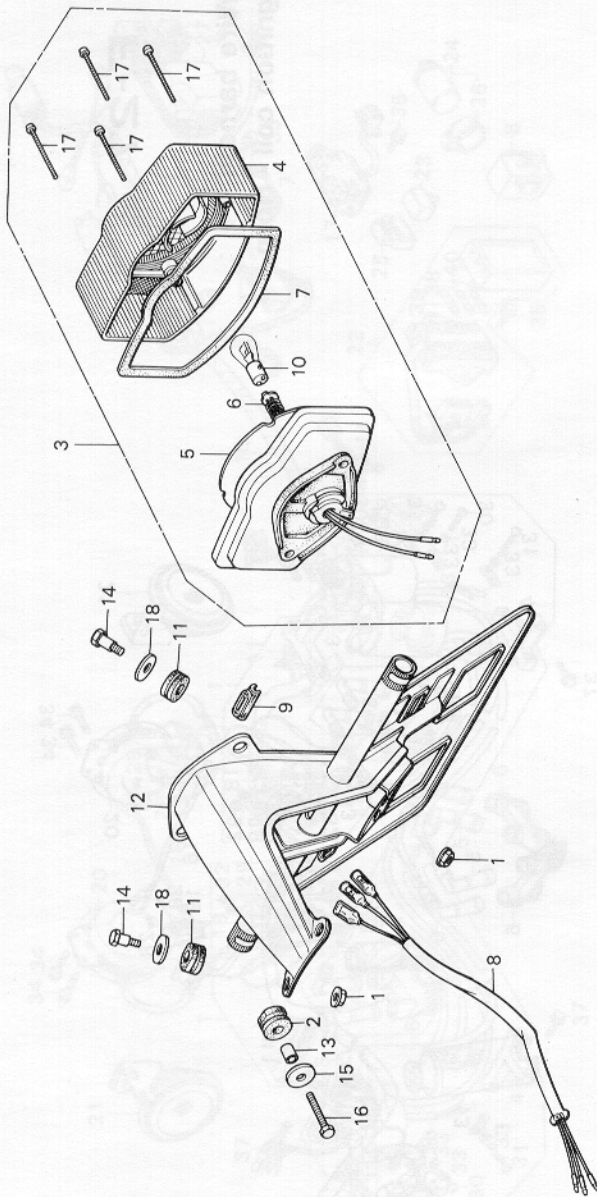
B371-41-2

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	Serial No.	Area code
		21	94101-08200	WASHER, PLAIN; 8MM	2		G
		22	90082-371-980	WASHER, PLAIN; 8MM	2		G
		22	94111-06000	WASHER, SPRING, 6MM	1		G
		23	LOCAL	BULB, TAILLIGHT (12V 5W)	1		G
		24	LOCAL	BULB, STOP LIGHT (12V 18W)	1		G
			PROCUREMENT				
			PROCUREMENT				

1977.08.20

F-26-3

Taillight (K2-E,ED,F,G)



B371-45

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTDK1 K2	Serial No.	Area code
NUMBER PLATE BRACKET	0.5	1	18362-720-000	NUT, FLANGE, 6MM		4		E,ED,F,G
TAILLIGHT UNIT/TAILLIGHT BASE	0.2	2	31403-300-000	RUBBER, REGULATOR CUSHION		2		E,ED,F,G
and its related parts		3	33701-371-602	TAILLIGHT UNIT		1		E,ED,F,G
• TAIL & STOP LIGHT CORD		4	33702-371-602	LENS, TAILLIGHT		1		E,ED,F,G
TAILLIGHT LENS/BULB	0.1	5	33703-371-601	BASE COMP., TAILLIGHT		1		E,ED,F,G
		6	33708-371-601	CORD COMP., TAILLIGHT		1		E,ED,F,G
		7	33709-341-671	PACKING, TAILLIGHT LENS		1		E,ED,F,G
		8	33711-371-600	CORD, TAIL & STOP LIGHT		1		E,ED,F,G
		9	33722-323-610	GROMMET, RR. WINKER CORD		1		E,ED,F,G
		10	34911-634-611	BULB (12V21/5W) (LOCAL PROCUREMENT)		1		E,ED,F,G
		11	80101-283-000	RUBBER, RR. FENDER CUSHION		4		E,ED,F,G
		12	84701-371-600ZA	BRACKET, NUMBER PLATE *NH-1*		1		E,ED,F,G
		13	84706-378-000	COLLAR, TAILLIGHT UNIT		2		E,ED,F,G
		14	90162-292-000	BOLT, FR. FENDER SETTING		4		E,ED,F,G
		15	90581-831-650	WASHER, 18MM		2		E,ED,F,G
		16	92000-05025-0A	BOLT, HEX., 5X25		2		E,ED,F,G
		17	93500-04055-0A	SCREW, PAN, 4X55		4		E,ED,F,G
		18	94101-08200	WASHER, PLAIN, 8MM		4		E,ED,F,G

1977.08.20

Wire harness • Horn
Ignition coil • Horn

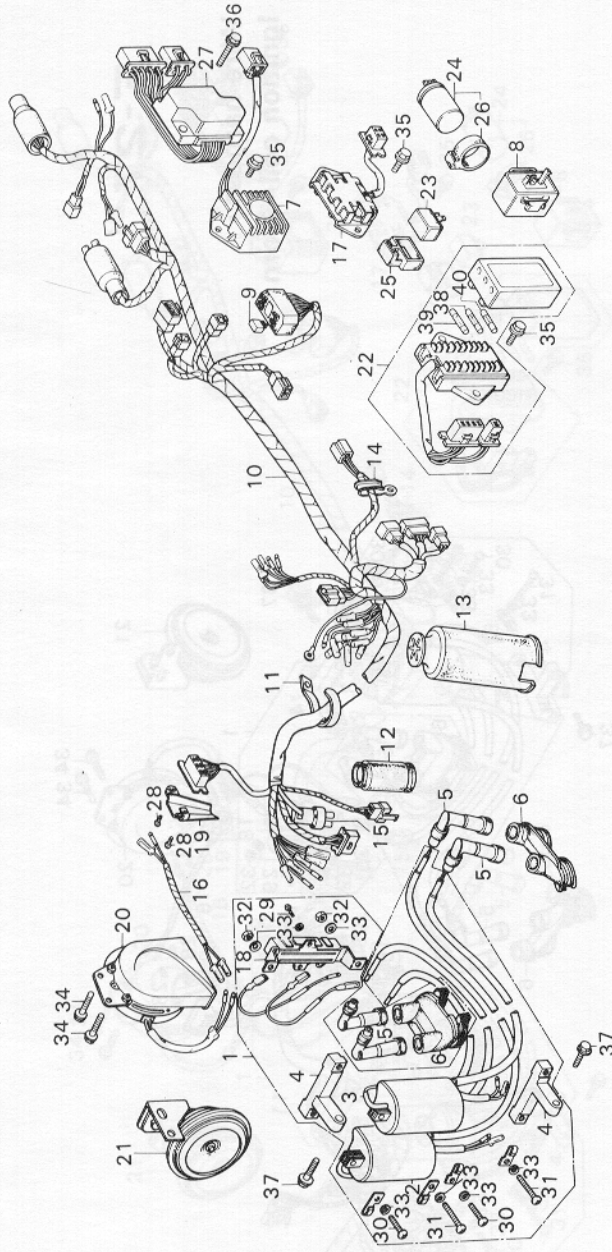
1977.08.20

**Wire harness • Horn
Ignition coil • Horn**

1977.08.20

F-27

Wire harness •
Ignition coil • Horn



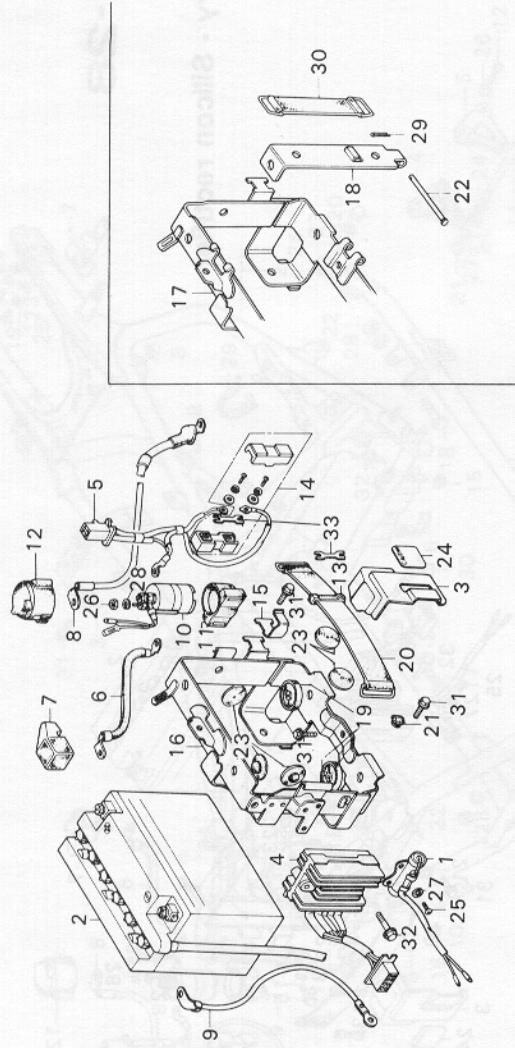
8371-42

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTK1 K2	Serial No.	Area code
WIRE HARNESS • IGNITION COIL • HORN		31	93500-05032-4J	SCREW, PAN, 5X32	2	2	2	A, C, M A, C, M DK, DM, E, ED, F, G, U ED, F, G, U
		32	94001-05000-0S	NUT, HEX., 5MM	2	2	2	
		33	94111-05000	WASHER, SPRING, 5MM	2	2	2	
		34	95700-06012-00	BOLT, FLANGE, 6X12	8	8	8	
		35	91582-371-980	BOLT, FLANGE, 6X12	2	2	2	
		36	95700-06012-08	BOLT, FLANGE, 6X12	6	6	6	
		37	91582-371-980	BOLT, FLANGE, 6X12	6	6	6	
		38	95700-06012-08	BOLT, FLANGE, 6X12	4	4	4	
		39	95700-06012-08	BOLT, FLANGE, 6X12	4	4	4	
		40	91582-371-980	BOLT, FLANGE, 6X12	2	2	2	
WIRE HARNESS • IGNITION COIL • HORN		36	95700-06022-08	BOLT, FLANGE, 6X22	2	2	2	A, C, M A, C, M
		37	90142-371-980	BOLT, FLANGE, 6X22	2	2	2	
		38	95700-06025-00	BOLT, FLANGE, 6X25	4	4	4	
		39	98200-20500	FUSE B (5A)	2	2	2	
WIRE HARNESS • IGNITION COIL • HORN		39	98200-21000	FUSE B (10A)	2	2	2	
		40	98200-21500	FUSE B (15A)	2	2	2	

1977.08.20

F-28

Battery • Silicon rectifier



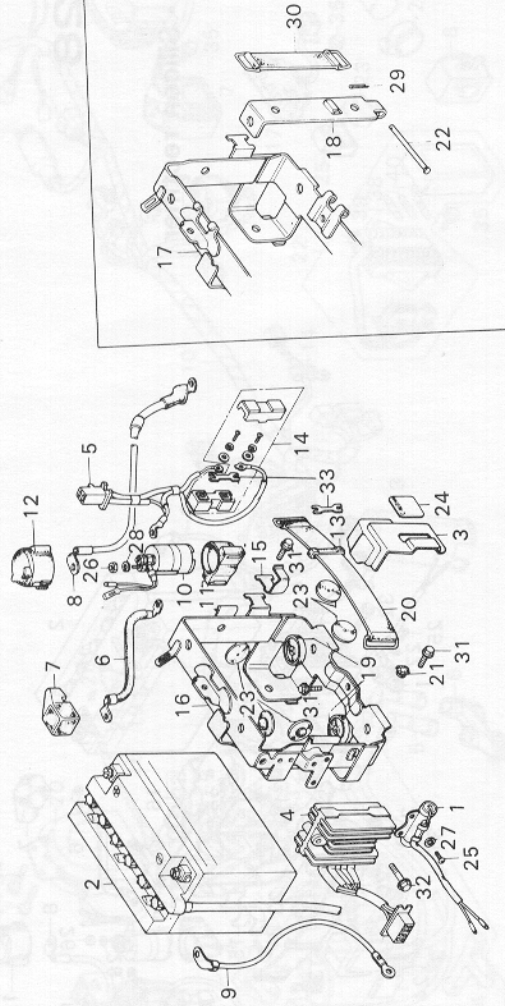
B371-43

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
BATTERY BOX	0.4	1	30280-371-000	CONDENSER COMP.	1	1	1	
STARTER MOTOR CABLE	0.3	2	31500-371-671	BATTERY ASSY. (YUASA)	1	1	1	
CONDENSER/SILICON RECTIFIER ASSY./BATTERY.	0.2		31500-371-672	BATTERY ASSY.	1	1	1	1020150 A
•SUB CORD ASSY. A.			31500-371-681	BATTERY ASSY.	1	1	1	1020151 A
•STARTER BATTERY CABLE/BATTERY EARTH CABLE			31561-371-000	COVER, BATTERY	1	1	1	A
•STARTER MAGNETIC SWITCH ASSY.	0.1		31700-371-000	RECTIFIER ASSY., SILICON	1	1	1	CM, DK, DM, E, ED, F, G, U
MAIN FUSE BOX ASSY.			32213-371-000	SUB CORD ASSY. A	1	1	1	CM, DK, DM, E, ED, F, G, U
			32401-371-000	CABLE, STARTER BATTERY	1	1	1	
			32412-371-000	COVER, BATTERY TERMINAL	1	1	1	2040165
			32420-371-000	CABLE, STARTER MOTOR	1	1	1	
			32601-371-000	CABLE, BATTERY EARTH	1	1	1	2040166
			35850-371-670	SWITCH ASSY., STARTER MAGNETIC	1	1	1	DK, DM, E, ED, F, G, U
			35856-371-000	SUSPENSION, MAGNETIC SWITCH	1	1	1	
			35857-371-000	COVER, MAGNETIC SWITCH	1	1	1	
			38205-371-000	HOLDER, SPARE FUSE	1	1	1	
			38250-371-153	BOX ASSY., MAIN FUSE (DAIICHI)	1	1	1	
			38253-371-000	STAY, MAIN FUSE	1	1	1	
			50325-371-000	BOX, BATTERY	1	1	1	
			50325-371-010	BOX, BATTERY	1	1	1	2040165
								DK, DM, E, ED, F, G, U

1977.08.20

F-28

Battery • Silicon rectifier



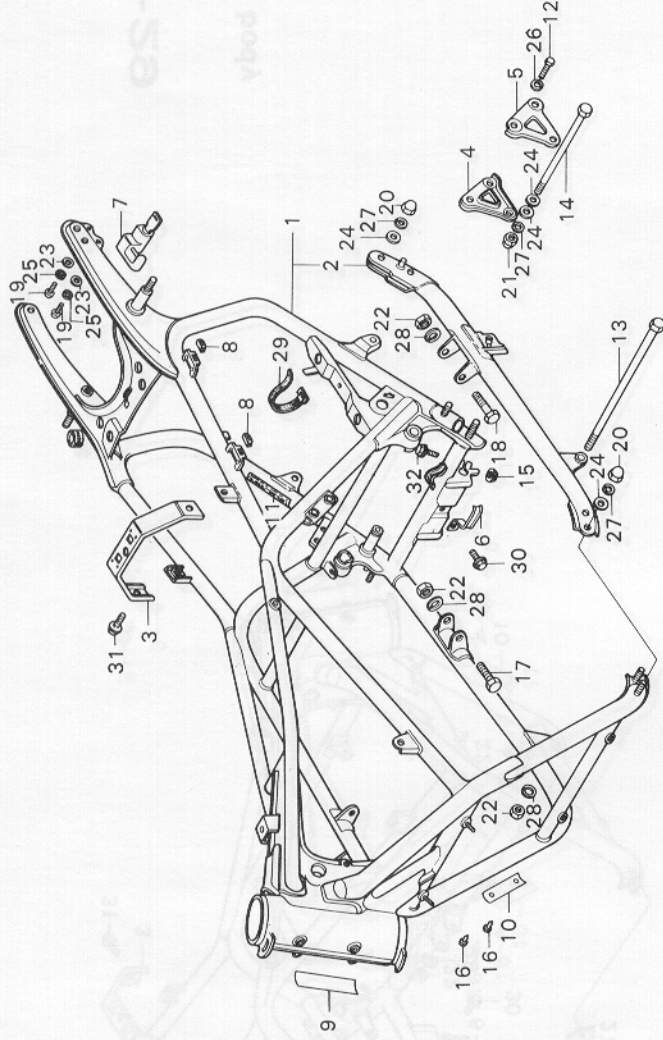
B371-43

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	Read No GL1000 LTD K1 K2	Serial No.	Area code
		18	50326-371-000	PLATE, BATTERY SUPPORT		1	2040166	DK, DM, E, ED, F, G, U
		19	50328-371-000	RUBBER A, BATTERY MOUNT	2	2 2 2		
		20	50332-371-000	BAND, BATTERY	1	1	2040165	
		21	51404-044-030	RUBBER, FR. CUSHION REBOUND STOPPER	1	1 1 1		
		22	83109-371-000	PIN, SHELTER HINGE		1	2040166	DK, DM, E, ED, F, G, U
		23	83618-323-000	RUBBER, BATTERY BOX	6	6 6 7		
		24	87506-371-670	MARK, BATTERY CAUTION	1	1 1 1		
		25	93500-05008-0A	SCREW, PAN, 5X8	2	2 2 2		
		26	94001-06000	NUT, HEX., 6MM	2	2 2 2		
		27	94111-05000	WASHER, SPRING, 5MM	2	2 2 2		
		28	94111-06000	WASHER, SPRING, 6MM	2	2 2 2		
		29	94201-12100	PIN, SPLIT, 1.2X10	1	1	2040166	DK, DM, E, ED, F, G, U
		30	95012-15000	BAND D, BATTERY		1	2040166	DK, DM, E, ED, F, G, U
		31	95700-06012-08	BOLT, FLANGE, 6X12	3	3 3 3		
		32	95700-06032-00	BOLT, FLANGE, 6X12	2	2 2 2		
		33	98200-53000	FUSE F (30A)	2	2 2 2		

1977.08.20

F-29

Frame body



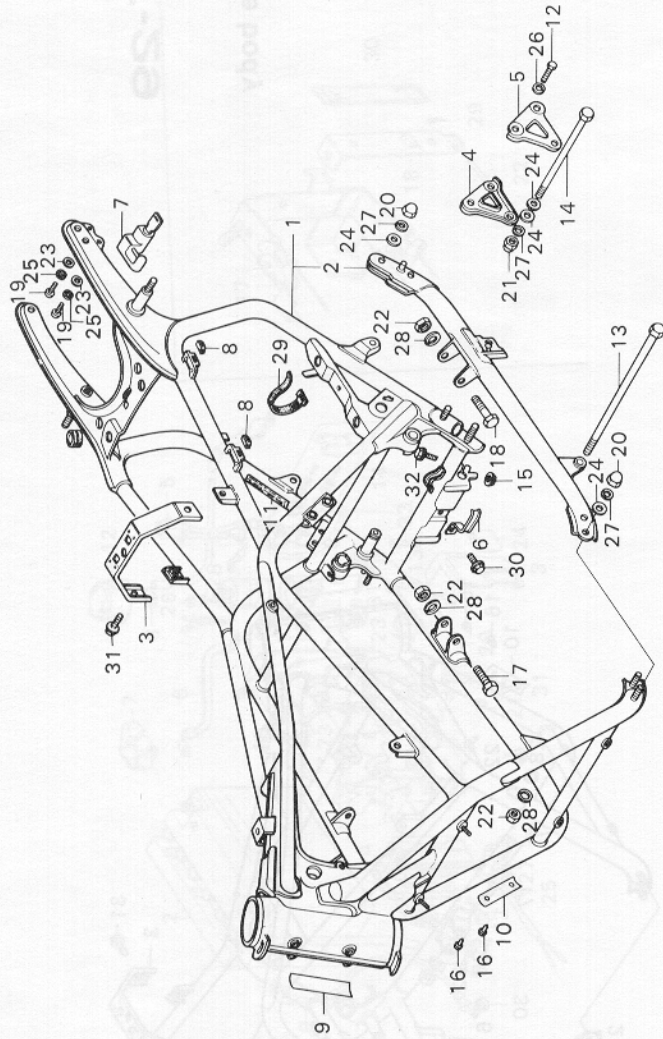
B371-44

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD KT K2	Regd. No.	Serial No.	Area code
FRAME BODY COMP. SUB FRAME COMP. • HELMET HOLDER SEAT CROSS PLATE • ENGINE HANGER BRACKET	10.0	1	50100-371-670ZA	BODY COMP., FRAME *NH-1*	1			
	0.4		50100-371-671ZA	BODY COMP., FRAME *NH-1*	1		2040166	2040165 A,CM,DK,DM,U DK,DM,U
	0.1		50100-371-673ZA	BODY COMP., FRAME *NH-1*	1		2012111	2012110 E,ED,F,G 2040165 E,ED,F,G
			50100-371-611ZA	BODY COMP., FRAME *NH-1*	1		2040166	A,CM,U E,ED,F,G
			50100-371-612ZA	BODY COMP., FRAME *NH-1*	1		2012111	A,CM,DK,DM,U E,ED,F,G
			50100-371-960	BODY COMP., FRAME	1			
			50100-371-980	BODY COMP., FRAME	1			
		2	50114-371-000ZA	SUB FRAME COMP. *NH-1*	1			
			50114-371-610ZA	SUB FRAME COMP. *NH-1*	1		2012111	2012110 E,ED,F,G E,ED,F,G
			50114-371-611ZA	SUB FRAME COMP. *NH-1*	1			
			50114-371-960	SUB FRAME COMP.	1			
		3	50250-371-000	PLATE, SEAT CROSS	1			
		4	50351-371-000ZA	BRACKET, R. ENGINE HANGER *NH-1*	1			
			50351-371-980	BRACKET, R. ENGINE HANGER	1			
		5	50351-371-660	BRACKET, R. ENGINE HANGER	1			
			50352-371-000ZA	BRACKET, L. ENGINE HANGER *NH-1*	1			
			50352-371-980	BRACKET, L. ENGINE HANGER	1			
		6	50352-371-660	BRACKET, L. ENGINE HANGER	1			
			50352-371-000	CLAMP, TUBE	1			
		7	50710-371-003	HOLDER ASSY., HELMET (TOYO)	1 2		2016001	2040165 E,ED,F,G 2040165 A,CM,DK,DM,U

1977.08.20

F-29

Frame body



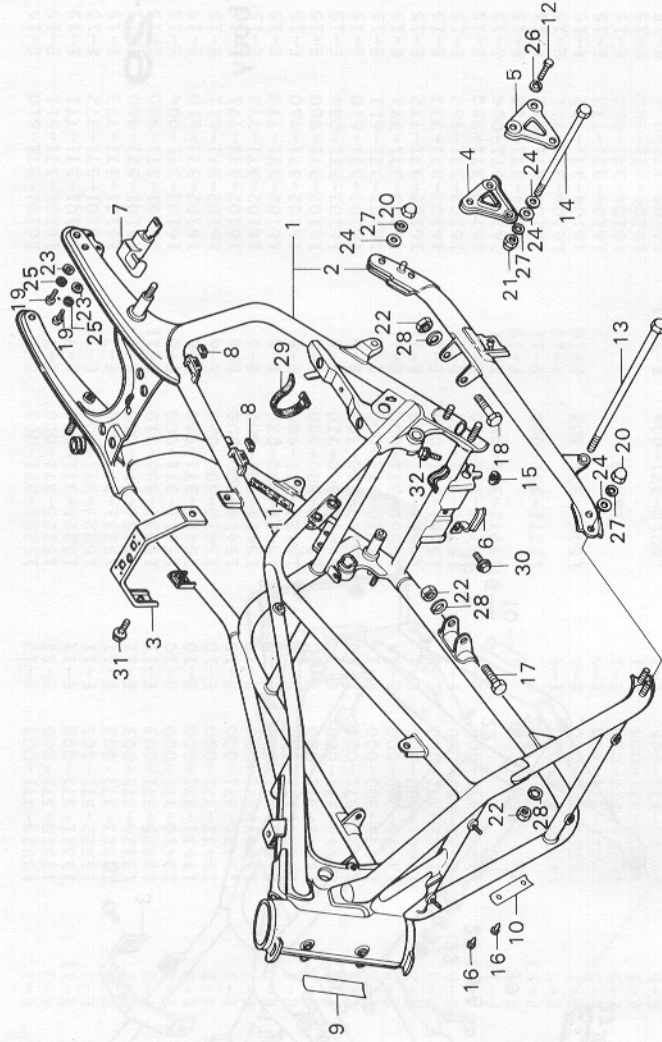
B371-44

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	Serial No.	Area code
		50710-371-007	HOLDER ASSY., HELMET (HONDA LOCK)		2	2040166	
		8	83610-371-000	RUBBER, SIDE COVER SET	4 4 4 4	2	
		9	87125-041-680	PLATE, NAME	1 1 1 1	1	DK, DM U
		10	87501-371-610	PLATE, REGISTERED NUMBER	1 1 1 1	1	E, ED, F, G
		11	87504-028-670	MARK, MUFFLER CAUTION	1		A
		87504-371-670	MARK, MUFFLER CAUTION		1	2008913	A
		12	90101-605-000	BOLT, SEAT BACK ADJUST	4 4 4 4	1	CM
		90101-371-980	BOLT, SEAT BACK ADJUSTING		1	2008914	A, CM
		13	90152-371-000	BOLT, FR. ENGINE HANGER	1 4 1 1	1	
		90152-371-980	BOLT, FR. ENGINE HANGER		1		
		14	90153-371-000	BOLT, ENGINE UPPER HANGER	1 1 1 1	1	
		90153-371-980	BOLT, ENGINE UPPER HANGER		1		
		15	90236-300-000	NUT, FLANGE, 8MM	2 2 2 2	2	
		16	90841-001-000	SCREW, RIVET, 1.5X5	2 2 2 2	2	
		17	92200-12065-0A	BOLT, HEX., 12X65	1 1 1 1	1	
		91507-371-980	BOLT, HEX., 12X65		1		
		18	92200-12080-0A	BOLT, HEX., 12X80	1 1 1 1	1	
		91508-371-980	BOLT, HEX., 12X80		1		
							E, ED, F, G

1977.08.20

F-29

Frame body



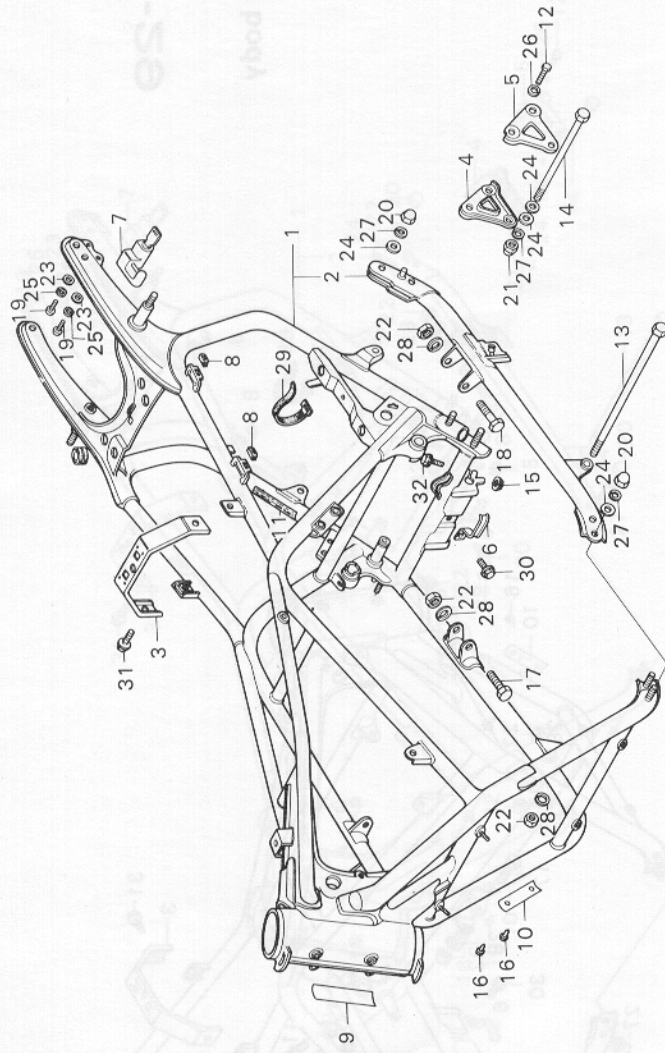
B371-44

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		19	93500-06012	SCREW, PAN, 6X12	2	2	2016000	E,ED,F,G ED,F,G E,ED,F,G A,CM,DK,DM,U
		20	94021-10200-0S 91543-371-980	NUT, CAP, 10MM NUT, CAP, 10MM	3	3	2016001	
		21	94021-10220-0S	NUT, CAP, 10MM	1	1		
		22	94030-12200	NUT, HEX., 12MM	3	3		
		23	94101-06000	WASHER, PLAIN, 6MM	2	2	2016000	E,ED,F,G ED,F,G E,ED,F,G A,CM,DK,DM,U
		24	94102-10000	WASHER, PLAIN, 10MM	4	4	2016001	
		25	94111-06000	WASHER, SPRING, 6MM	5	5		
		26	94111-08000	WASHER, SPRING, 8MM	2	2	2016000	E,ED,F,G ED,F,G E,ED,F,G A,CM,DK,DM,U
		27	94111-10000	WASHER, SPRING, 10MM	4	4	2016001	
		28	94111-12000	WASHER, SPRING, 12MM	4	4		
		29	94111-14000	WASHER, SPRING, 14MM	4	4		
		30	94111-16000	WASHER, SPRING, 16MM	4	4		
		31	94111-18000	WASHER, SPRING, 18MM	4	4		
		32	94111-20000	WASHER, SPRING, 20MM	4	4		

1977.08.20

9-2-F

Frame body



B371-44

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000 LTD K1 K2	Serial No.	Area code
91565-371-980			WASHER, SPRING, 12MM		3		
95014-61100			BAND AL, WIRE		1 1 1 1		
95700-06012-08			BOLT, FLANGE, 6X12		1 1 1 1		
91582-371-980			BOLT, FLANGE, 6X12		1		
95700-08014-08			BOLT, FLANGE, 8X14		2 2 2 2		
95700-08040-08			BOLT, FLANGE, 8X40		2 2 2 2		

1977.08.20

Part No.	Block No.	
17910-371-980	F-2	19200-371-000
17920-371-000	F-2	19221-371-000
17920-371-610	F-2	19221-371-980
17920-371-660	F-2	19225-371-000
17920-371-960	F-2	19225-371-980
17920-371-980	F-2	19300-657-000
17950-371-000	F-2	19300-657-003
17950-371-010	F-2	19311-371-000
		18000
18291-286-000	F-20	19315-371-980
18292-329-000	F-20	19315-371-000
18310-371-000	F-20	19315-371-980
18310-371-010	F-20	19411-371-000
18310-371-980	F-20	19411-371-980
18320-371-000	F-20	19412-371-000
18320-371-010	F-20	19412-371-980
18320-371-980	F-20	19421-371-000
18326-371-660	F-20	19421-371-980
18327-371-660	F-20	19429-371-000
18328-371-660	F-20	19501-371-000
18329-371-660	F-20	19502-371-000
18340-371-000	F-20	19511-371-000
18340-371-660	F-20	19511-371-980
18340-371-980	F-20	19512-371-000
18350-371-000	F-20	19512-371-980
18350-371-980	F-20	19515-371-000
18360-371-000	F-20	19515-371-980
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	F-25	22120-371-020
	F-26-1	22120-371-313
	F-26-2	22201-371-000
	F-26-3	22201-371-010
	F-20	22202-371-000
18371-371-300	F-20	22202-371-010
18371-371-980	F-20	22321-283-000
18372-371-300	F-20	22321-283-000
18372-371-980	F-20	22321-371-010
18391-292-300	F-20	22322-371-000
18420-371-000	F-20	22322-371-010
18420-371-010	F-20	22322-371-020
18420-371-980	F-20	22322-371-313
18428-371-660	F-20	22350-371-000
18429-371-660	F-20	22350-371-010
18440-371-000	F-20	22350-371-020
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18440-371-980	F-20	22401-268-000
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17510-371-980	F-18	22815-300-000
17614-371-000	F-18	22820-371-000
17615-371-000	F-18	22830-371-000
17616-371-000	F-18	22841-300-000
17618-371-000	F-18	22846-371-000
17626-371-000	F-18	22860-300-006
17628-371-000	F-18	22870-371-000
17631-096-700	F-18	22870-371-010
17670-371-000	F-18	22870-371-020
17670-371-010	F-18	22870-371-305
17670-371-980	F-18	22870-371-610
17682-634-003	F-18	22870-371-611
17910-371-000	F-2	22870-371-660
17910-371-610	F-2	22870-371-980
17910-371-660	F-2	22870-371-000
17910-371-960	F-2	22870-371-000
		23000
23110-371-000	E-6	23110-371-000
23131-371-004	E-6	23131-371-004
23136-371-003	E-6	23136-371-003
23137-371-003	E-6	23137-371-003
23141-371-000	E-5	23141-371-000
23151-371-000	E-5	23151-371-000
23161-371-000	E-5	23161-371-000
23210-371-000	E-5	23210-371-000
23220-371-000	E-5	23220-371-000
23421-300-050	E-5	23421-300-050
23425-300-010	E-5	23425-300-010
23431-371-000	E-5	23431-371-000
23440-371-000	E-5	23440-371-000
23450-371-000	E-5	23450-371-000
23461-371-000	E-5	23461-371-000
23481-371-000	E-5	23481-371-000
23485-300-020	F-1	23485-300-020
23491-371-000	F-1	23491-371-000
23501-371-000	F-1	23501-371-000
23511-371-000	F-1	23511-371-000
23521-371-000	F-1	23521-371-000
23521-371-020	F-1	23521-371-020
23721-371-000	F-1	23721-371-000
23722-371-000	F-1	23722-371-000
23731-371-000	F-1	23731-371-000
23732-371-000	F-1	23732-371-000
23733-371-000	F-1	23733-371-000
		24000
24211-371-000	E-9	24211-371-000
24212-371-000	E-9	24212-371-000
24213-371-000	E-9	24213-371-000
24261-371-000	E-9	24261-371-000
24300-371-010	E-9	24300-371-010
24302-371-000	E-9	24302-371-000
24434-371-000	E-9	24434-371-000
24435-371-000	E-9	24435-371-000
24440-371-000	E-9	24440-371-000
24442-371-000	E-9	24442-371-000
24447-371-000	E-9	24447-371-000
24501-371-000	E-9	24501-371-000
24502-371-000	E-9	24502-371-000
24502-371-010	E-9	24502-371-010
24610-371-000	E-9	24610-371-000
24615-371-000	E-9	24615-371-000
24624-371-000	E-9	24624-371-000
24641-371-000	E-8	24641-371-000
24651-300-000	E-8	24651-300-000
24661-371-000	E-8	24661-371-000
24663-500-000	E-8	24663-500-000
24701-371-000	E-9	24701-371-000
24701-371-010	E-8	24701-371-010
24701-371-305	F-2	24701-371-305
24701-371-980	F-2	24701-371-980
24781-371-000	F-2	24781-371-000
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25611-371-000	E-11	25611-371-000
25611-371-980	E-11	25611-371-980
		30000
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30079-371-000	E-5	30079-371-000
30203-292-154	E-5	30203-292-154
30204-292-154	E-5	30204-292-154
30220-371-004	E-5	30220-371-004
30230-371-000	E-5	30230-371-000
30375-371-000	E-5	30375-371-000
30376-371-980	E-5	30376-371-980
30500-371-003	E-5	30500-371-003
30501-371-003	E-5	30501-371-003
30532-371-003	E-5	30532-371-003
30511-300-000	F-27	30511-300-000
30700-371-153	F-27	30700-371-153
30701-323-013	F-27	30701-323-013
30701-323-023	F-27	30701-323-023
30701-371-000	F-27	30701-371-000
30705-371-000	F-27	30705-371-000
		31000
31100-371-003	E-10	31100-371-003
31100-371-013	E-10	31100-371-013
31110-371-003	E-10	31110-371-003
3120-371-003	E-10	3120-371-003
3120-371-013	E-10	3120-371-013
31200-371-005	E-10	31200-371-005
31200-371-980	E-10	31200-371-980
31201-292-158	E-10	31201-292-158
31202-371-005	E-10	31202-371-005
31204-292-158	E-10	31204-292-158
31205-371-005	E-10	31205-371-005

Part No.

Block No.

31205-371-980	F-10	33107-300-003	F-3	33650-371-601	F-25	34902-259-000	F-14	37200-371-671	F-4
31400-371-003	F-27	33114-390-611	F-3-2	33650-371-602	F-25	34903-071-003	F-3-1	37200-371-681	F-4
31403-300-000	F-26	33117-390-023	F-3	33650-371-951	F-25	34905-268-611	F-3-2	37200-371-682	F-4
	F-26-3		F-3-1	33650-371-981	F-25	34905-268-671	F-25	37200-371-691	F-4
31410-371-007	F-27	33119-371-003	F-3-2	33650-371-671	F-25	34906-313-671	F-25	37200-371-961	F-4
31410-371-008	F-27		F-3	33655-371-671	F-25	34906-341-671	F-26	37200-371-980	F-4
31500-371-671	F-28		F-3-2	33660-371-601	F-25	34906-594-602	F-26-1	37202-371-610	F-4
31500-371-672	F-28	33120-371-611	F-3-2	33701-051-000	F-26-2	34908-634-611	F-25	37204-371-008	F-4
31500-371-681	F-28	33120-371-611	F-3-2	33701-323-603	F-26-1	34911-634-611	F-26-3	37238-323-700	F-4
31561-371-000	F-28	33120-375-003	F-3-1	33701-341-671	F-26	34920-371-671	F-27	37244-371-008	F-4
31700-371-000	F-28	33120-390-611	F-3-2	33701-341-900	F-26	34930-371-003		37250-371-008	F-4
31710-371-008	F-27	33121-371-980	F-3	33701-341-910	F-26	35000		37250-371-661	F-4
			F-3-2	33701-369-000	F-26			37250-371-681	F-4
			F-3	33701-371-602	F-26-3	35010-371-610	F-4	37250-371-961	F-4
			F-3-2	33701-371-910	F-26	35010-371-611	F-4	37250-371-980	F-4
			F-3-2	33701-371-951	F-26-1	35010-371-612	F-4	37254-371-008	F-4
			F-3-2	33701-371-980	F-26	35010-371-670	F-4	37260-371-000	F-4
			F-3-2	33702-323-603	F-26-1	35010-371-671	F-4	37260-371-980	F-4
			F-3-2	33702-341-003	F-26	35010-371-672	F-4	37261-371-000	F-4
			F-3-2	33702-341-671	F-26	35010-371-961	F-4	37300-371-008	F-14
			F-3-1	33702-371-602	F-26-3	35010-371-980	F-4	37300-371-661	F-14
			F-3	33703-071-671	F-26-1	35011-371-980	F-4	37300-371-681	F-14
			F-3	33703-341-671	F-26	35100-371-961	F-4	37300-371-980	F-14
			F-3-1	33703-341-900	F-26	35100-371-981	F-4	37305-371-008	F-14
			F-3-2	33703-354-670	F-26	35100-377-003	F-4	37314-371-008	F-4
			F-3	33703-371-601	F-26-3	35100-377-007	F-4	37314-371-008	F-4
			F-3-2	33703-371-951	F-26-1	35100-377-611	F-4	37310-371-671	F-4
			F-3-1	33703-371-980	F-26	35114-371-000	F-4	37310-371-680	F-4
			F-3	33707-300-610	F-26-2	35114-371-000	F-4	37317-371-008	F-4
			F-3-2	33708-077-671	F-26-1	35150-371-003	F-2	37319-371-670	F-4
			F-3-1	33708-300-610	F-26-2	35150-371-651	F-2	37319-371-680	F-4
			F-3-2	33708-341-671	F-26	35150-371-651	F-2	37750-611-154	E-5
			F-3-2	33708-371-601	F-26-3	35150-371-660	F-2	37760-371-003	E-5
			F-3	33709-051-000	F-26-2	35150-371-670	F-2	37800-371-008	F-18
			F-25	33709-077-671	F-26-1	35150-371-910	F-2	37801-634-000	F-18
			F-25	33709-341-671	F-26	35150-371-980	F-2	37802-371-000	F-18
			F-25		F-26-3	35200-371-003	F-2	37806-371-000	F-14
			F-25	33710-300-610	F-26-2	35200-371-013	F-2	37807-371-000	F-14
			F-25	33710-371-960	F-26-2	35200-371-602	F-2		
			F-25	33711-371-000	F-26	35200-371-660	F-2	38000	
			F-25		F-26-1	35200-371-660	F-2		
			F-25	33711-371-600	F-26-3	35200-371-670	F-2	38100-300-023	F-27
			F-25	33715-051-000	F-26-2	35200-371-671	F-2	38100-371-620	F-27
			F-25	33716-051-000	F-26-2	35200-371-910	F-2	38100-371-621	F-27
			F-25	33717-292-610	F-26-2	35200-371-980	F-2	38200-371-153	F-27
			F-25	33719-077-671	F-26	35350-292-003	F-11	38205-371-000	F-28
			F-25		F-26-1	35350-300-016	F-6	38250-371-153	F-28
			F-25	33722-323-610	F-26-2	35357-046-000	F-11	38253-371-000	F-28
			F-25		F-26-3	35357-371-980	F-11	38300-292-670	F-27
			F-25	33741-333-610	F-26-2	35360-341-000	F-2	38300-371-681	F-27
			F-25	33741-340-670	F-3	35500-333-004	E-11	38300-371-682	F-27
			F-25		F-3-1	35752-300-010	E-11	38306-107-670	F-27
			F-25	33741-371-960	F-3-2	35754-300-020	E-11	38306-292-000	F-27
			F-25	33741-371-980	F-3	35850-371-670	F-28	38400-371-000	F-4
			F-25		F-3-1	35856-371-000	F-28	38420-371-671	F-27
			F-25		F-3-2	35857-371-000	F-28		
			F-25	33743-375-000	F-3	37000		40000	
			F-25		F-3-1				
			F-25	33905-303-003	F-3-2	37111-371-008	F-4	40200-371-000	F-22
			F-25	33905-371-601	F-3-2	37111-371-980	F-4	40210-371-003	F-22
			F-25		F-3-2	37112-371-008	F-4	40513-310-000	F-7
			F-25	34000	F-3-2	37112-371-980	F-4	40514-310-000	F-7
			F-25		F-3-1	37115-371-000	F-4	40514-371-980	F-7
			F-25		F-3-2	37116-371-000	F-4		
			F-25	34901-371-601	F-3-2	37120-371-000	F-4	41231-286-000	F-12
			F-25	34901-371-621	F-3-2	37120-371-660	F-4	41300-371-010	F-13
			F-25	34902-259-000	F-4	37200-371-661	F-4		

Part No.	Block No.	
53192-371-980	F-2	80000
53200-371-000ZA	F-5	
53200-371-010ZA	F-5	
53200-371-610ZA	F-5	
53200-371-611ZA	F-5	
53200-371-612ZA	F-5	
53200-371-960	F-5	
53200-371-980	F-5	
53209-371-000	F-5	
53211-268-305	F-5	
53212-250-305	F-5	
53214-371-010	F-5	
53220-286-000	F-5	
53220-371-980	F-5	
53223-371-010	F-5	
53230-371-000ZA	F-5	
53600-051-000	F-5	
53603-051-000	F-5	
53603-058-940	F-5	
61000		
61100-371-000	F-7	
61100-371-600	F-7	
61100-371-980	F-7	
61104-357-000	F-16	
61131-268-6008	F-7	
61134-315-600	F-7	
61301-371-003	F-3	
52410-371-611	F-23	
52410-371-961	F-23	
52410-371-980	F-23	
52422-371-003	F-23	
52422-371-980	F-23	
52451-357-000	F-13	
62000		
62401-371-000ZA	F-19	
62401-371-980	F-19	
62403-371-000	F-19	
62405-371-000	F-19	
70000		
70548-605-000	F-24	
73000		
73225-611-000	F-14	
75000		
75581-605-004	F-14	
53100-371-000	F-5	
53100-371-610	F-5	
53100-371-611	F-5	
53100-371-660	F-5	
53100-371-960	F-5	
53100-371-980	F-5	
53124-250-000	F-5	
53131-371-000	F-5	
53141-300-010	F-2	
53165-342-670	F-2	
53165-371-000	F-2	
53166-342-670	F-2	
53167-371-000	F-2	
53170-369-003	F-6	
53170-371-980	F-6	
53172-371-980	F-6	
53175-369-003	F-6	
53178-371-000	F-2	
53190-369-700	F-2	
53190-371-000	F-2	
53190-371-980	F-2	
53192-268-000	F-2	
53192-312-000	F-2	
80100-371-000	F-24	
80100-371-610	F-24	
80100-371-611	F-24	
80100-371-960	F-24	
80100-371-980	F-24	
80101-283-000	F-26	
80101-371-000	F-26-1	
80121-323-630	F-26-2	
80124-351-000	F-26-3	
80101-371-000	F-24	
80121-323-630	F-24	
80124-351-000	F-24	
83000		
83100-371-305ZA	F-15	
83100-371-305ZB	F-15	
83100-371-610ZA	F-15	
83100-371-610ZB	F-15	
83100-371-610ZC	F-15	
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83100-371-661ZC	F-15	
83100-371-980ZL	F-15	
83105-371-000	F-15	
83105-371-980	F-15	
83109-371-000	F-15	
83118-371-000	F-16	
83119-371-000	F-15	
83119-371-000	F-16	
83119-371-980	F-16	
83121-371-000	F-14	
83125-371-000	F-15	
83125-371-010	F-15	
83126-371-000	F-15	
83126-371-010	F-15	
83127-371-000	F-15	
83127-371-010	F-15	
83128-371-000	F-15	
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83200-371-610ZB	F-15	
83200-371-610ZC	F-15	
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83200-371-661ZC	F-15	
83200-371-980ZL	F-15	
83501-371-000	F-16	
83600-371-305ZA	F-15	
83600-371-305ZB	F-15	
83600-371-610ZA	F-15	
83600-371-610ZB	F-15	
83600-371-610ZC	F-15	
83600-371-661ZA	F-15	
83600-371-661ZB	F-15	
83600-371-661ZC	F-15	
83610-371-000	F-29	
83618-323-000	F-28	
83650-371-980ZL	F-15	
83700-371-305ZA	F-15	
83700-371-305ZB	F-15	
83700-371-305ZC	F-15	
83700-371-610ZA	F-15	
83700-371-610ZB	F-15	
83700-371-610ZC	F-15	
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83700-371-980	F-15	

[illegible]

Part No. Block No.

94305-20142 F-15
 94401-25140 E-4
 94510-16000 E-8
 94510-18000 E-8
 94510-20000 E-8
 94510-28000 F-22
 94511-18000 E-10
 94511-26000 E-10
 95000
 95001-35210-40 E-15
 95001-55100-40 E-15
 95001-80300-40 F-1
 95002-01120 E-15
 95002-02070 F-18
 95002-02100 E-15
 95002-02120 E-15
 95002-02130 F-1
 95002-50000 F-16
 95003-14103-10 F-1
 95003-27082-30 F-16
 95011-40000 E-11
 95011-64000 F-20
 95012-15000 F-28
 95014-61100 F-6
 95014-71701 F-29
 95014-72102 F-21
 95014-72401 F-21
 95015-82000 F-21
 95300-10045-00 F-19
 95300-12040-00 F-21
 95325-10050-00 F-19
 95700-06010-08 F-14
 95700-06012-00 F-15
 95700-06012-08 F-16
 95700-06012-08 F-14
 95700-06012-08 F-27
 95700-06014-08 F-4
 95700-06016-00 E-11
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 95700-06085-00 E-7
 95700-06090-08 E-8
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 96103-60070-00 F-13
 96140-62040-10 F-12
 96140-63020-10 F-10
 96140-63030 E-10
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 96201-10000 F-22
 96211-08000 F-5
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 98069-58726 E-3
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 98200-21000 F-27
 98200-21500 F-27
 98200-53000 F-28
 99000
 99001-10120 F-17
 99001-14170 F-17
 99002-13500 F-17
 99003-10000 F-17
 99003-20000 F-17
 99003-30000 F-17
 99003-40000 F-17
 99003-50000 F-17

99004-18002 F-17
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 99006-12000 F-17
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 99006-26000 F-17
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 99164-601-1200 E-15-1
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 99201-60106-50 E-15-1
 99202-60112-00 E-15-1
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